

# 常用木质门

新04J705



# 常用木质门

批准部门: 新疆维吾尔自治区建设厅

批准文号: 新建设函[2005]10号

编制单位: 新疆新艺建筑设计院(有限公司)

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# 编制说明

## 一、编制依据

1. 本图集是按照新疆维吾尔自治区建设厅“关于批准《常用木质门》等五本工程建设标准设计图集编制计划的函”(新建设函[2004]12号)及国家、自治区工程建设现行的标准修编而成。

### 2. 依据的工程建设标准:

- 1、《房屋建筑制图统一标准》GB/T 50001-2001
- 2、《建筑制图标准》GB/T 50104-2001
- 3、《建筑门窗术语》GB 5823-86
- 4、《建筑木门、木窗》JG/T 122-2000
- 5、《木结构工程施工质量验收标准》GB 50206-2002
- 6、《中密板、纤维板标准》GB 11718-1999

## 二、适用范围:

- 1、适用一般标准的民用建筑及工业附属建筑为主的常用木门。
- 2、未考虑在高温、潮湿或对五金配件有腐蚀作用的环境中使用。
- 3、不包括车库、库房、车间等专项木门。
- 4、洞口尺寸适用范围:

名称	洞口宽度(mm)	洞口高度(mm)
门	700、800、900、1000、1200、 1500、1800、2400、2700、3000	2100 2500、2700

5、门均为外视图，图中门编号中除(弹簧门)“a”表示双扇门中门扇大小

不等时，大扇在左侧，扩号中“b”则表示大扇在右侧。

6、所有平开门顶部均可按设计要求安装相应闭门器，但不应影响门正常开启，且设计选用时应注明。

## 三、产品特点:

- 1、采用工厂化生产，标准化系列产品，也可现场制作。
- 2、产品饰面油漆，应采用环保型油漆。
- 3、木门锁具、合页、门碰头、门吸、滑轨等五金配件应选用镀锌、镀铬或镀铜等产品。

## 四、产品分类:

### 1. 按开启方式分类:

有平开门M; 推拉门TM; 折叠门ZM; 弹簧门THM等; 其中平开门中分为有上亮、无上亮、单扇平开、双扇等分平开，双扇不等分平开; 推拉门分单扇推拉和双扇推拉; 折叠门分四扇折叠和六扇折叠; 弹簧门分单扇、双扇等。

2、门宽小于或等于1800, 门高为2700的上亮, 可为上悬开启扇, 选用时应加以注明。

### 3. 材质组合分类:

夹板门、夹板拼花门、夹板小玻璃门, 夹板半玻璃门, 夹板条形玻璃门、夹板百页小玻璃门, 夹板百页门、实木镶板门、实木镶板半玻璃门、实木小格全玻璃门、实木镶全玻璃门。



## 五、制作:

- 1、常用木门选用木材应符合《建筑木门、木窗》JG/T122-2000标准及《木结构工程施工质量验收标准》GB50206-2002标准,木材干燥含水率要严格控制在8-10%范围内。
- 2、木门内龙骨架采用机制榫接和胶合高压定型,确保骨架木材不变形。
- 3、夹板门面层的三合板(中小学教室也可采用五合板)、实木门面层的木质皮及门贴脸和木线条,应采用相同木质品种。目前制作木门材料有杨木、松木、杨木贴红榉、白榉面层。
- 4、油漆罩面:不论工厂制作采用机械喷漆或现场手刷漆,均应采用平光或亚光70%高档聚酯漆和硝基漆。环保检测应符合《室内装饰装修材料溶剂型木器涂料中有害物质限量》GB18581-2001标准,油漆底色根据设计定。
- 5、门框长度应按下端入地20mm生产。
- 6、门扇上的玻璃除M17为5mm厚外,其余均为3mm厚,木压条固定。
- 7、制作允许偏差:  
按照《建筑装饰装修工程质量验收规范》GB50210-2001规定,木门制作允许偏差应符合表1的要求。
- 8、五金配件安装应齐全,位置适宜,牢固可靠,具体要求应符合下列规定:
  - (1)上、下合页距门扇上、下端分别取门边框高度的1/10处,避开上、下挺,折叠门中部应增设一处合页。
  - (2)门锁孔距门扇下端1000mm。

表1

序号	项目	产品名称	允许偏差 (mm)	
			普通	高级
1	翘 曲	框	3	2
		扇	2	2
2	对角线长度差	框 扇	3	2
3	表面平整度	扇	2	2
4	高度 宽度	框	0 ; -2	0 ; -1
		扇	+2 ; 0	+1 ; 0
5	截口、线条结合处	框 扇	1	0.5
6	榫木两端间距	框 扇	2	1

(3) 门吸在门扇的下端50mm处,距门边20mm-30mm。

(4) 五金配件安装均用木螺丝固定,木螺丝材质应和合页及其他五金配套,不准用钉子代替。安装时严禁全部打入,允许先钻孔深1/3(硬木2/3深度),孔径为木螺丝直径的0.9倍,拧入木螺丝不允许歪斜,五金材料选用参考表2。



# 五金材料选用参考表

表2

类别			125mm 普通型合 页(个)	150mm 暗插销 (个)	门锁 (个)	执手 (个)	暗拉手 (套)	移门锁 (套)	滑轨 (套)	滑轮 (套)	导向轴 (个)	门簧	配套件 (个)
平开门	单扇		2		1	1							
	双扇		4	1	1	2							
	大小扇		4	1	1	2							
推拉门	单扇						1	1	1	2	1		
	双扇	单轨					2	1	1	4	2		
		双轨					2	1	2	4	2		
折叠门	双扇		12				2	1	1	4	4		1
	四扇		18				2	1	1	4	6		1
弹簧门	侧簧	单			1	1						2	1
		双		1	1	2						4	1
	横式地簧	单			1	1						1	1
		双		1	1	2						2	1
	地龙	单			1	1						1	1
		双		1	1	2						2	1
	门顶簧	单	2		1	1						1	1
		双	4	1	1	2						2	1

注: 1. 有开启上亮的门, 单开上亮合页2个, 风钩1个, 双开上亮合页4个, 风钩2个。

2. 五金材料选用参考表所列各项须按实际选用情况进行调整。

编制说明

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## 六、安装要求:

- 1、门框先立樘,与墙体同时施工;中立樘或偏立樘按照设计要求确定。
- 2、门扇安装时,按门框匹配尺寸规格复核门扇尺寸,明确开启方向、锁孔位置,应分清上下挺及带玻璃、带百页门的位置方向。
- 3、将门扇试安入门框内,用木楔垫起离地5mm,调整门扇水平、垂直方向,间隙。
- 4、安装门扇时,确定合页安装部位,确定卧槽深度,木螺丝要拧紧,卧平调整,门扇不能翘曲,走扇,回弹,门扇与门框配合间隙要符合安装规定。
- 5、门锁及门吸等五金要求位置准确,固定可靠。
- 6、门框与门洞周边的安装缝均为12mm。

## 七、包装、运输、存放

门扇(套)成品内包装用覆银色光膜单件包装,用透明胶带粘牢。外包装采用瓦楞纸板加固包装,打包带扎紧。所有产品搬运过程中必须采取防护措施,长途运输时用防雨篷布盖好或集装箱运输。室内存放应根据产品特点采取水平码放或专用货架置放,地面应加垫木,室内保持干燥,通风,防止产品受潮变形。

## 八、常用木质门代号

平开夹板门一	M1	平开实木镶板门一	M11
平开夹板门二	M2	平开实木镶板门二	M12
平开夹板门三	M3	平开实木镶板门三	M13
平开夹板拼花门	M4	平开实木镶板半玻璃门一	M14
平开夹板小玻璃门	M5	平开实木镶板半玻璃门二	M15
平开夹板半玻璃门	M6	平开实木小格全玻璃门	M16
平开夹板条形玻璃门一	M7	平开实木镶全玻璃门	M17
平开夹板条形玻璃门二	M8	推拉门	TM
平开夹板百页小玻璃门	M9	折叠门	ZM
平开夹板百页门	M10	弹簧门	THM

## 九、木门选用编号:

M (TM) (ZM) (THM) X XX

编号

门类型(仅用于平开门)

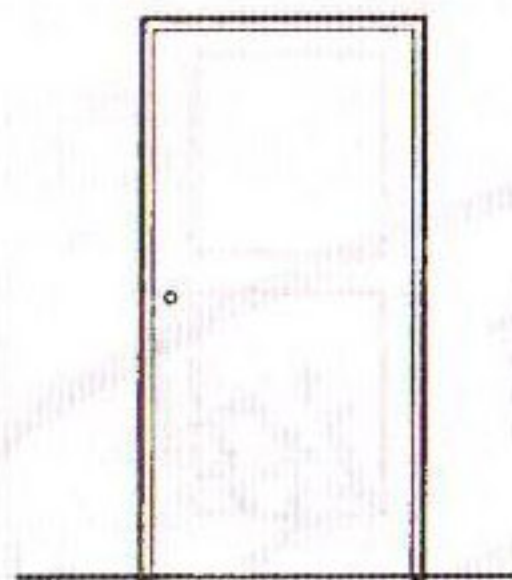
开启方式分类代号

编制说明

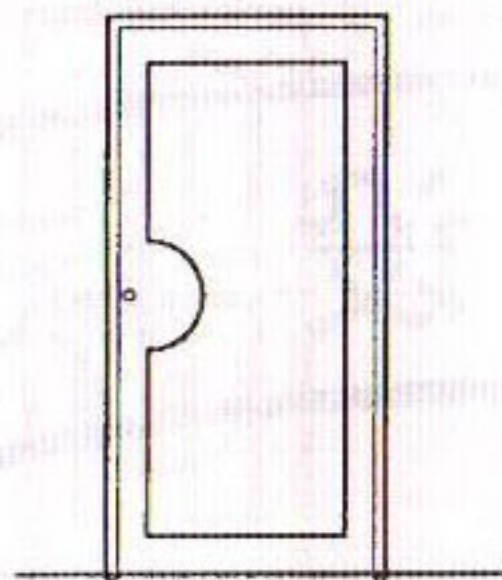
图集号 新04J705

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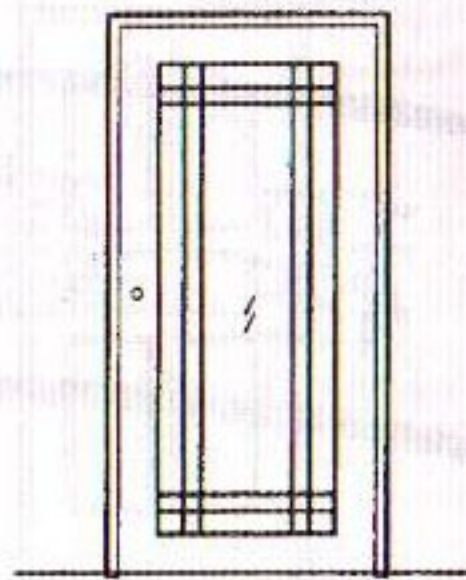




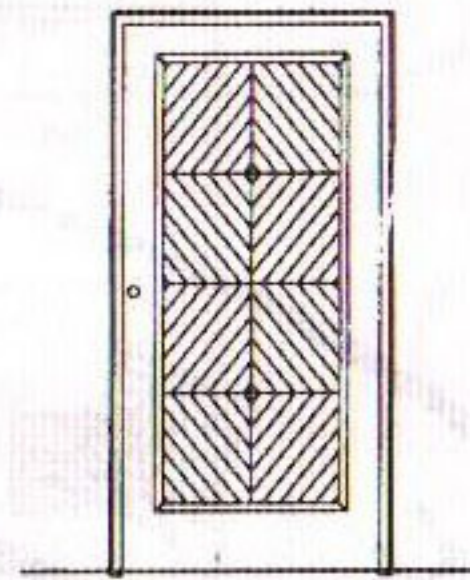
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夹板门一



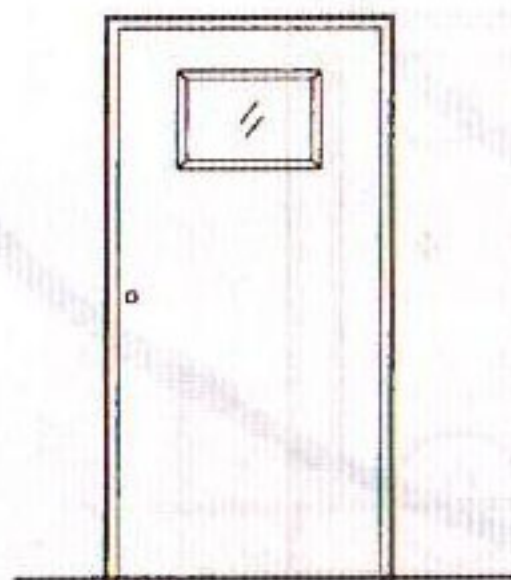
M2  
夹板门二



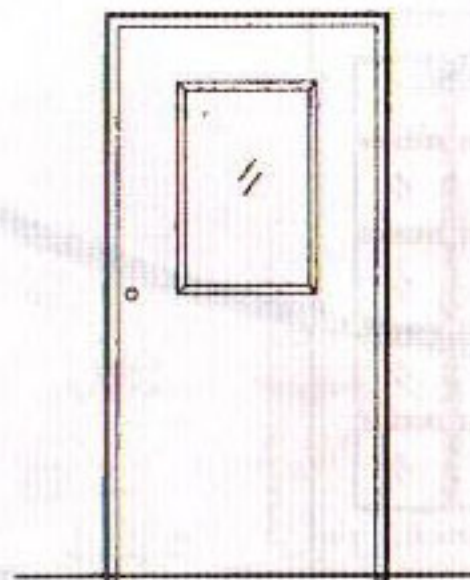
M3  
夹板门三



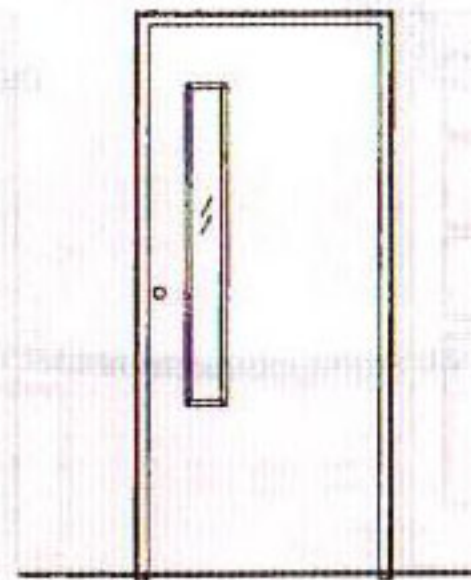
M4  
夹板拼花门



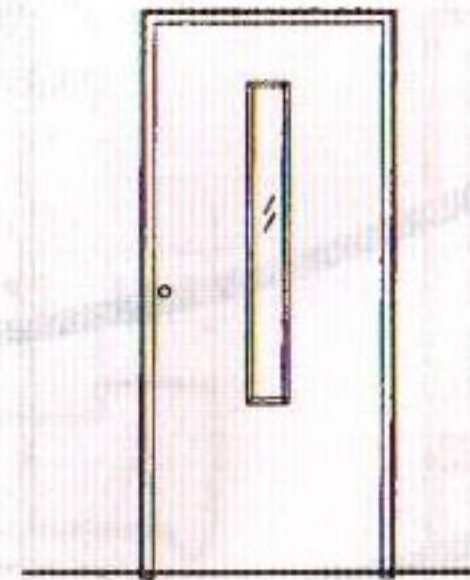
M5  
夹板小玻璃门



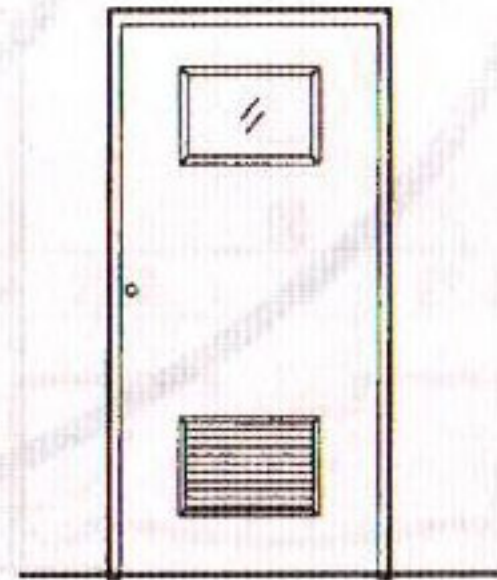
M6  
夹板半玻璃门



M7  
夹板条形玻璃门一

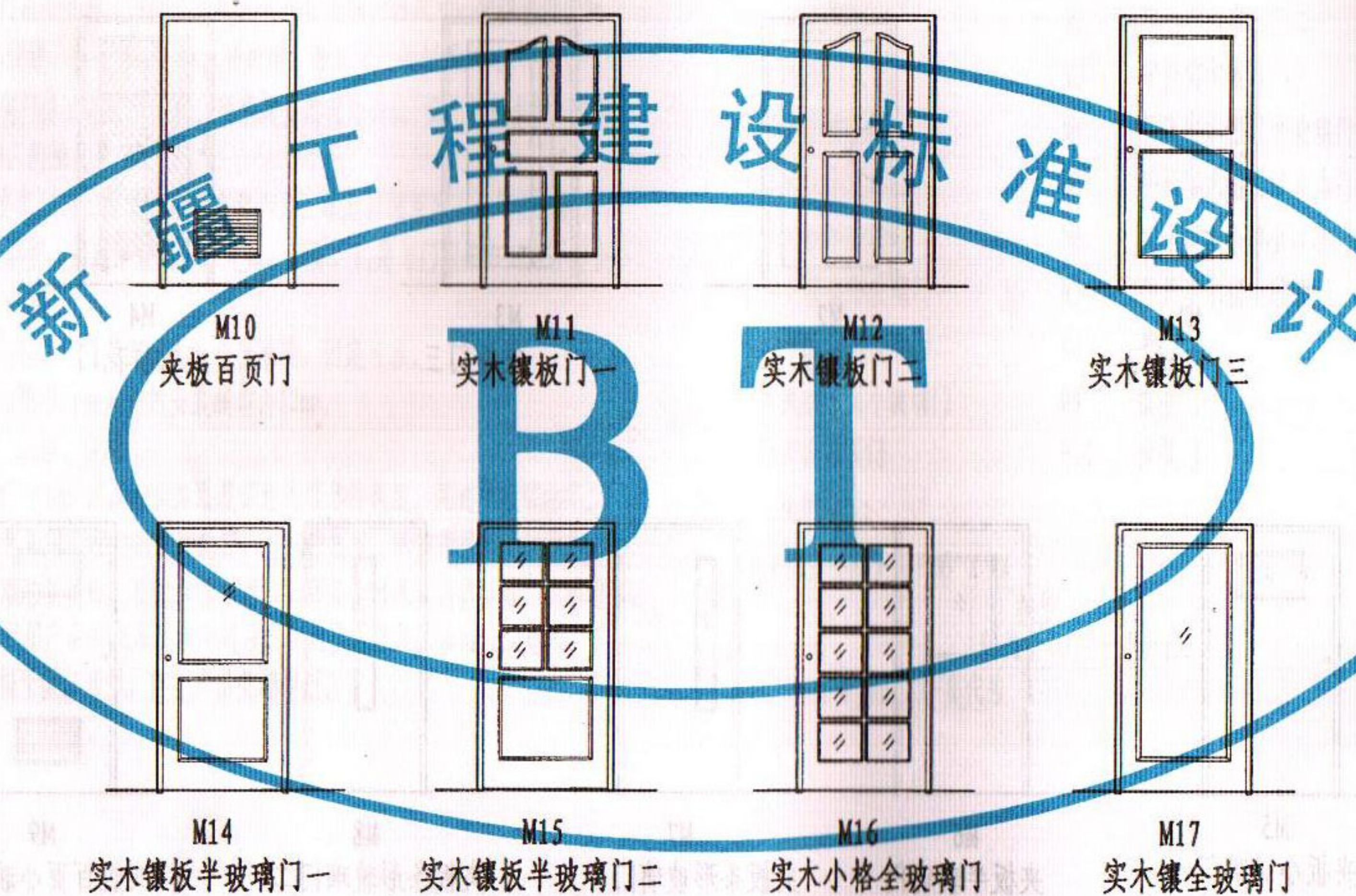


M8  
夹板条形玻璃门二

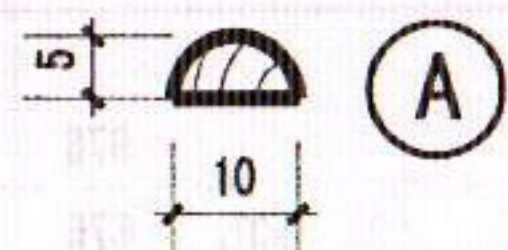


M9  
夹板百页小玻璃门

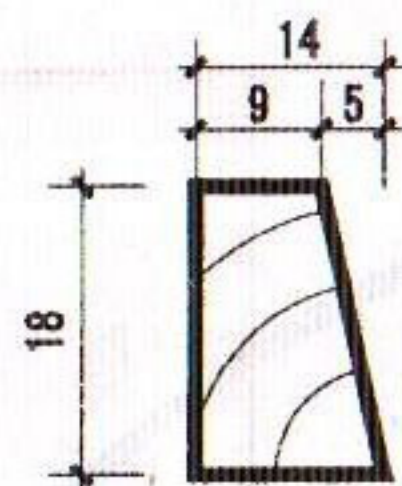




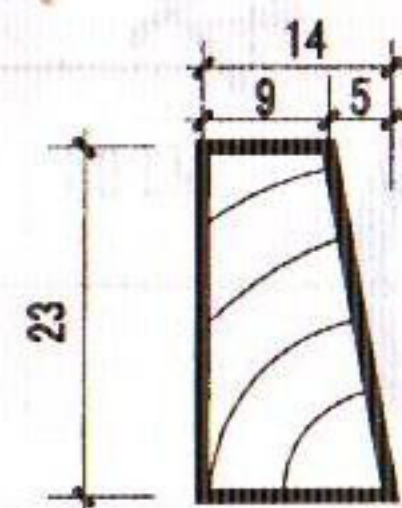




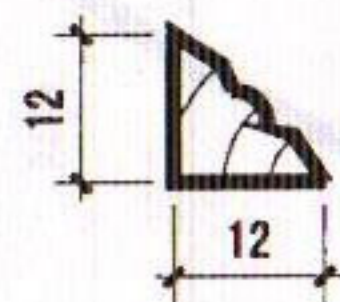
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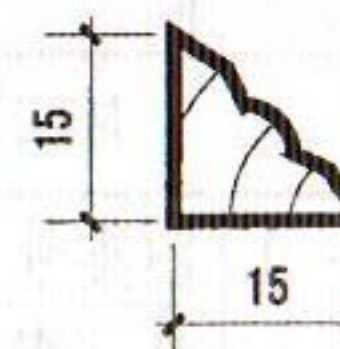
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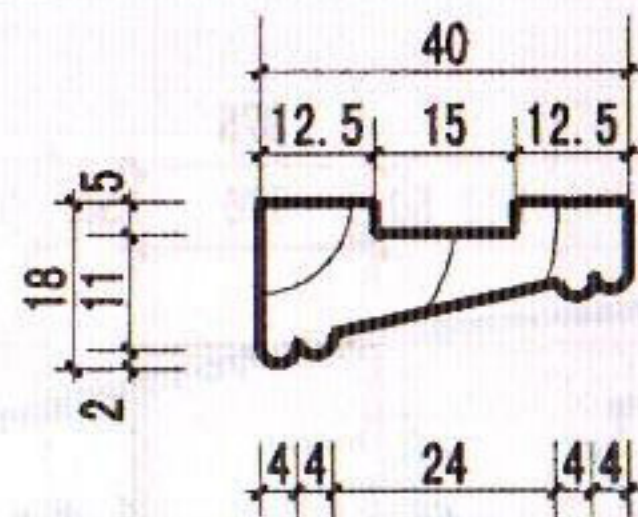
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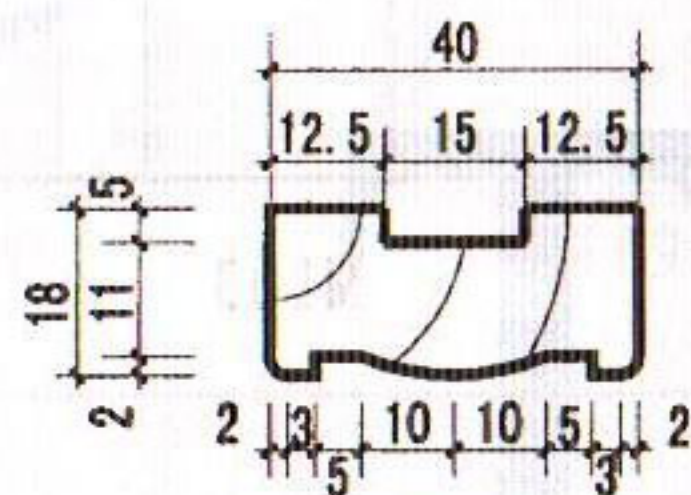
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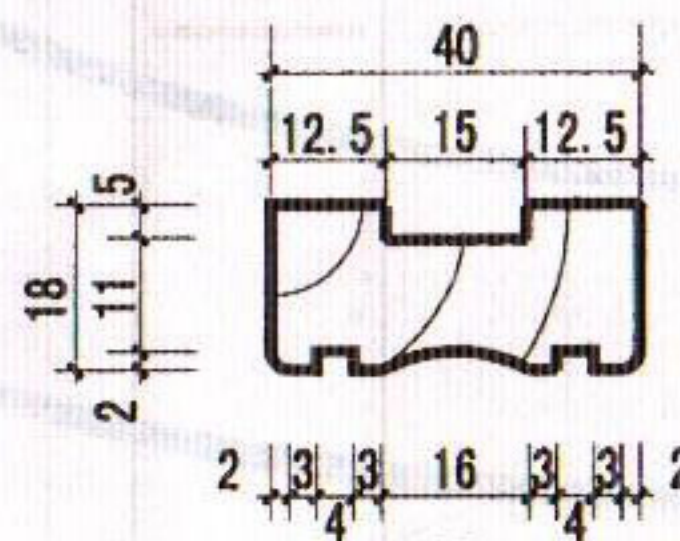
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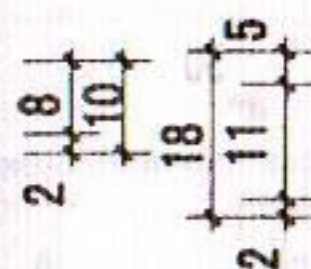
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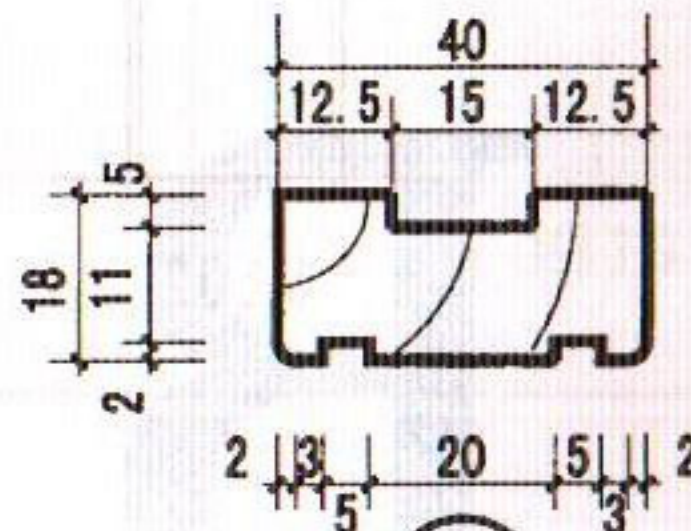
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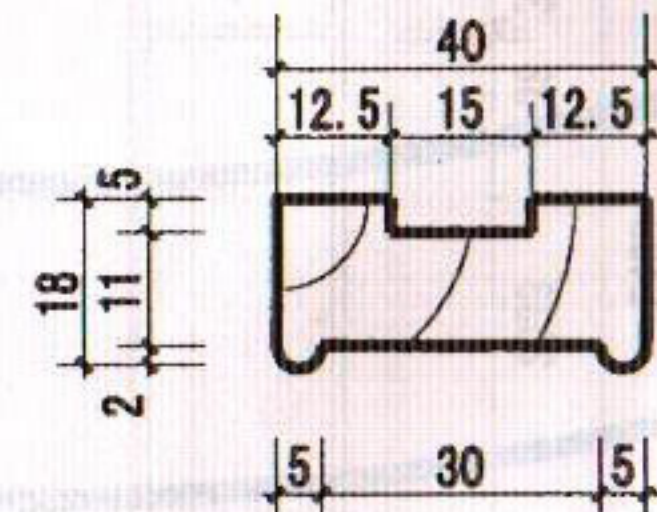
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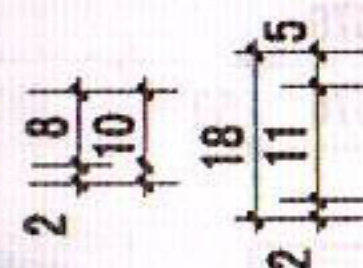
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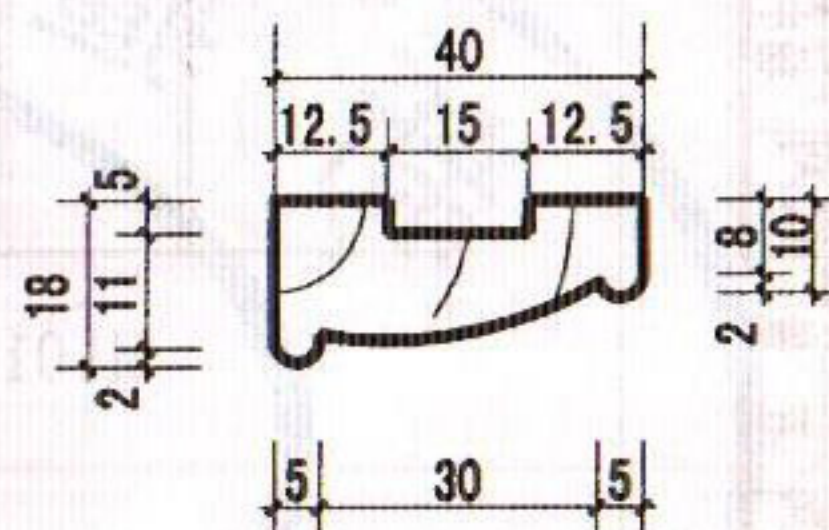
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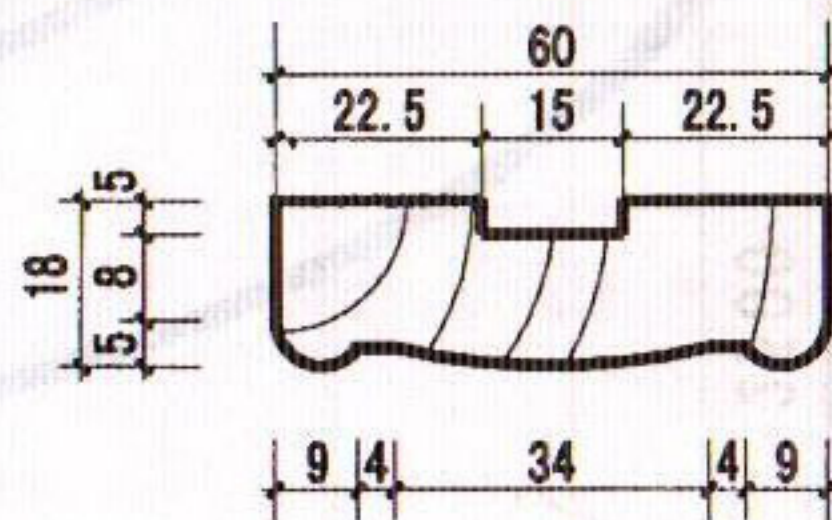
(F)



(G)

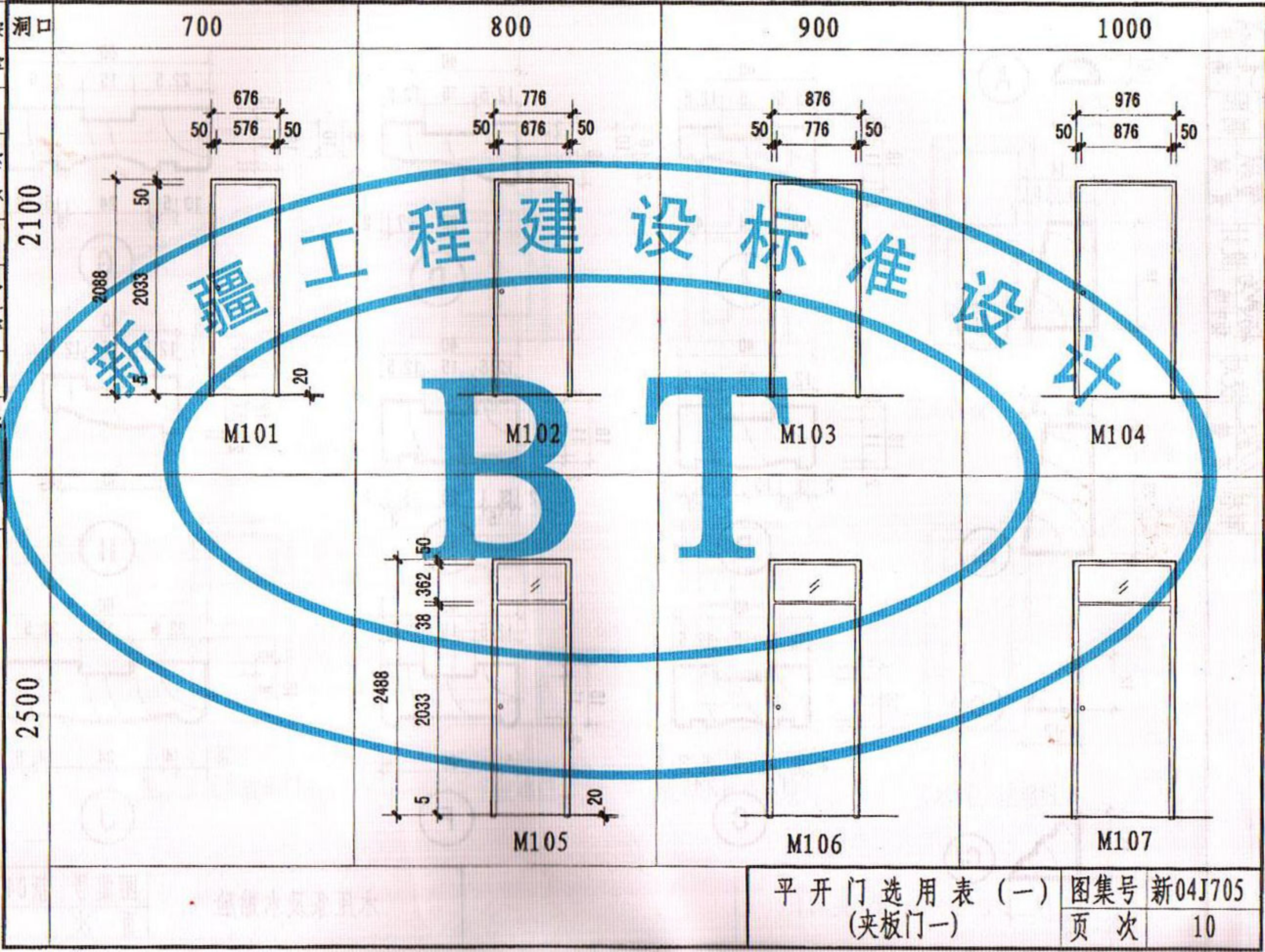


(H)

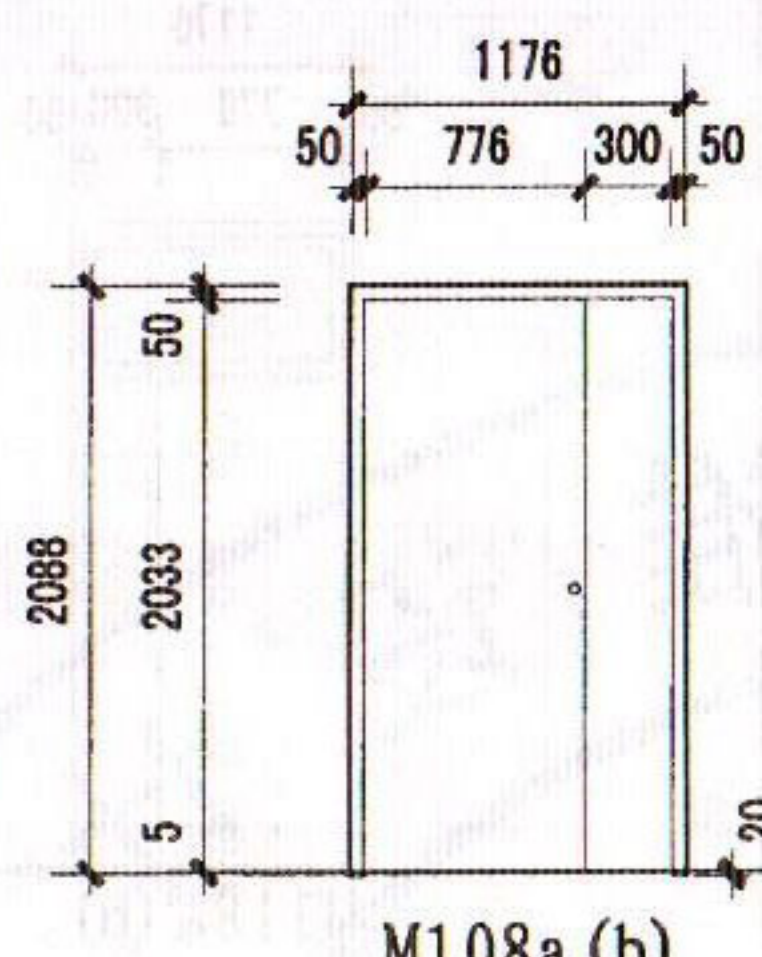
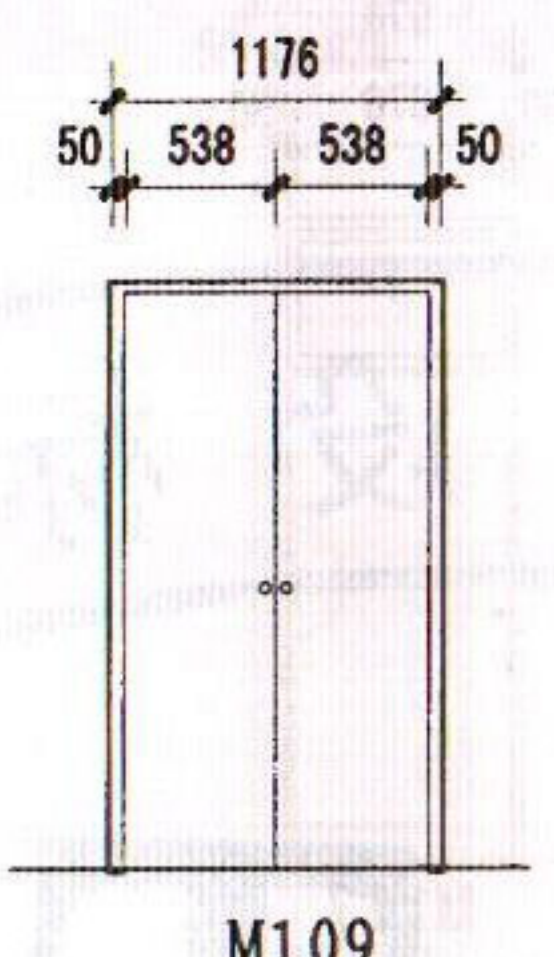
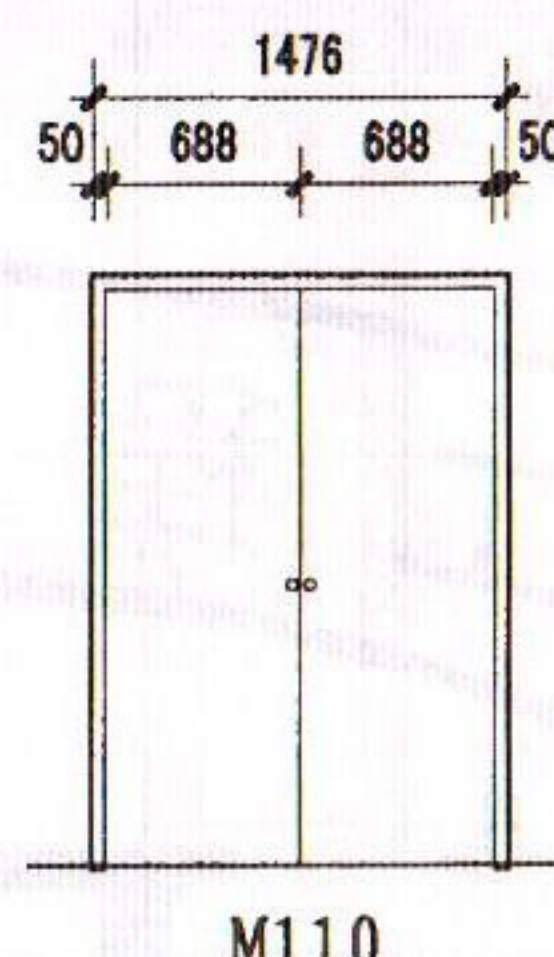
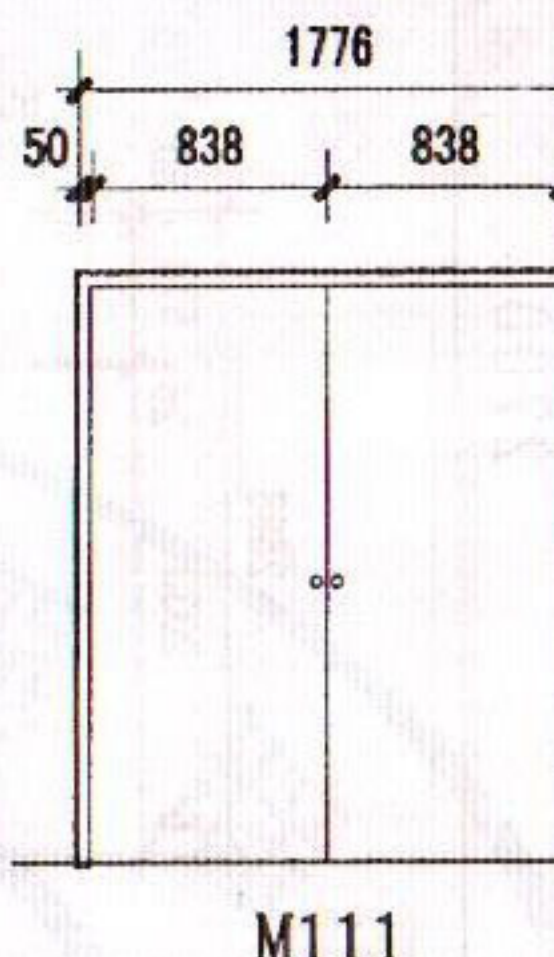
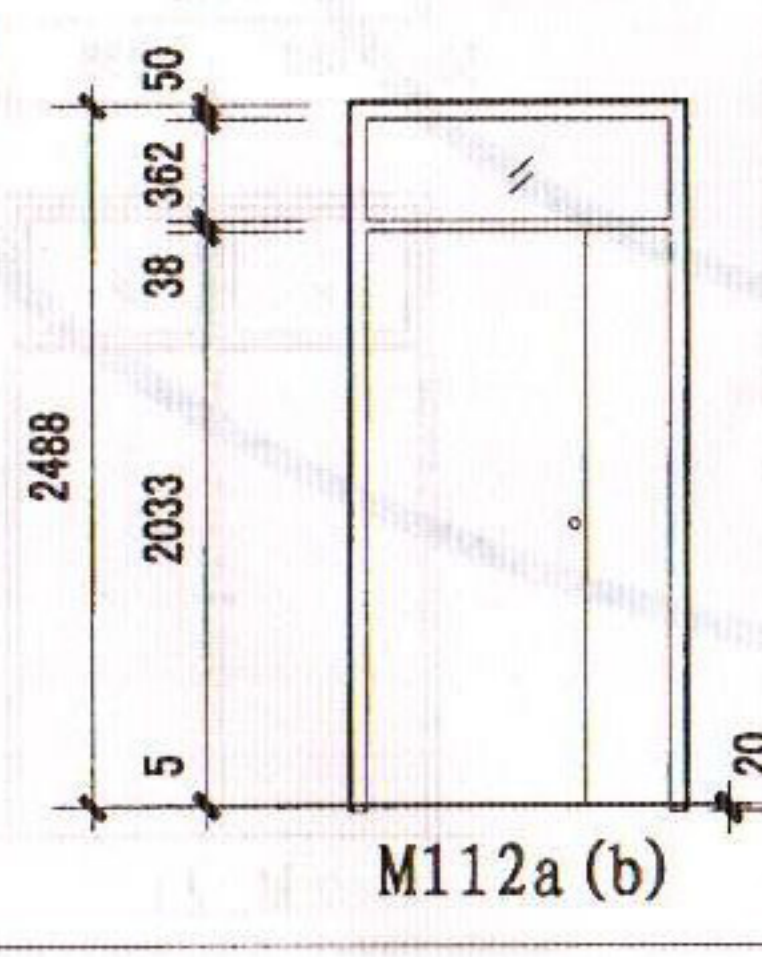
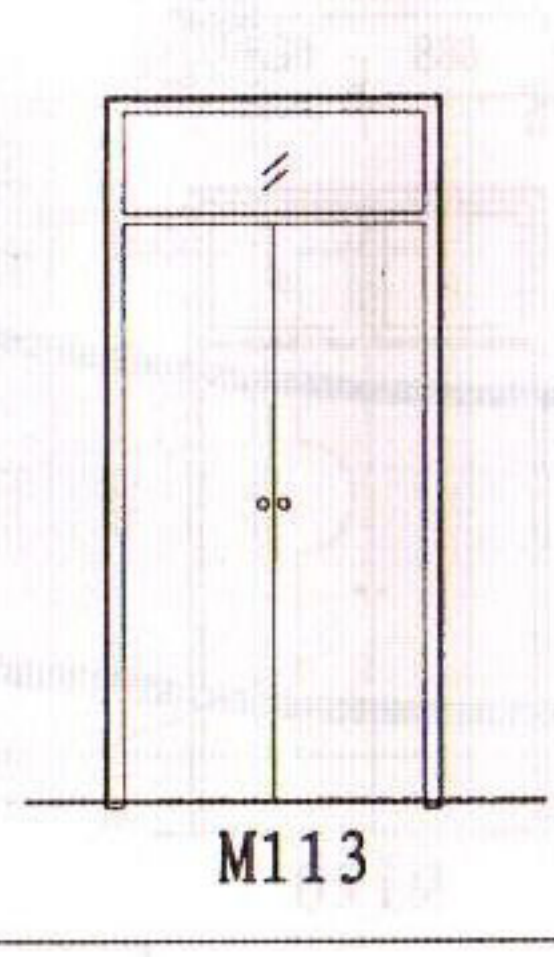
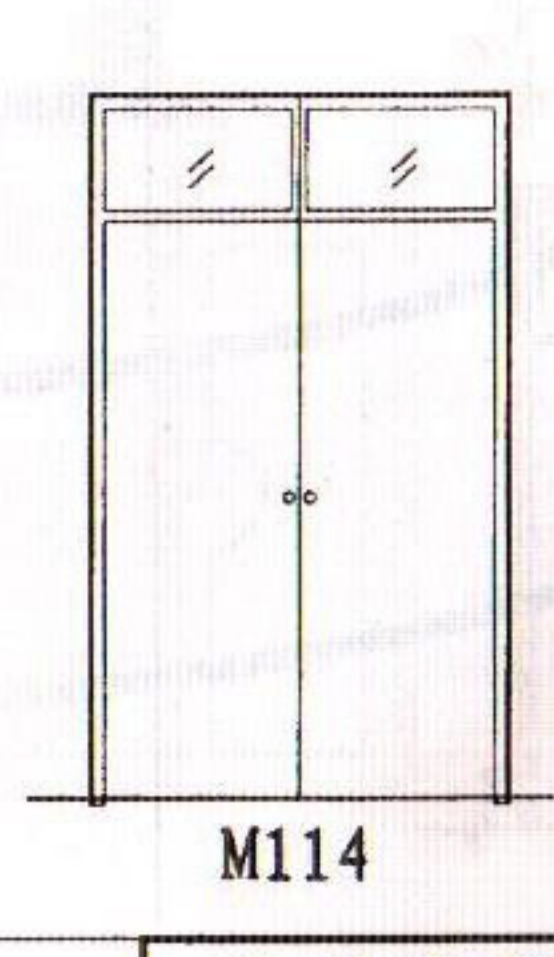



(J)

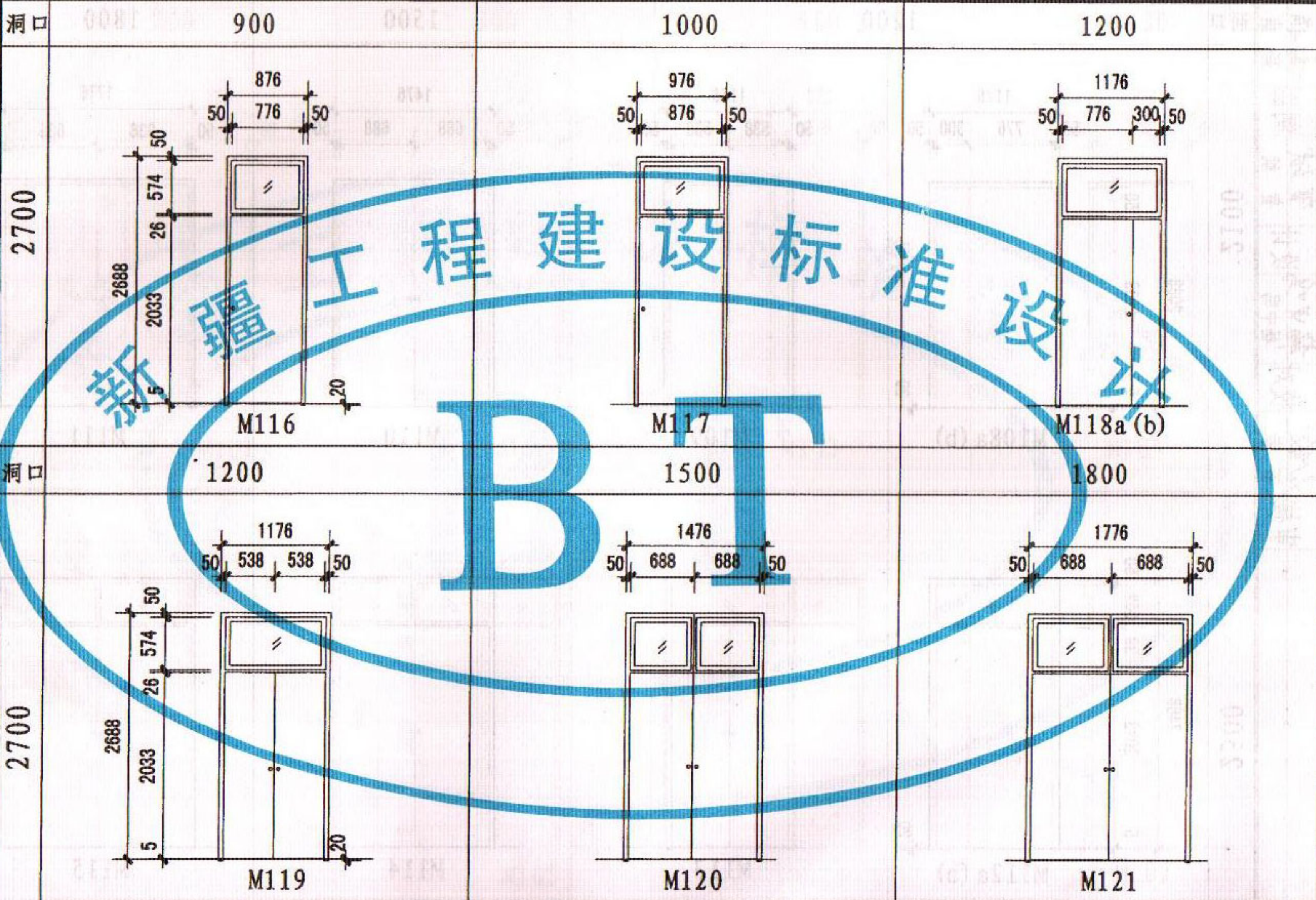






洞口	1200	1500	1800	
2100	 <p>M108a (b)</p>	 <p>M109</p>	 <p>M110</p>	 <p>M111</p>
2500	 <p>M112a (b)</p>	 <p>M113</p>	 <p>M114</p>	 <p>M115</p>
注: a表示大扇在左侧, b表示大扇在右侧。			平开门选用表 (一) (夹板门一)	图集号 新04J705 页次 11





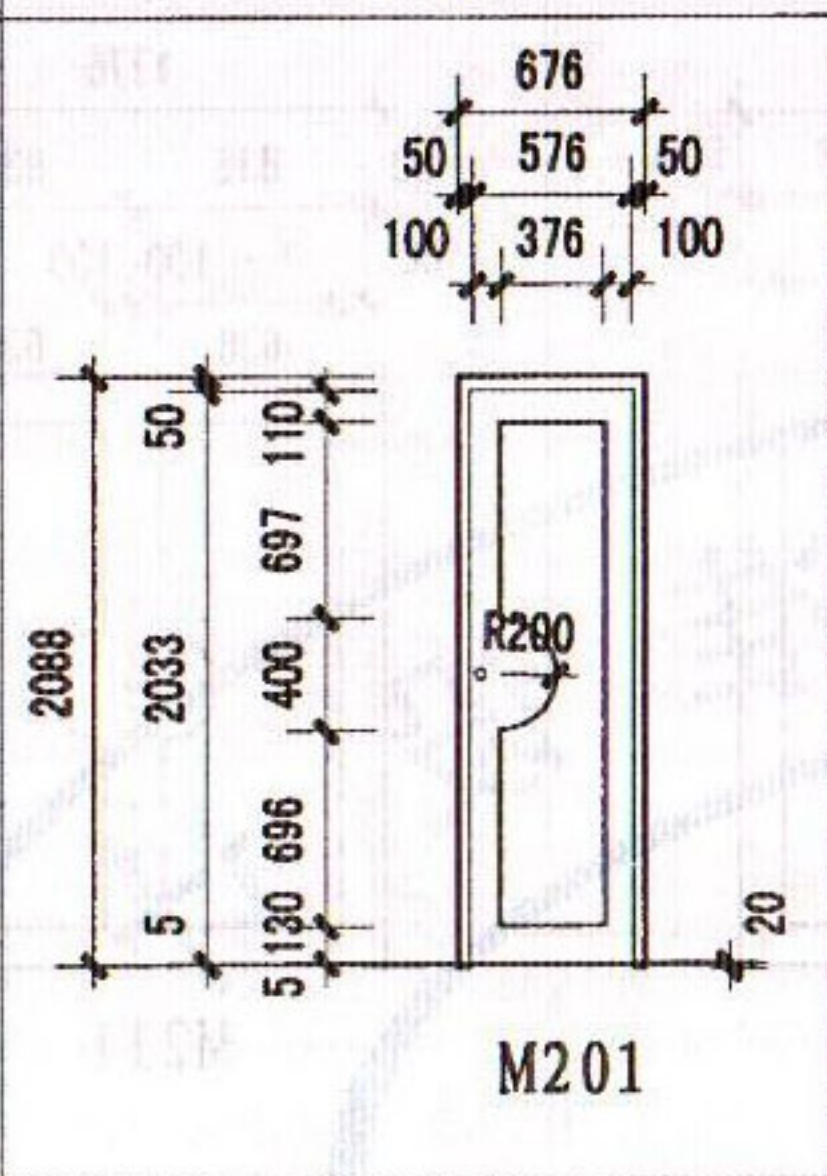
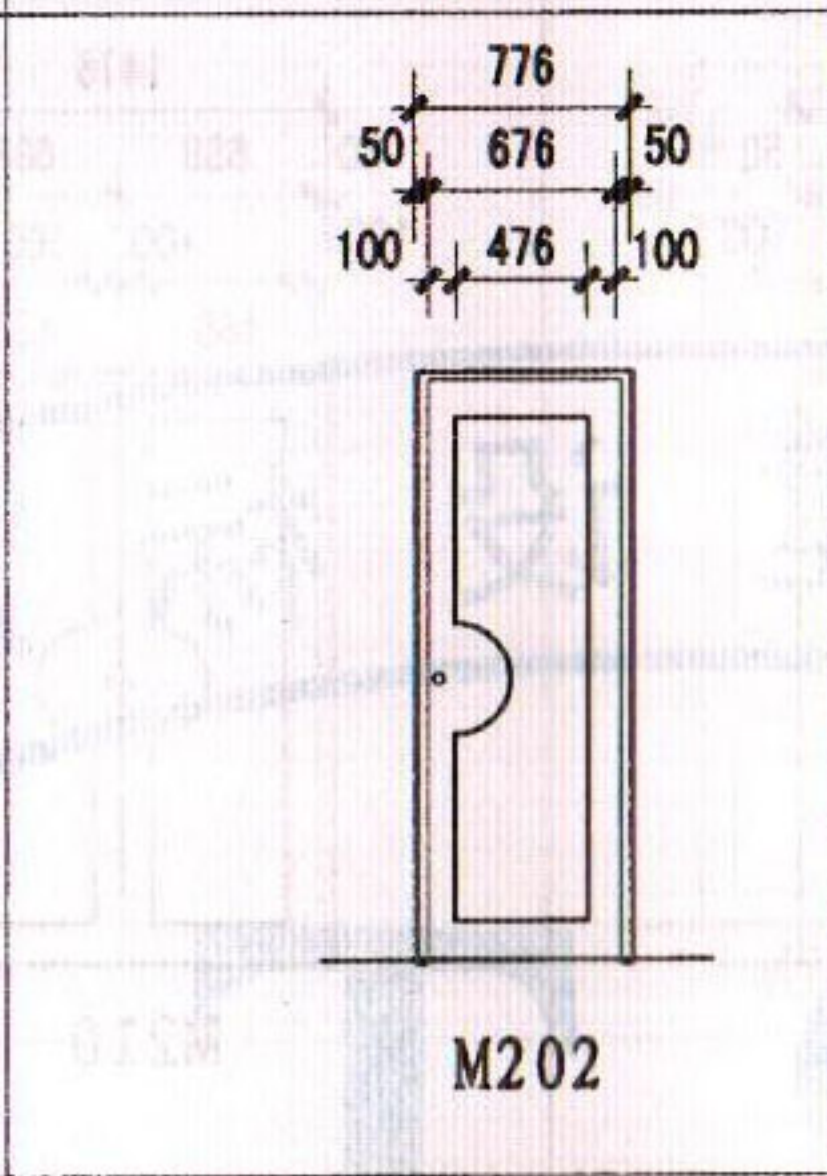
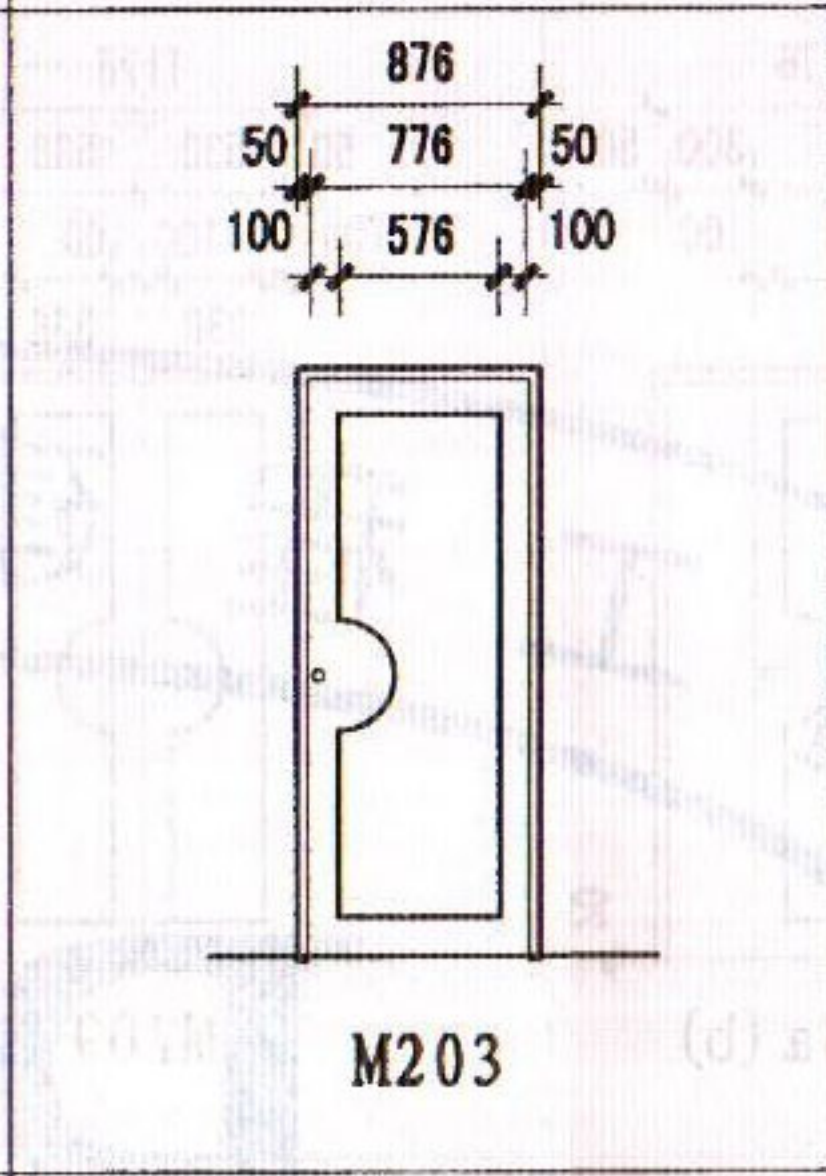
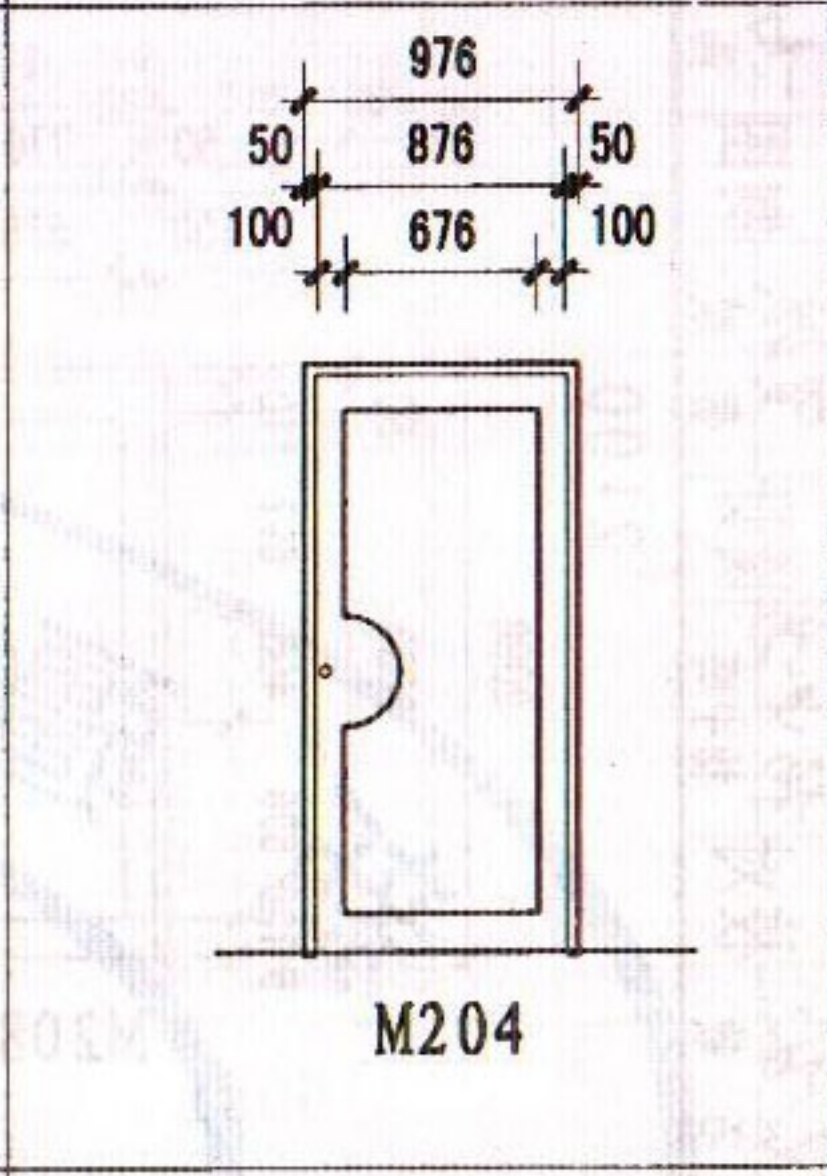
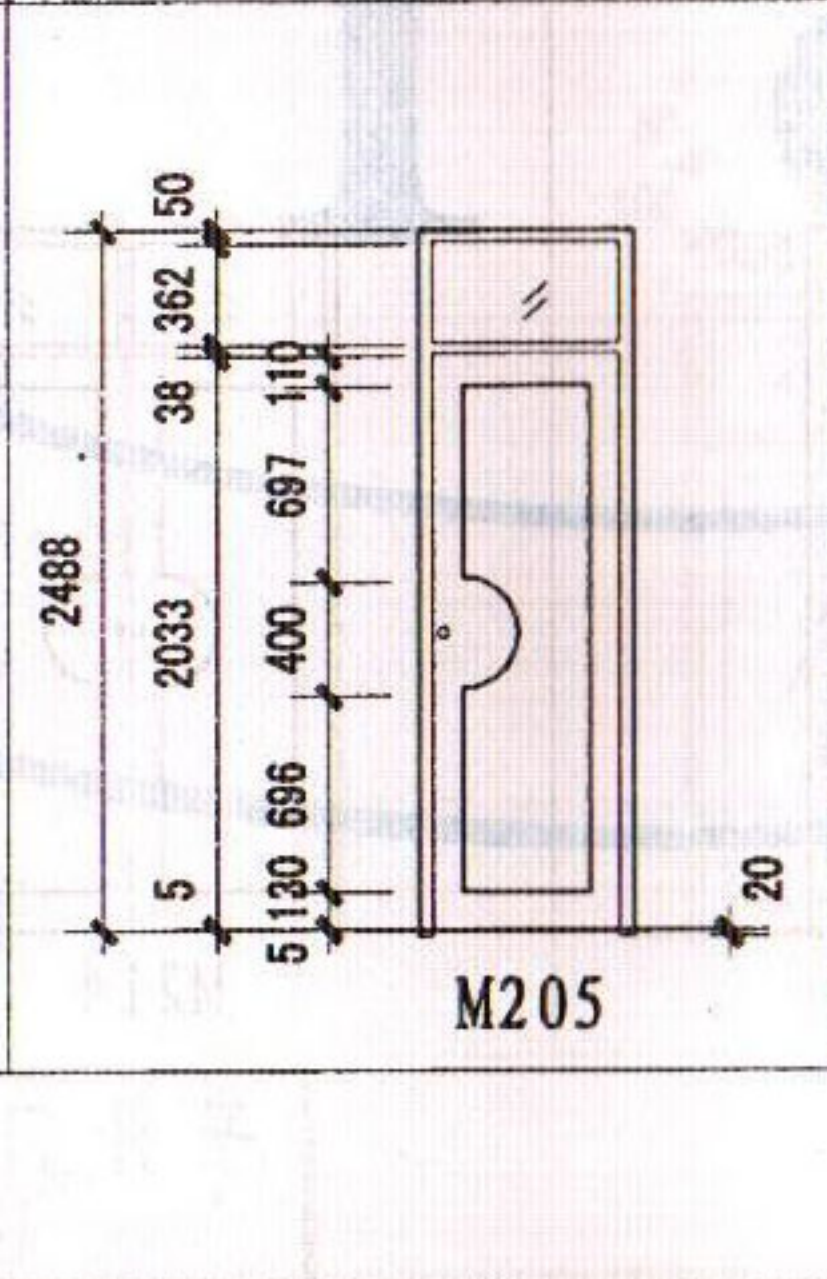
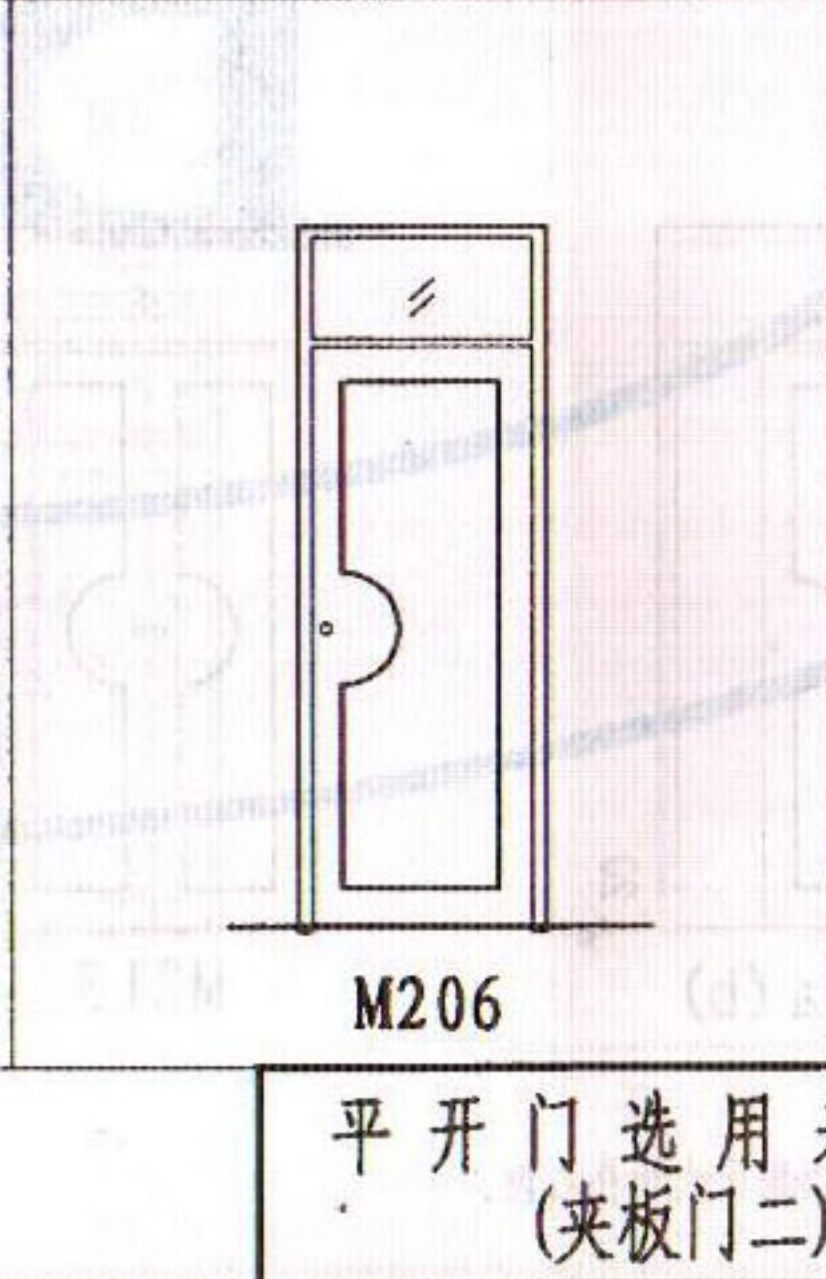
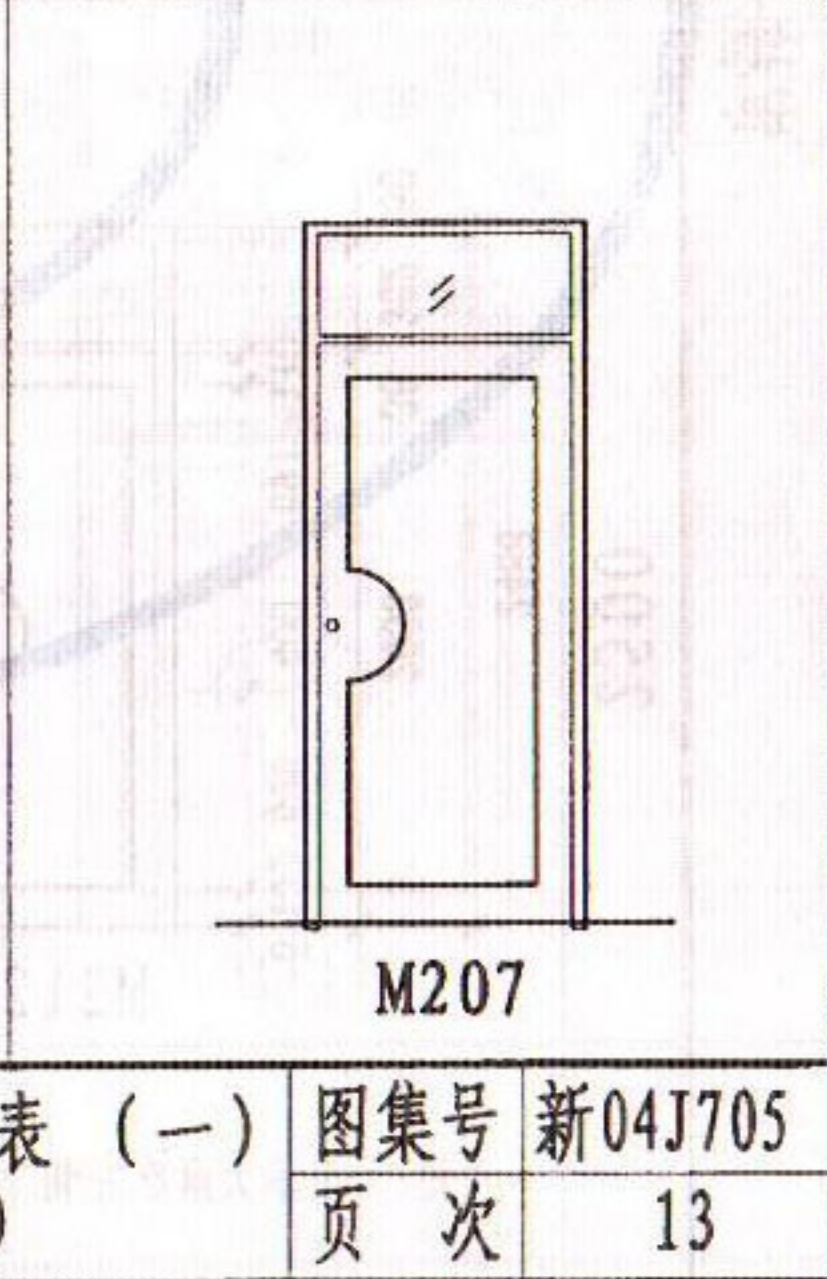
注: a表示大扇在左侧, b表示大扇在右侧。

平开门选用表 (一)  
(夹板门一)

图集号 新04J705

页次 12



洞口	700	800	900	1000
2100				
2500				
				<div>平开门选用表 (一)</div> <div>(夹板门二)</div> <div>图集号 新04J705</div> <div>页次 13</div>



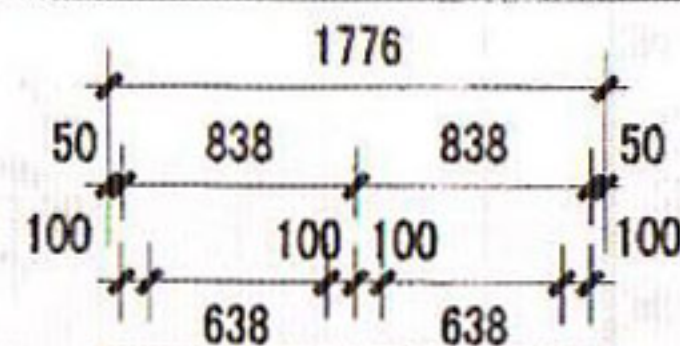
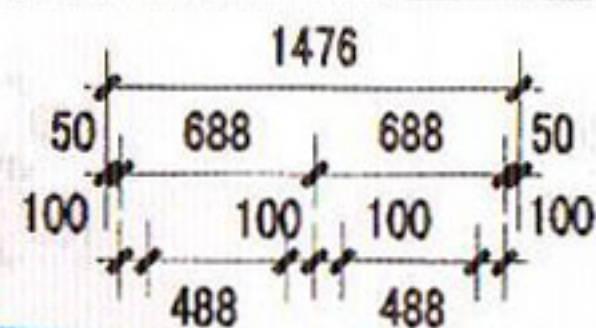
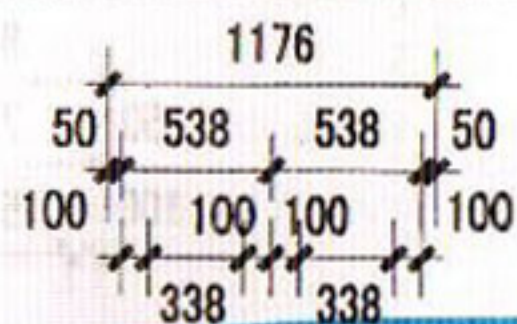
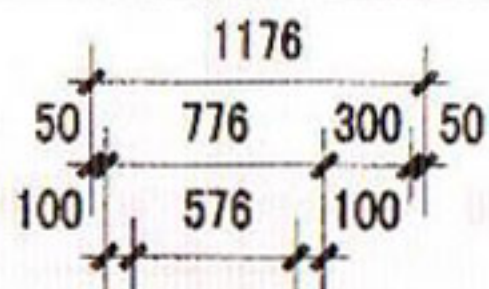
洞口

1200

1500

1800

2100



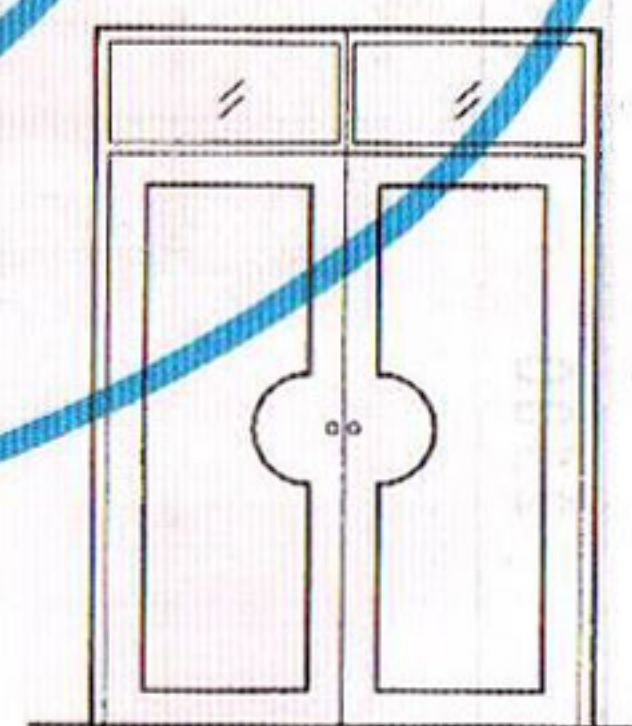
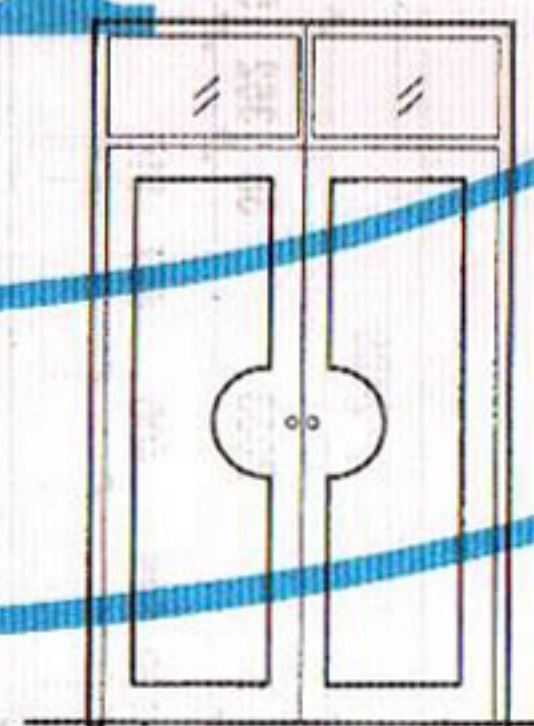
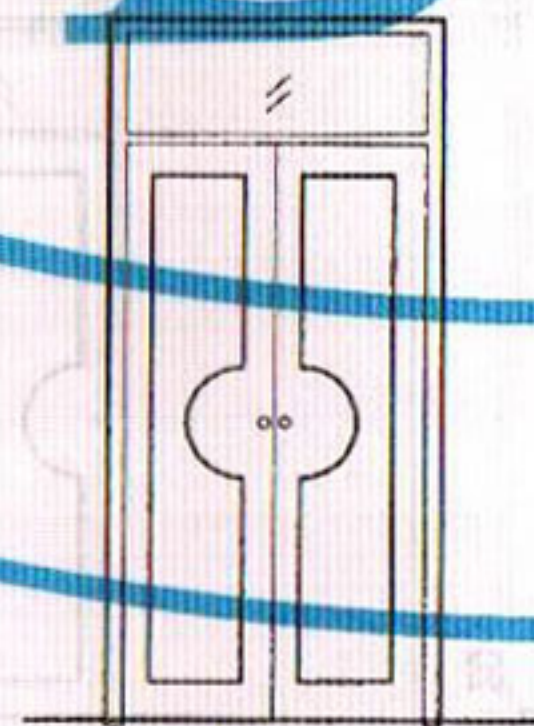
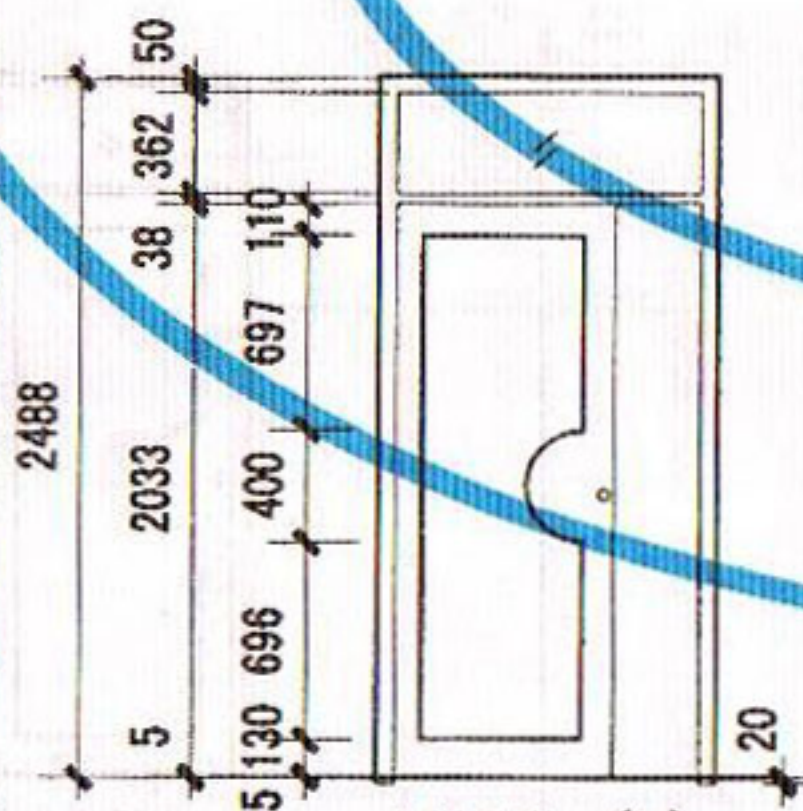
M208a (b)

M209

M210

M211

2500



M212a (b)

M213

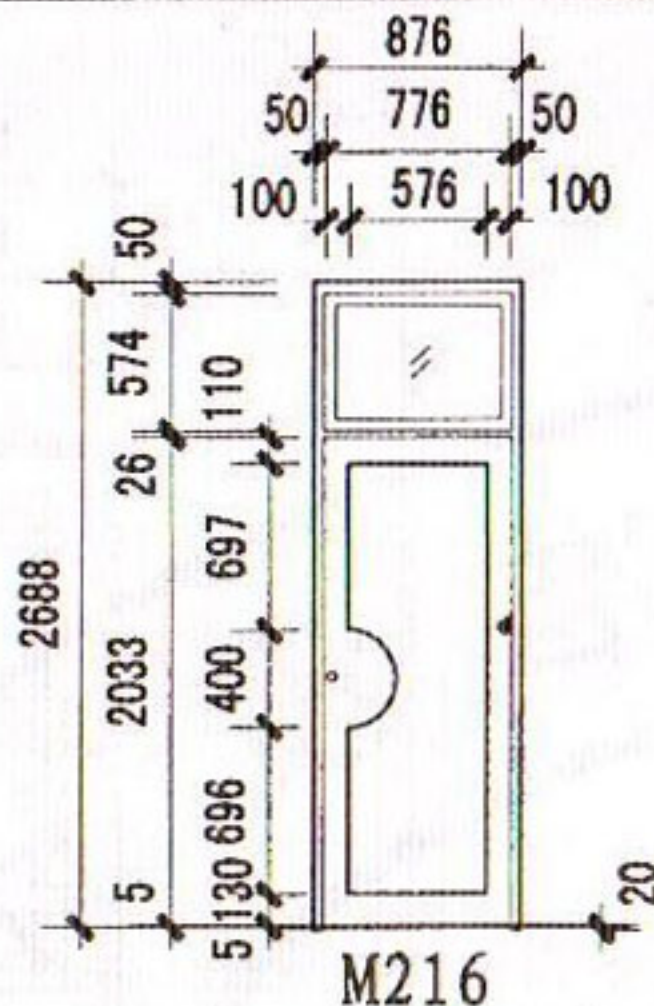
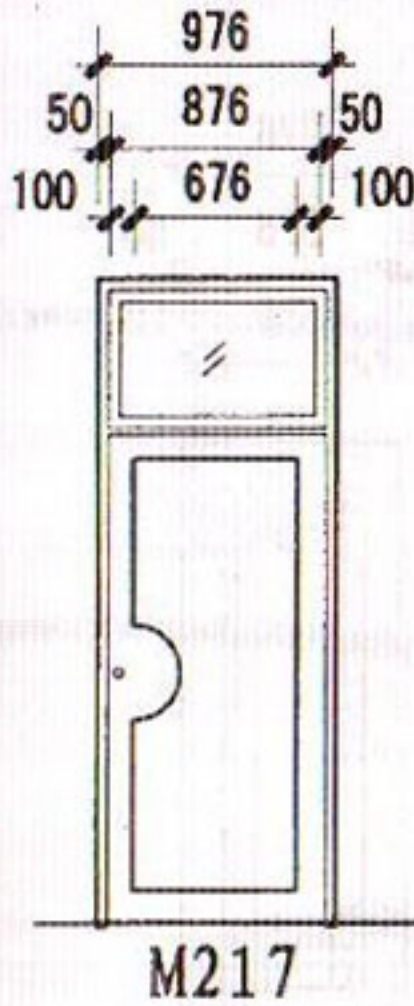
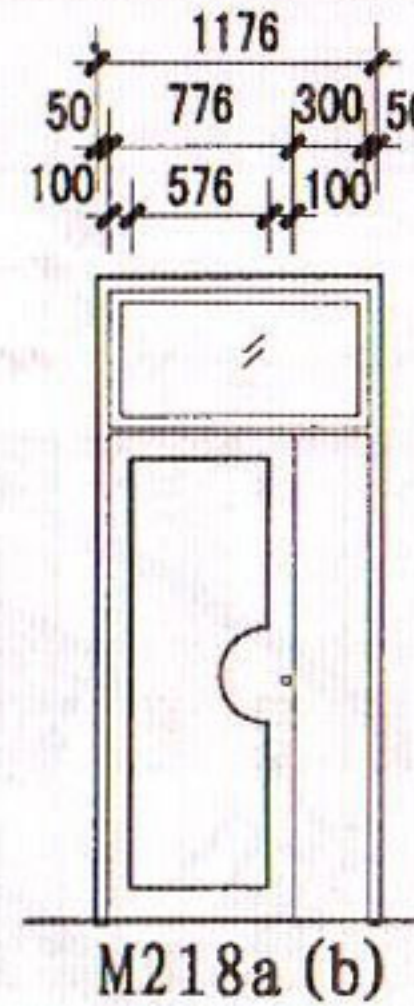
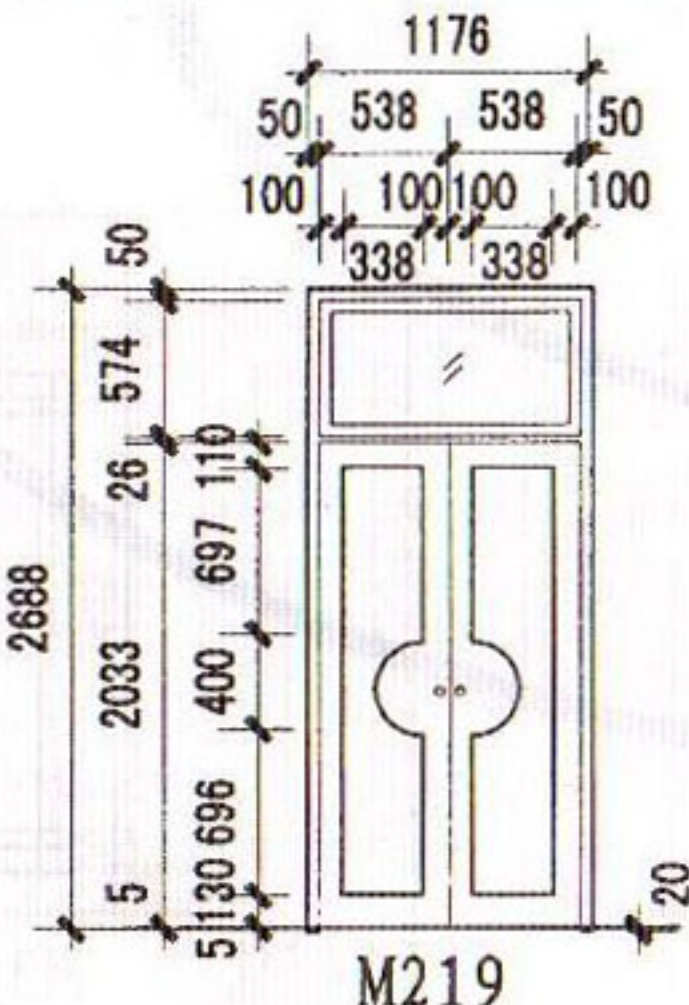
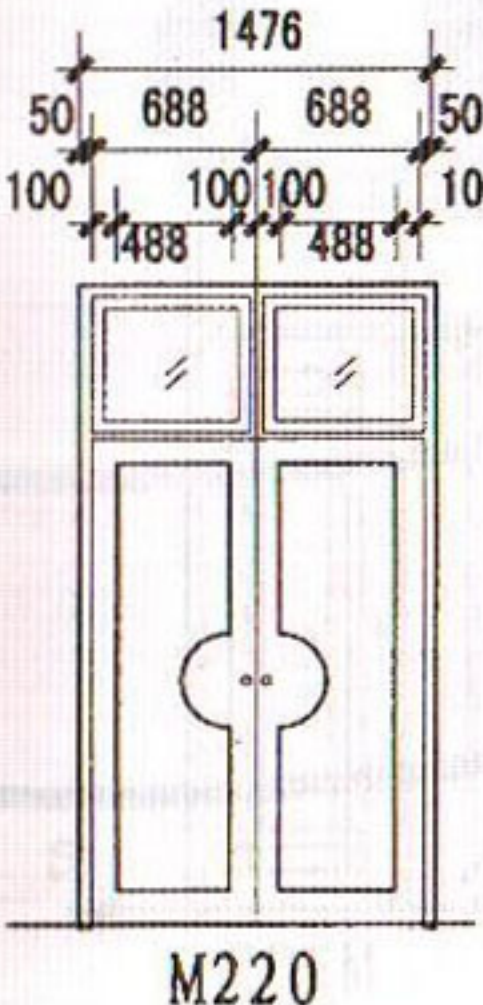
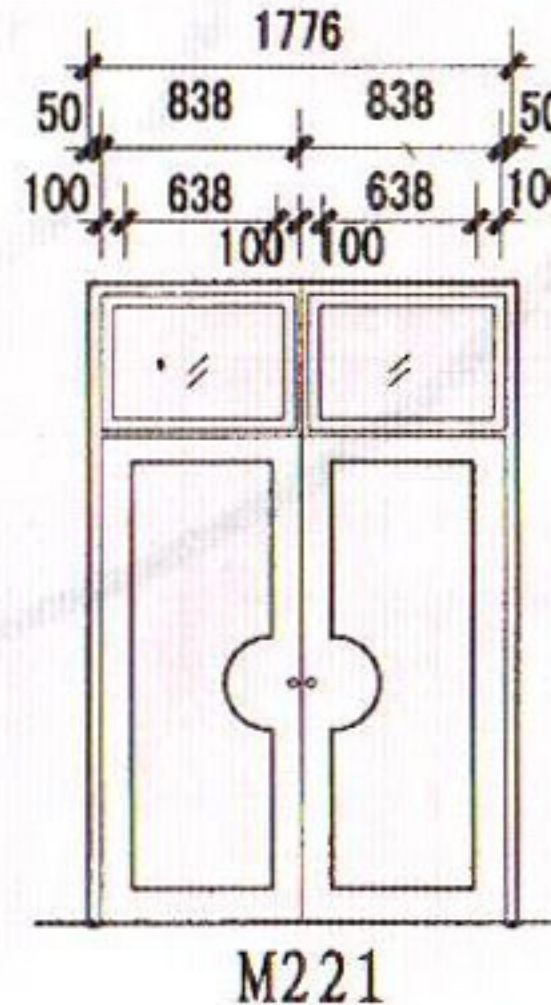
M214

M215

注: a表示大扇在左侧, b表示大扇在右侧。

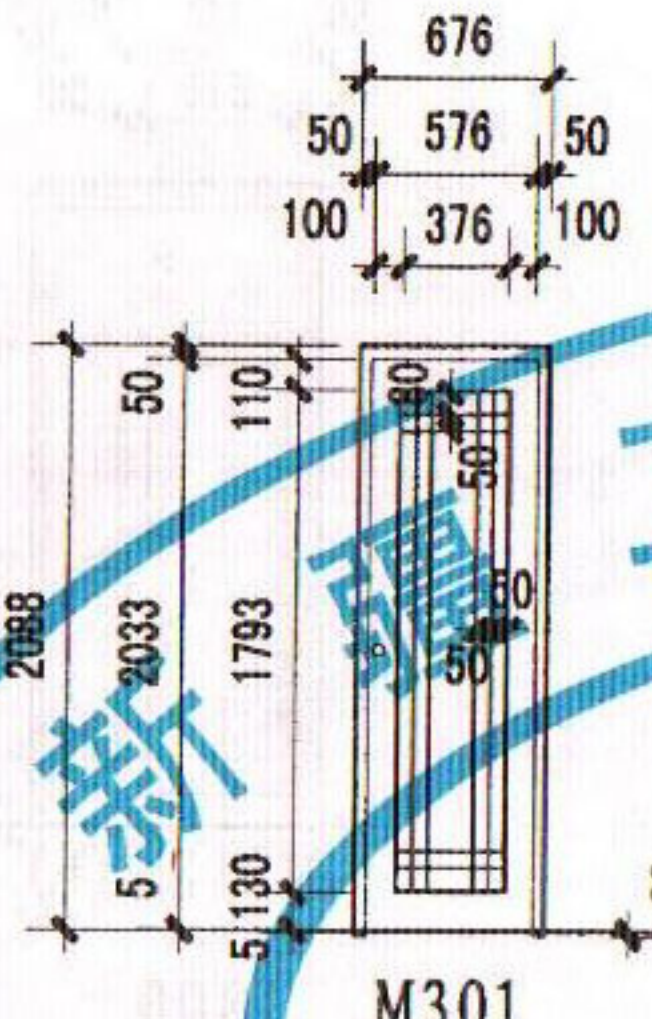
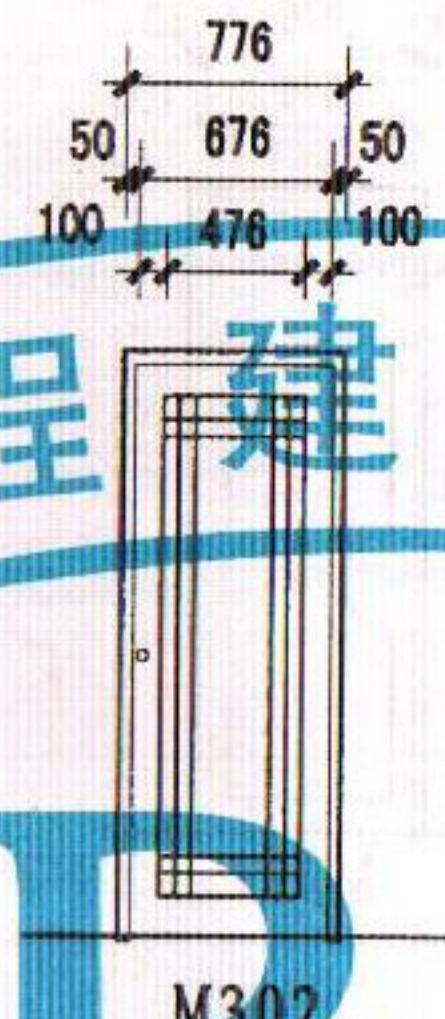
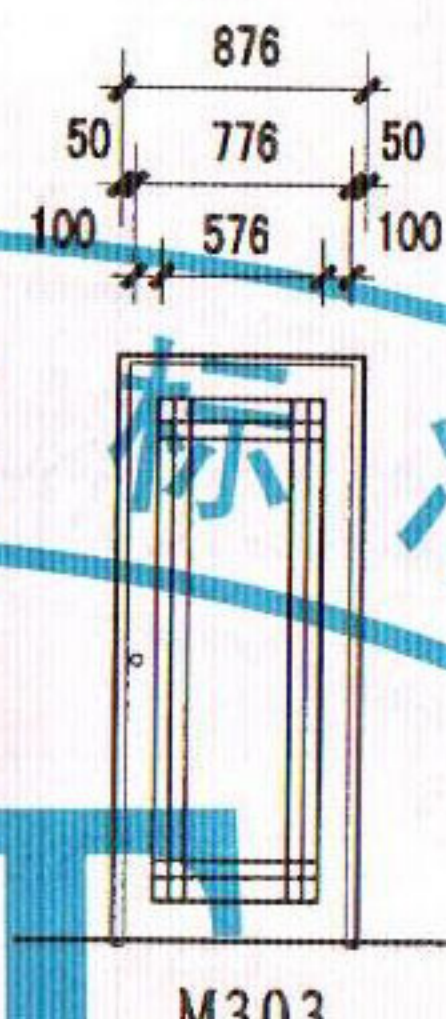
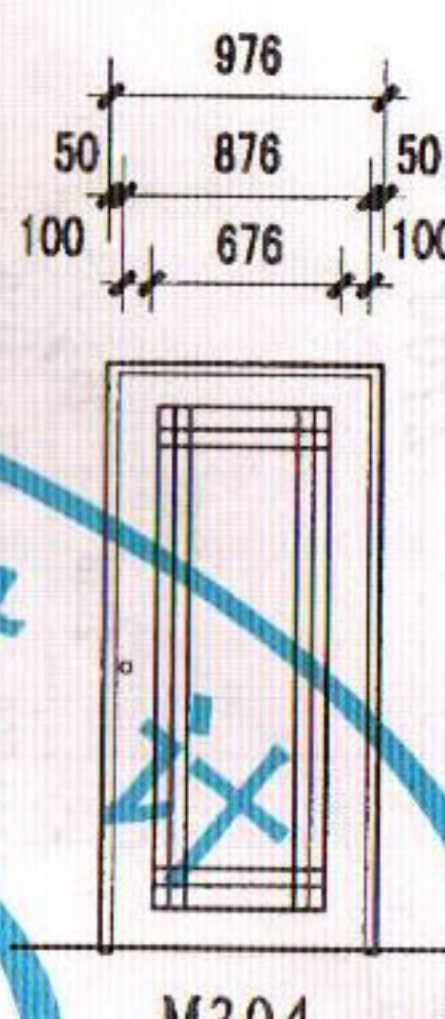
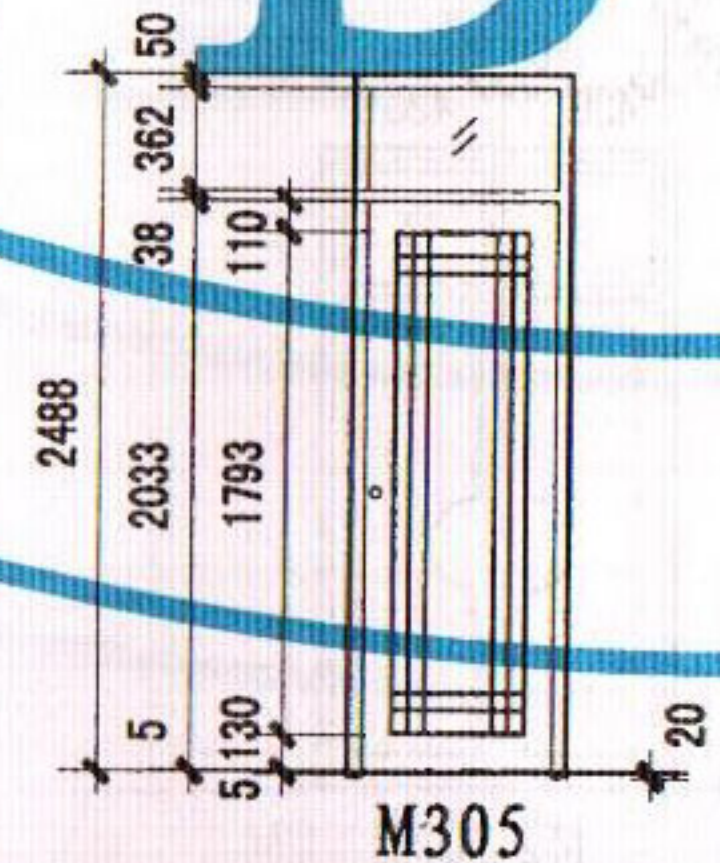
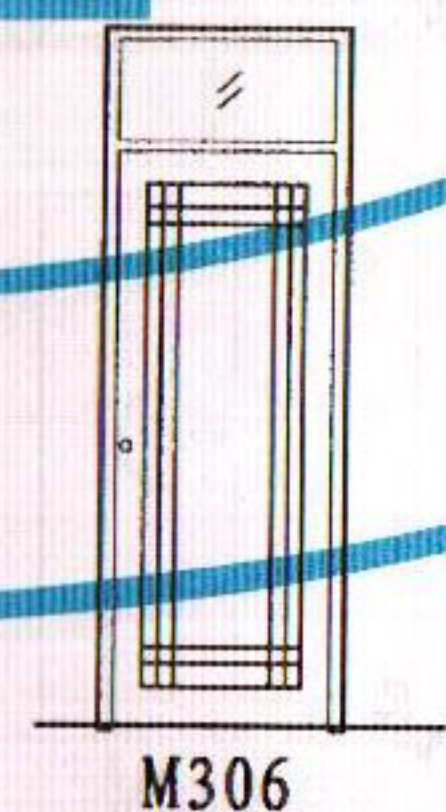
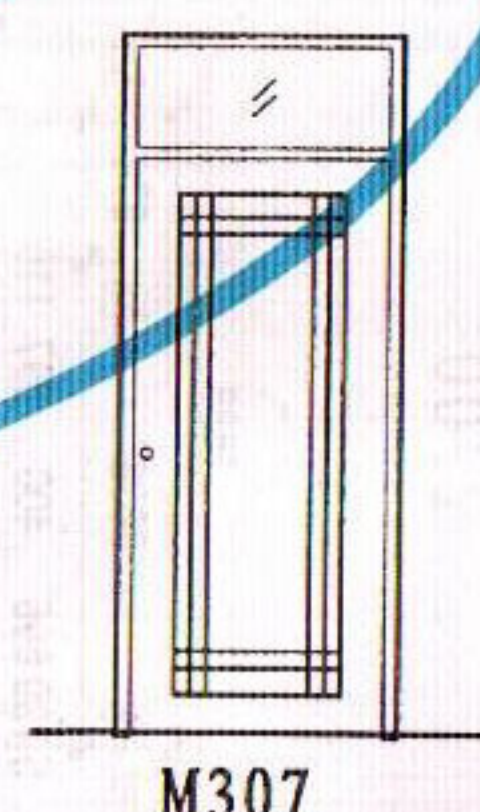
平开门选用表 (一)  
(夹板门二)图集号 新04J705  
页次 14



洞口	900	1000	1200
2700	 <p>M216</p>	 <p>M217</p>	 <p>M218a (b)</p>
洞口	1200	1500	1800
2700	 <p>M219</p>	 <p>M220</p>	 <p>M221</p>

注: a表示大扇在左侧, b表示大扇在右侧。



洞口	700	800	900	1000
2100				
2500				
平开门选用表 (一) (夹板门三)			图集号	新04J705
			页次	16



洞口	1200	1500	1800	
2100	<p>M308a (b)</p>	<p>M309</p>	<p>M310</p>	<p>M311</p>
2500	<p>M312a (b)</p>	<p>M313</p>	<p>M314</p>	<p>M315</p>
<p>注: a表示大扇在左侧, b表示大扇在右侧。</p>				
<p>平开门选用表 (一) (夹板门三)</p>			<p>图集号 新04J705 页次 17</p>	



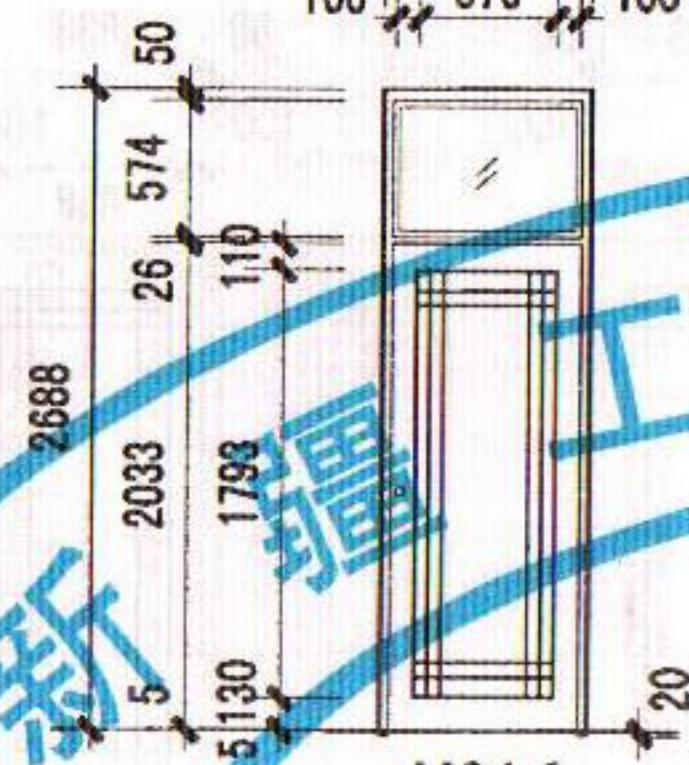
洞口

900

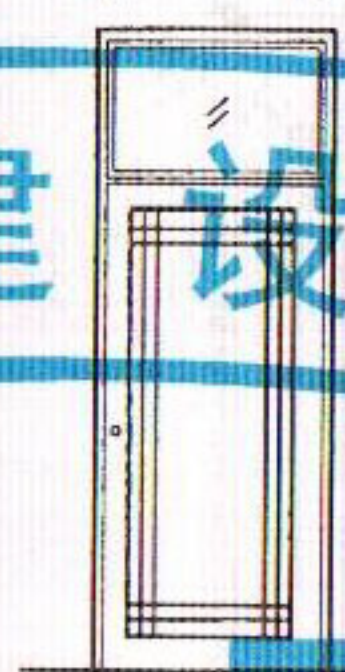
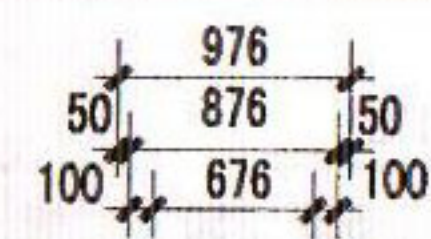
1000

1200

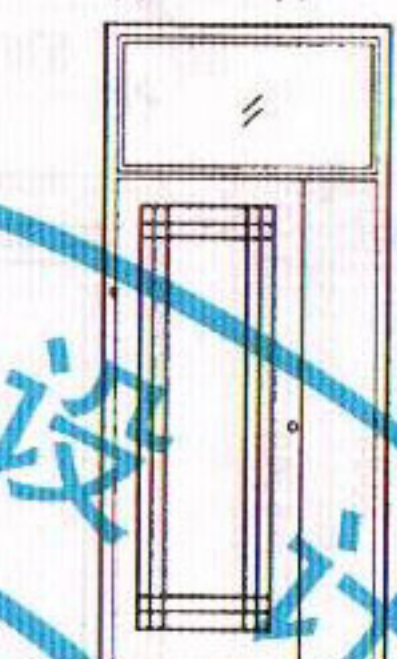
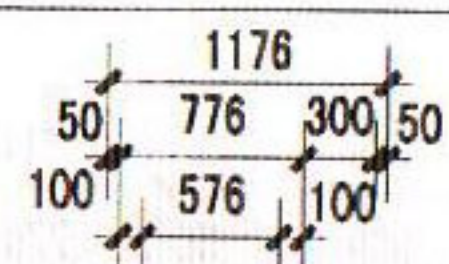
2700



M316



M317



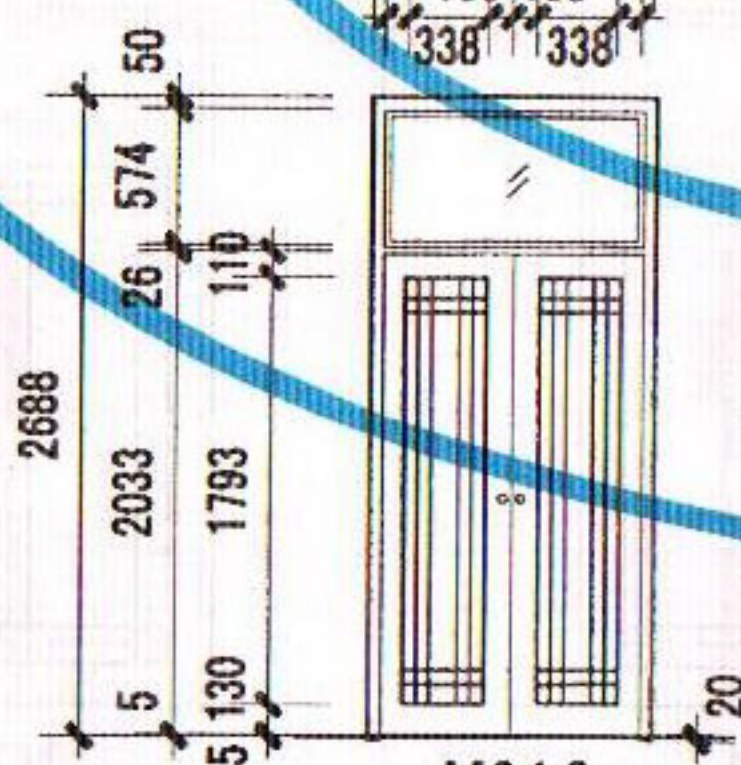
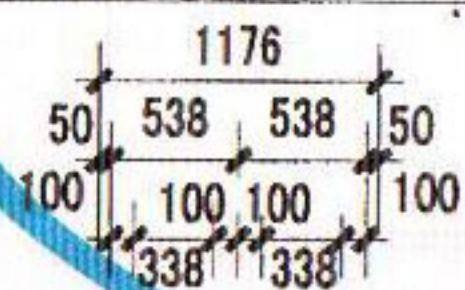
M318a (b)

1200

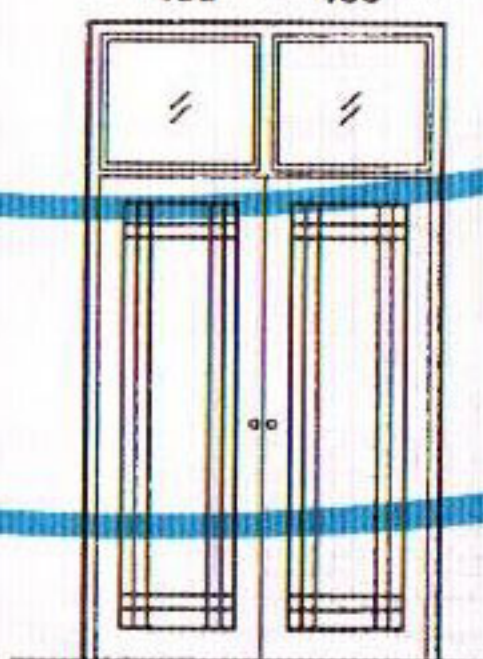
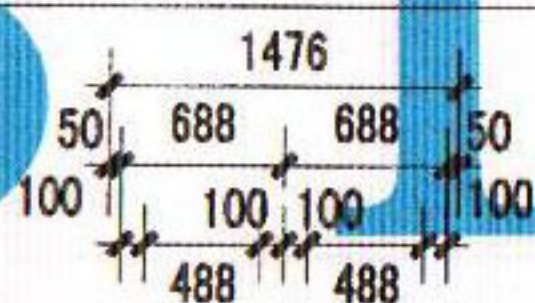
1500

1800

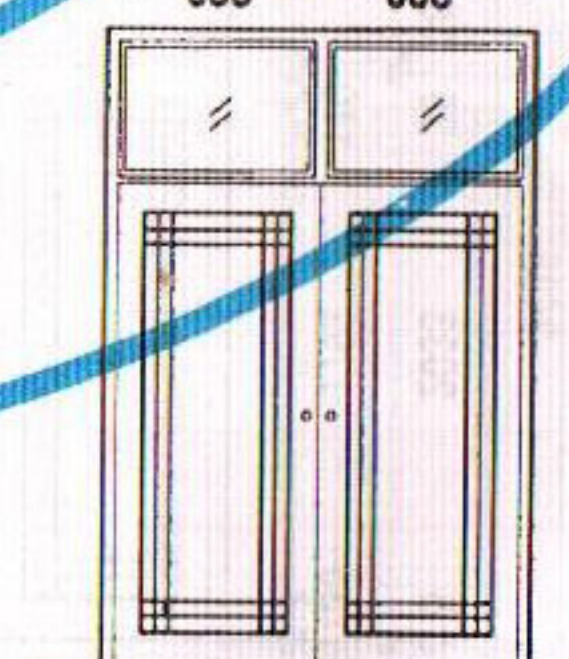
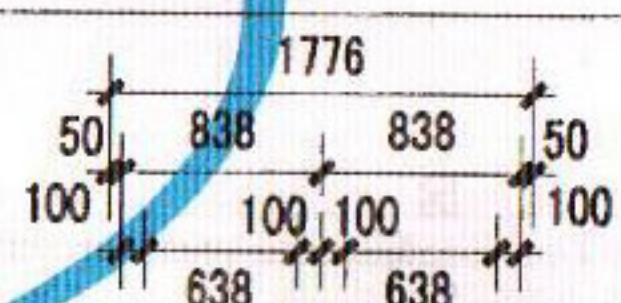
洞口



M319



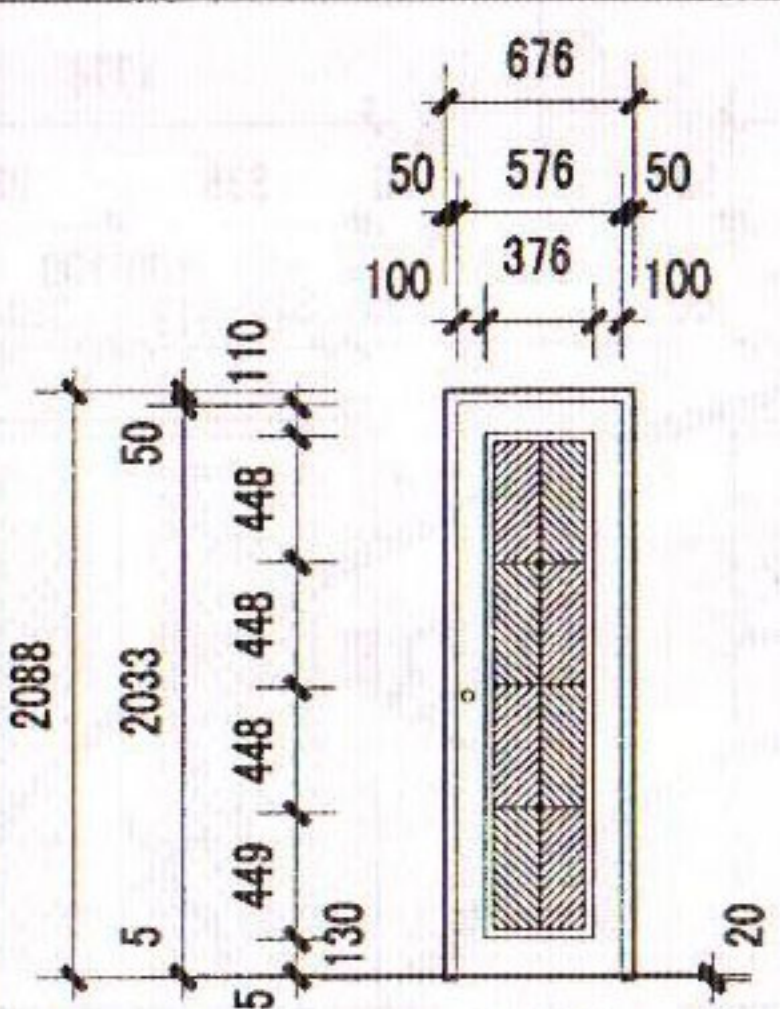
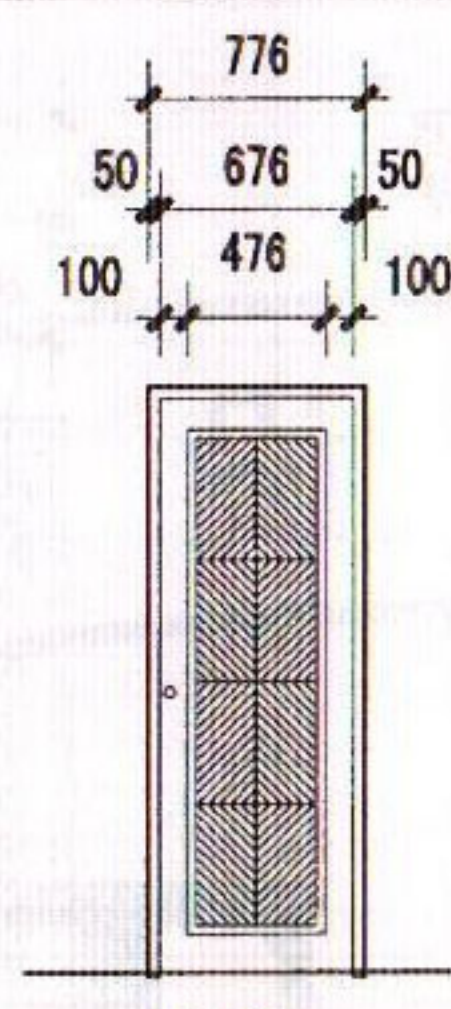
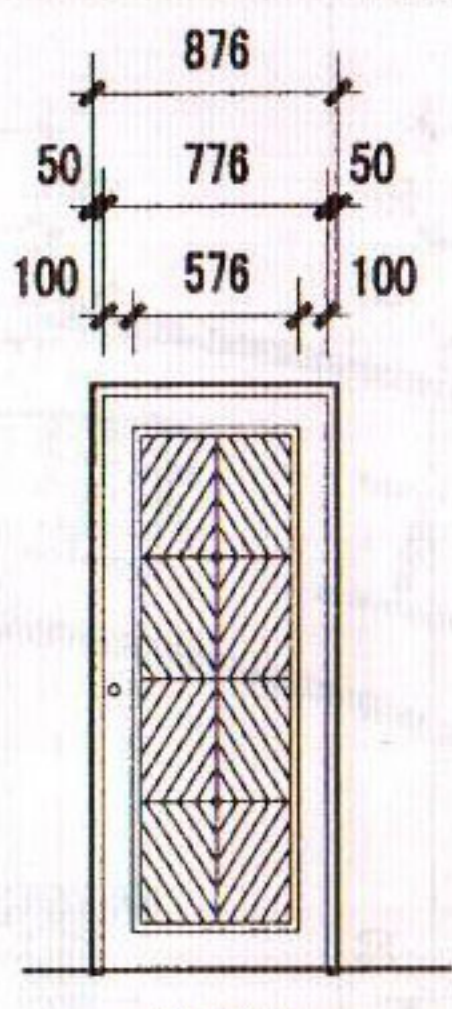
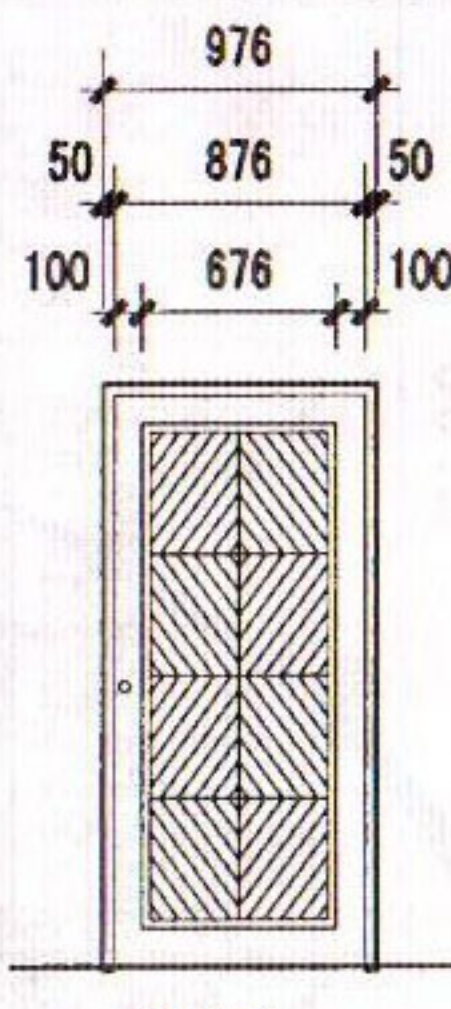
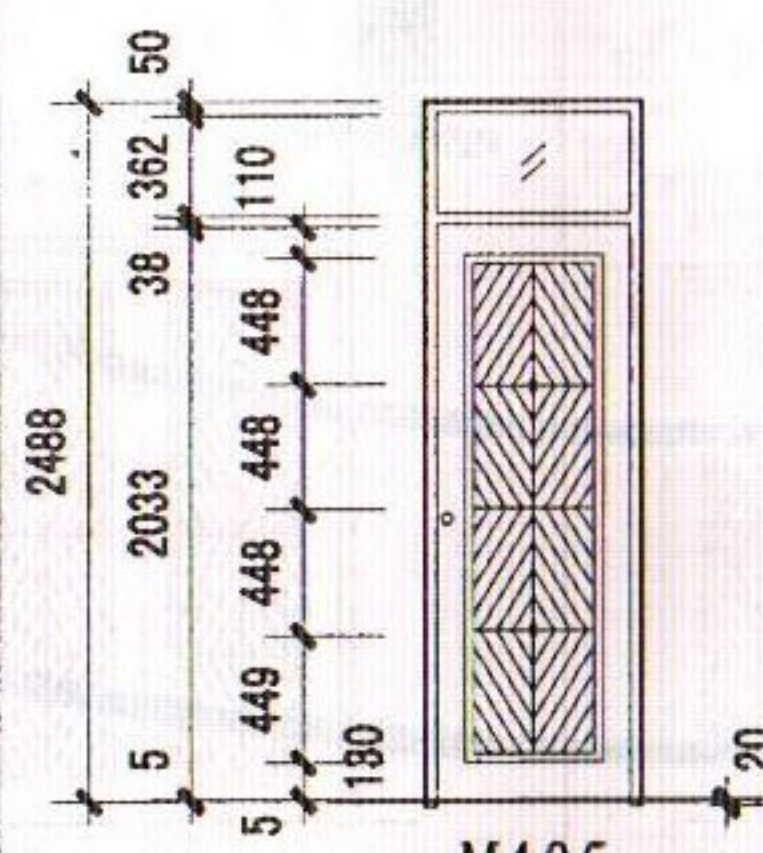
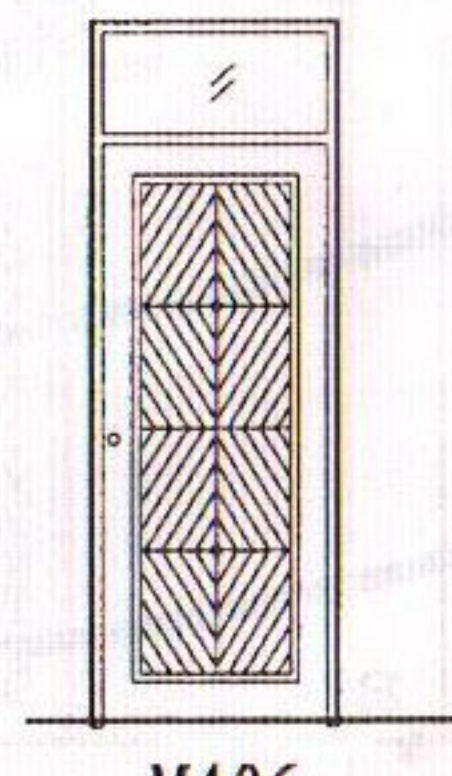
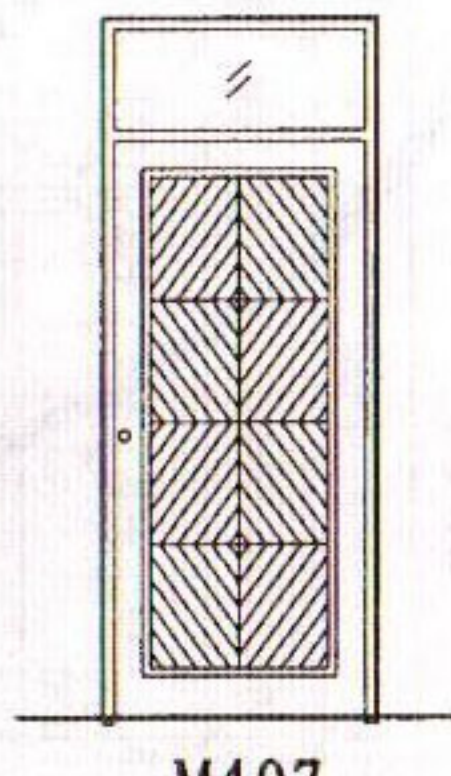
M320



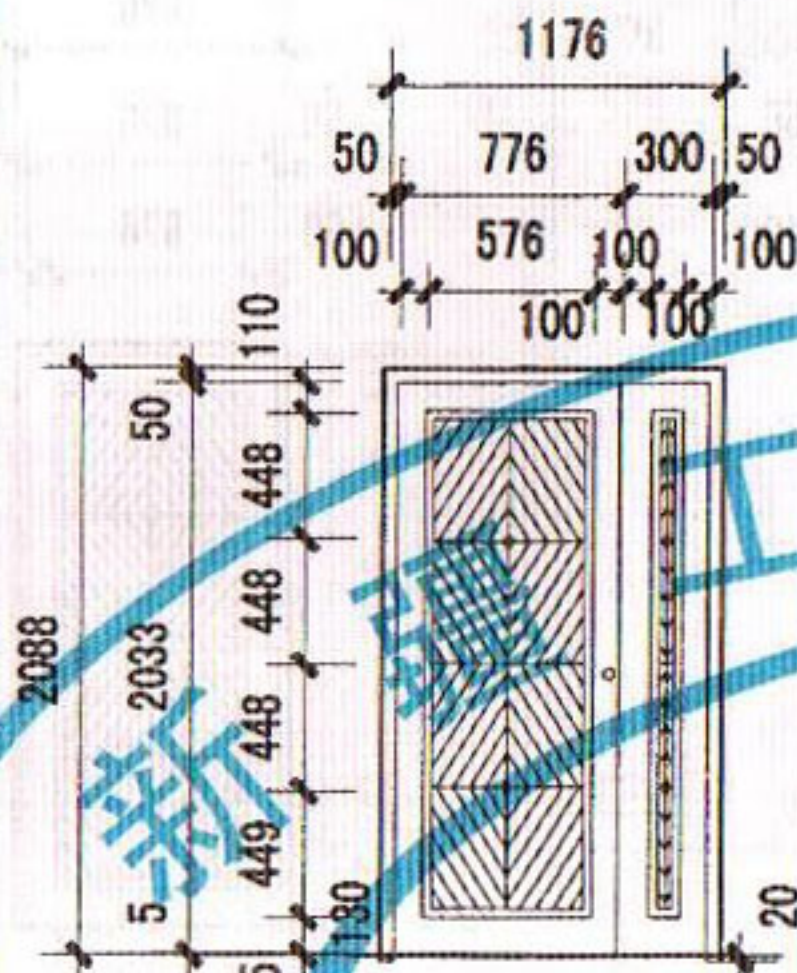
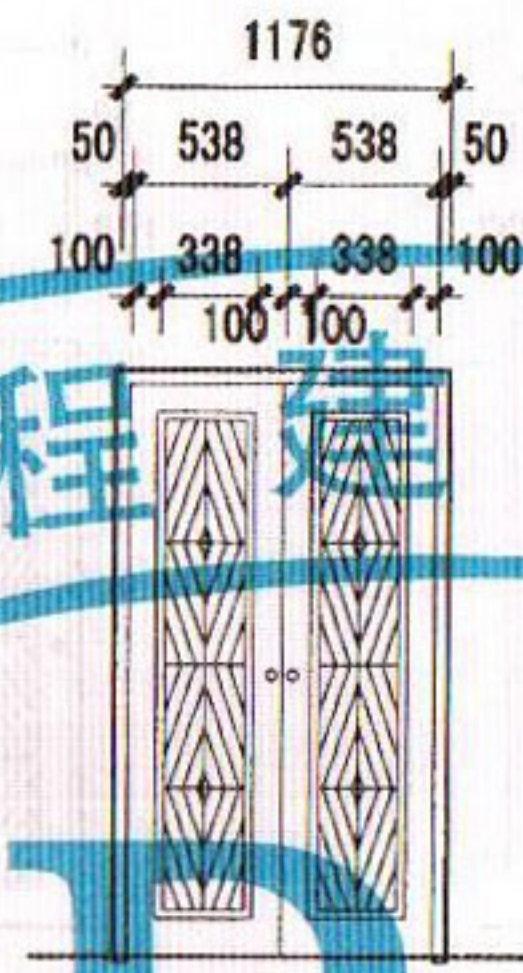
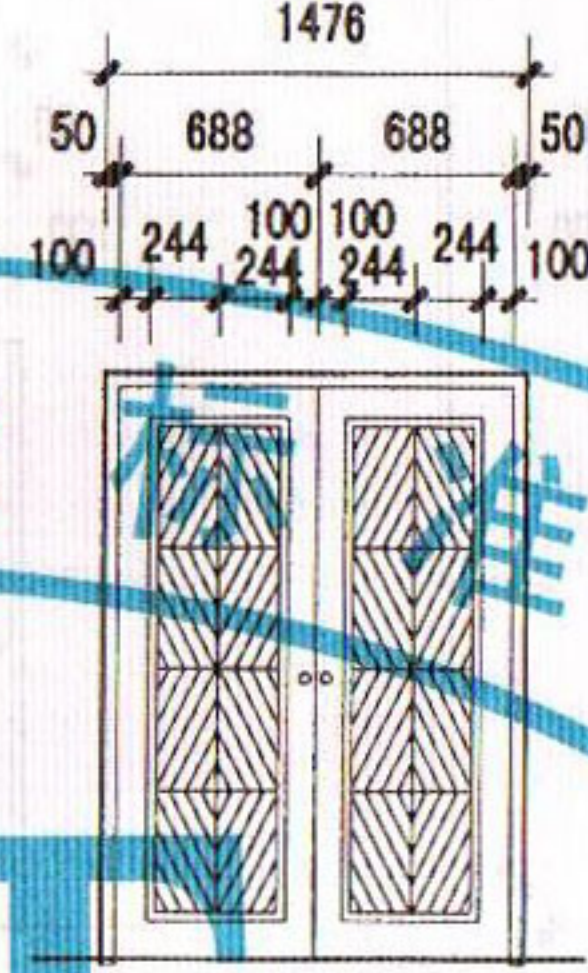
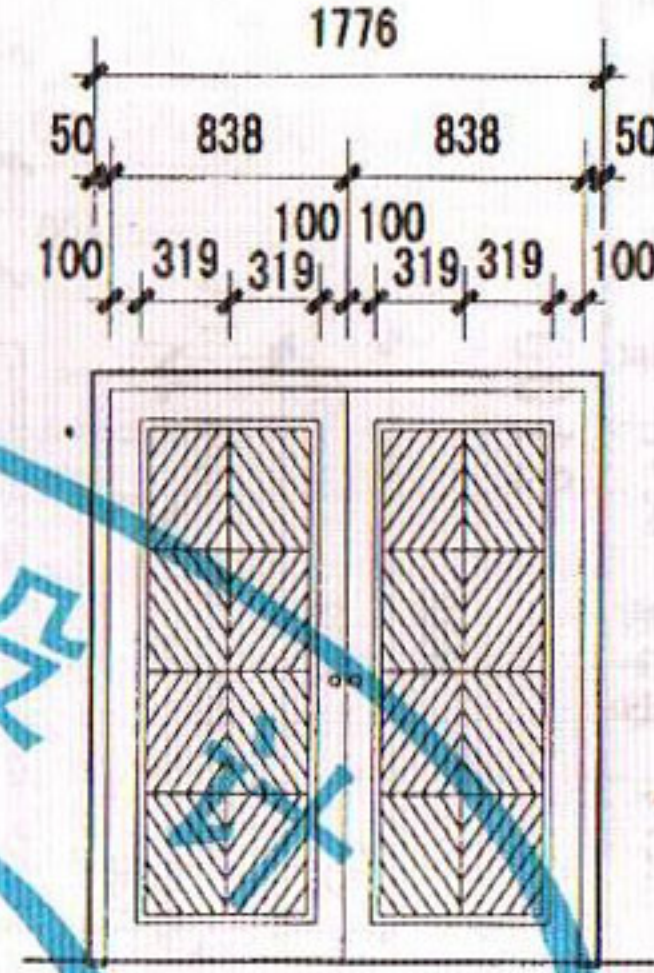
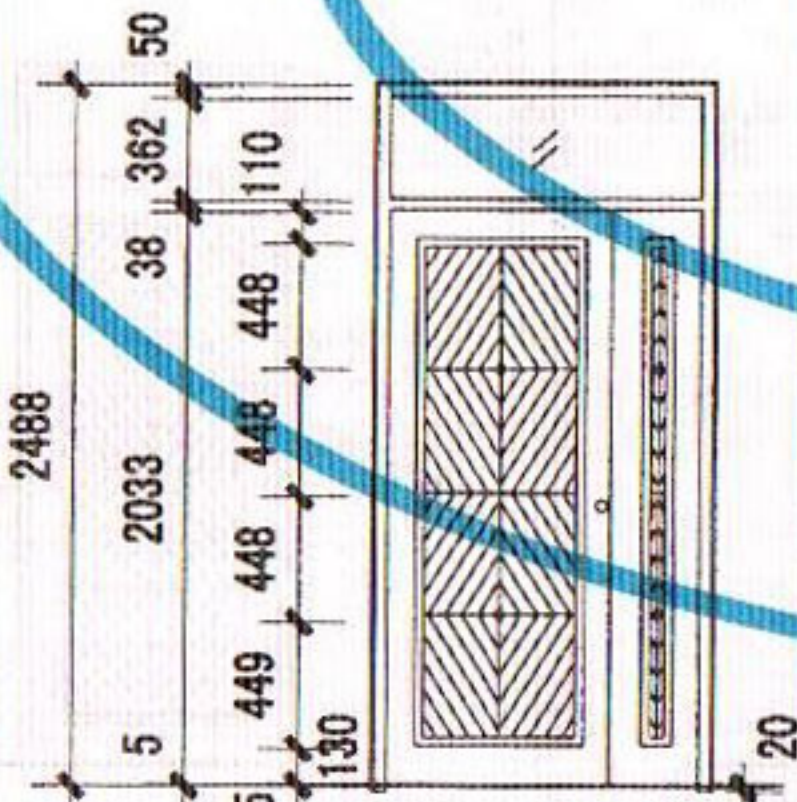
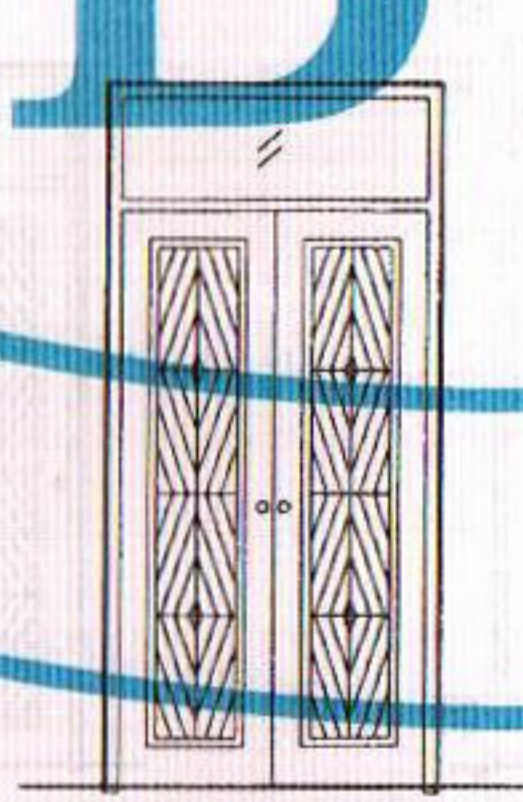
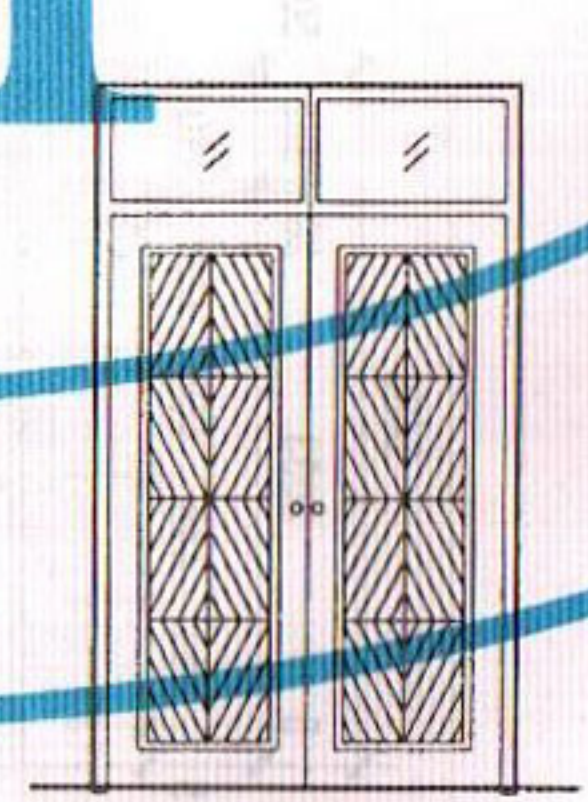
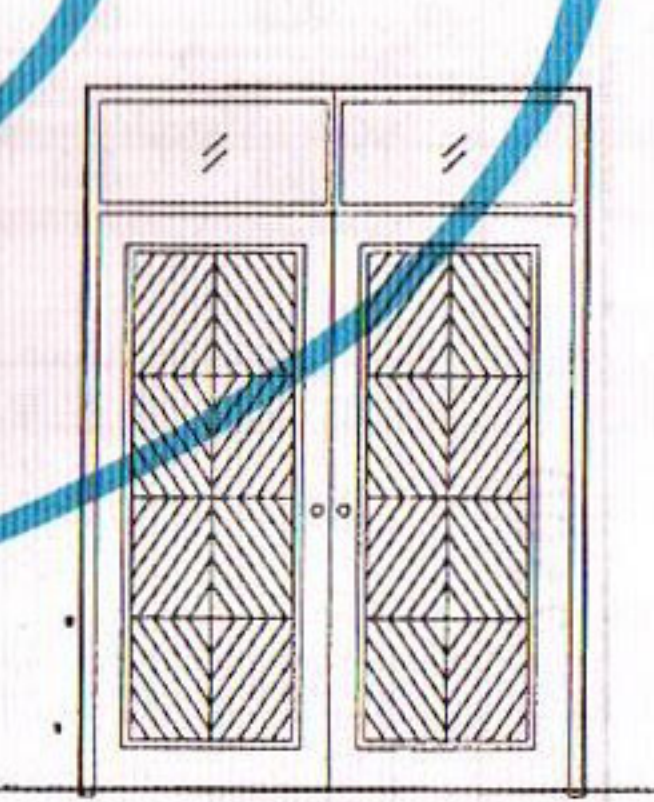
M321

注: a表示大扇在左侧, b表示大扇在右侧。



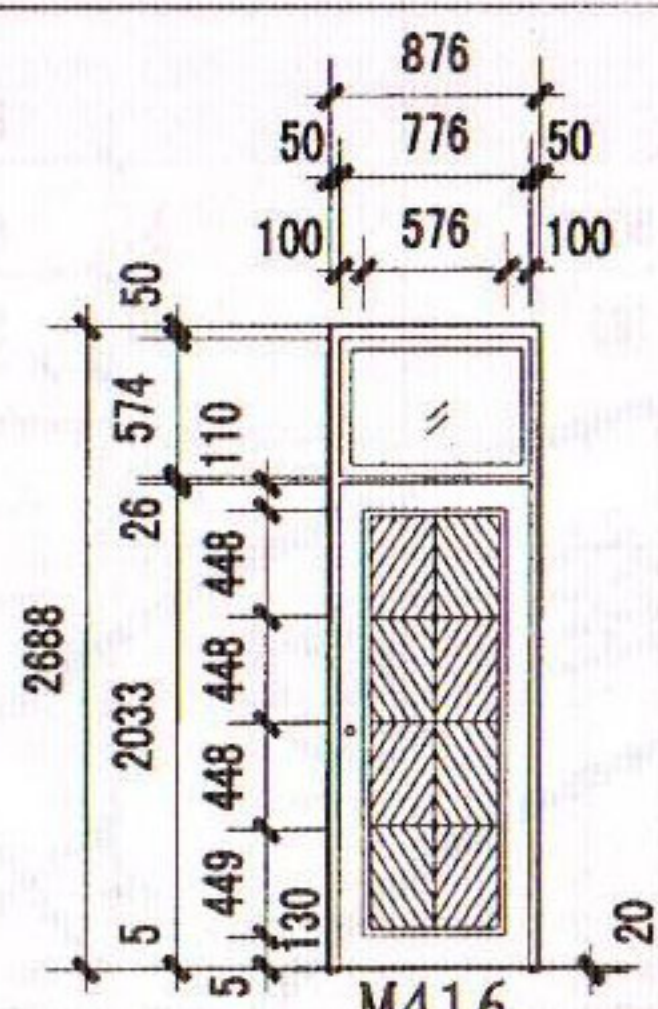
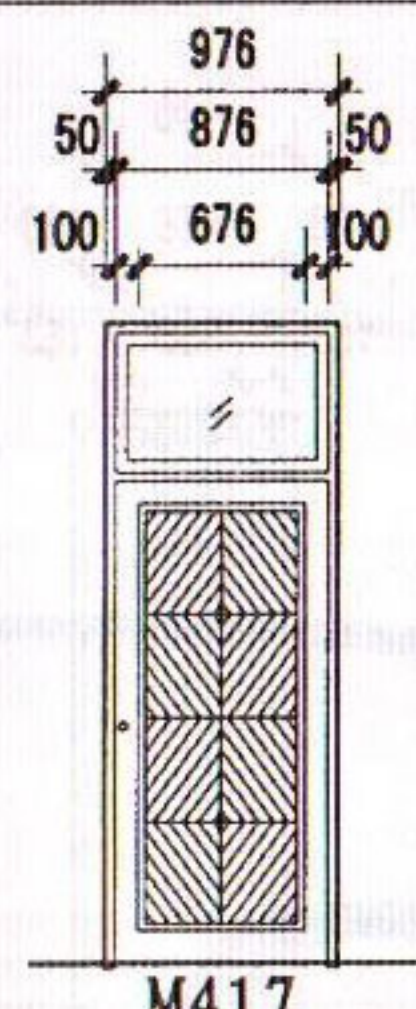
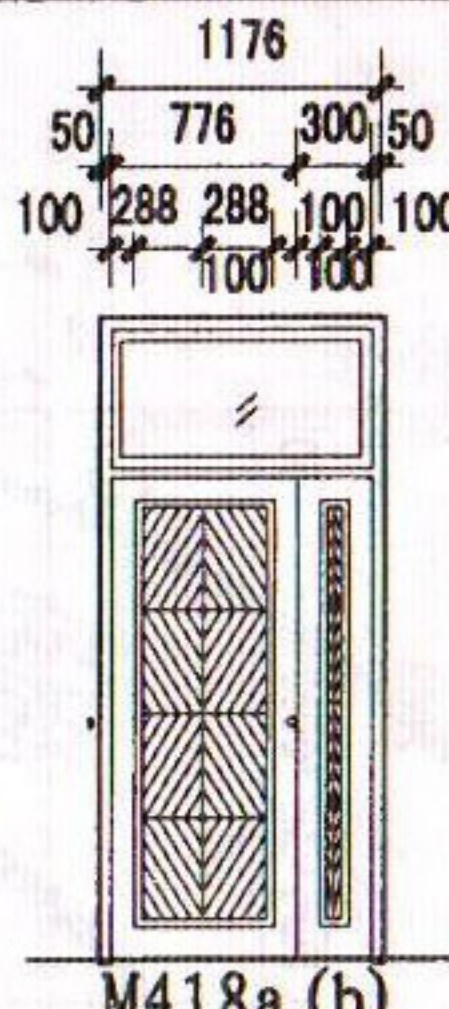
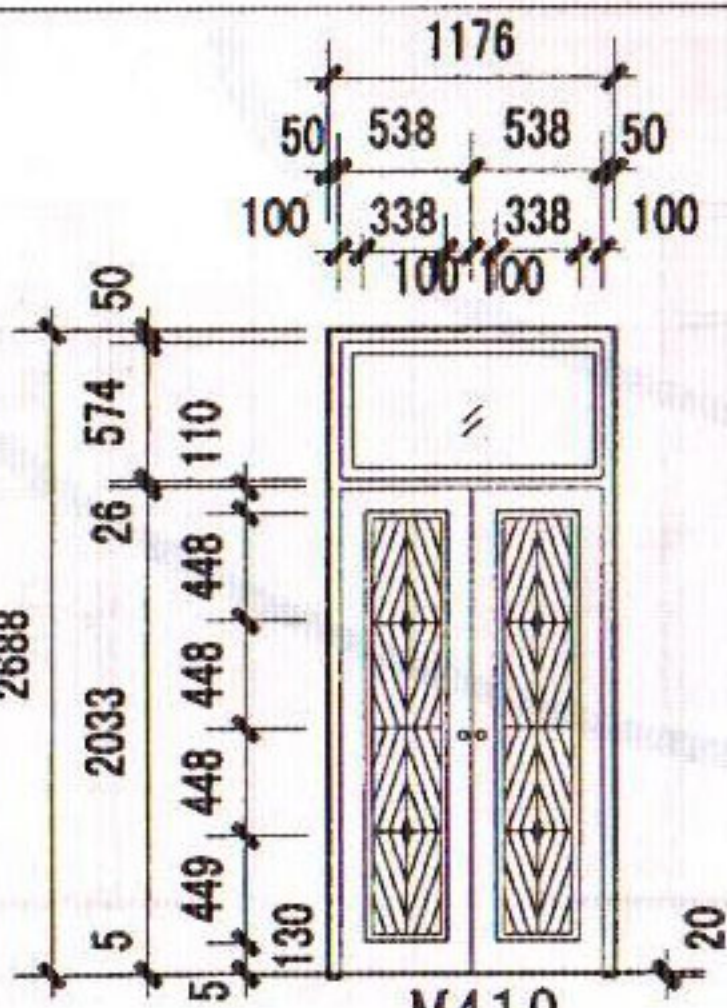
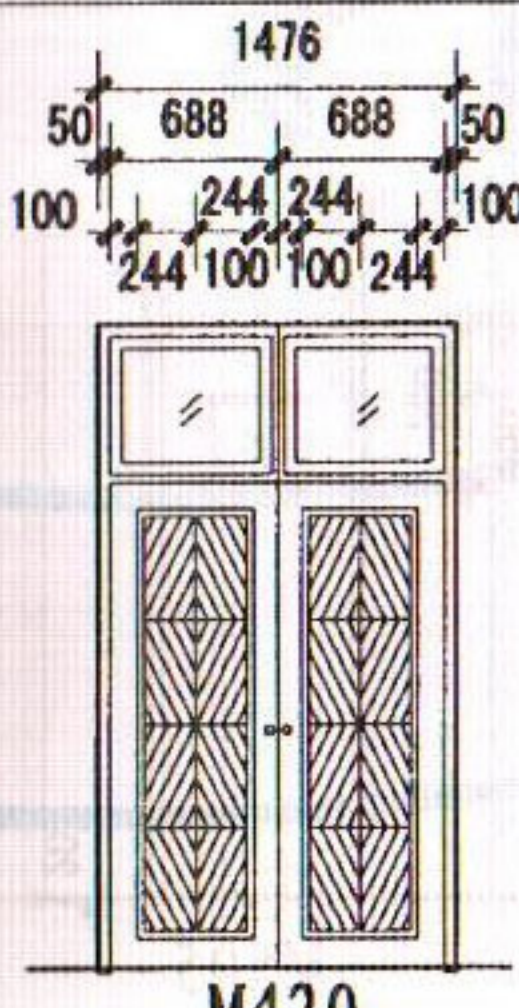
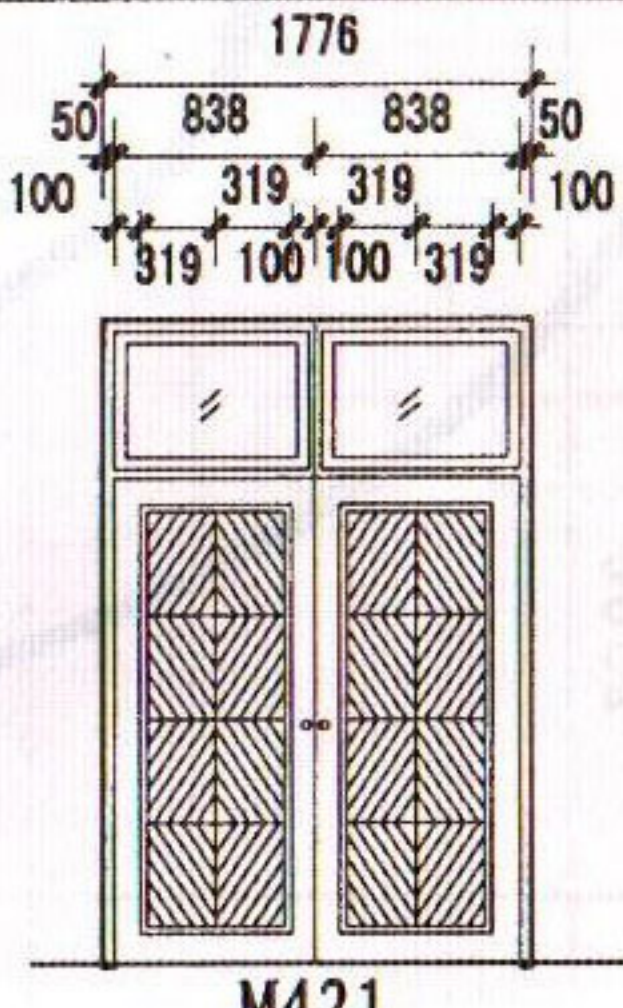
洞口	700	800	900	1000
2100	 <p>M401</p>	 <p>M402</p>	 <p>M403</p>	 <p>M404</p>
2500		 <p>M405</p>	 <p>M406</p>	 <p>M407</p>
<p>注：门面层图形为红、白榉木纹拼成。</p>				
			<p>平开门选用表（一） （夹板拼花门）</p>	
			<p>图集号 新04J705 页次 19</p>	



洞口	1200	1500	1800	
2100	 <p>M408a (b)</p>	 <p>M409</p>	 <p>M410</p>	 <p>M411</p>
2500	 <p>M412a (b)</p>	 <p>M413</p>	 <p>M414</p>	 <p>M415</p>

注: a表示大扇在左侧, b表示大扇在右侧。



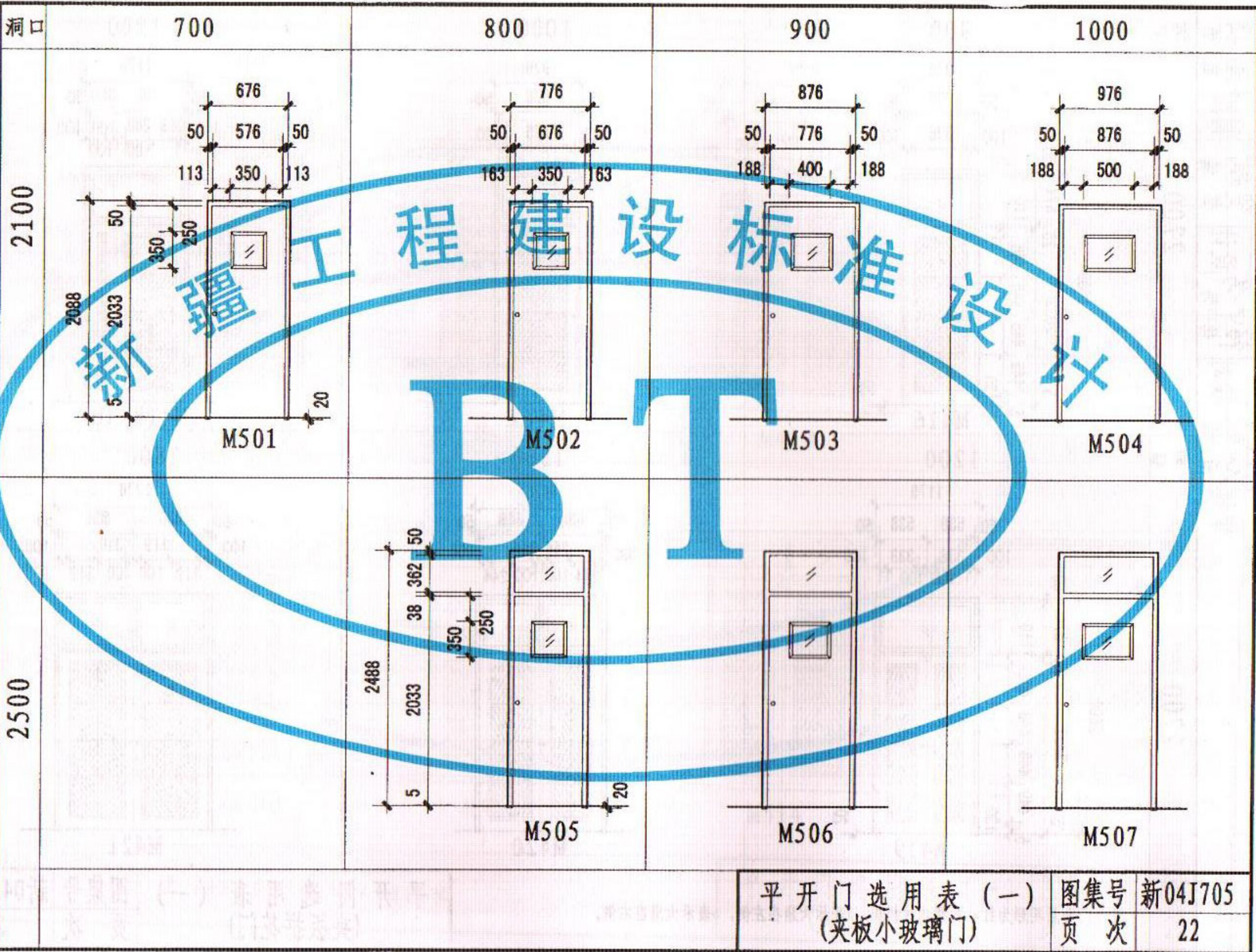
洞口	900	1000	1200
2700	 <p>M416</p>	 <p>M417</p>	 <p>M418a (b)</p>
洞口	1200	1500	1800
2700	 <p>M419</p>	 <p>M420</p>	 <p>M421</p>

注：门面层图形为红、白榉木纹拼成，a表示大扇在左侧，b表示大扇在右侧。

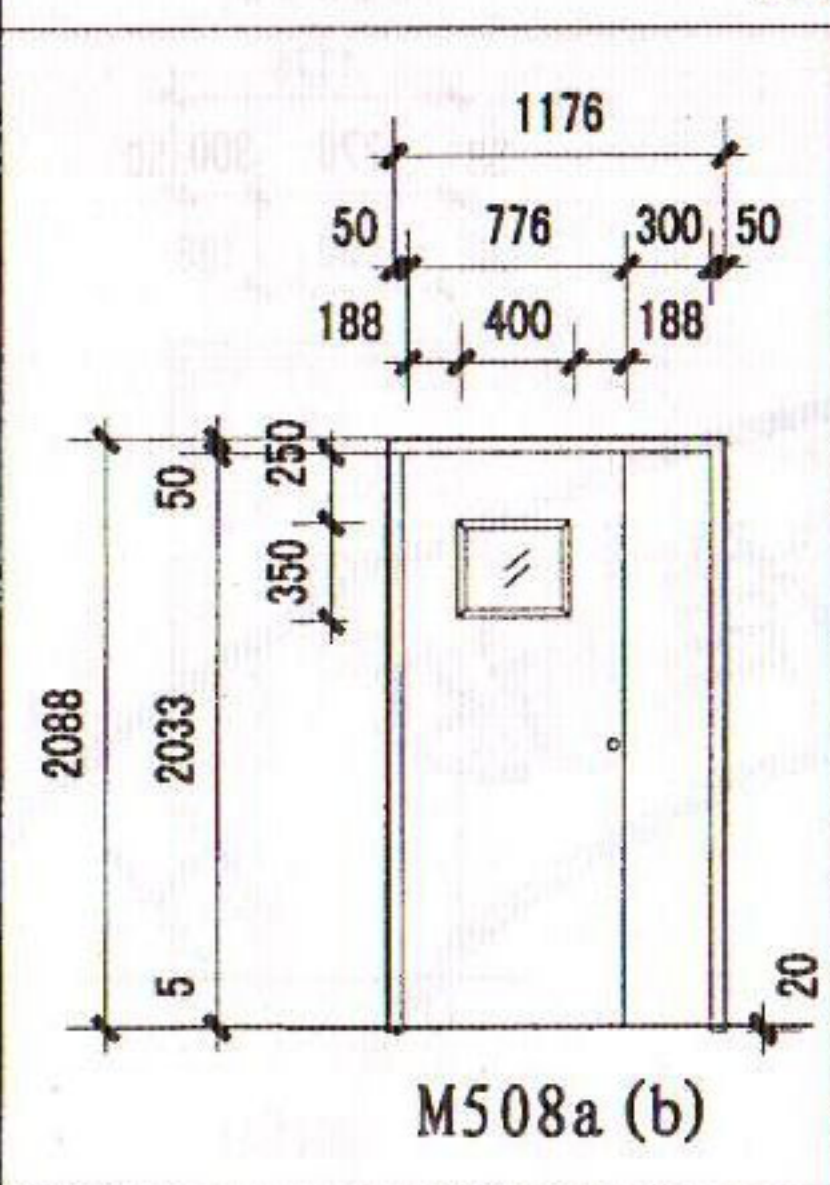
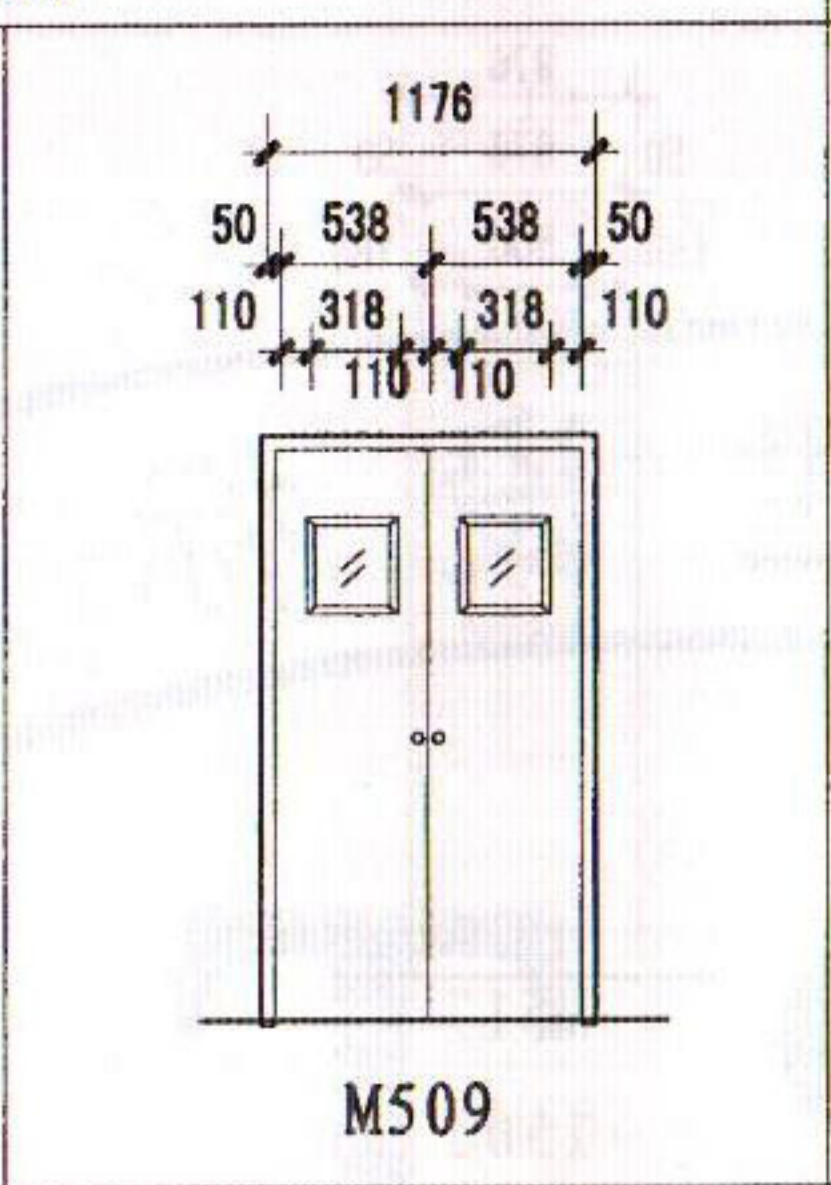
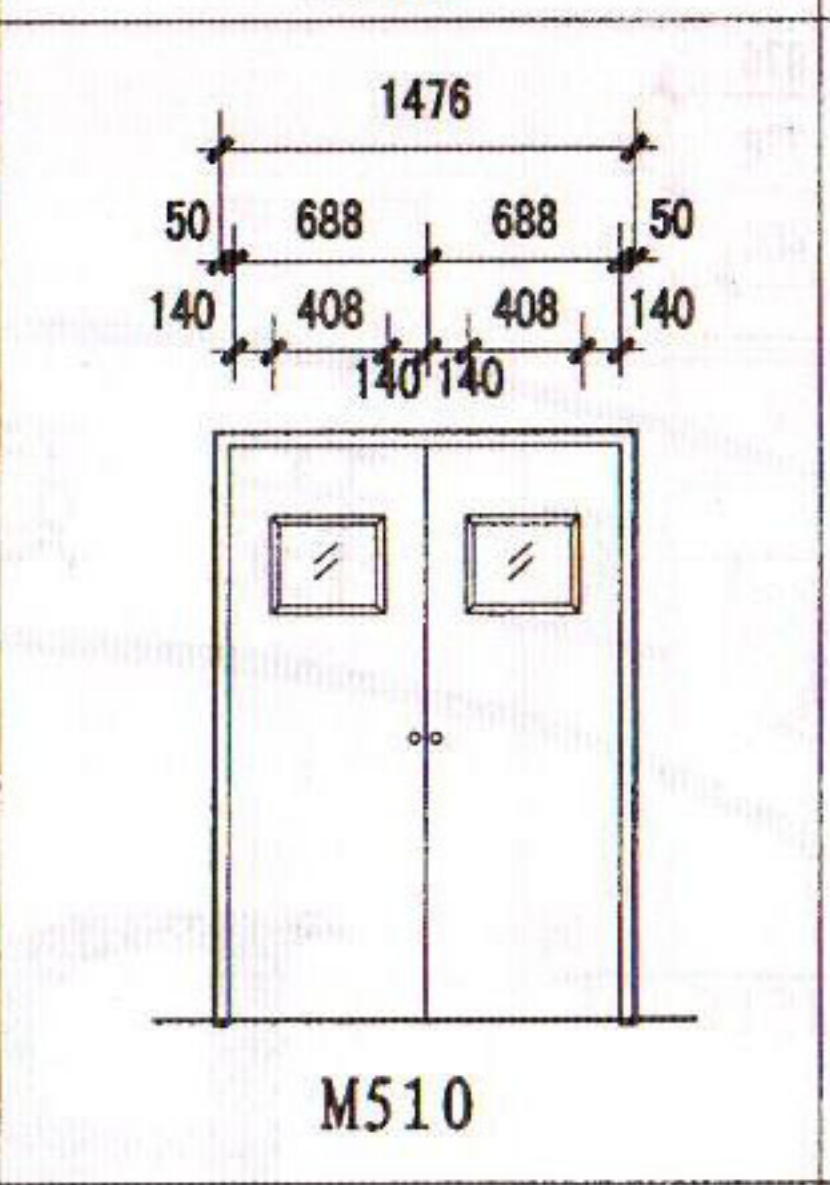
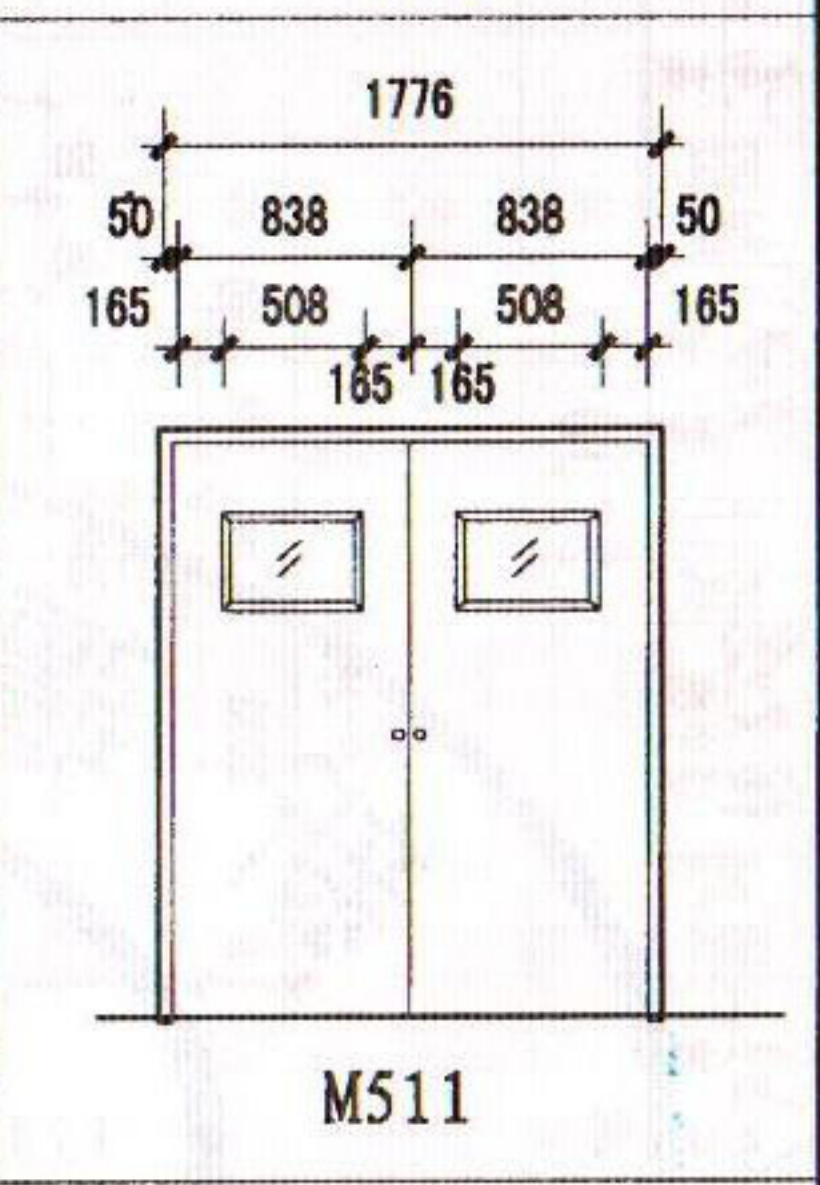
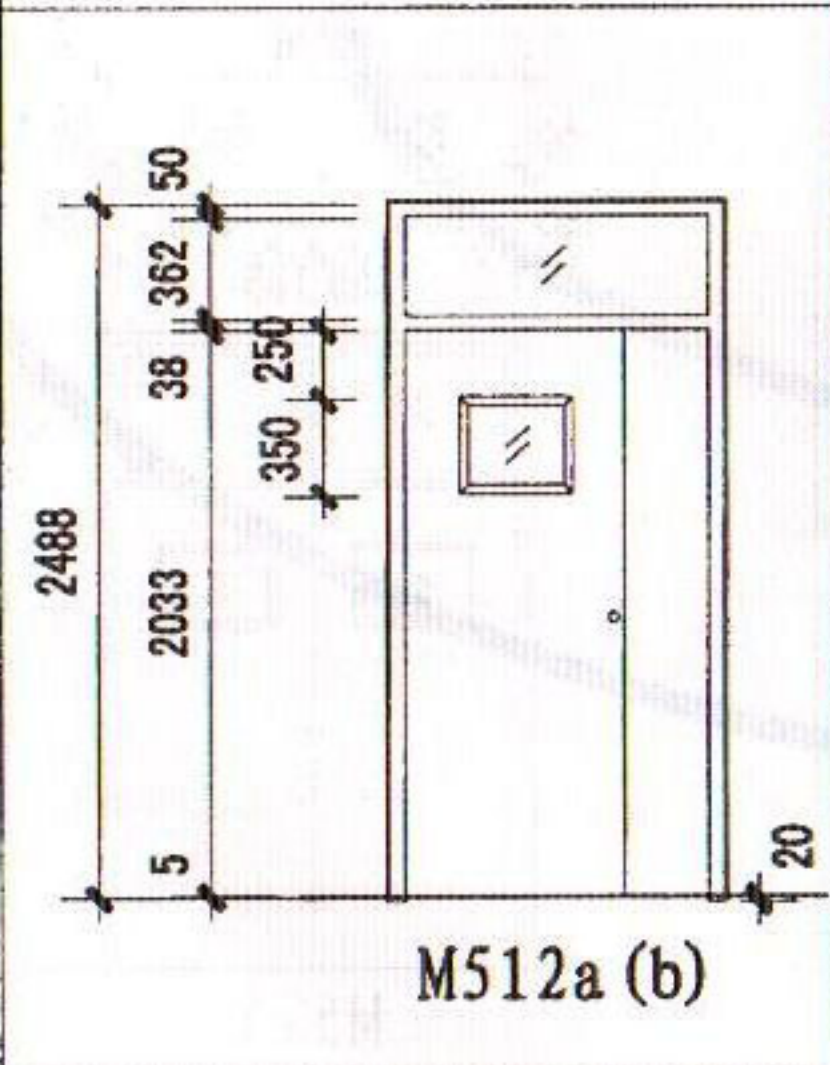
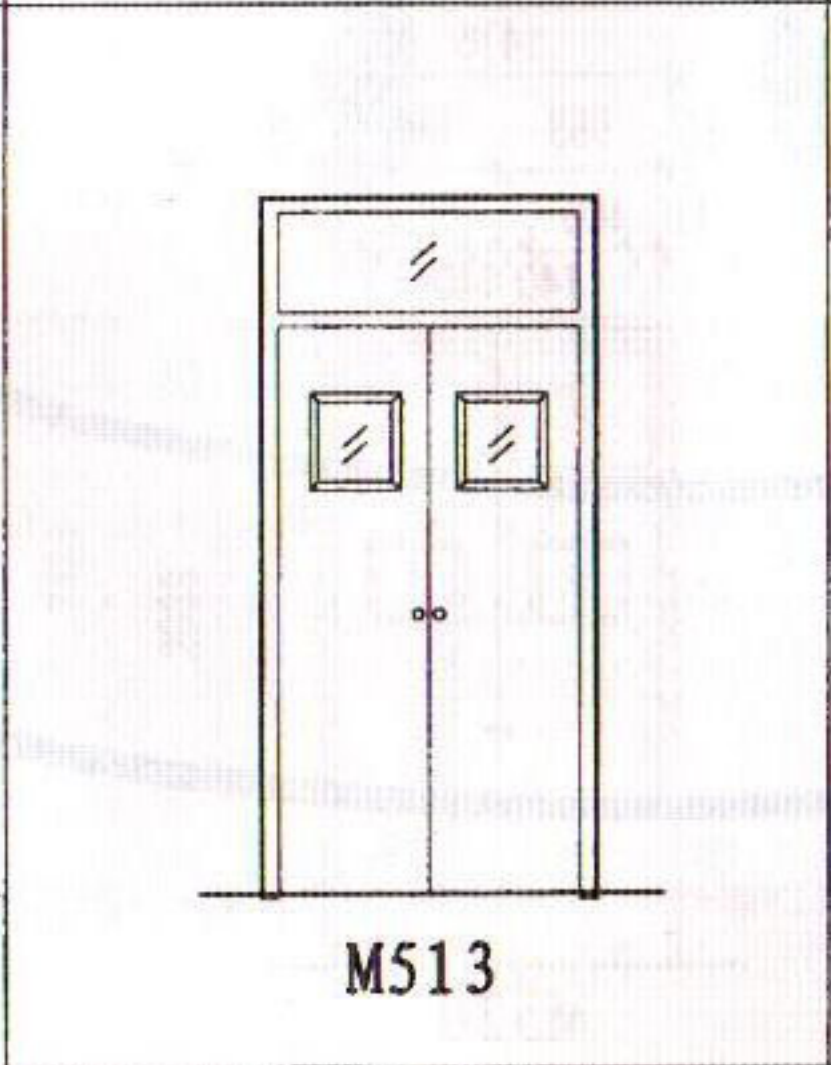
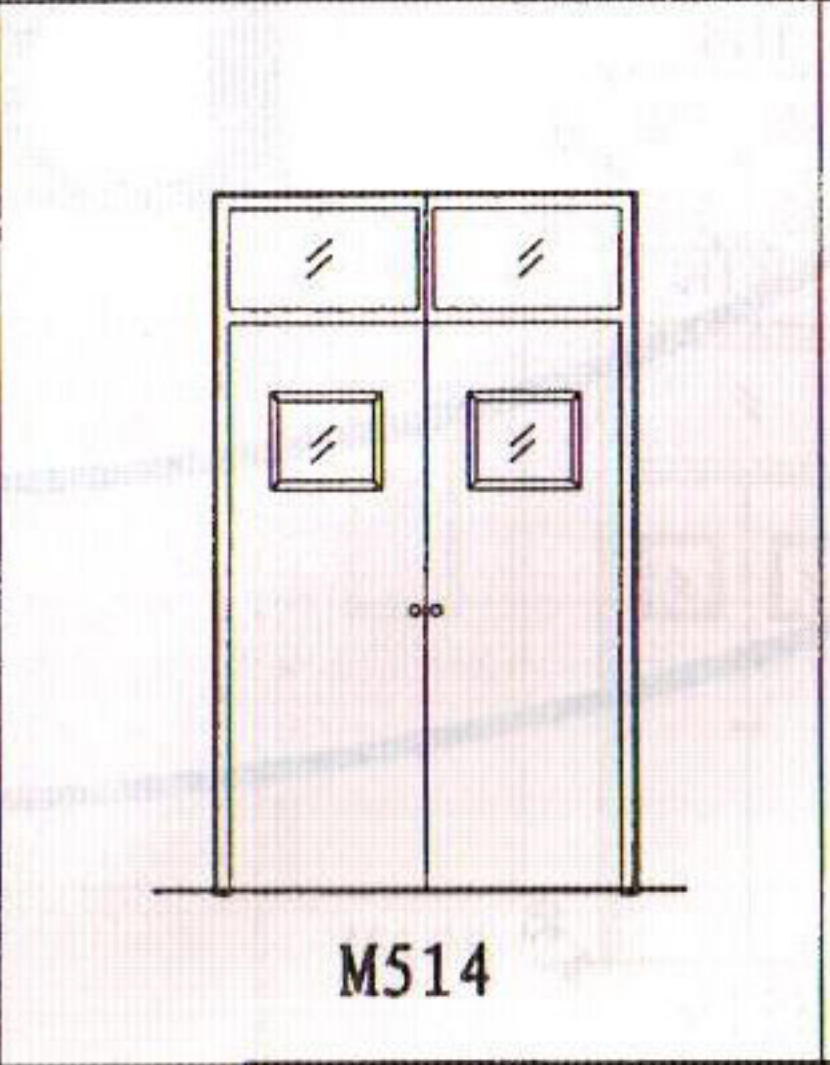
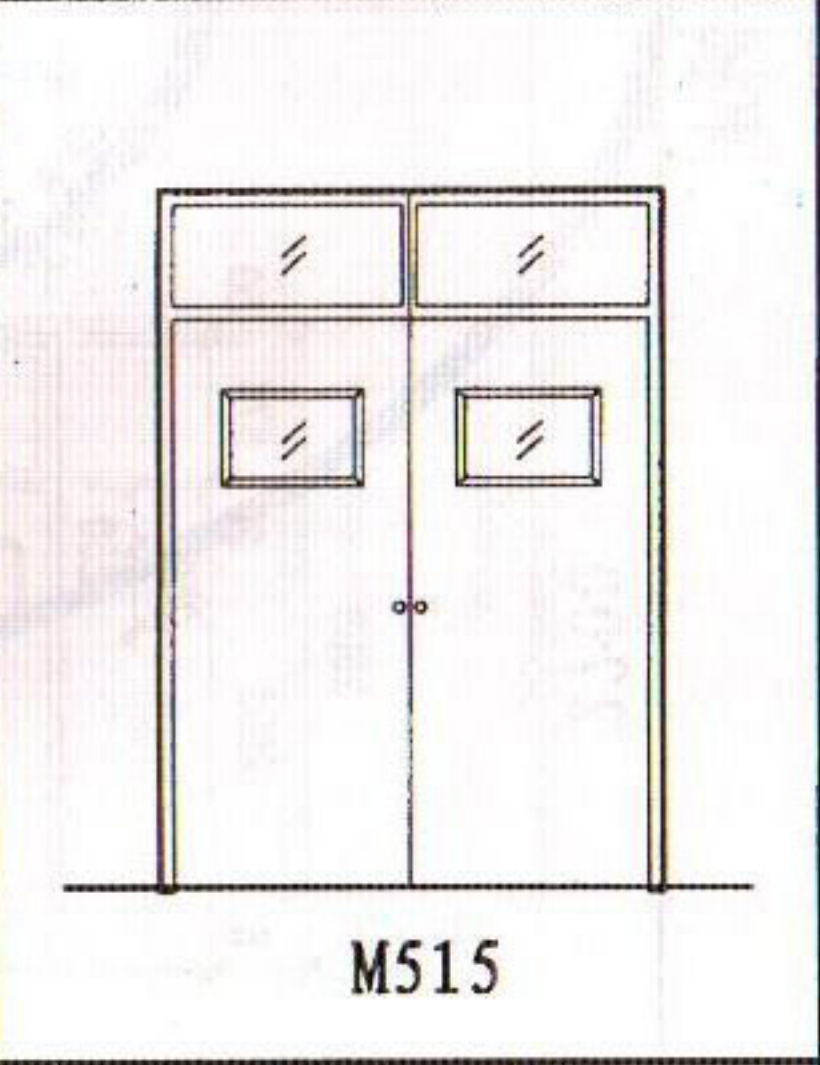
平开门选用表（一）  
（夹板拼花门）

图集号	新04J705
页次	21

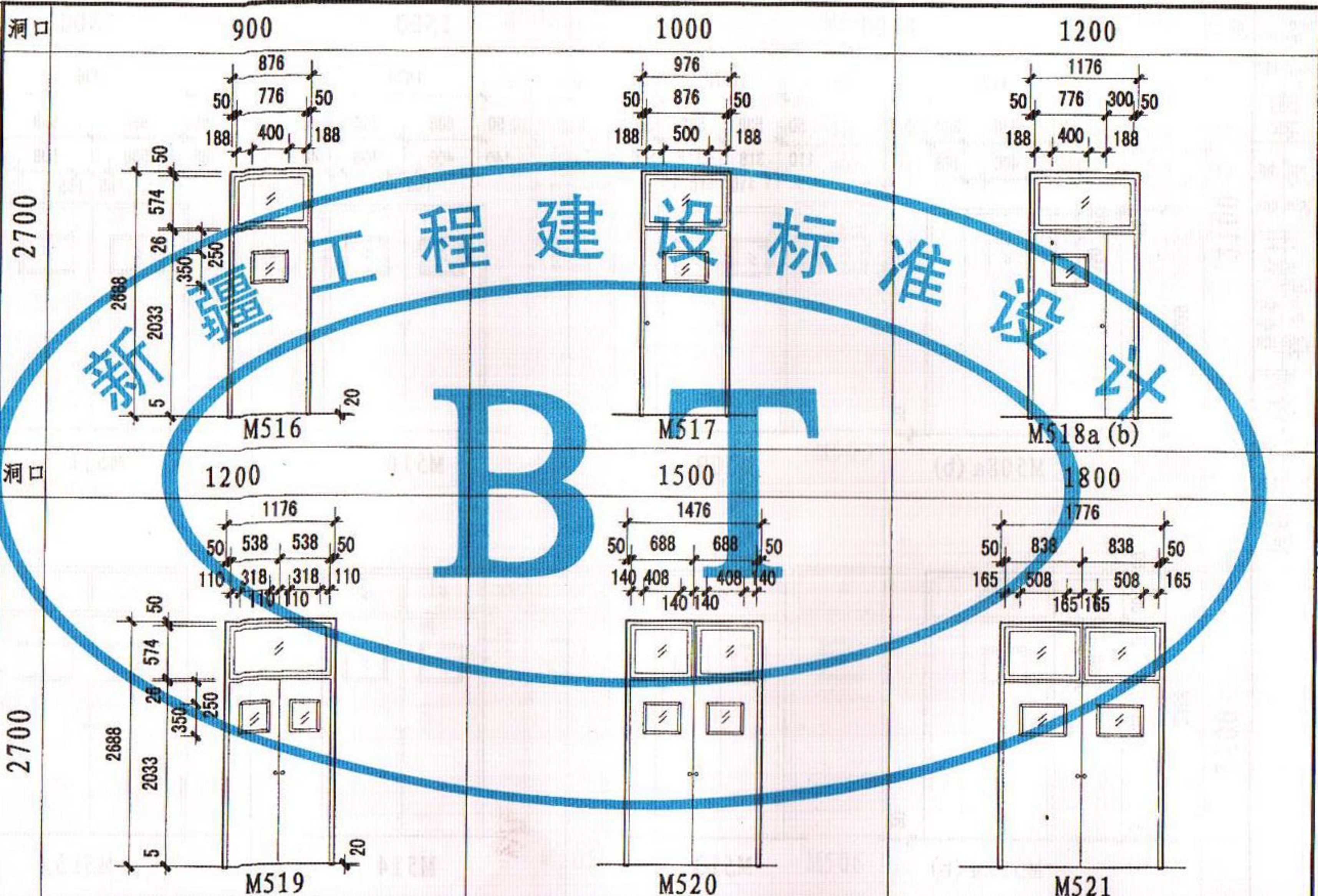






洞口	1200	1500	1800	
2100	 <p>M508a (b)</p>	 <p>M509</p>	 <p>M510</p>	 <p>M511</p>
2500	 <p>M512a (b)</p>	 <p>M513</p>	 <p>M514</p>	 <p>M515</p>
注: a表示大扇在左侧, b表示大扇在右侧。				
平开门选用表 (一) (夹板小玻璃门)			图集号 新04J705 页次 23	



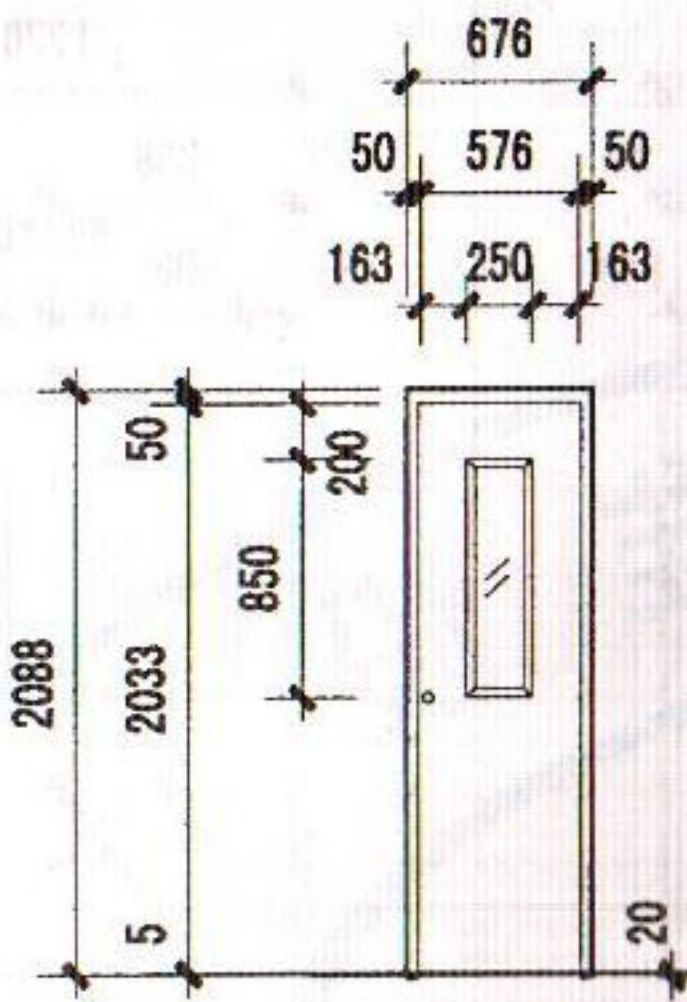
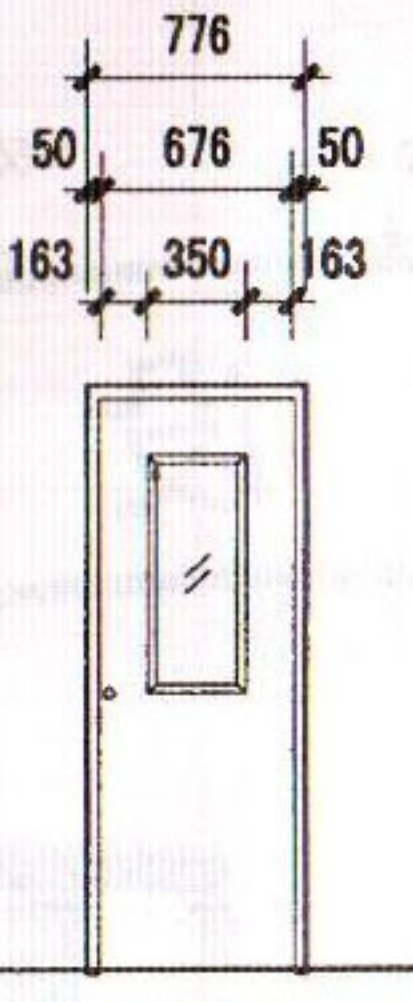
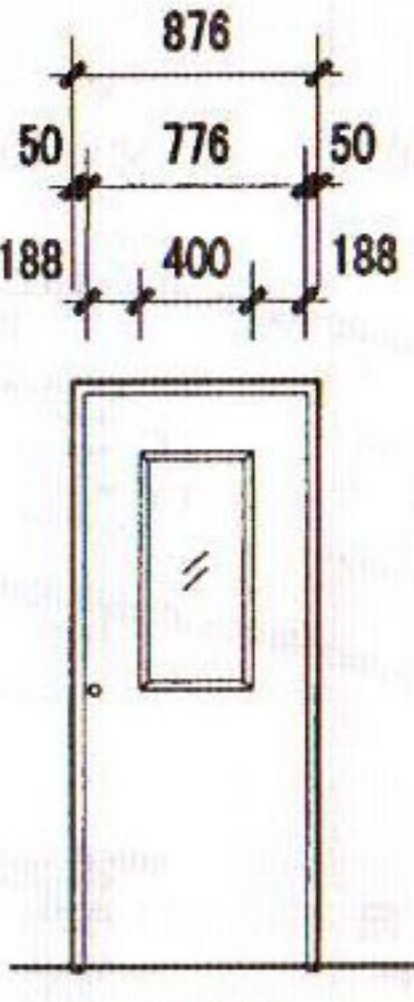
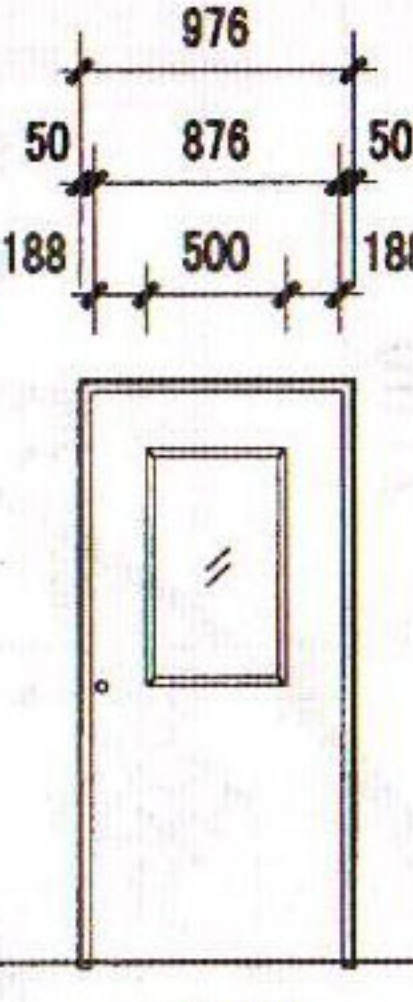
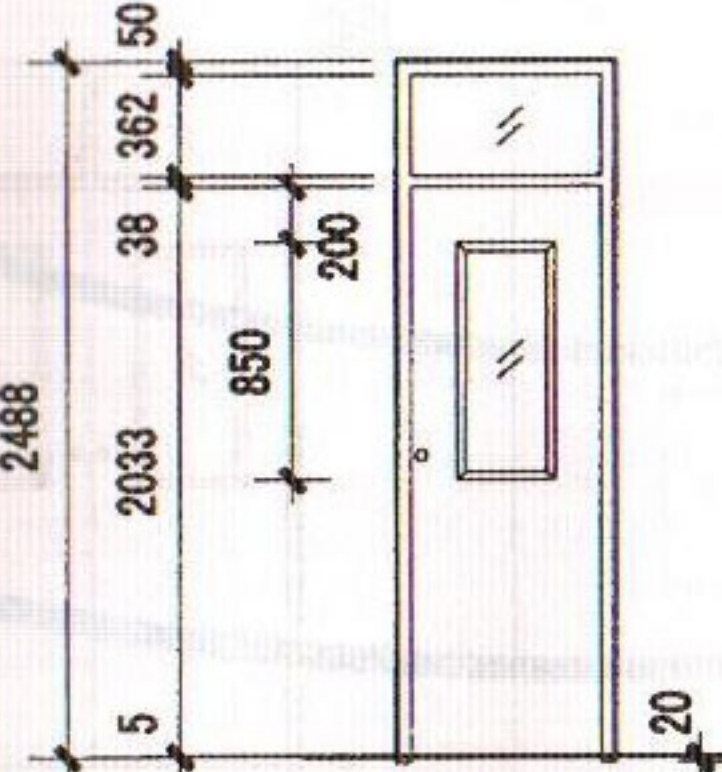
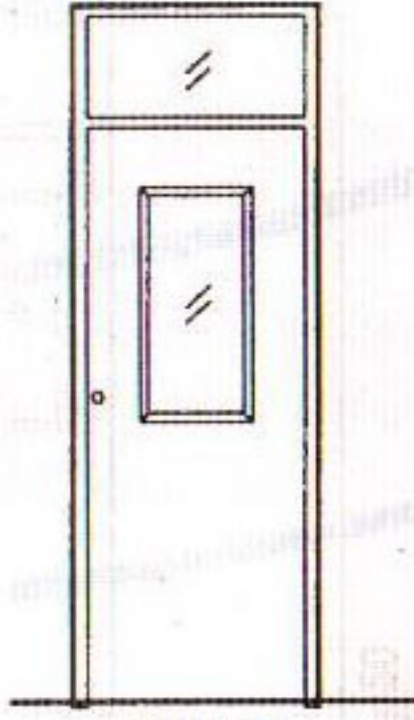
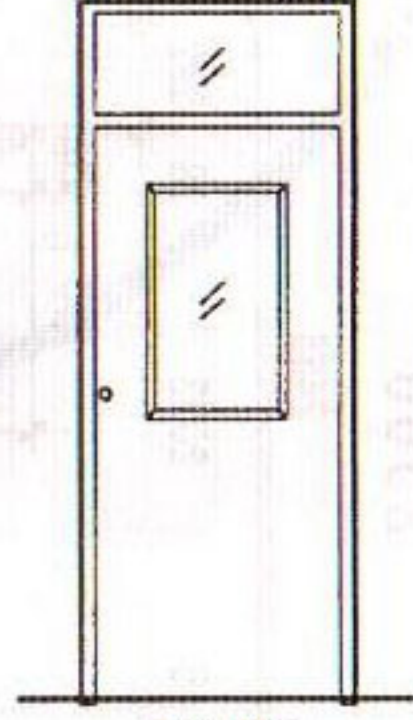


注: a表示大扇在左侧, b表示大扇在右侧。

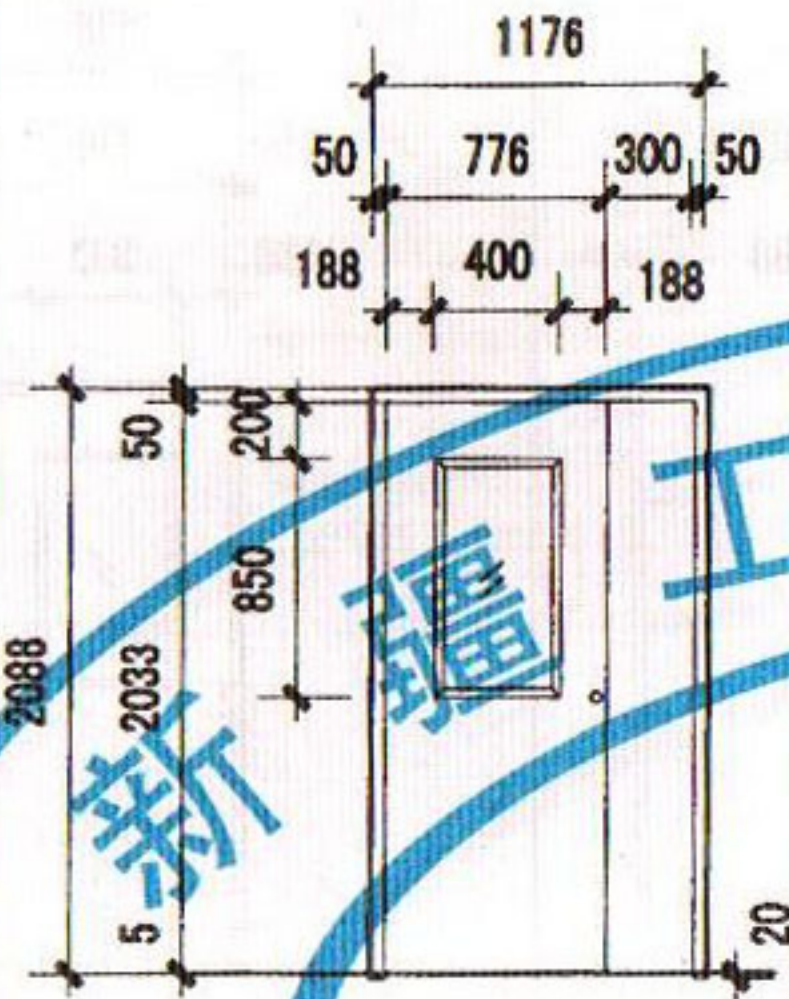
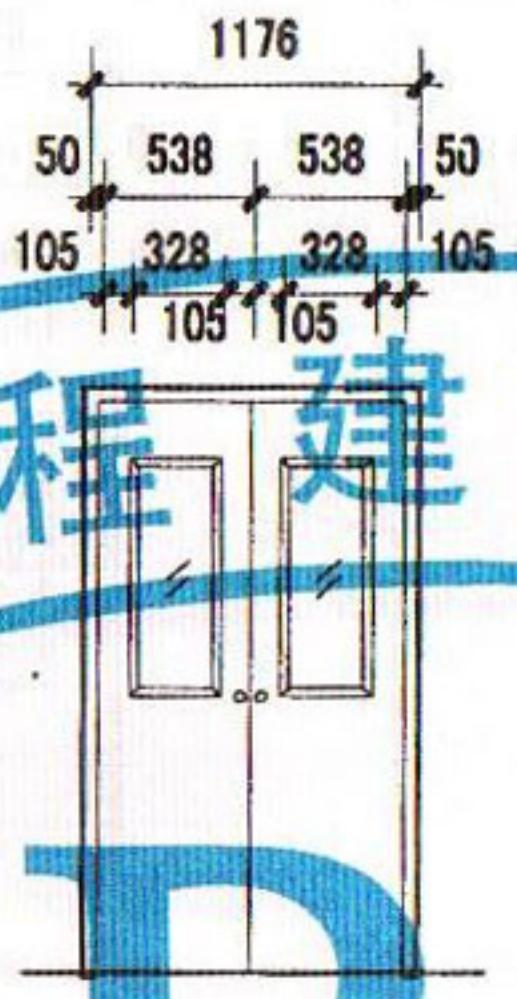
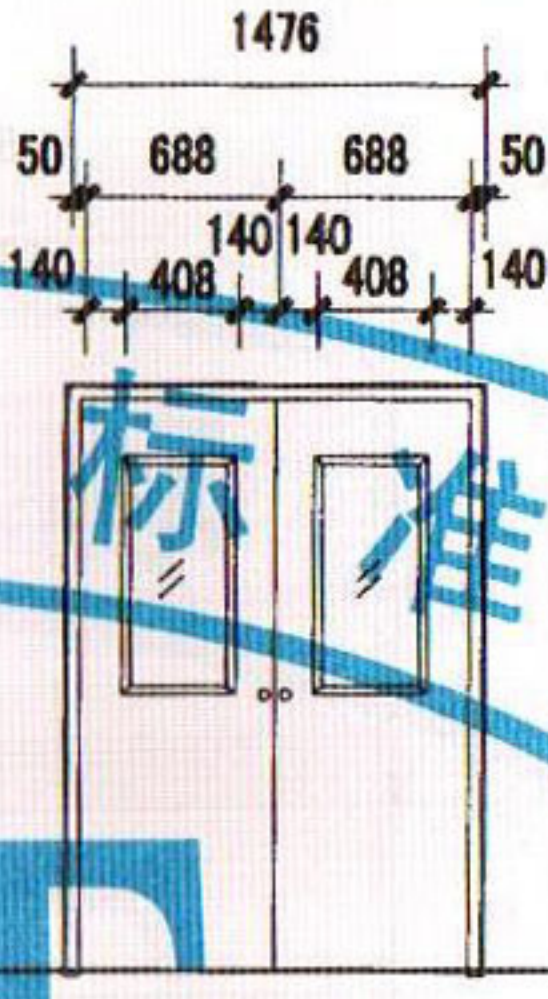
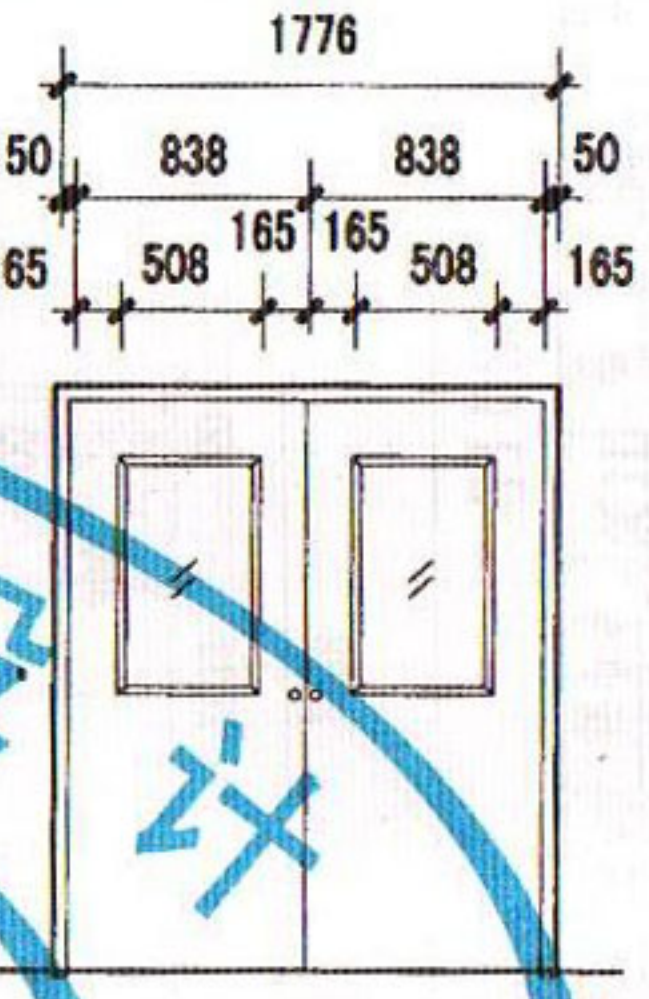
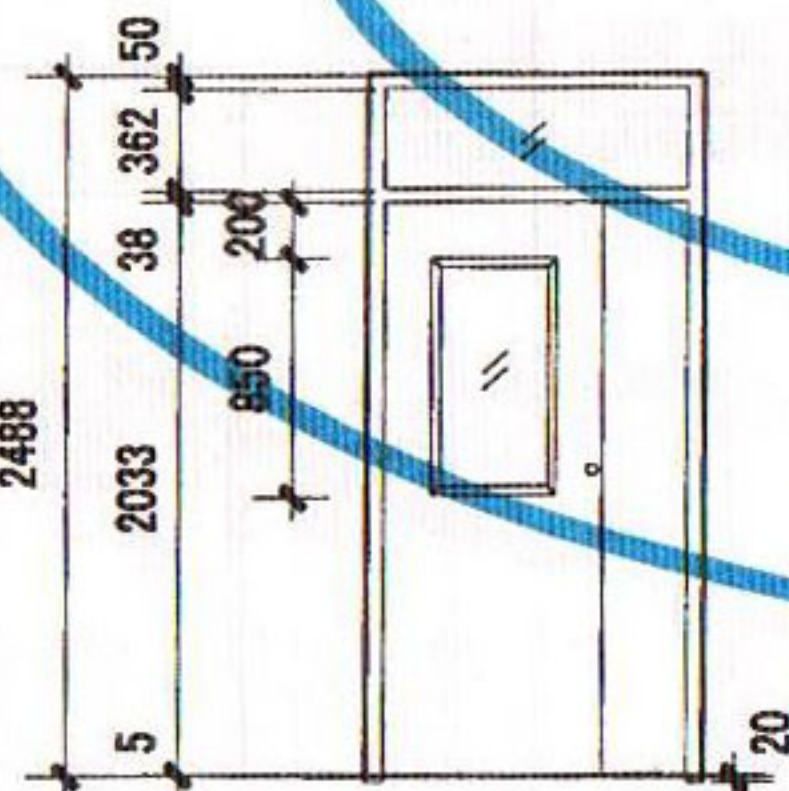
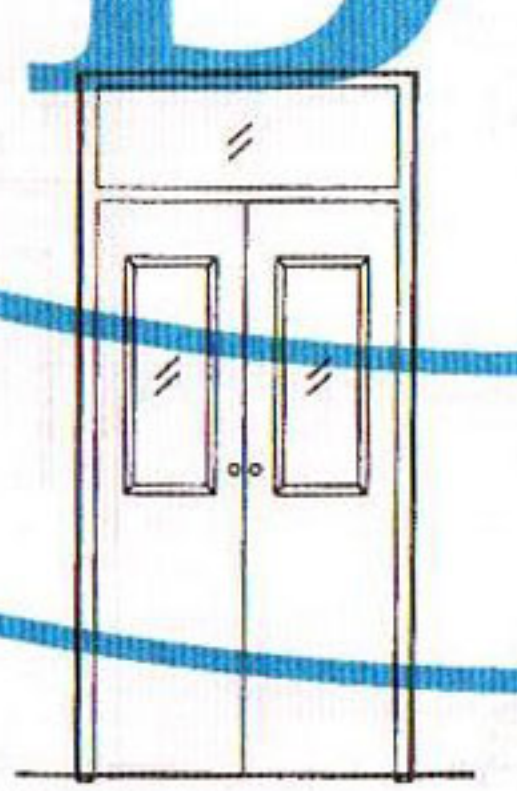
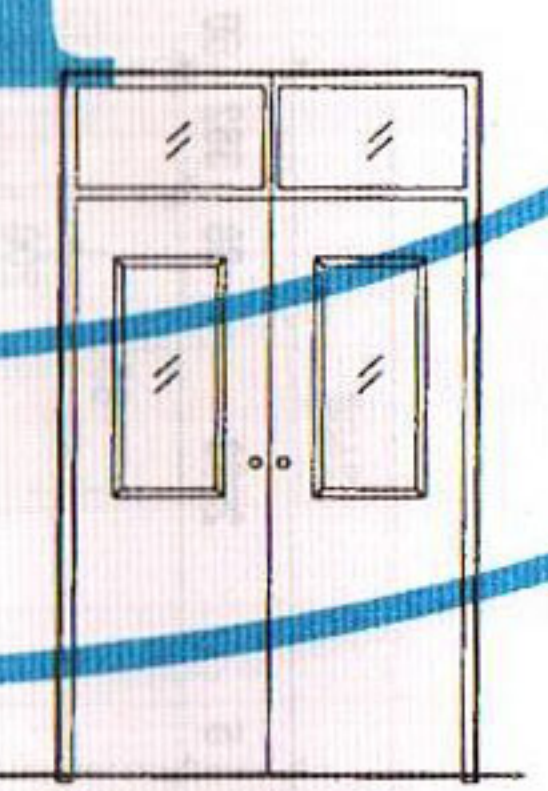
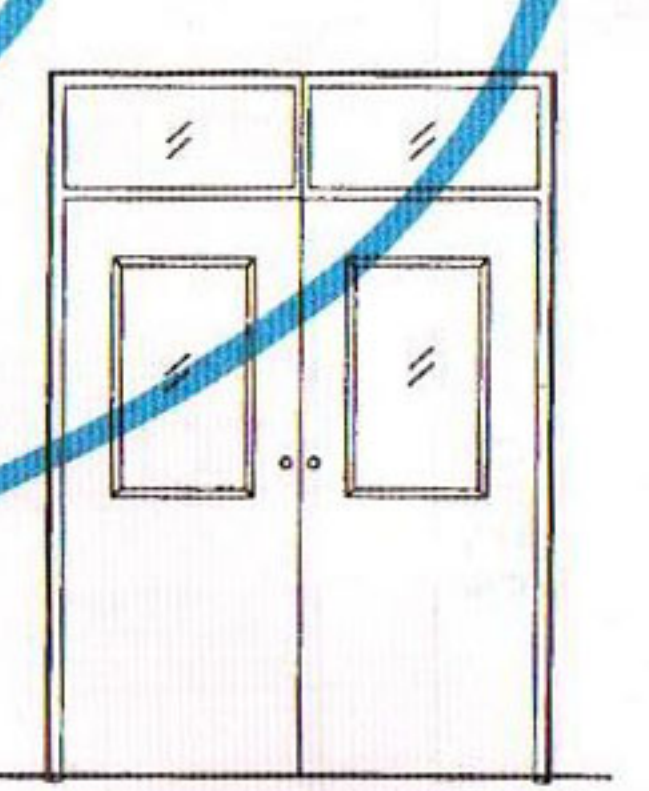
平开门选用表 (一)  
(夹板小玻璃门)

图集号	新04J705
页次	24

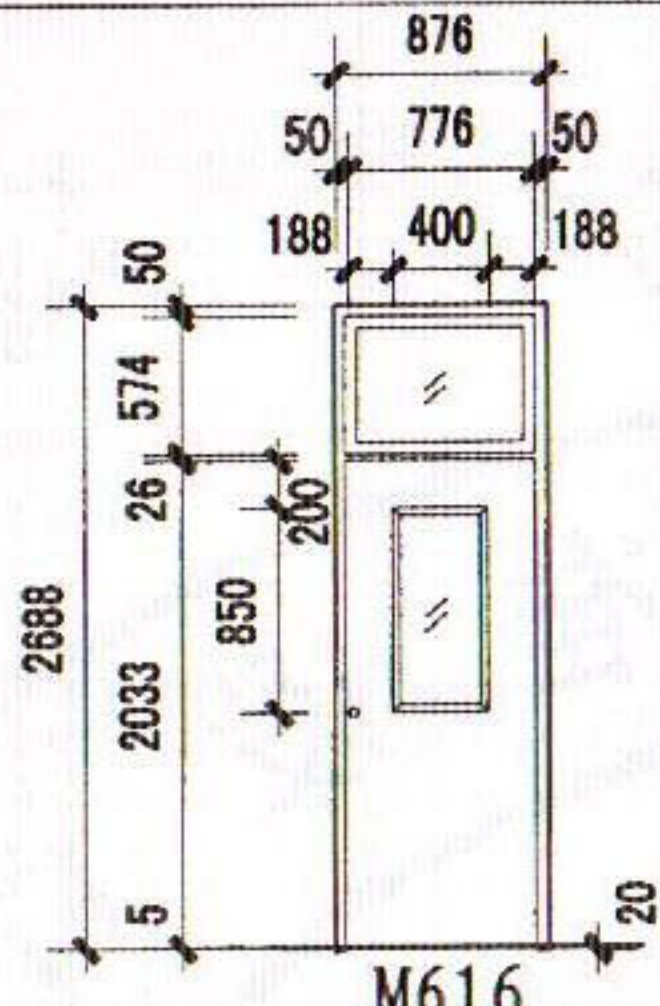
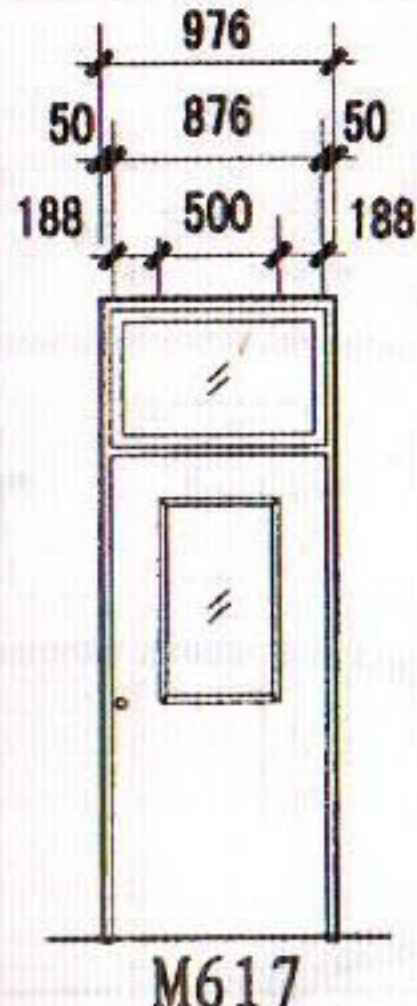
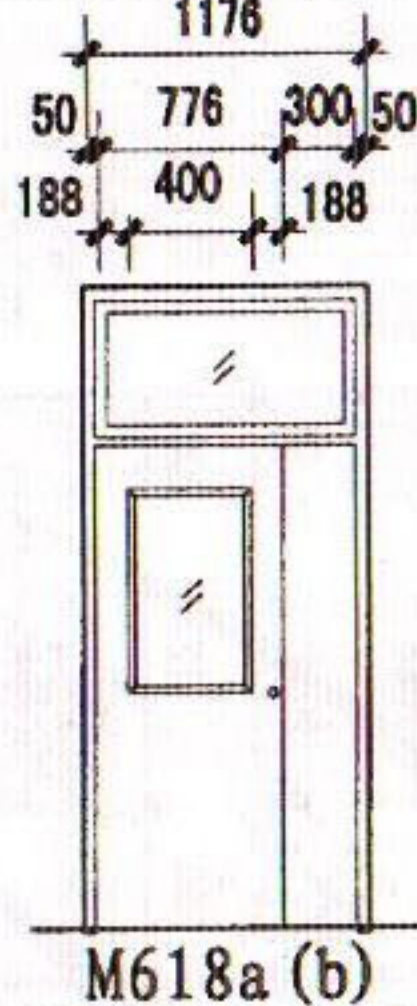
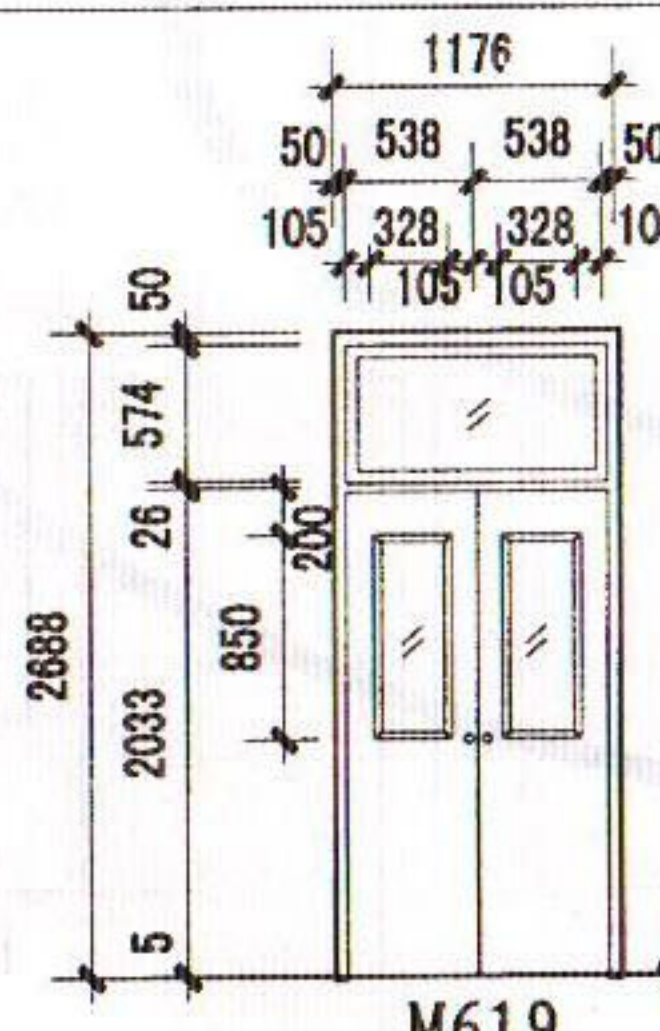
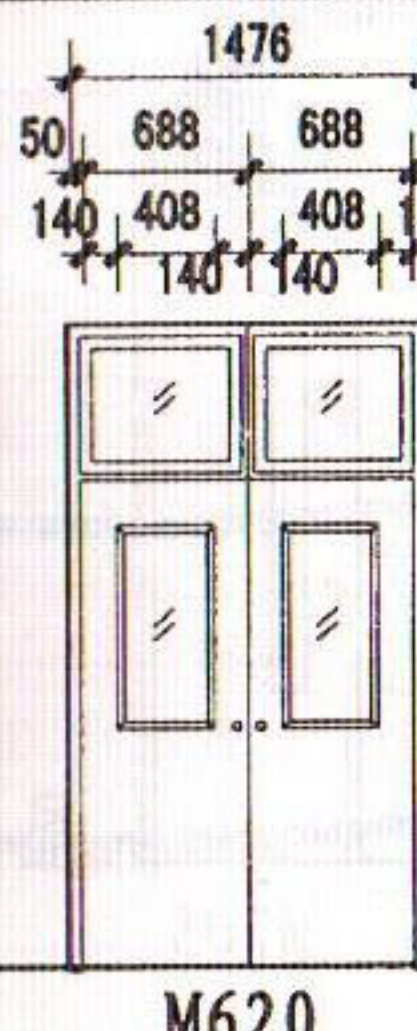
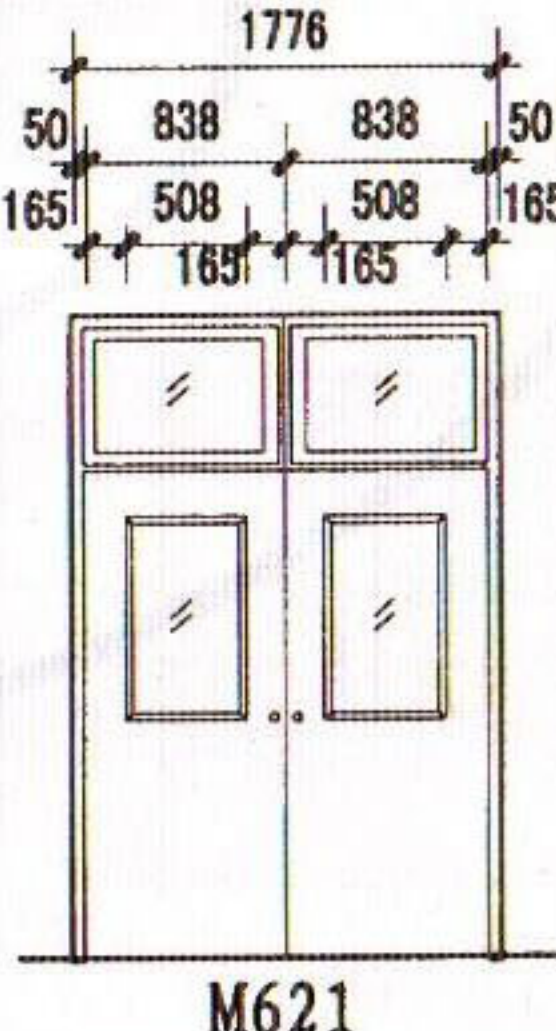


洞口	700	800	900	1000
2100	 <p>M601</p>	 <p>M602</p>	 <p>M603</p>	 <p>M604</p>
2500		 <p>M605</p>	 <p>M606</p>	 <p>M607</p>
平开门选用表 (一) (夹板半玻璃门)				图集号 新04J705
				页次 25



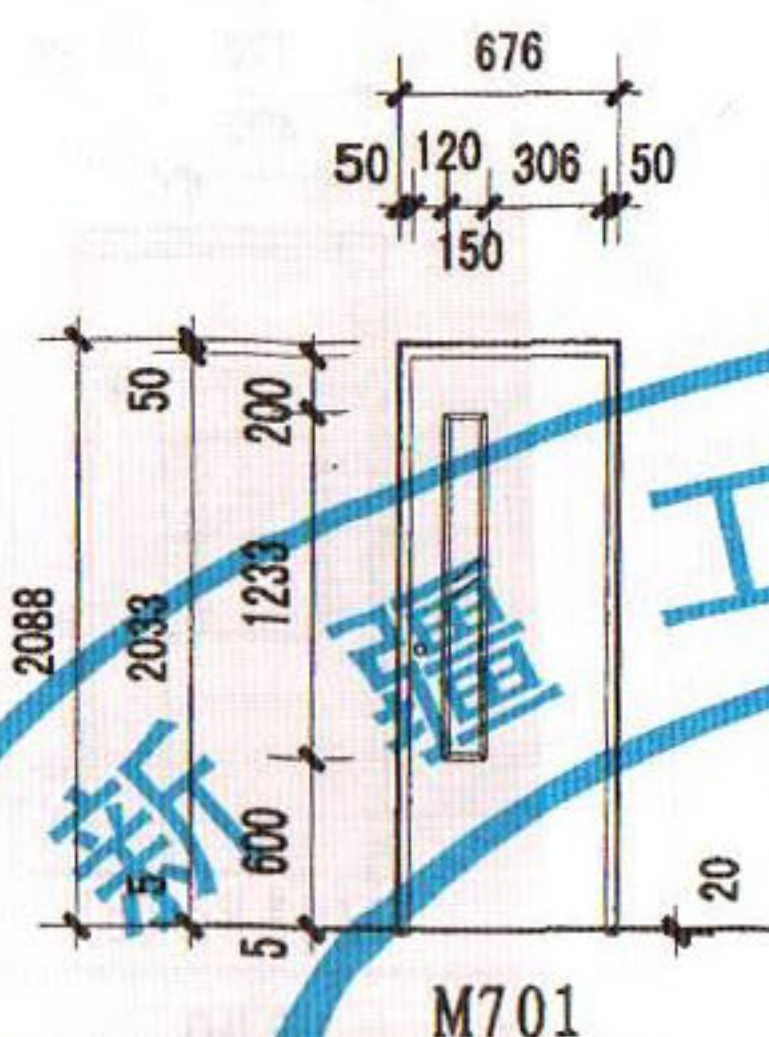
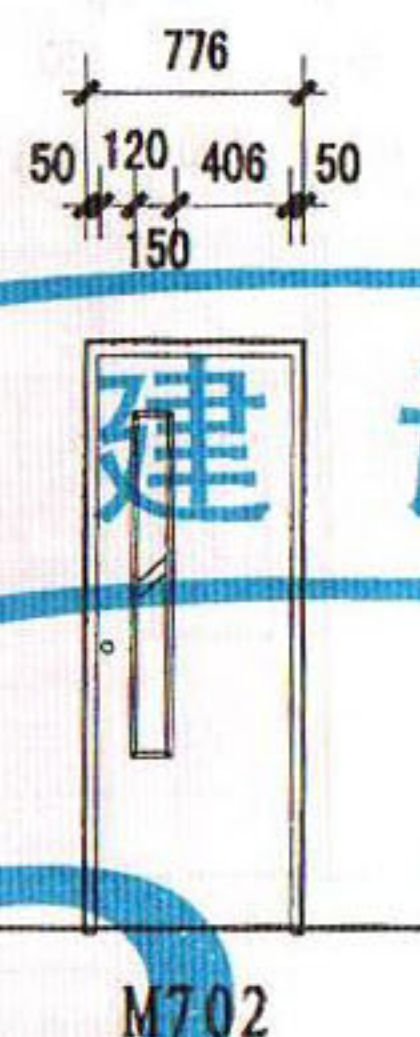

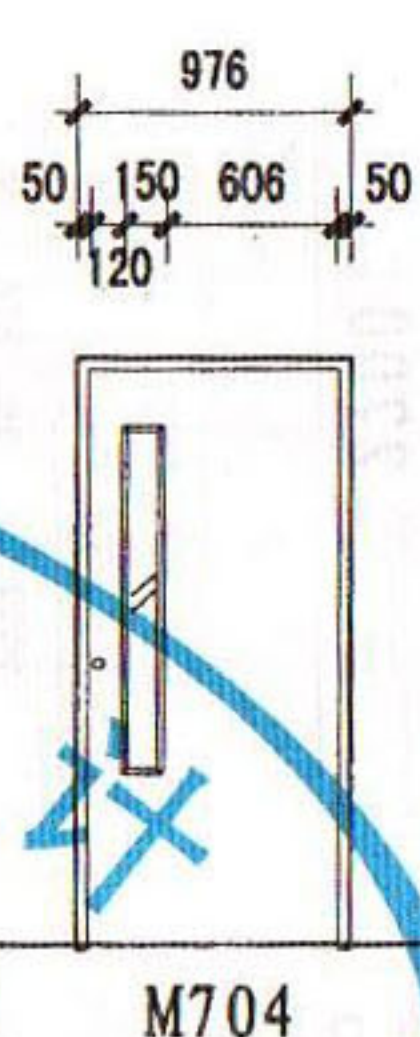

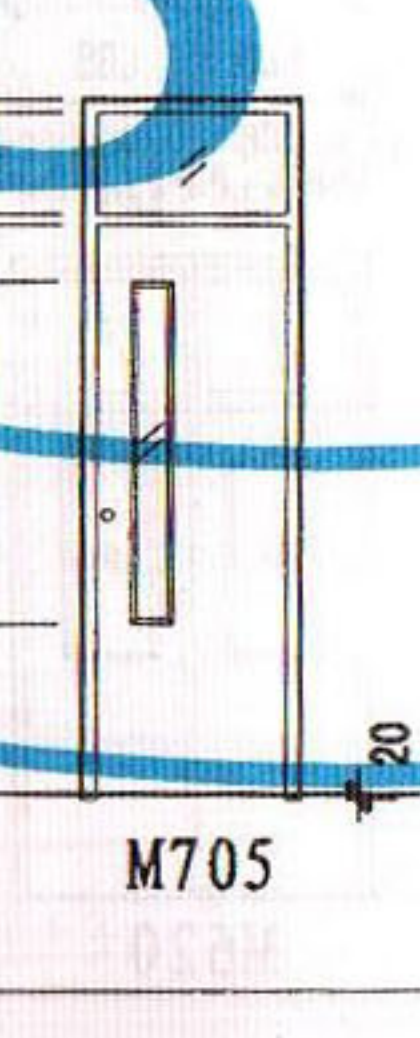
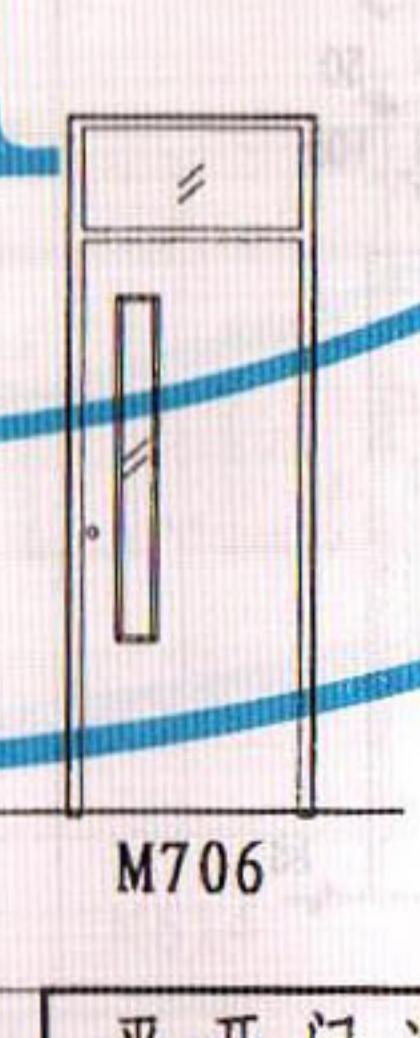
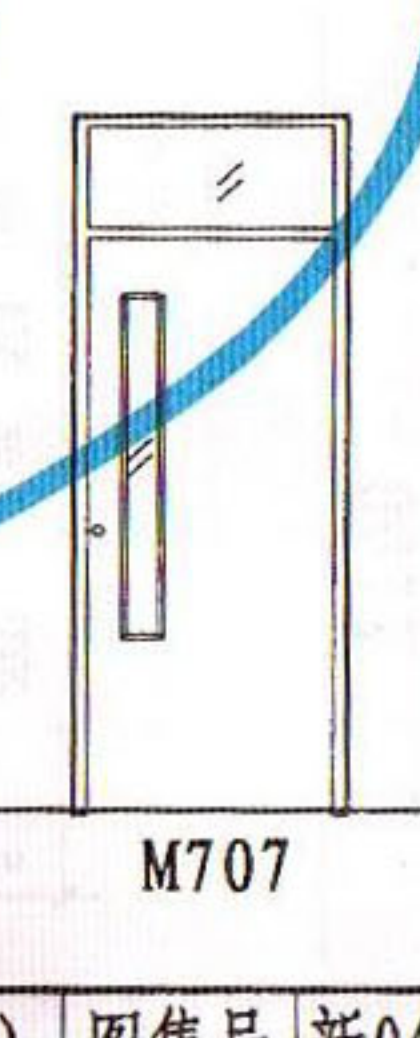
洞口	1200	1500	1800	
2100	 <p>M608a (b)</p>	 <p>M609</p>	 <p>M610</p>	 <p>M611</p>
2500	 <p>M612a (b)</p>	 <p>M613</p>	 <p>M614</p>	 <p>M615</p>
<p>注: a表示大扇在左侧, b表示大扇在右侧。</p>				
<p>平开门选用表 (一) (夹板半玻璃门)</p>			<p>图集号 新04J705 页次 26</p>	



洞口	900	1000	1200
2700	 <p>Technical drawing of door M616. Dimensions: Total width 900, total height 2700. Top panel width 876, height 50. Middle panel width 776, height 50. Bottom panel width 400, height 188. Side panel width 188, height 188. Total width of panels 876. Total height of panels 200. Total height of door 2688. Total width of door 900. Total height of door 2700. Total width of door 900. Total height of door 2700.</p> <p>M616</p>	 <p>Technical drawing of door M617. Dimensions: Total width 1000, total height 2700. Top panel width 976, height 50. Middle panel width 876, height 50. Bottom panel width 500, height 188. Side panel width 188, height 188. Total width of panels 976. Total height of panels 200. Total height of door 2688. Total width of door 1000. Total height of door 2700.</p> <p>M617</p>	 <p>Technical drawing of door M618a(b). Dimensions: Total width 1200, total height 2700. Top panel width 1176, height 50. Middle panel width 776, height 50. Bottom panel width 300, height 188. Side panel width 50, height 188. Total width of panels 1176. Total height of panels 200. Total height of door 2688. Total width of door 1200. Total height of door 2700.</p> <p>M618a (b)</p>
洞口	1200	1500	1800
2700	 <p>Technical drawing of door M619. Dimensions: Total width 1200, total height 2700. Top panel width 1176, height 50. Middle panel width 538, height 50. Bottom panel width 328, height 105. Side panel width 105, height 105. Total width of panels 1176. Total height of panels 200. Total height of door 2688. Total width of door 1200. Total height of door 2700.</p> <p>M619</p>	 <p>Technical drawing of door M620. Dimensions: Total width 1500, total height 2700. Top panel width 1476, height 50. Middle panel width 688, height 50. Bottom panel width 408, height 140. Side panel width 140, height 140. Total width of panels 1476. Total height of panels 200. Total height of door 2688. Total width of door 1500. Total height of door 2700.</p> <p>M620</p>	 <p>Technical drawing of door M621. Dimensions: Total width 1800, total height 2700. Top panel width 1776, height 50. Middle panel width 838, height 50. Bottom panel width 508, height 165. Side panel width 165, height 165. Total width of panels 1776. Total height of panels 200. Total height of door 2688. Total width of door 1800. Total height of door 2700.</p> <p>M621</p>

注: a表示大扇在左侧, b表示大扇在右侧。



洞口	700	800	900	1000
2100	 <p>M701</p>	 <p>M702</p>	 <p>M703</p>	 <p>M704</p>
2500	 <p>M705</p>	 <p>M706</p>	 <p>M707</p>	 <p>M708</p>
	平开门选用表(一) (夹板条形玻璃门一)		图集号	新04J705
		页次	28	



1800

1776

50 568 120 120 568 50

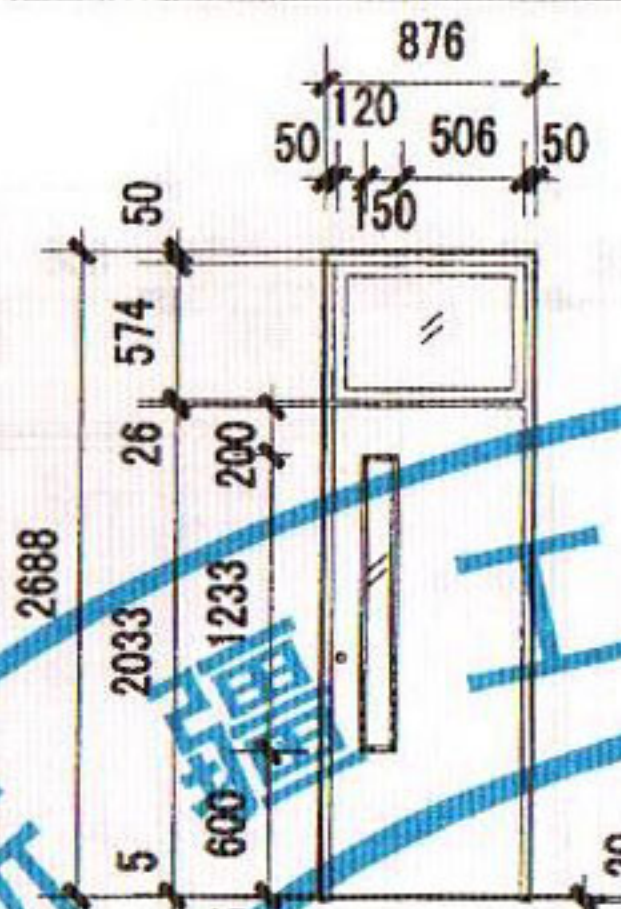
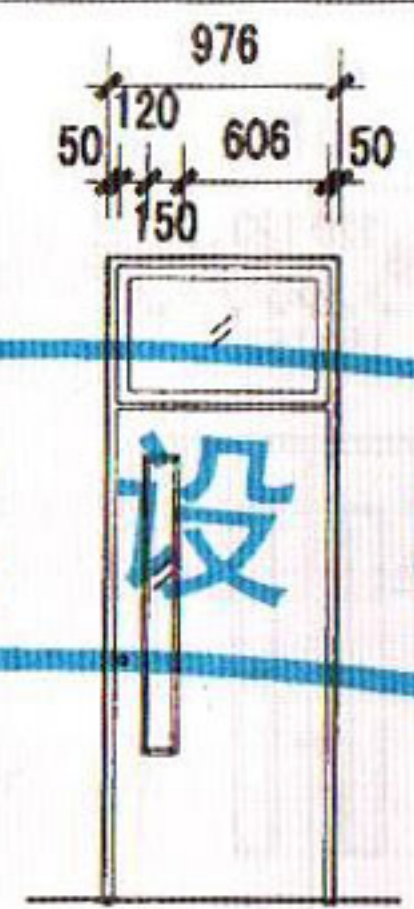
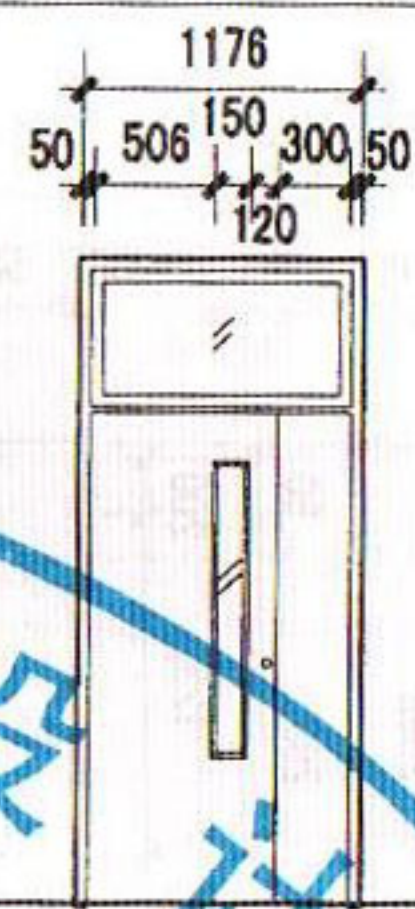
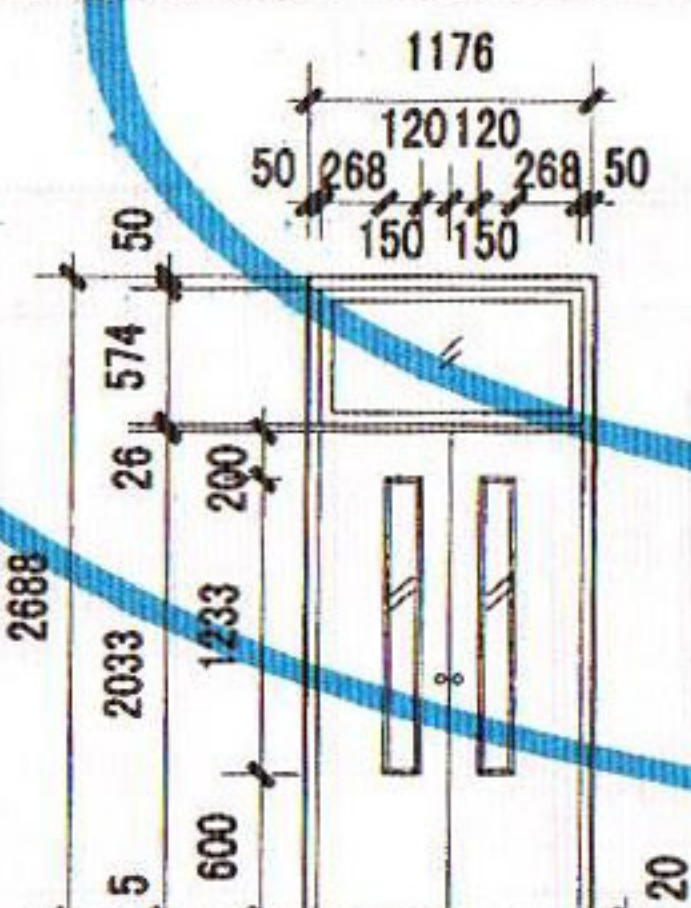
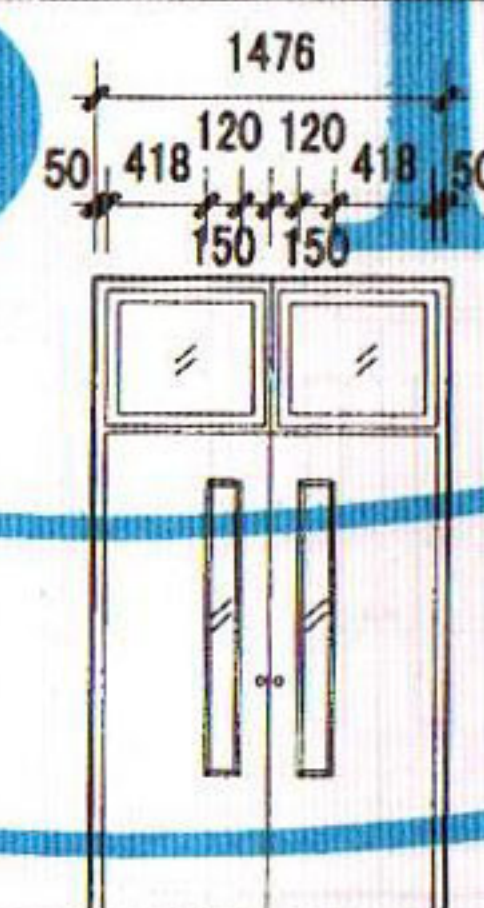
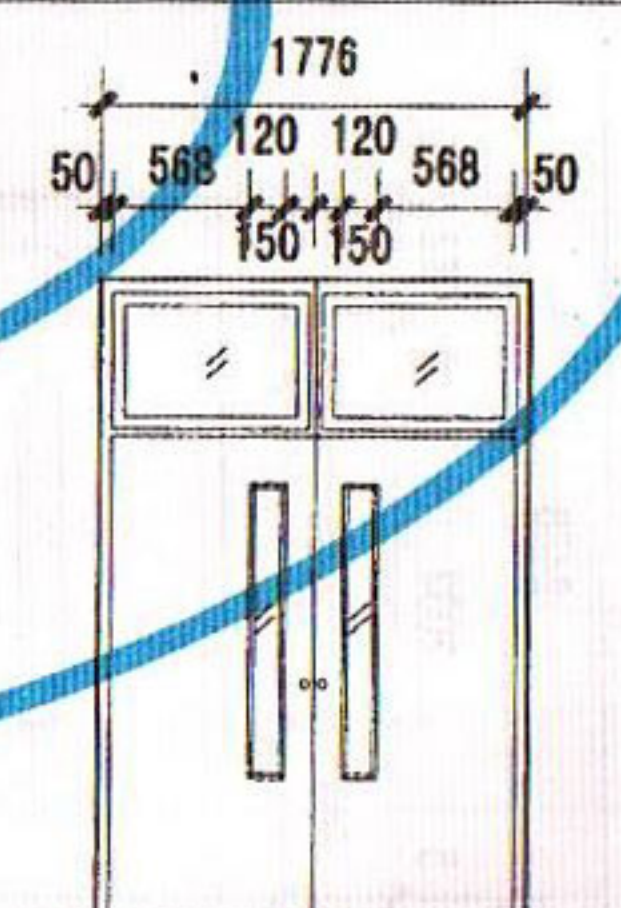
150 150

M711

A technical line drawing of a double door assembly. The door consists of two main panels meeting at a central vertical hinge line. Each panel has a vertical rectangular transom window. The transoms are positioned such that they overlap the central hinge line. Each transom contains two diagonal lines, likely representing glass panes. A central handle or latch mechanism is located on the hinge line, between the two transoms. Above each door panel is a small rectangular panel, also containing two diagonal lines. The entire assembly is shown within a simple frame.

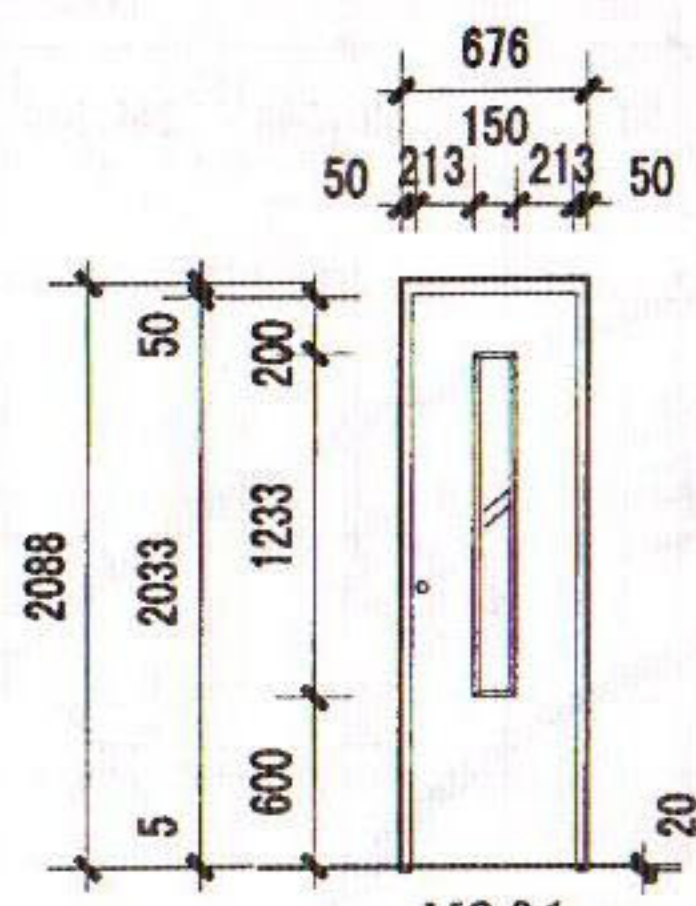
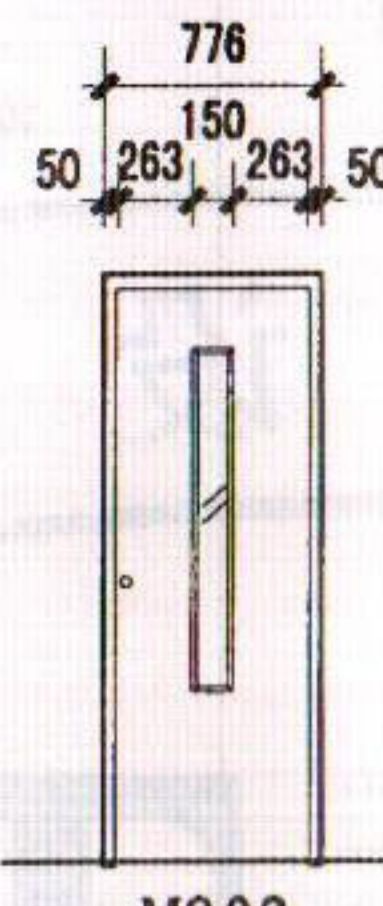
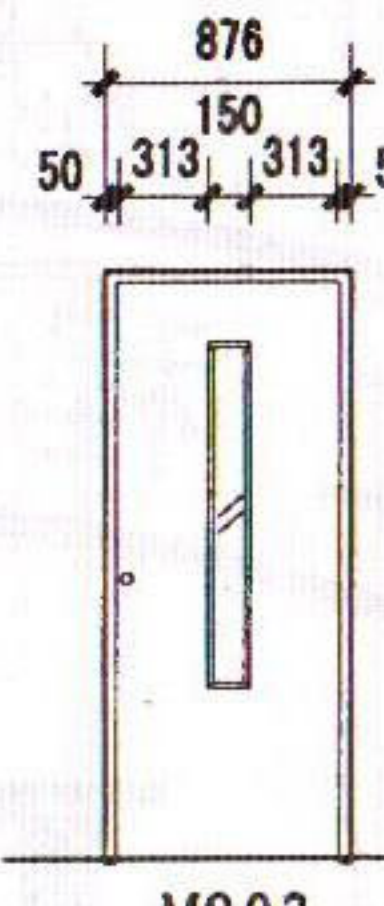
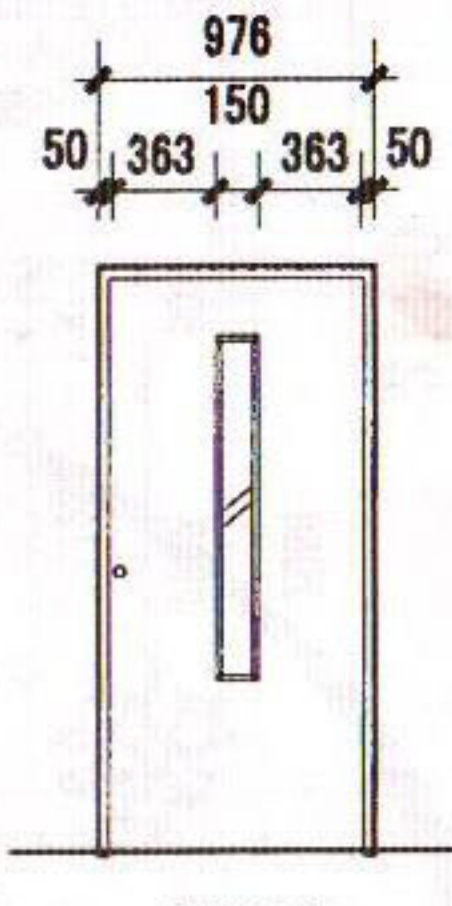
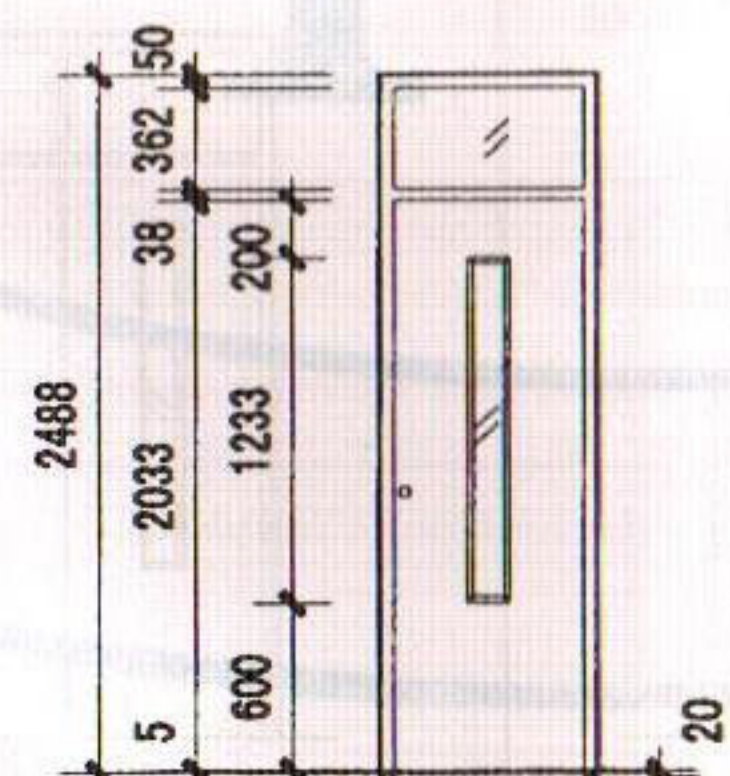
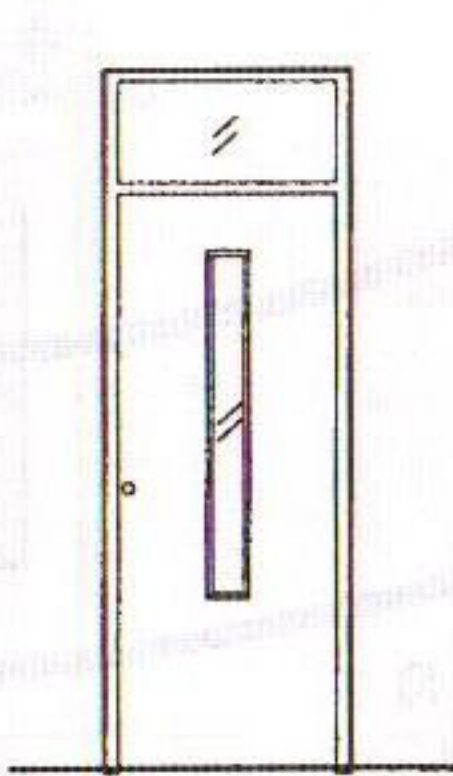
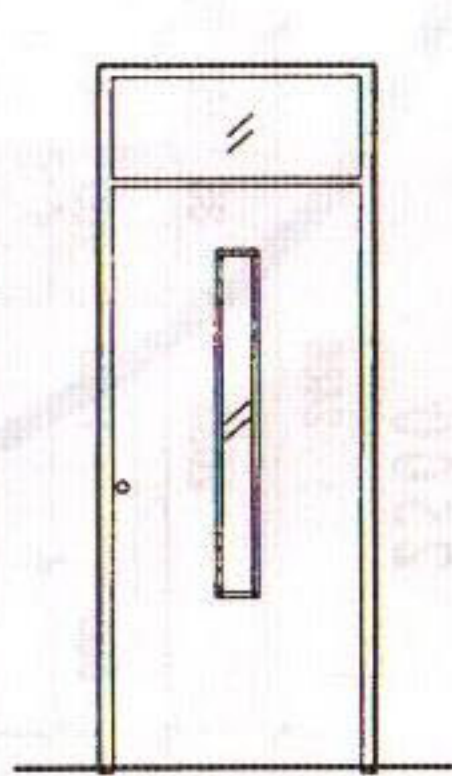
图集号	新04J705
页次	29



洞口	900	1000	1200
2700	 <p>M716</p>	 <p>M717</p>	 <p>M718a (b)</p>
洞口	1200	1500	1800
2700	 <p>M719</p>	 <p>M720</p>	 <p>M721</p>

注: a表示大扇在左侧, b表示大扇在右侧。



洞口	700	800	900	1000
2100	 <p>M801</p>	 <p>M802</p>	 <p>M803</p>	 <p>M804</p>
2500		 <p>M805</p>	 <p>M806</p>	 <p>M807</p>
				<div>平开门选用表(一)</div> <div>(夹板条形玻璃门二)</div> <div>图集号 新04J705</div> <div>页次 31</div>



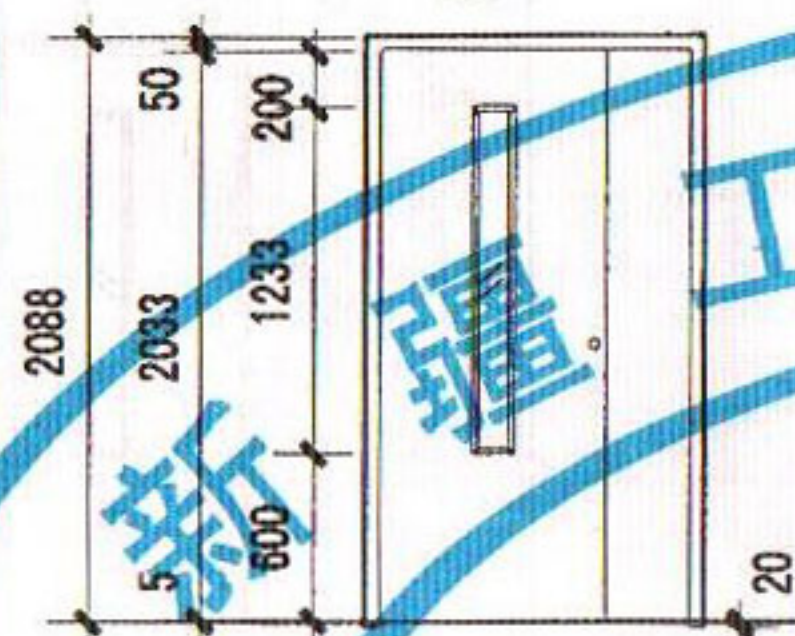
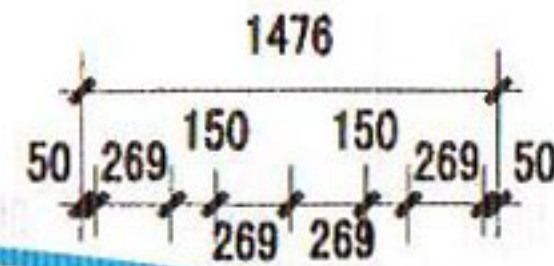
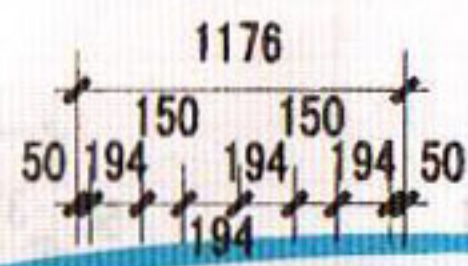
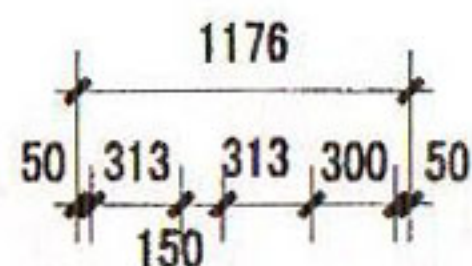
洞口

1200

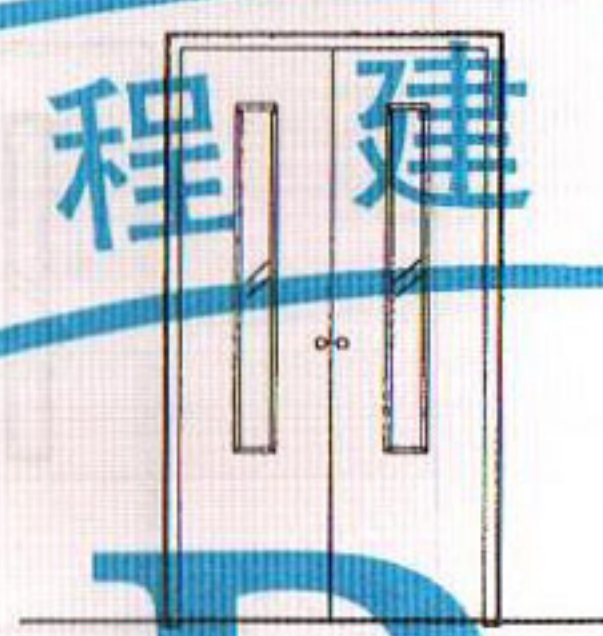
1500

1800

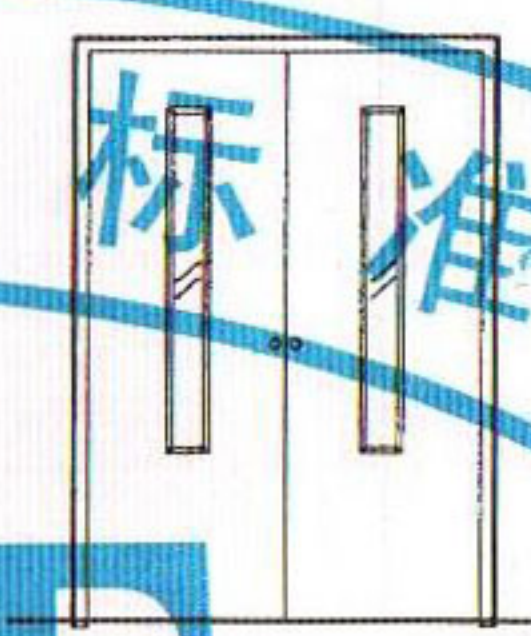
2100



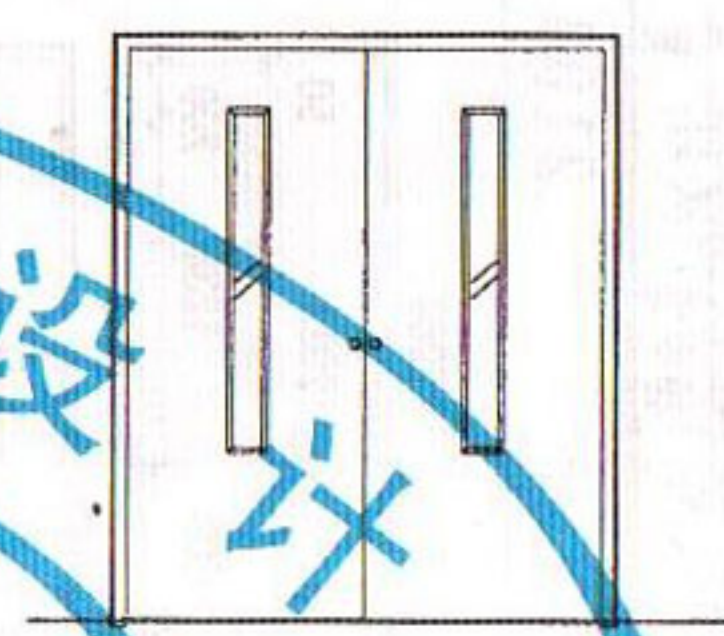
M808a (b)



M809

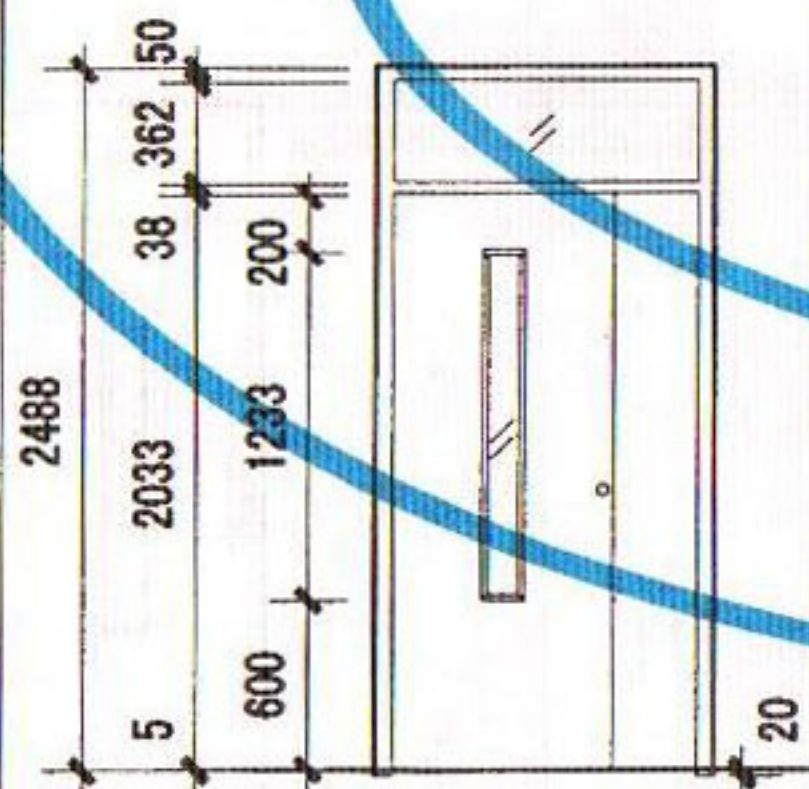


M810

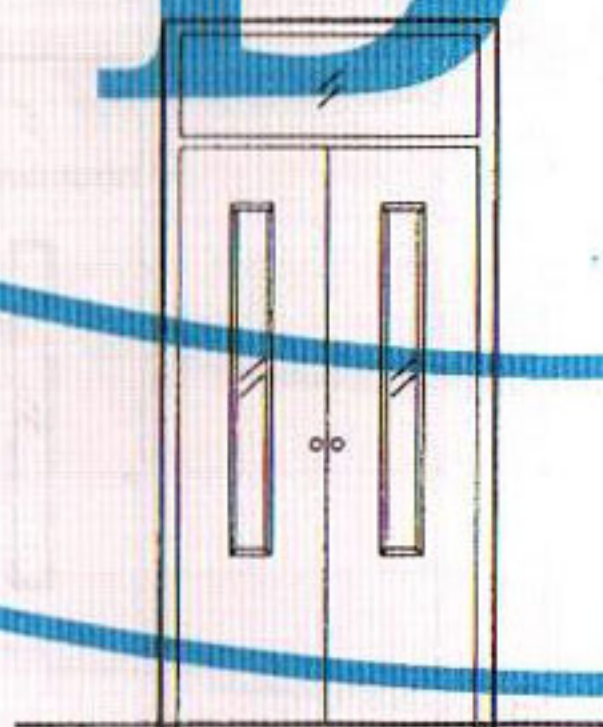


M811

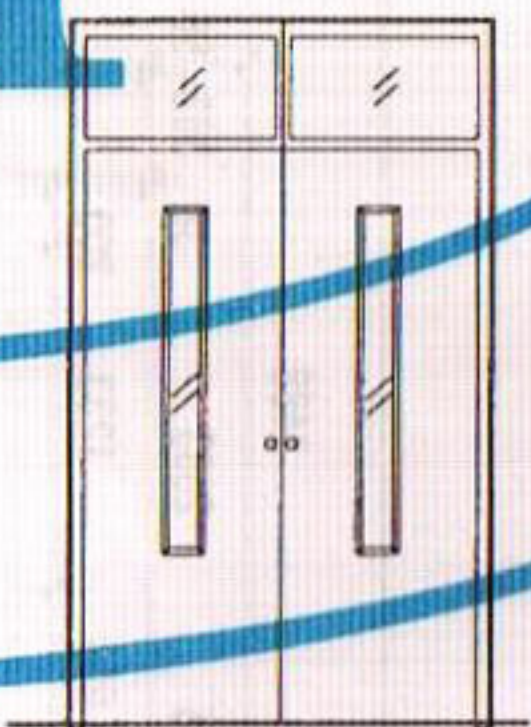
2500



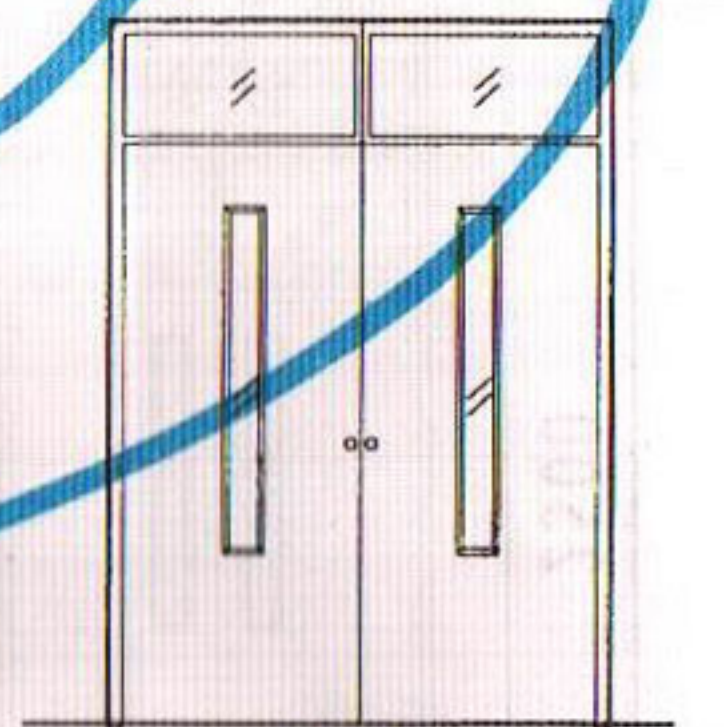
M812a (b)



M813



M814

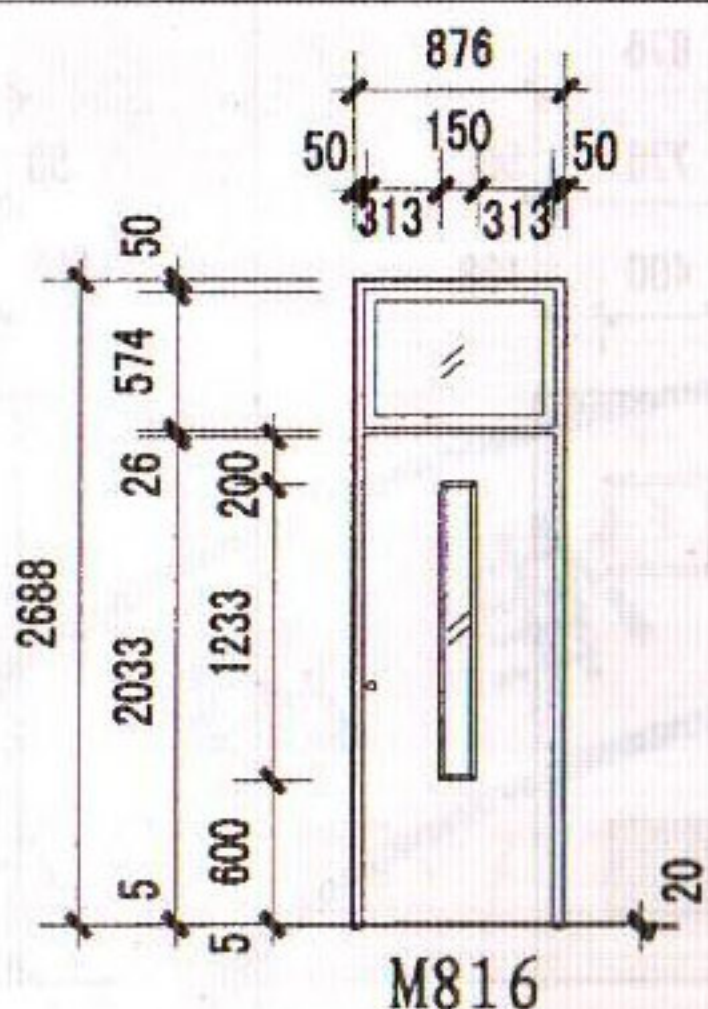
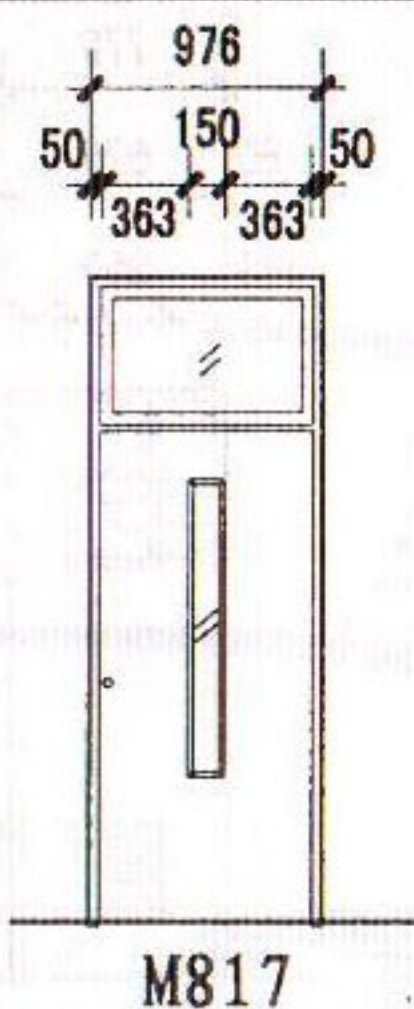
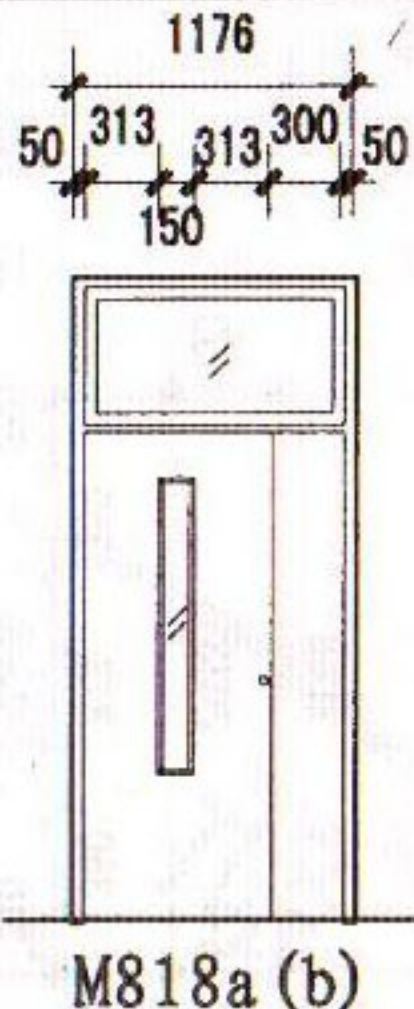
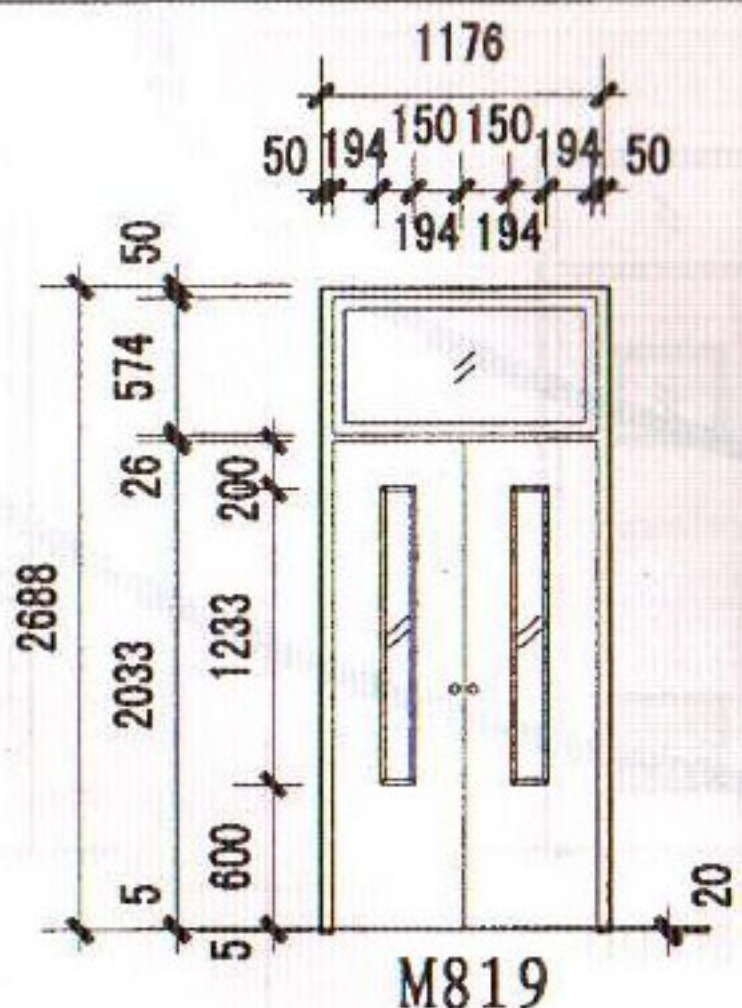
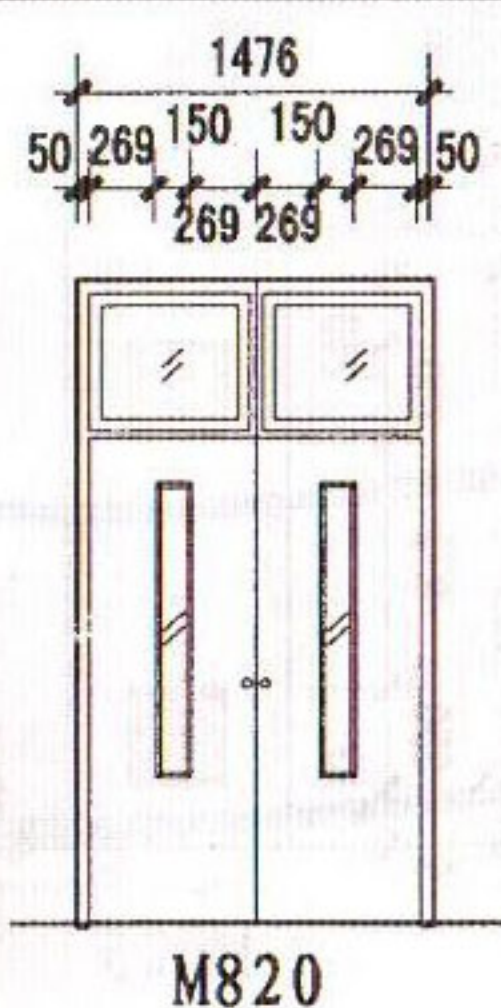
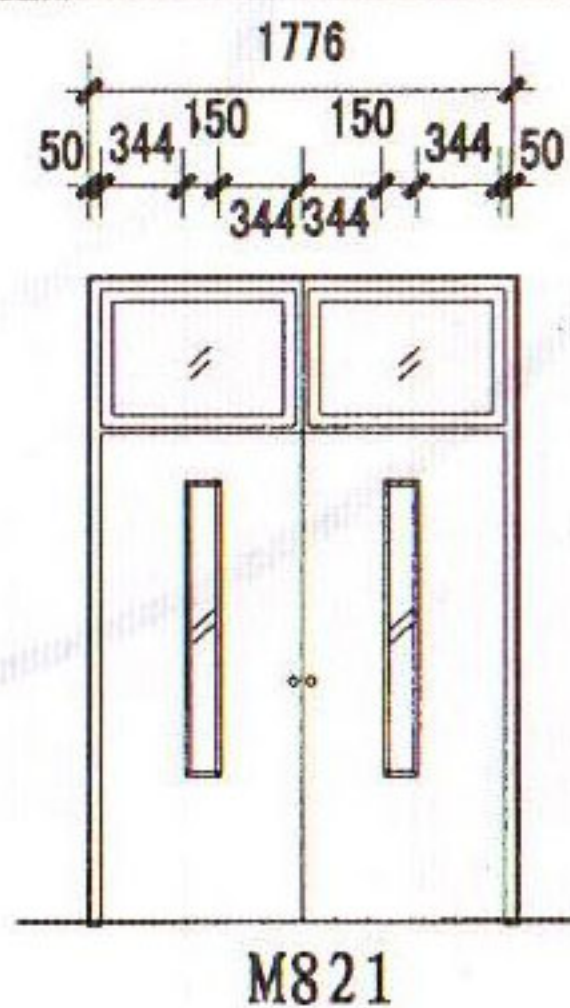


M815

注: a表示大扇在左侧, b表示大扇在右侧。

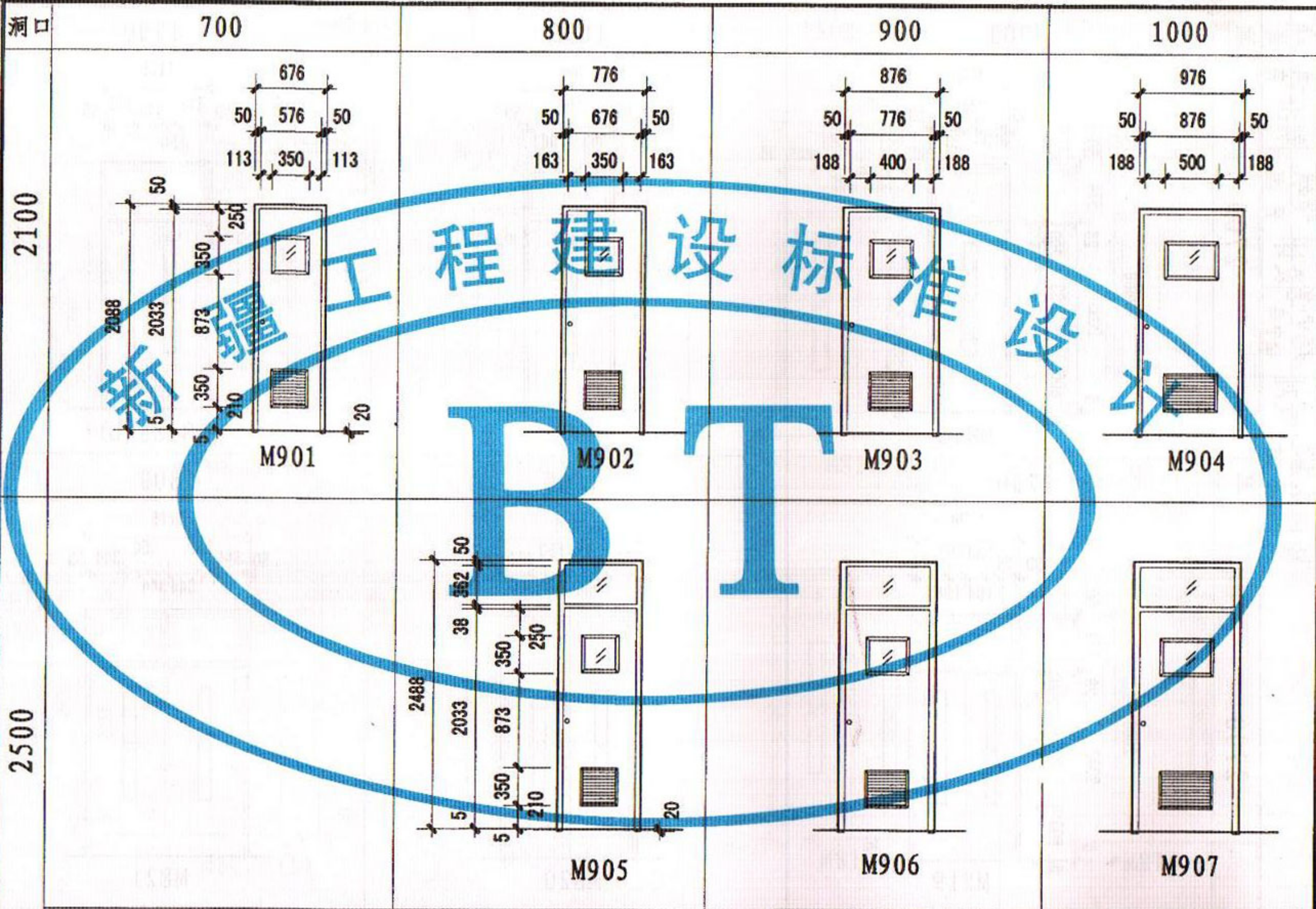
平开门选用表 (一)  
(夹板条形玻璃门二)图集号 新04J705  
页次 32



洞口	900	1000	1200
2700	 <p>M816</p>	 <p>M817</p>	 <p>M818a (b)</p>
洞口	1200	1500	1800
2700	 <p>M819</p>	 <p>M820</p>	 <p>M821</p>

注: a表示大扇在左侧, b表示大扇在右侧。



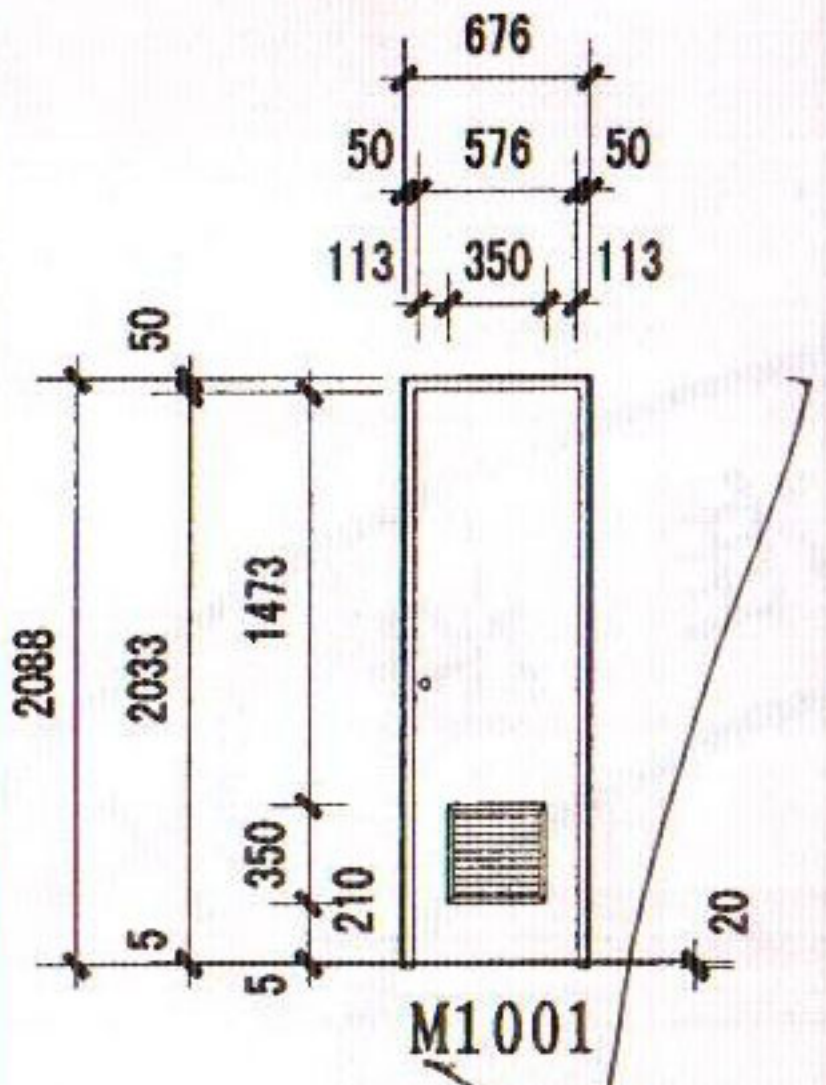
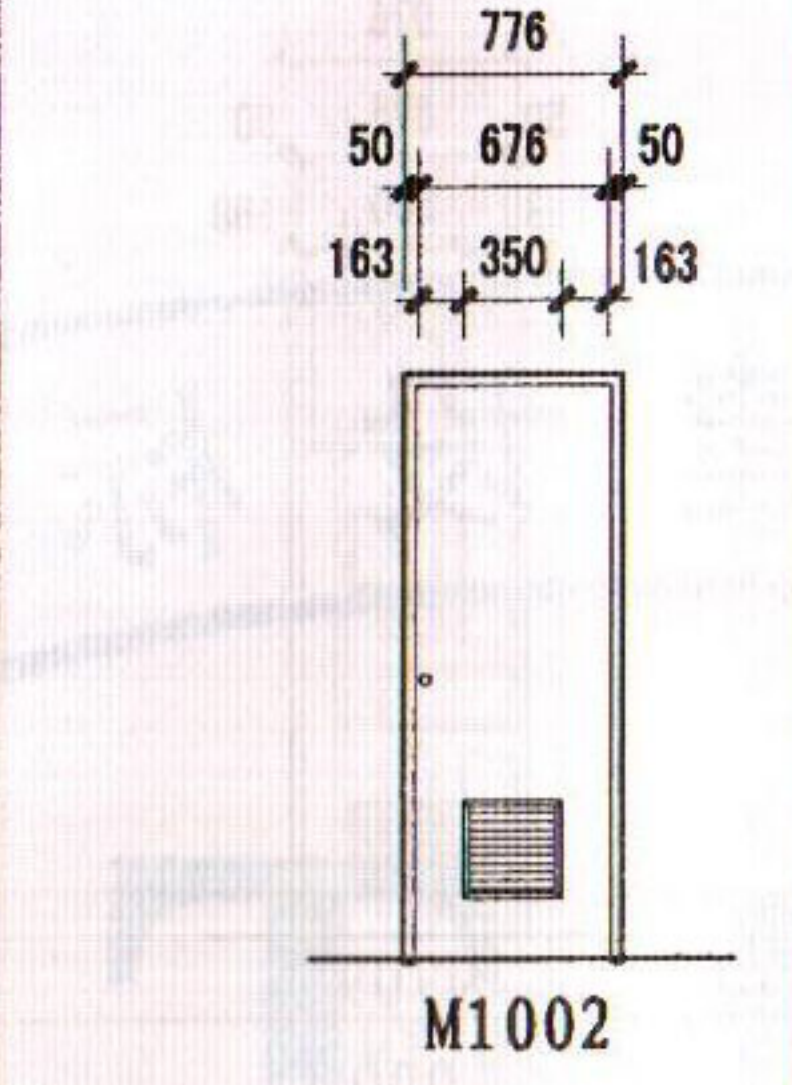
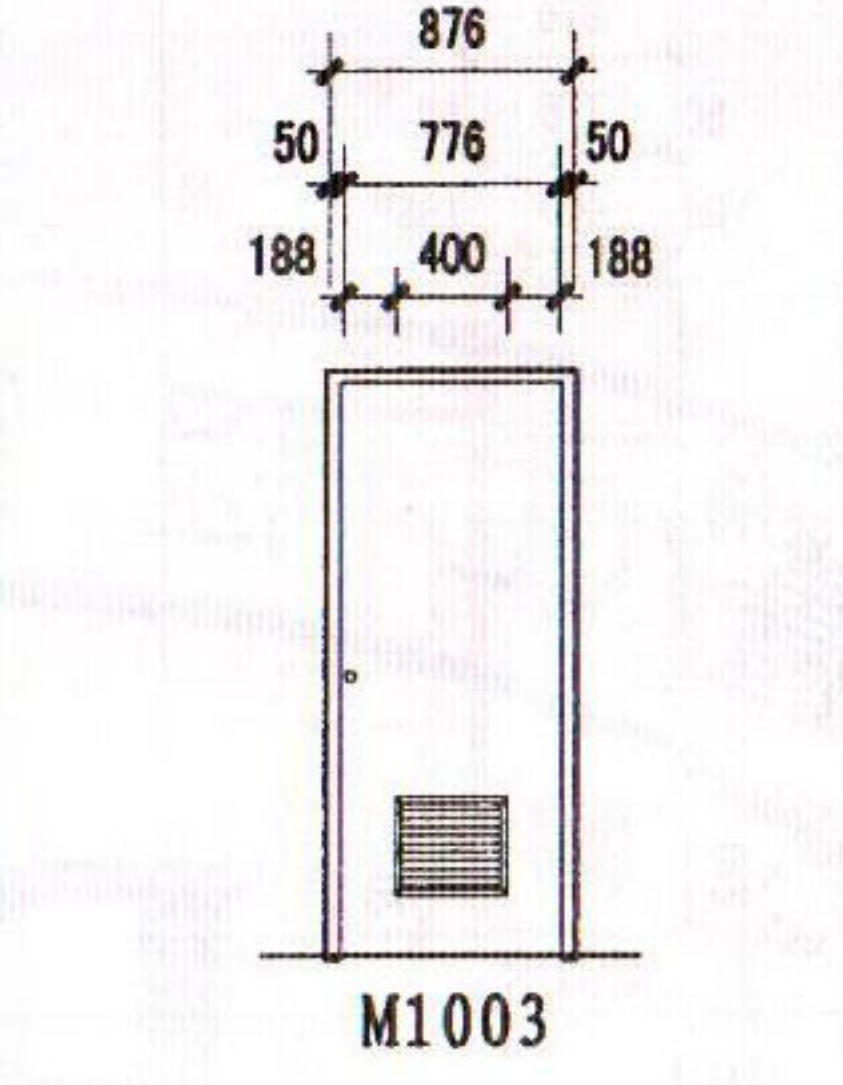
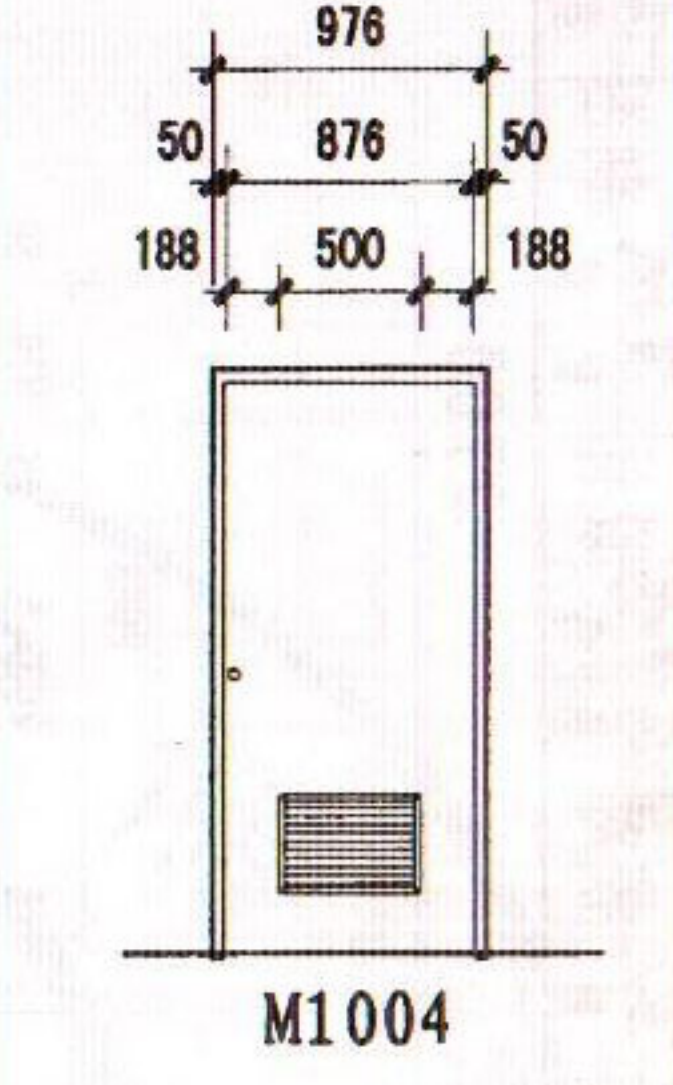
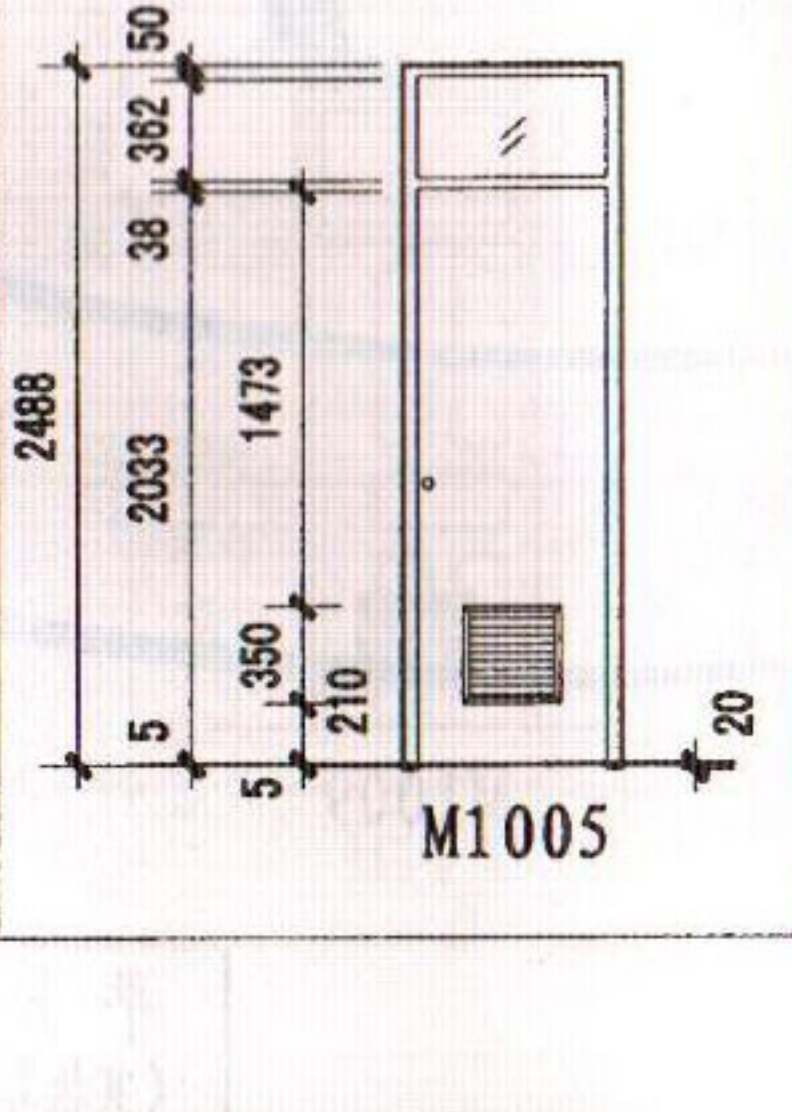
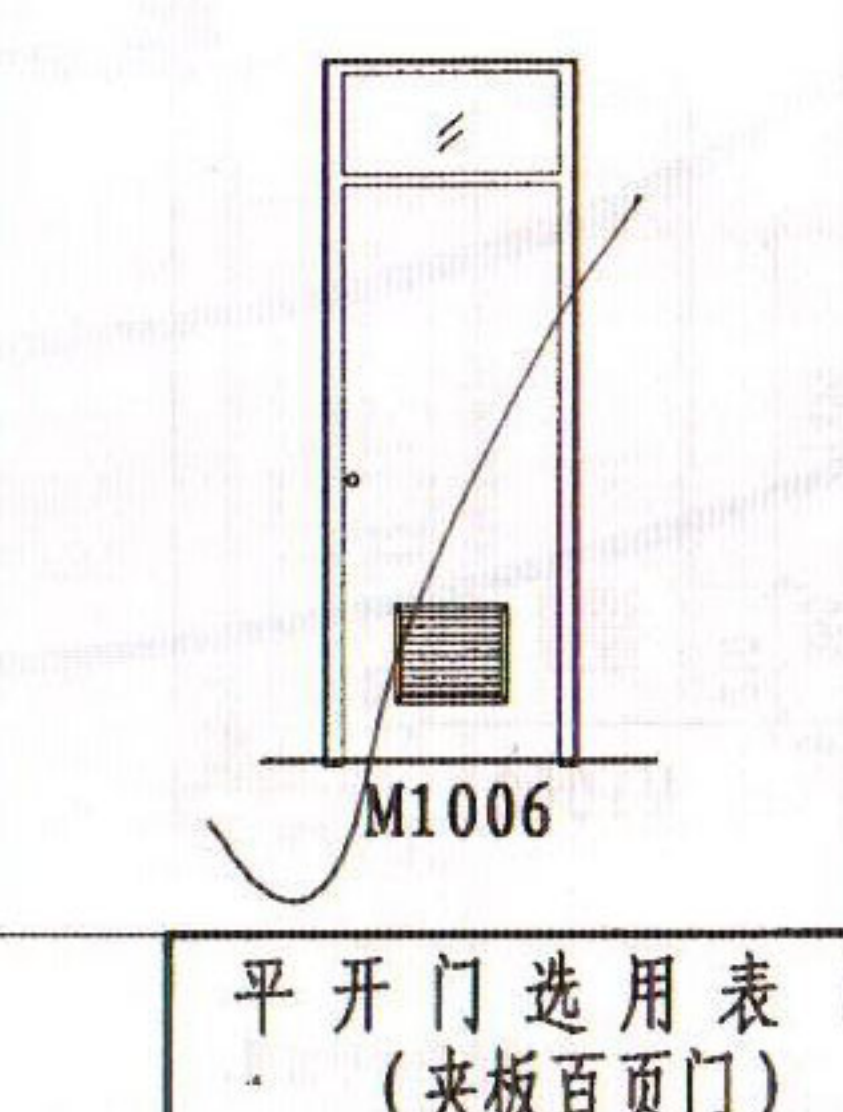
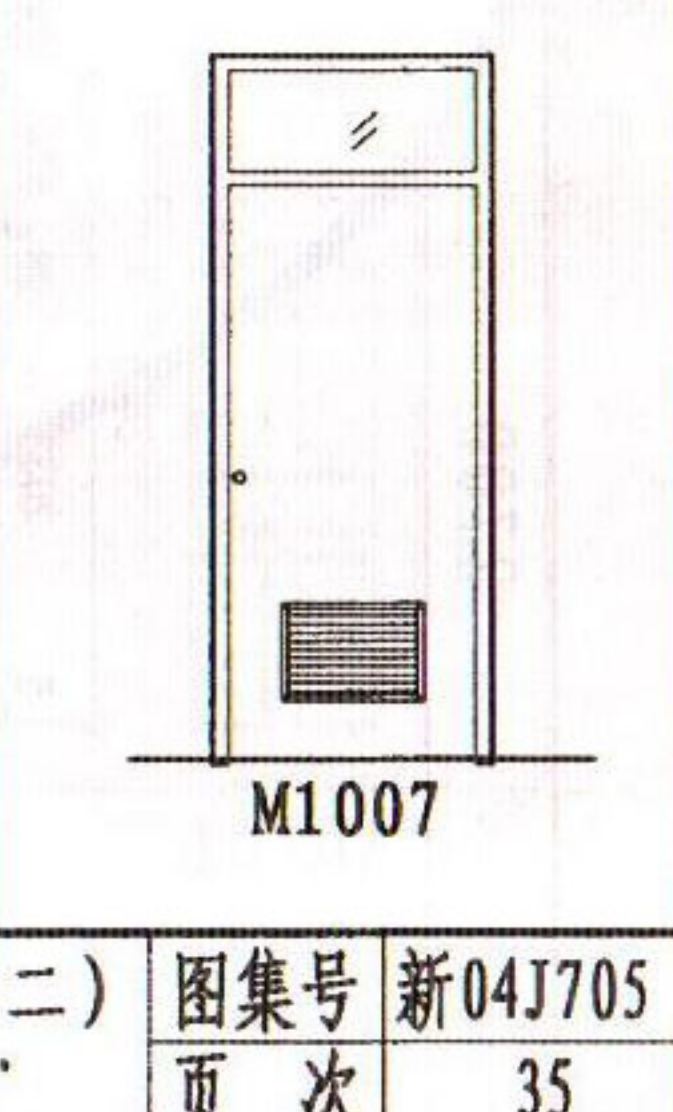


注：玻璃选用磨砂玻璃。

平开门选用表(二)  
(夹板百页小玻璃门)

图集号	新04J705
页次	34



洞口	700	800	900	1000
2100	 <p>M1001</p>	 <p>M1002</p>	 <p>M1003</p>	 <p>M1004</p>
2500		 <p>M1005</p>	 <p>M1006</p>	 <p>M1007</p>
	平开门选用表 (二)		图集号	新04J705
	(夹板百页门)		页次	35

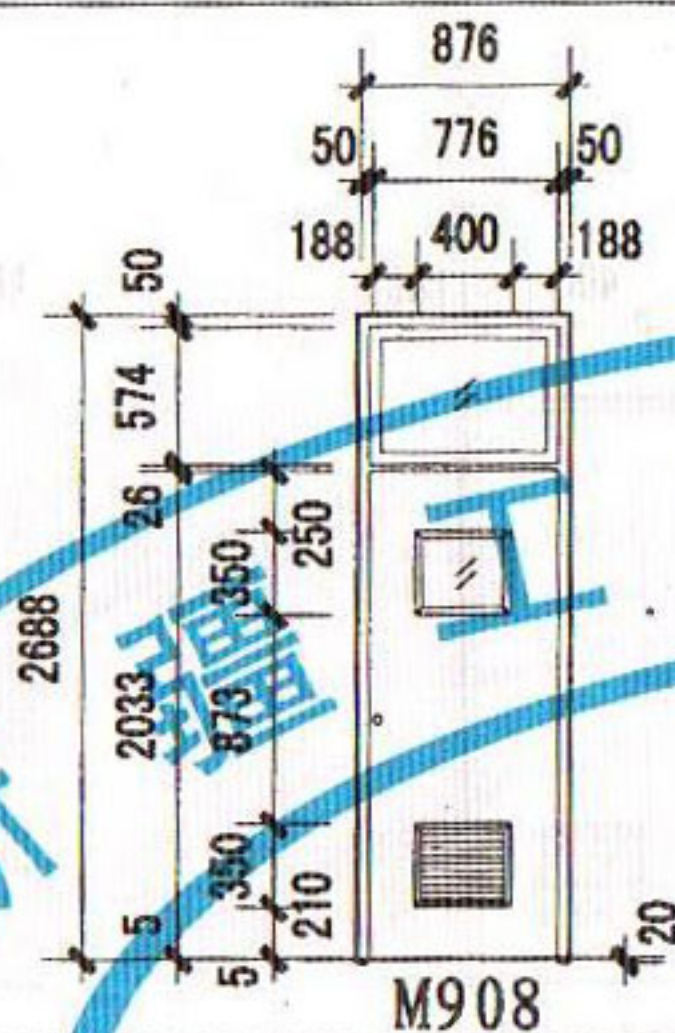


洞口

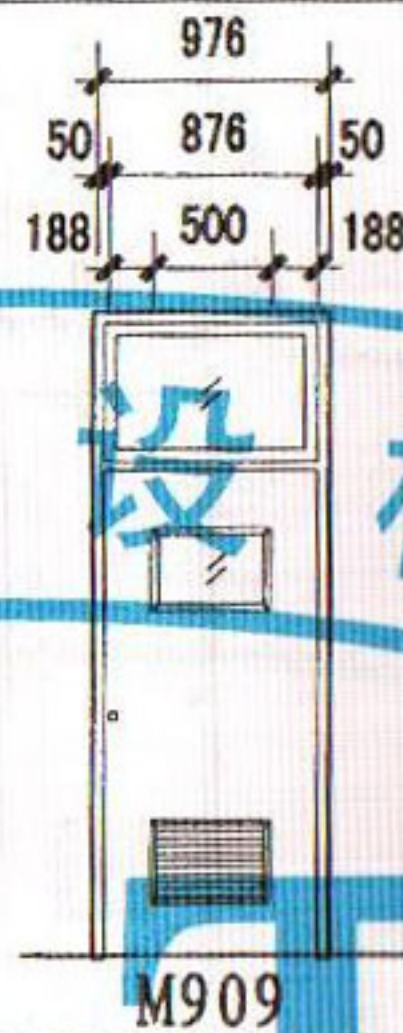
900

1000

2700



M908



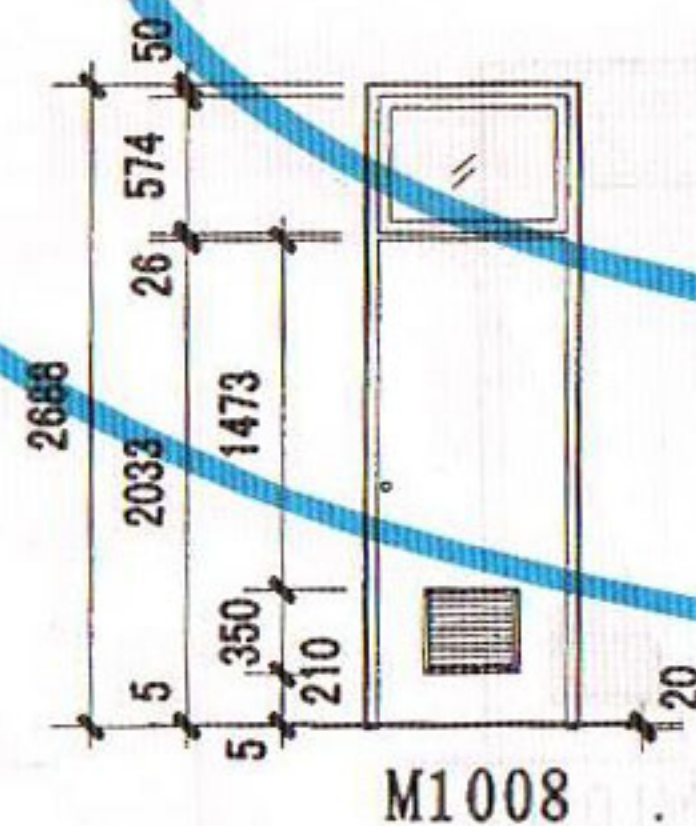
M909

洞口

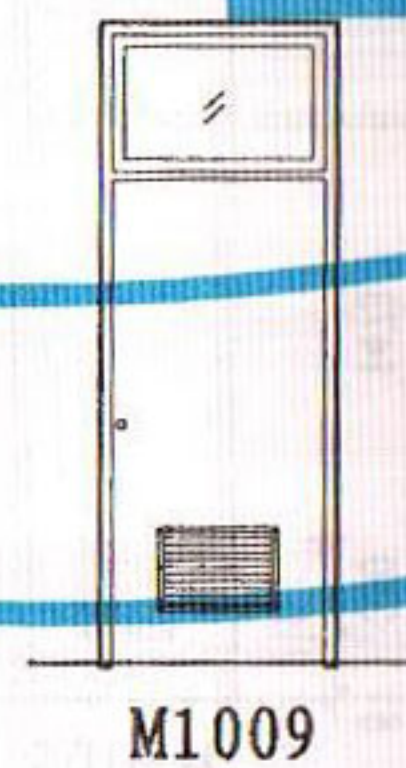
900

1000

2700



M1008



M1009

注: 玻璃选用磨砂玻璃。

平开门选用表(二)  
(夹板百页小玻璃门及夹板百页门)

图集号 新04J705  
页次 36



洞口	700	800	900	1000
2100	<p>M1101</p>	<p>M1102</p>	<p>M1103</p>	<p>M1104</p>
2500		<p>M1105</p>	<p>M1106</p>	<p>M1107</p>
	平开门选用表(三) (实木镶板门一)		图集号 新04J705 页次 37	



洞口	1200	1500	1800	
2100	<div><div><div>1176</div><div>5077630050</div><div>1057010516070</div><div>24824870</div></div><div><div>2088</div><div>50</div><div>2033</div><div>90</div><div>100</div><div>230</div><div>5</div><div>210</div><div>630</div><div>70</div><div>70</div><div>633</div><div>20</div></div><div>M1108a (b)</div></div>	<div><div><div>1176</div><div>5053853850</div><div>105105105105</div><div>328328</div></div><div>M1109</div></div>	<div><div><div>1476</div><div>5068868850</div><div>105105105105</div><div>478478</div></div><div>M1110</div></div>	<div><div><div>1776</div><div>5083883850</div><div>105279279279279105</div><div>7010510570</div></div><div>M1111</div></div>
2500	<div><div><div>3836250</div><div>2033</div><div>90</div><div>100</div><div>230</div><div>5</div><div>210</div><div>630</div><div>70</div><div>70</div><div>633</div><div>20</div></div><div>M1112a (b)</div></div>	<div><div>M1113</div></div>	<div><div>M1114</div></div>	<div><div>M1115</div></div>

注: a表示大扇在左侧, b表示大扇在右侧。

平开门选用表 (三)

(实木镶板门一)

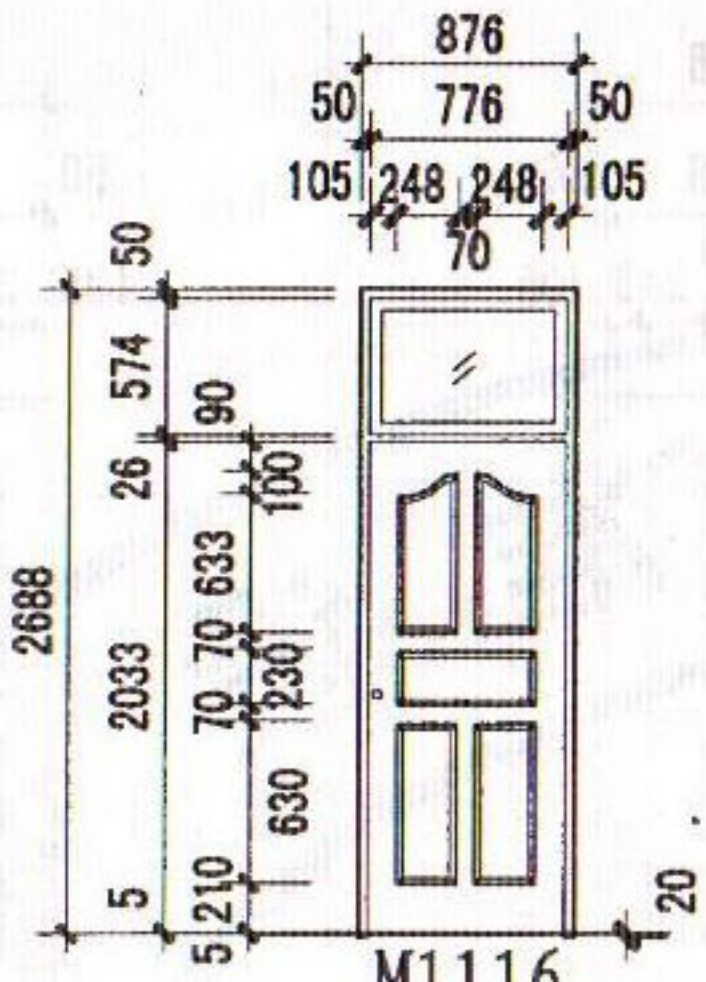
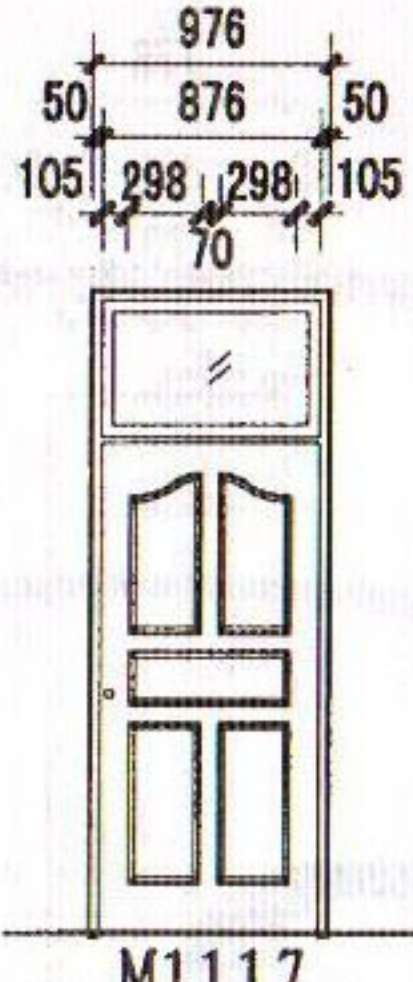
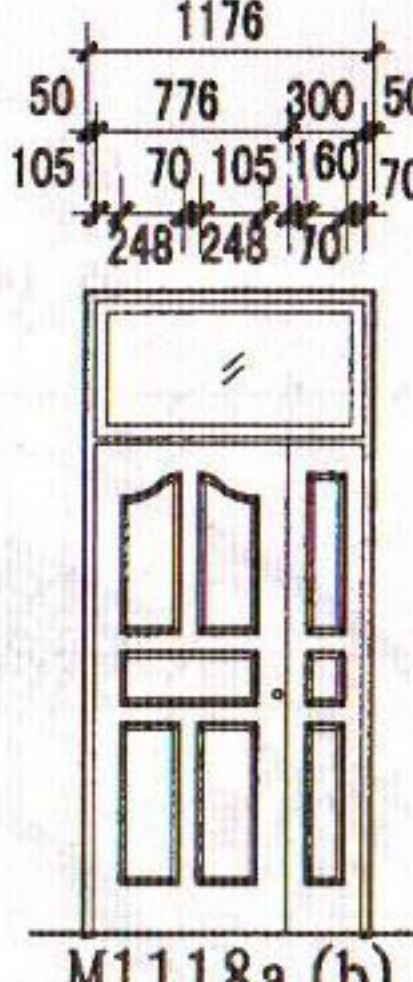
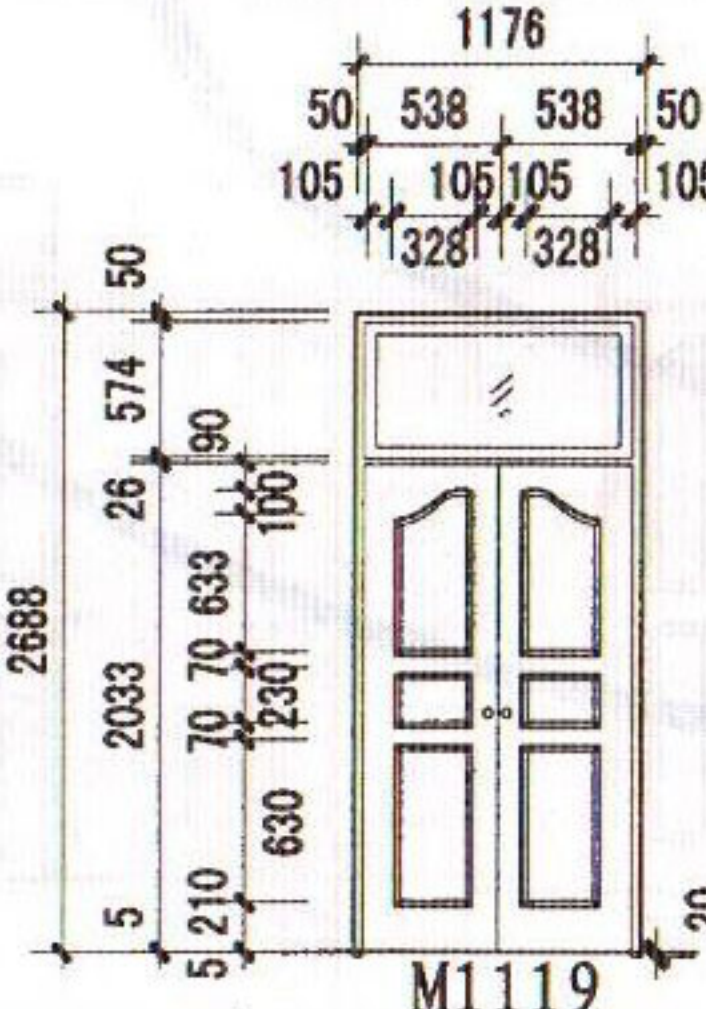
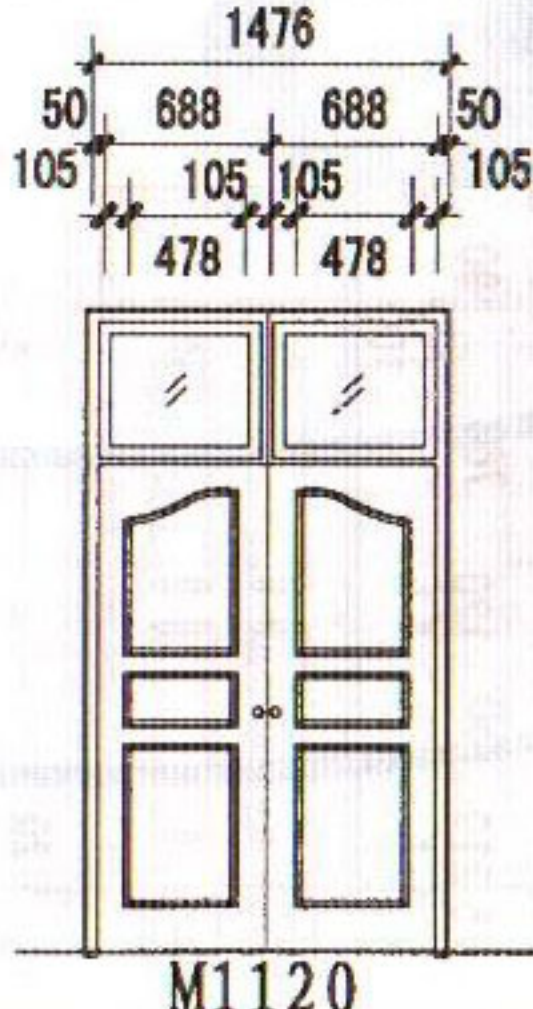
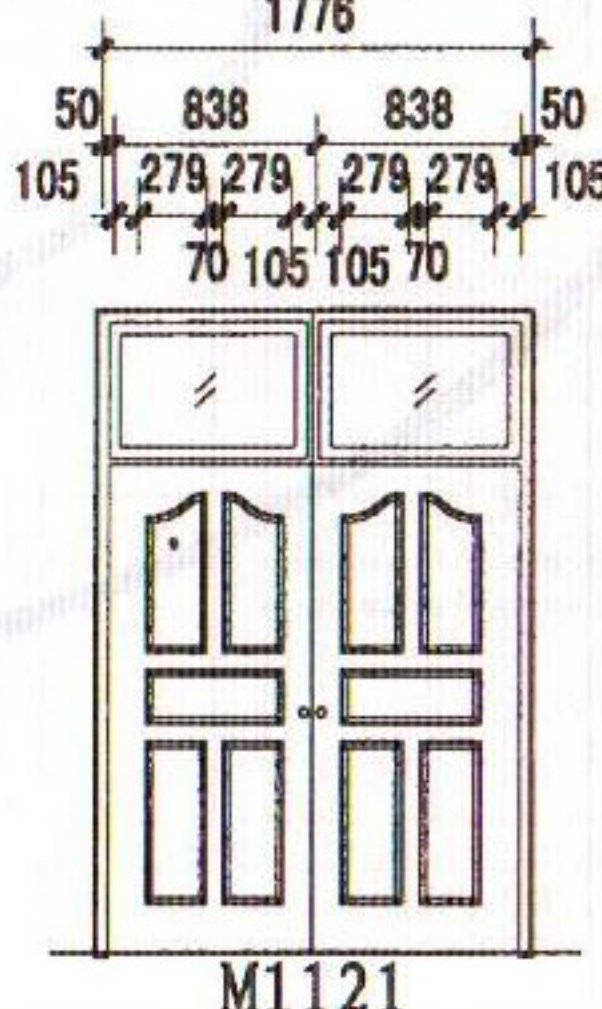
图集号

新04J705

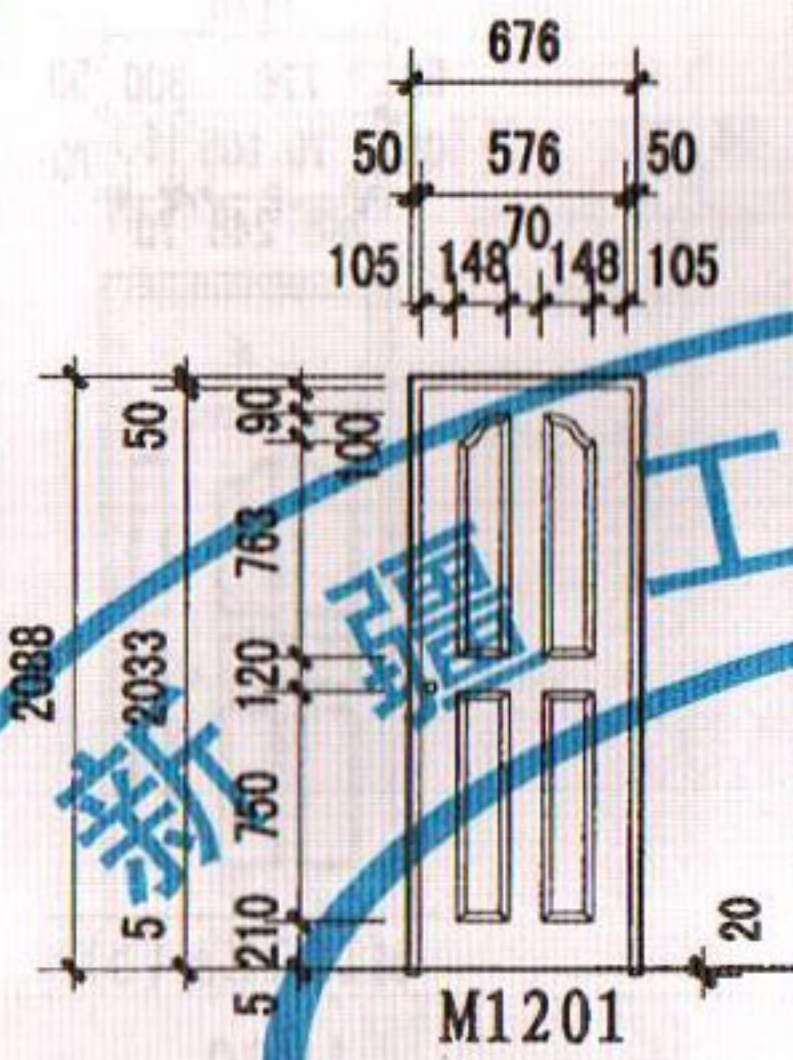
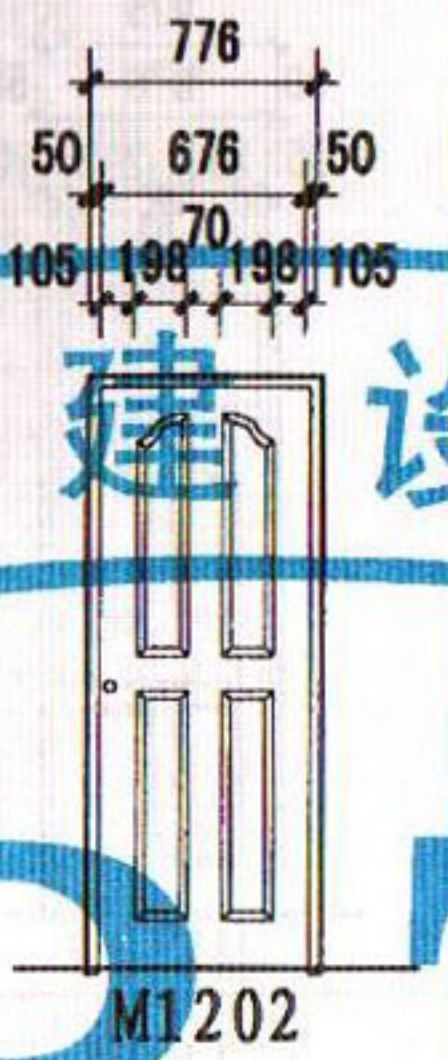
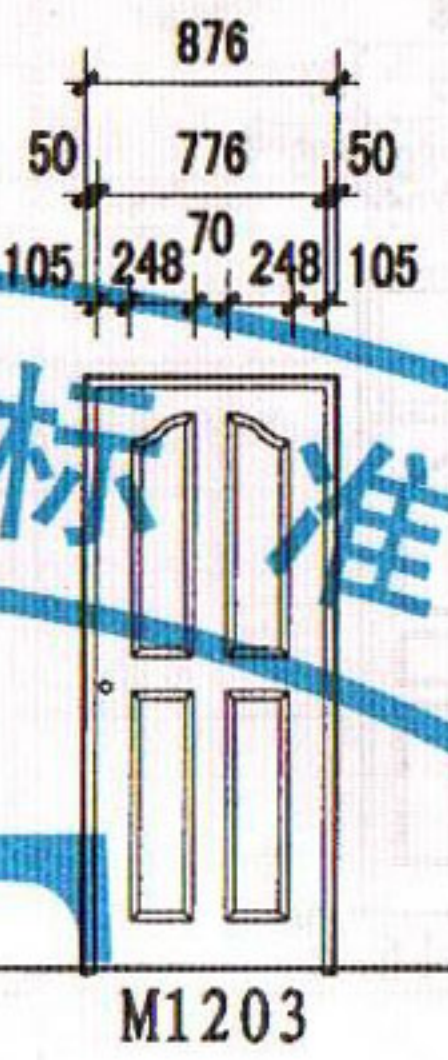
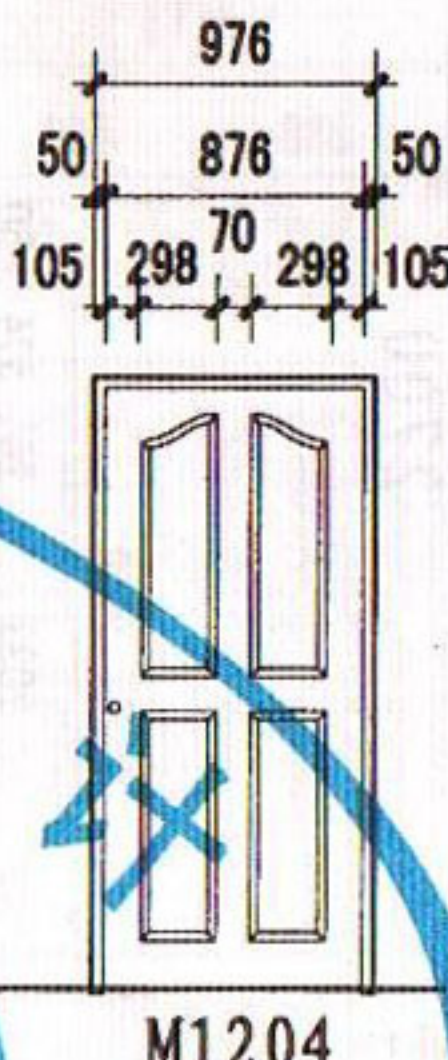
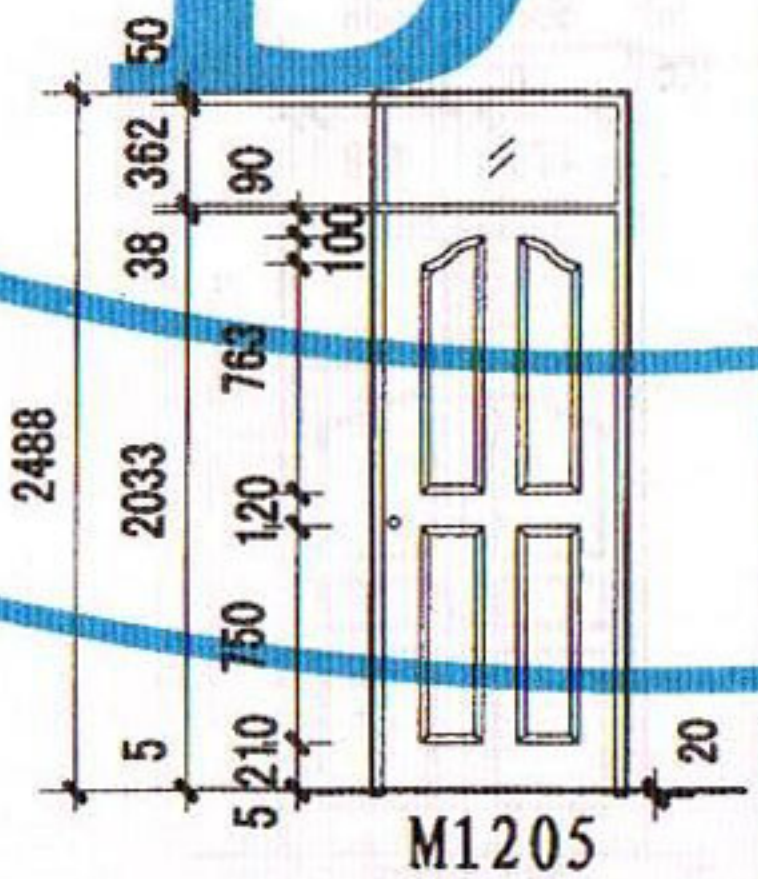
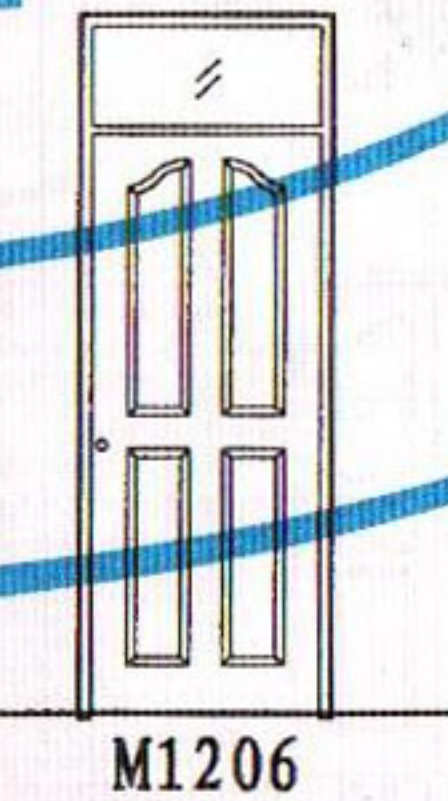
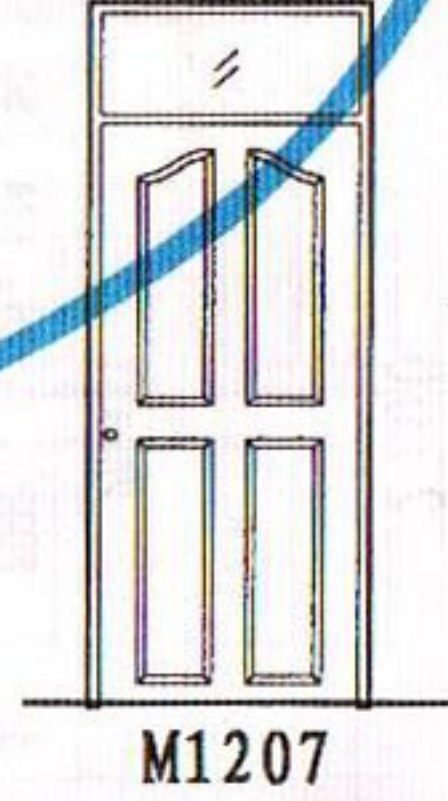
页次

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洞口	900	1000	1200
2700	 <p>M1116</p>	 <p>M1117</p>	 <p>M1118a (b)</p>
2700	 <p>M1119</p>	 <p>M1120</p>	 <p>M1121</p>
<p>注: a表示大扇在左侧, b表示大扇在右侧。</p>			
<p>平开门选用表 (三) (实木镶板门一)</p>			<p>图集号 新04J705 页次 39</p>



洞口	700	800	900	1000
2100				
2500				
平开门选用表(三) (实木镶板门二)				图集号 新04J705 页次 40



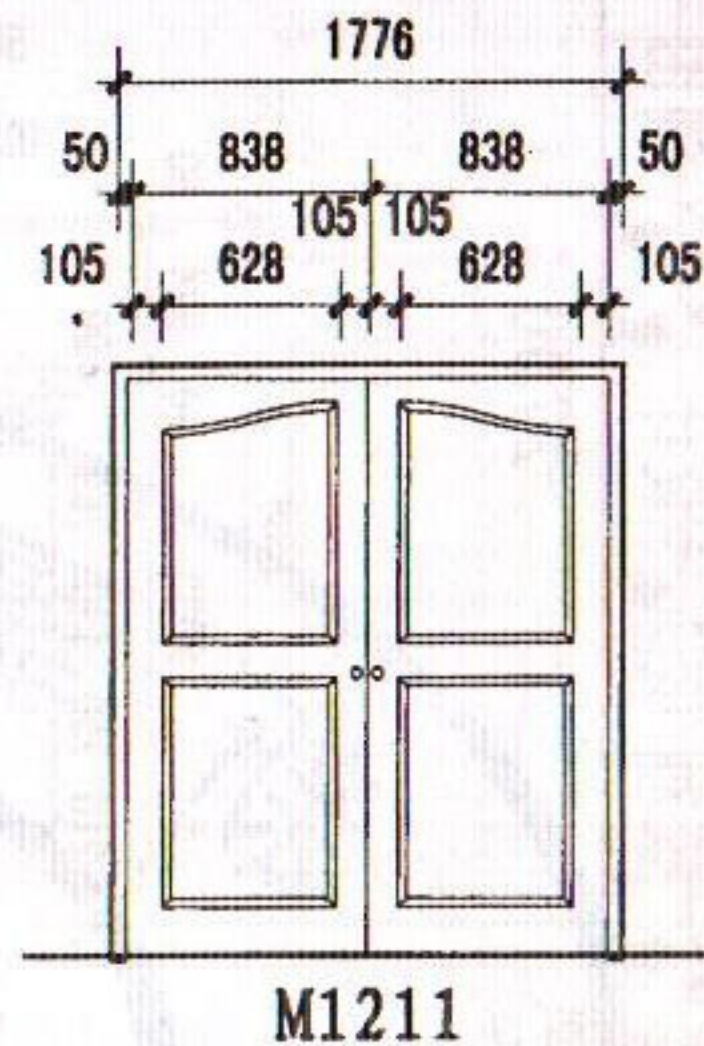
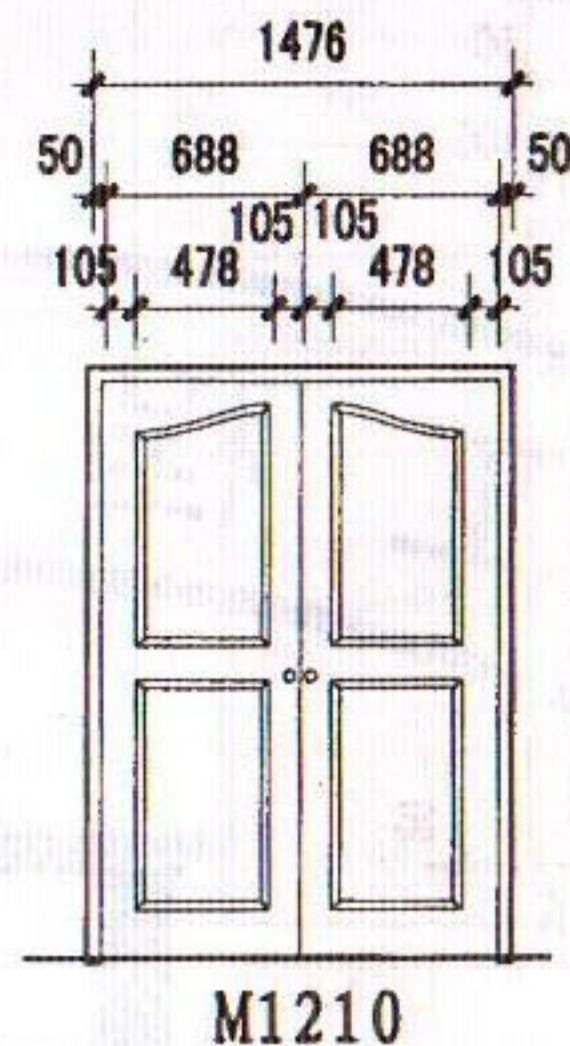
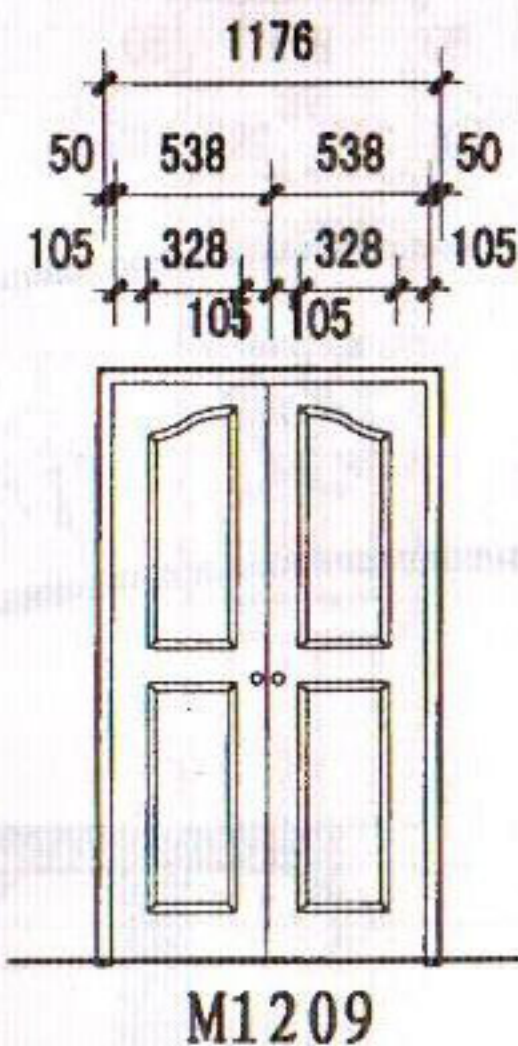
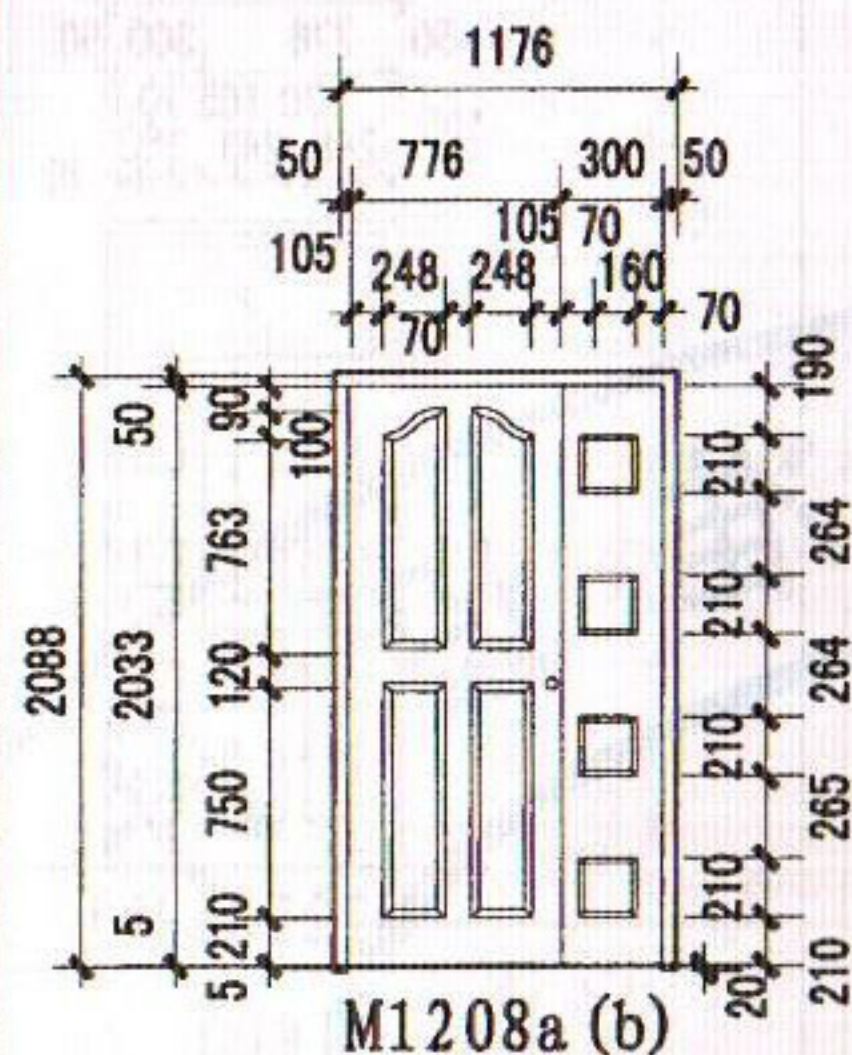
洞口

1200

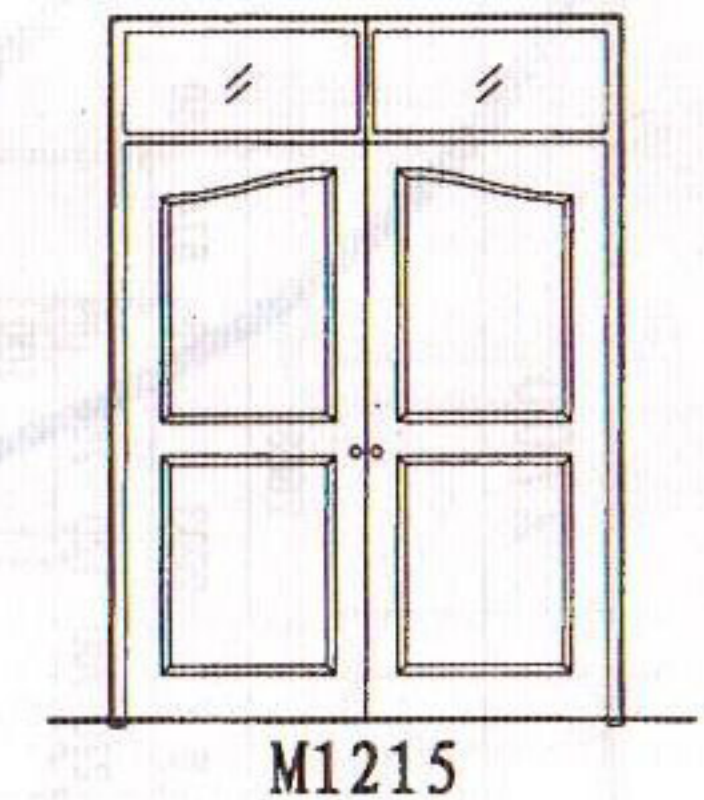
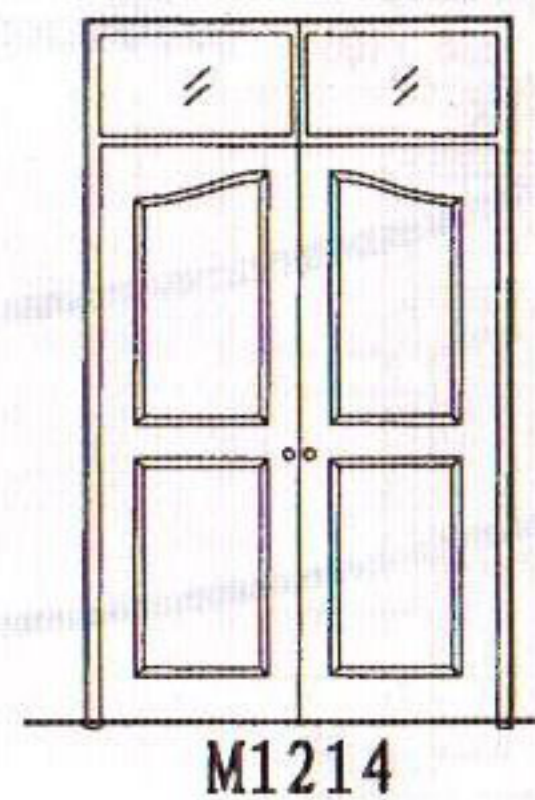
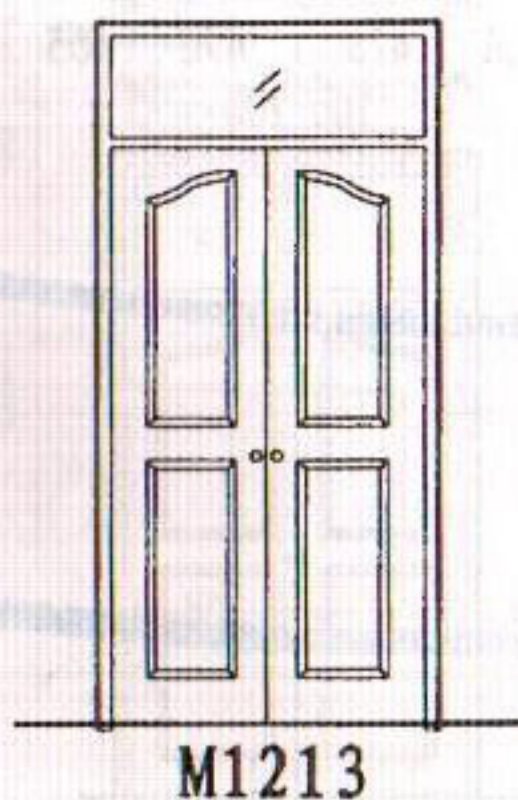
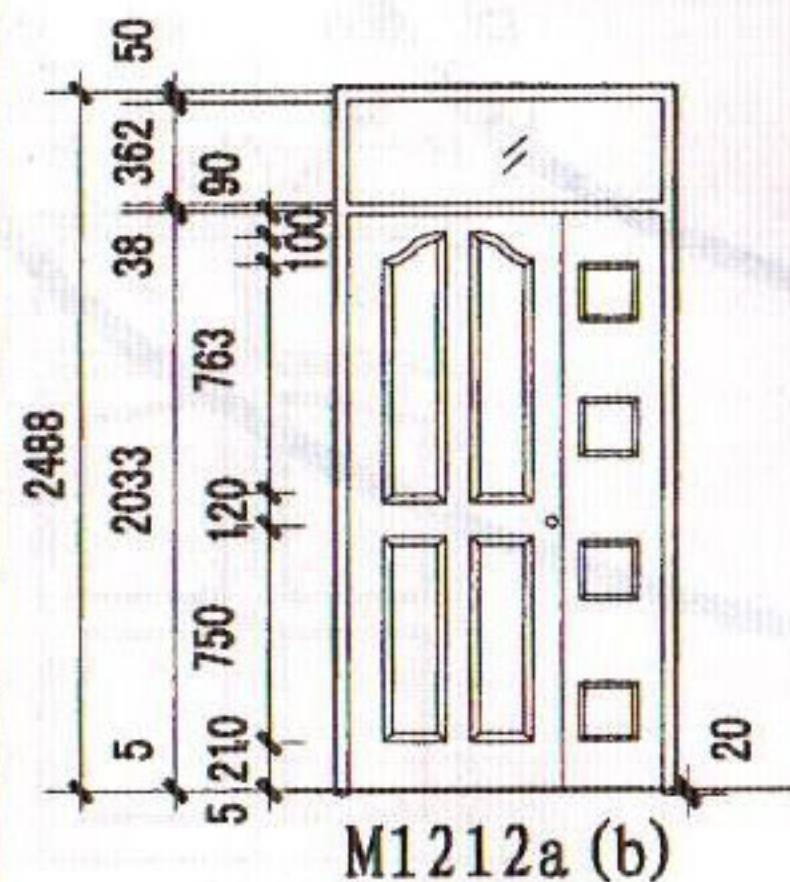
1500

1800

2100



2500

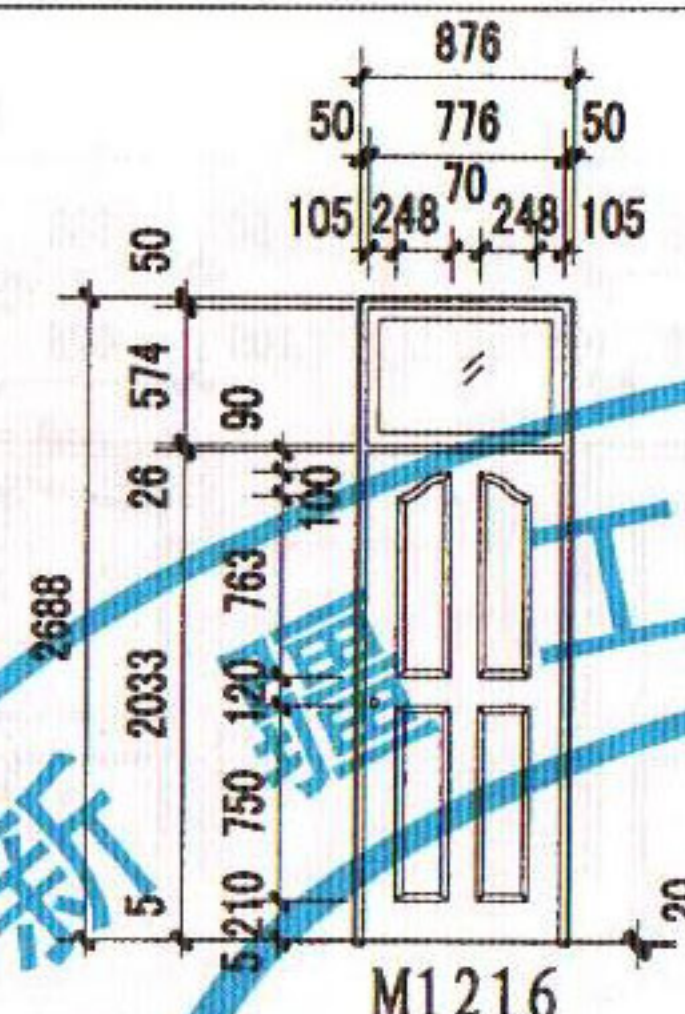
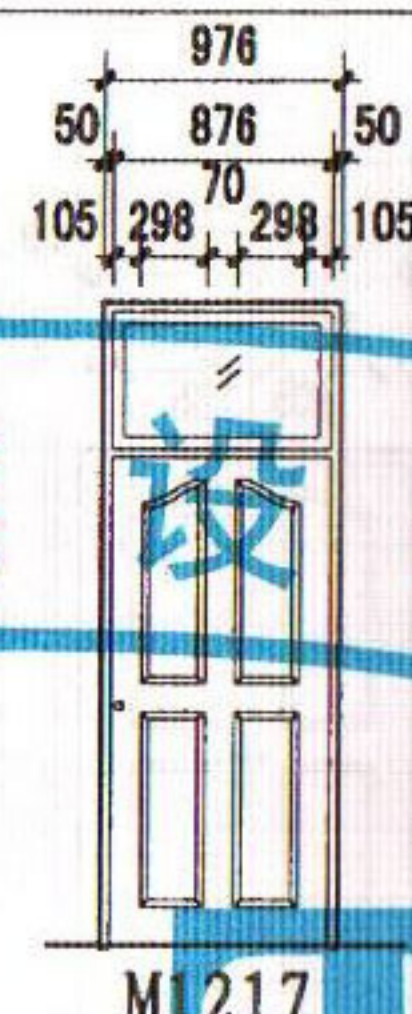
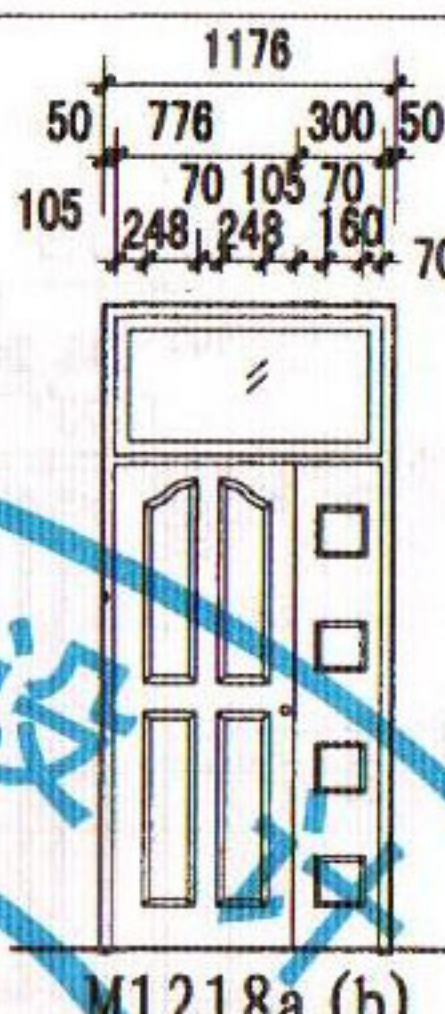
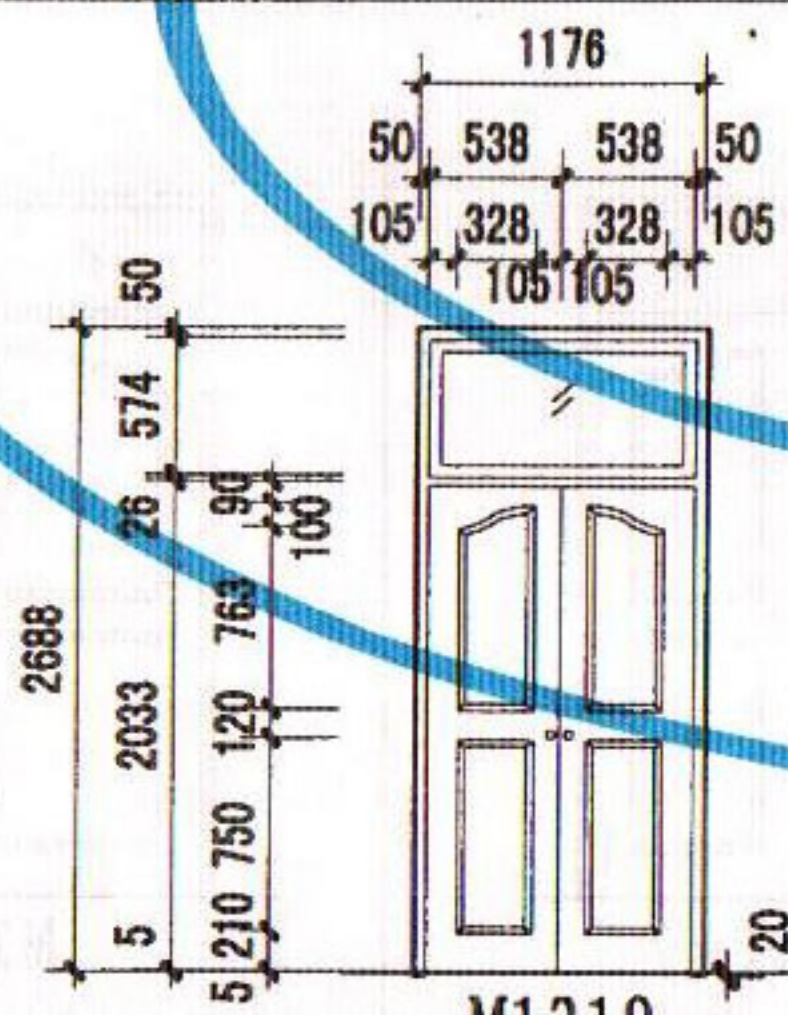
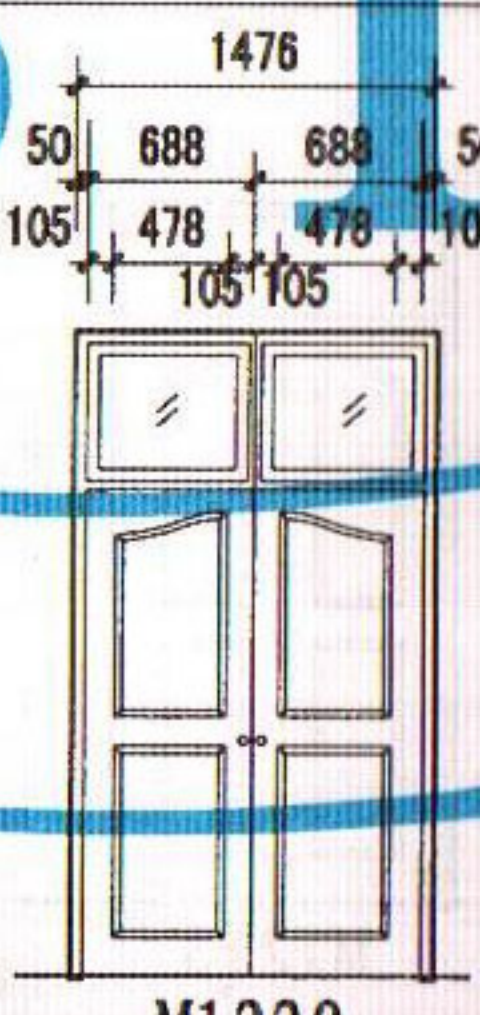
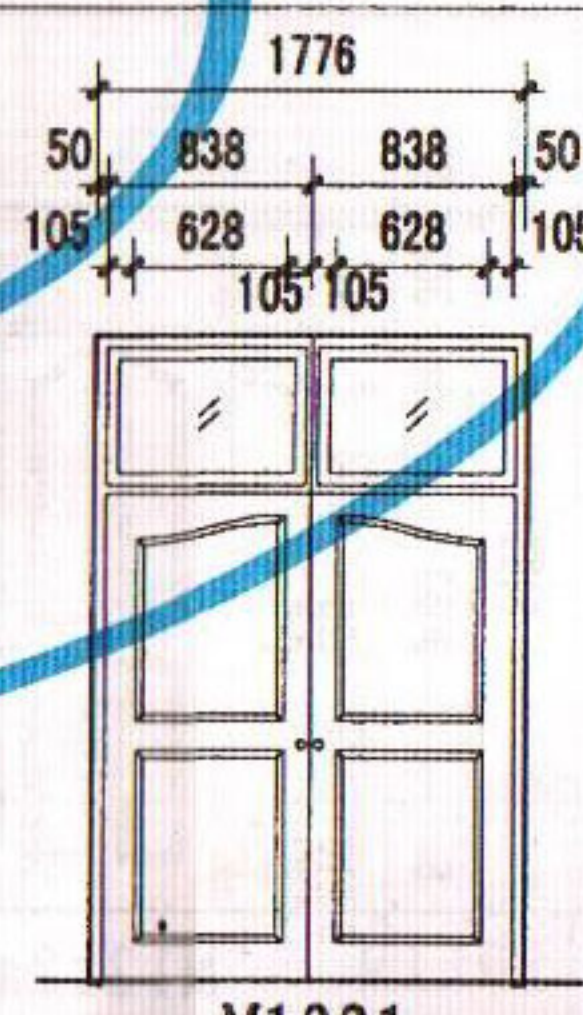


注: a表示大扇在左侧, b表示大扇在右侧。

平开门选用表(三)  
(实木镶板门二)

图集号 新04J705  
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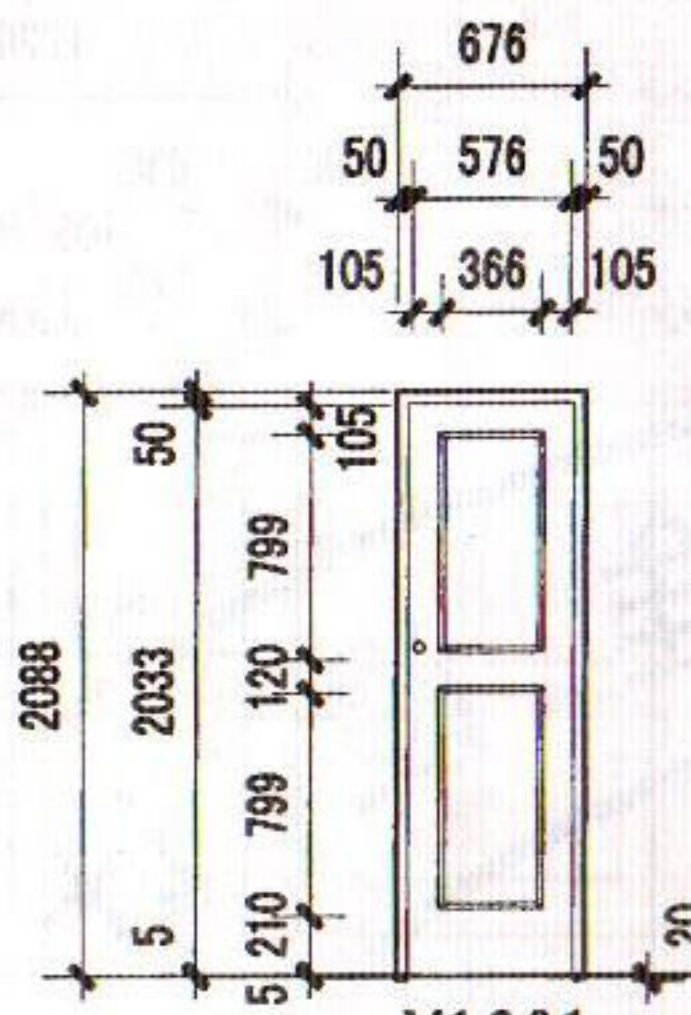
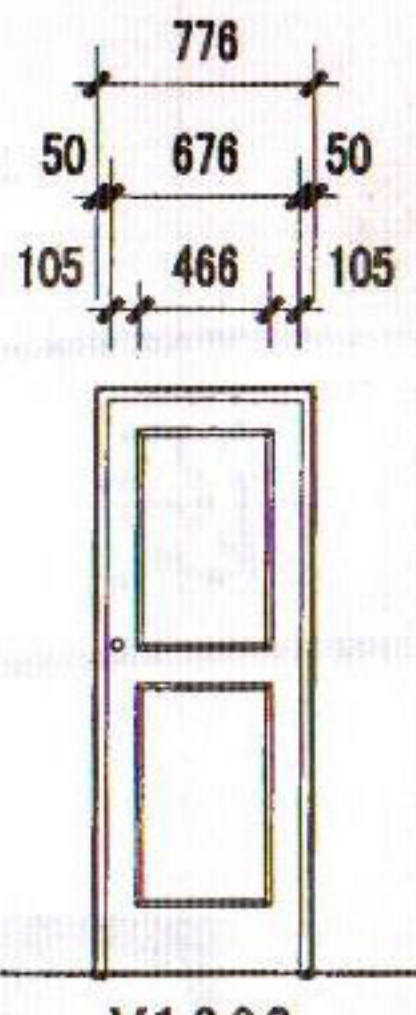
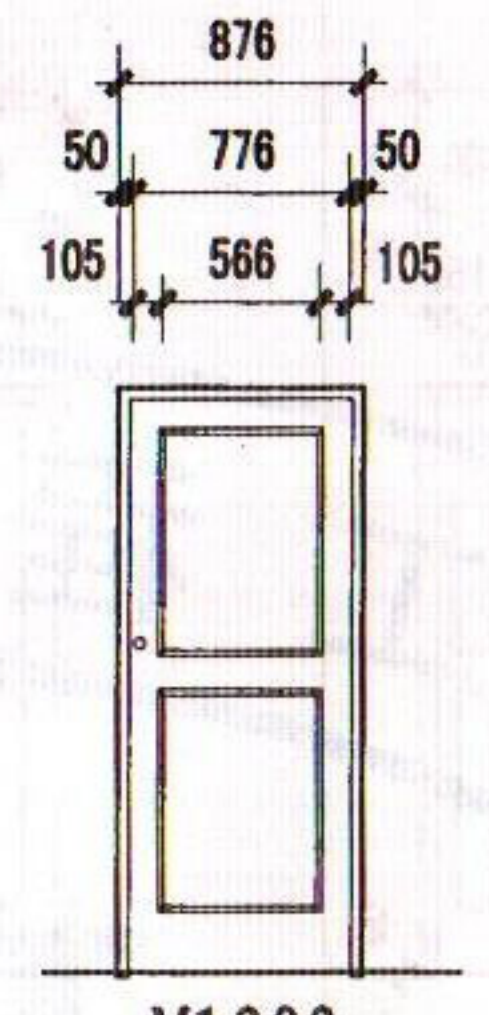
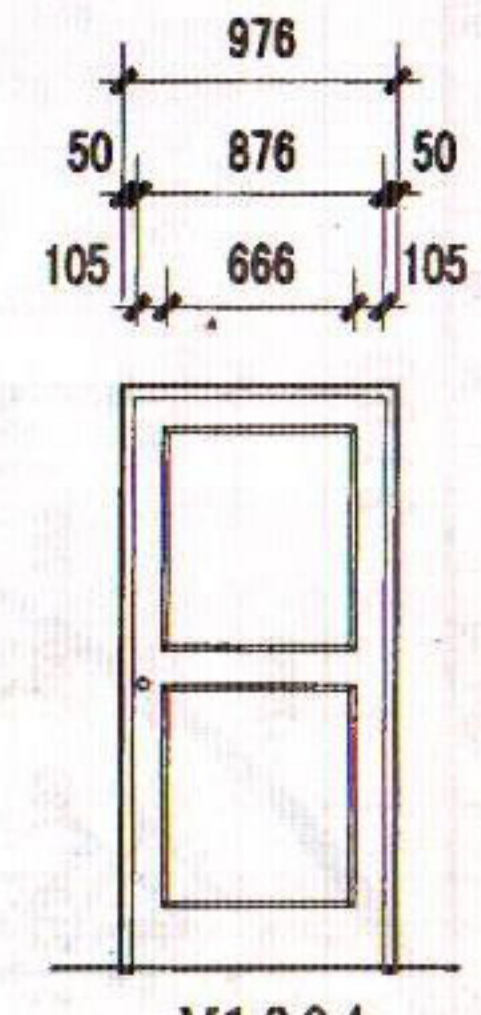
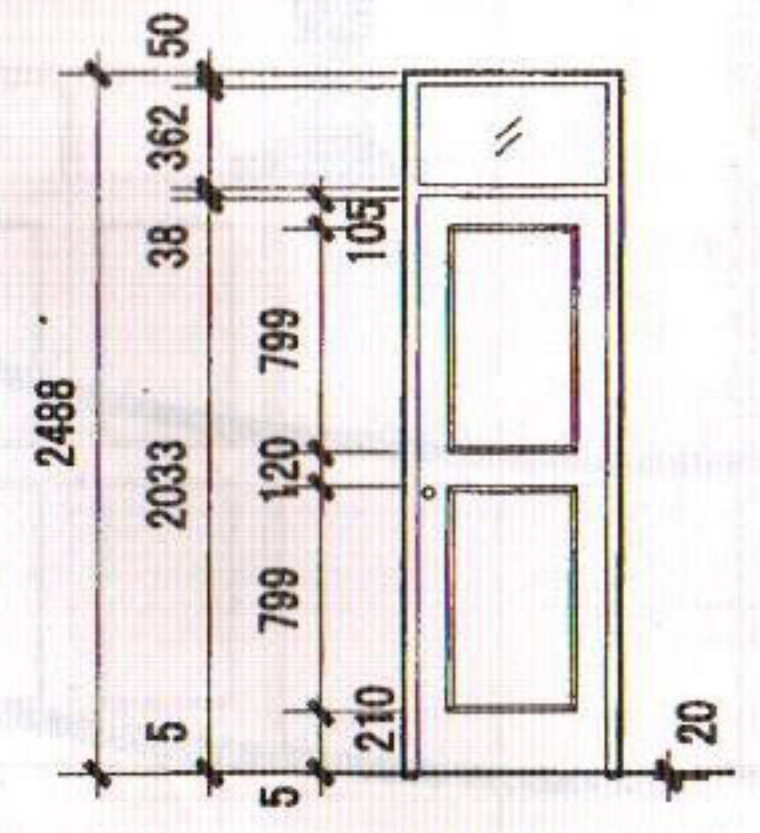
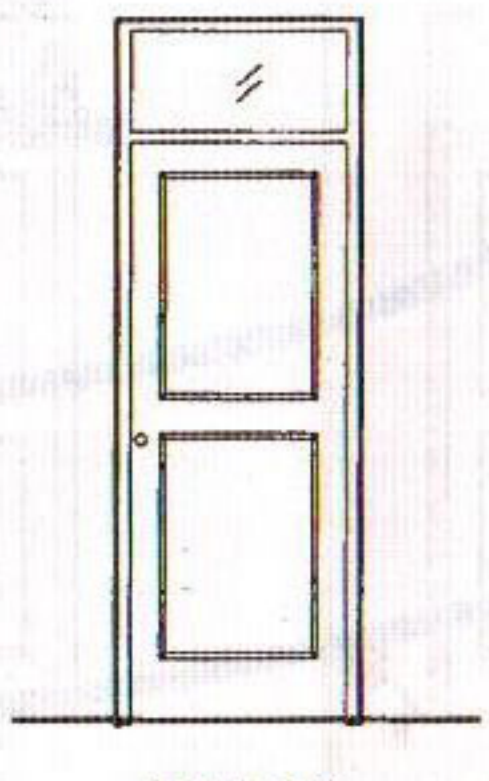
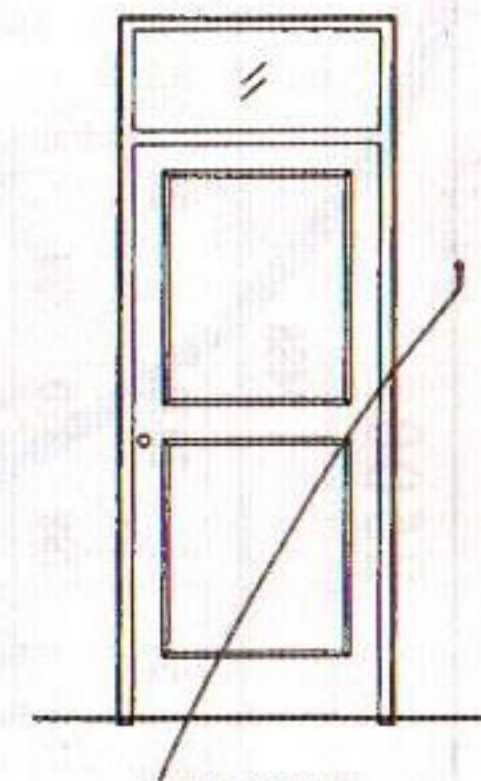
洞口	900	1000	1200
2700	 <p>M1216</p>	 <p>M1217</p>	 <p>M1218a (b)</p>
洞口	1200	1500	1800
2700	 <p>M1219</p>	 <p>M1220</p>	 <p>M1221</p>

注: a表示大扇在左侧, b表示大扇在右侧。

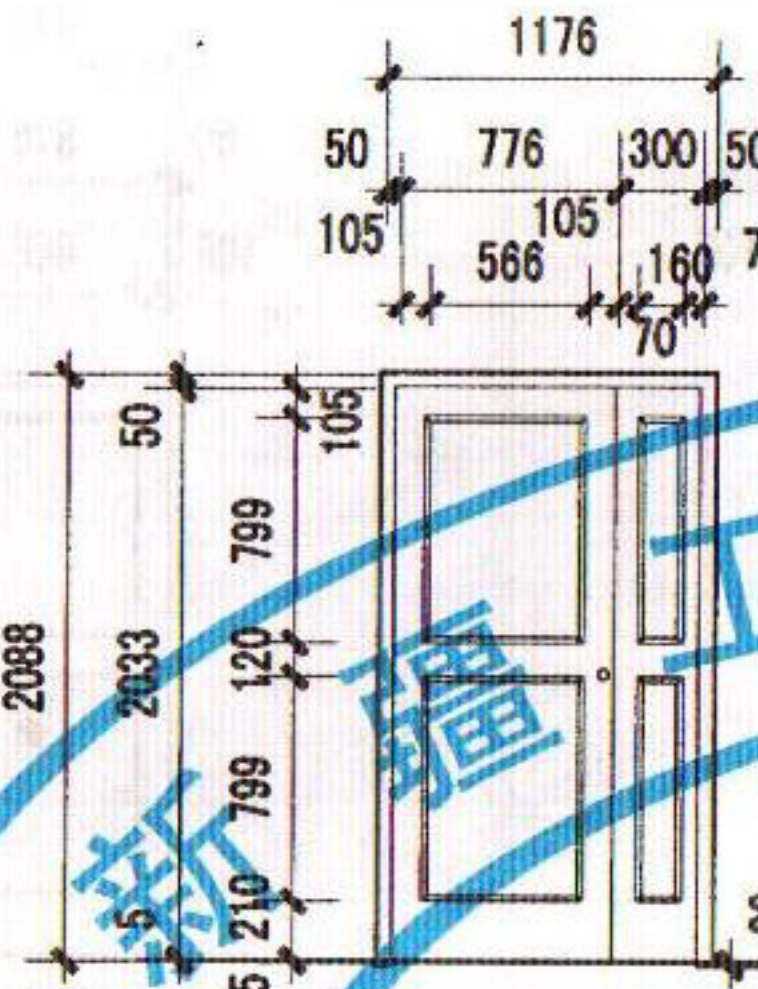
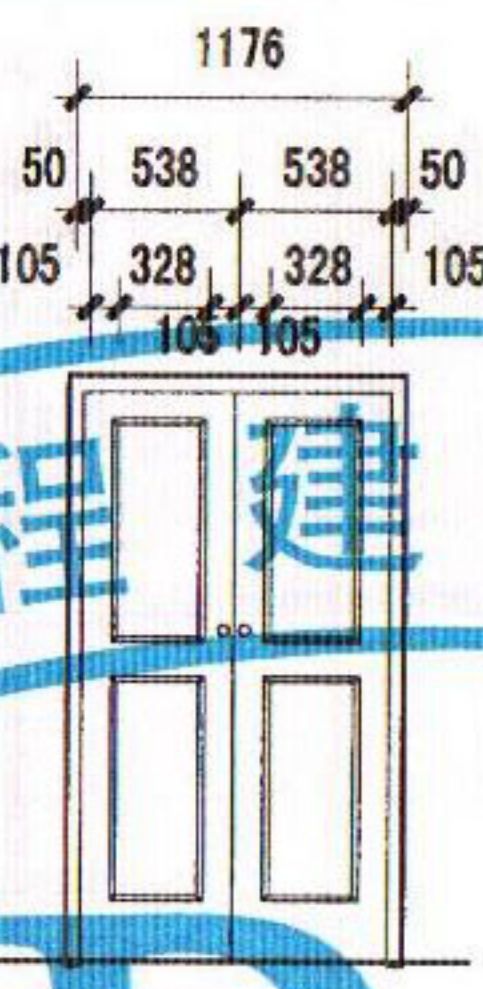
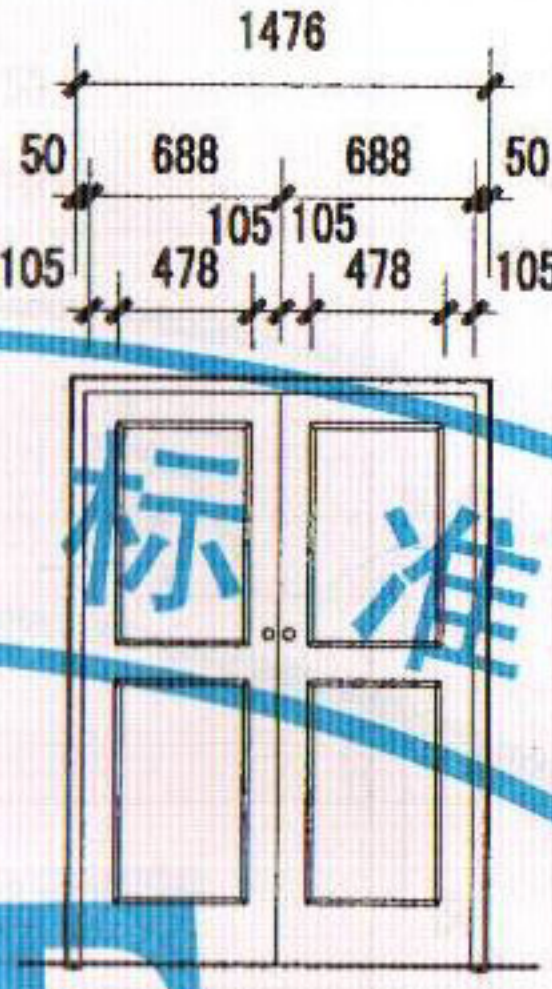
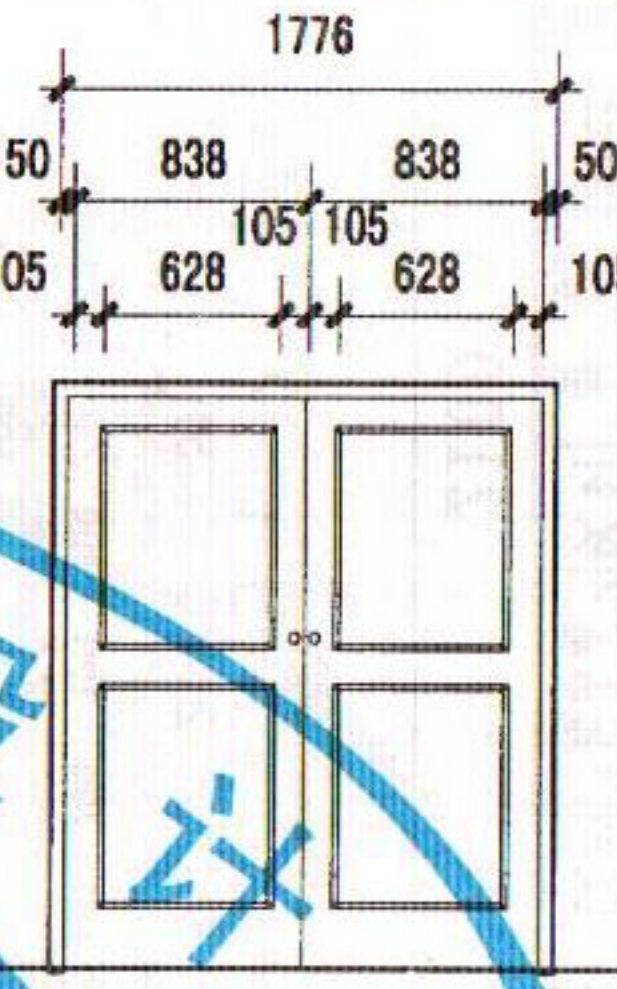
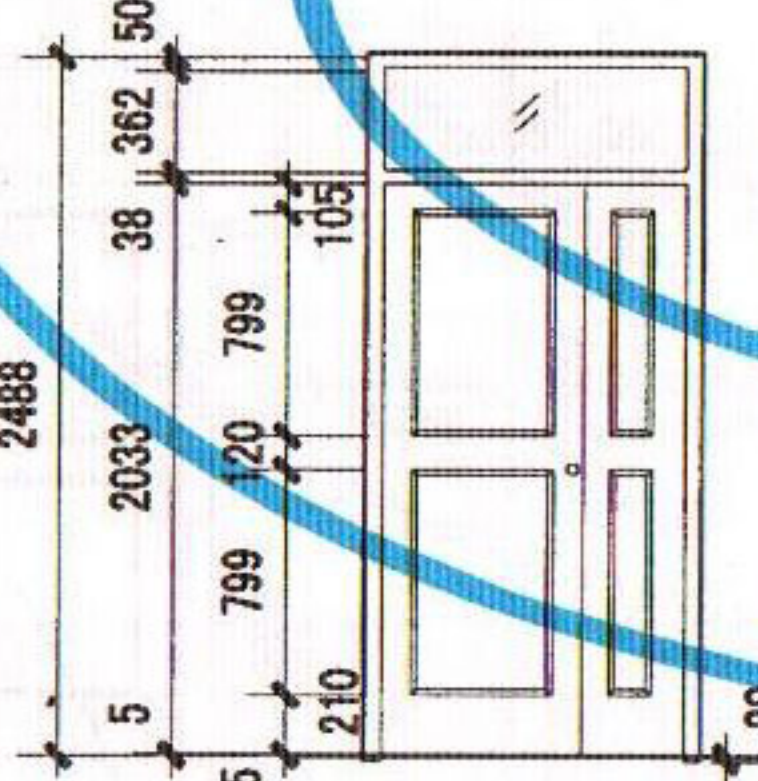
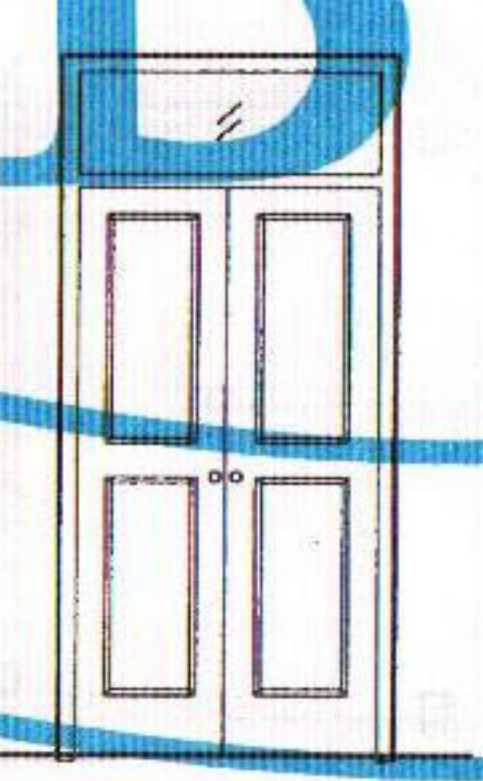
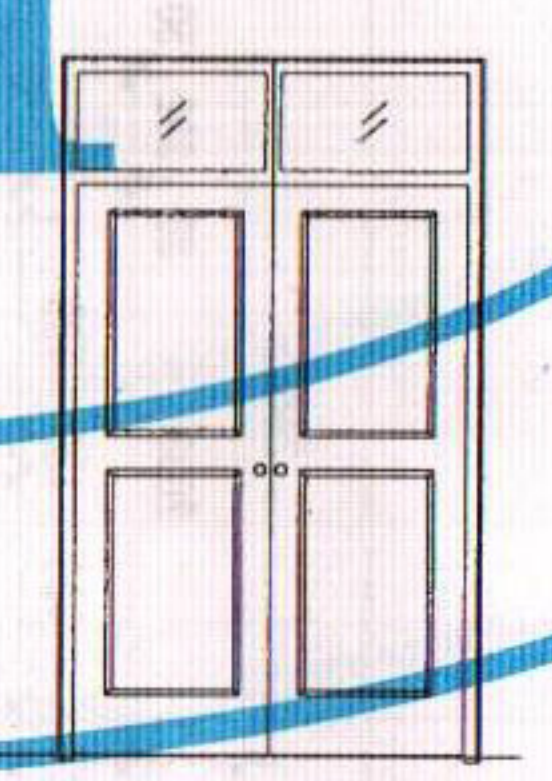
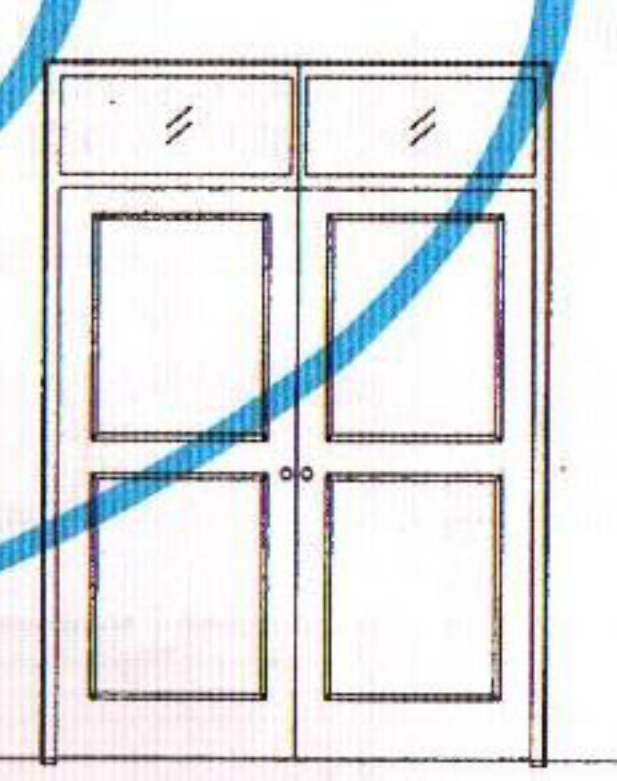
平开门选用表 (三)  
(实木镶板门二)

图集号	新04J705
页次	42

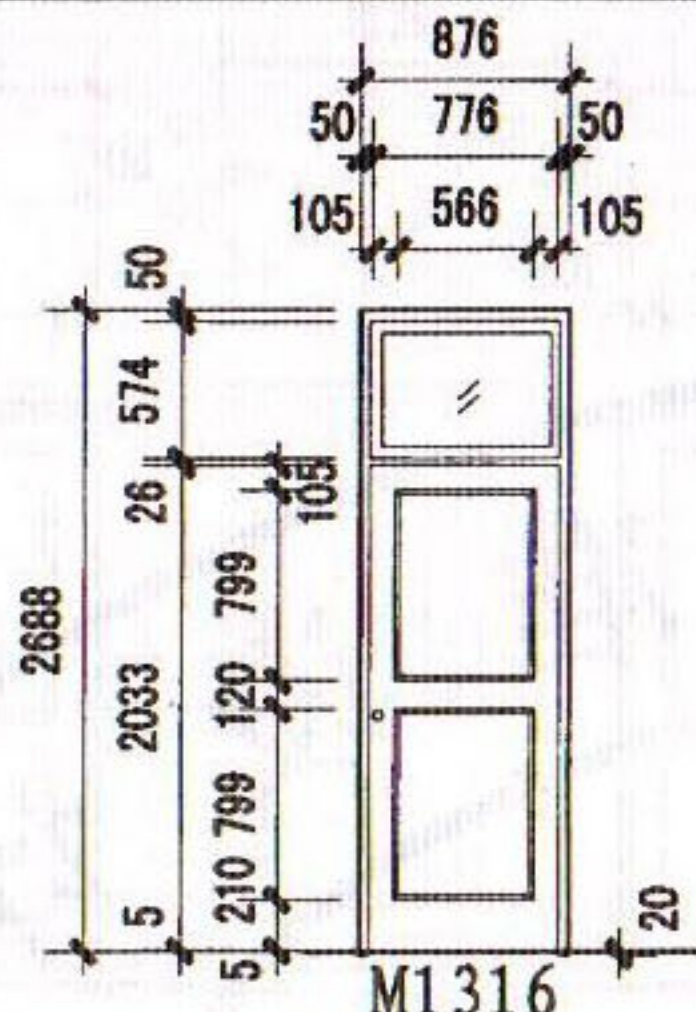
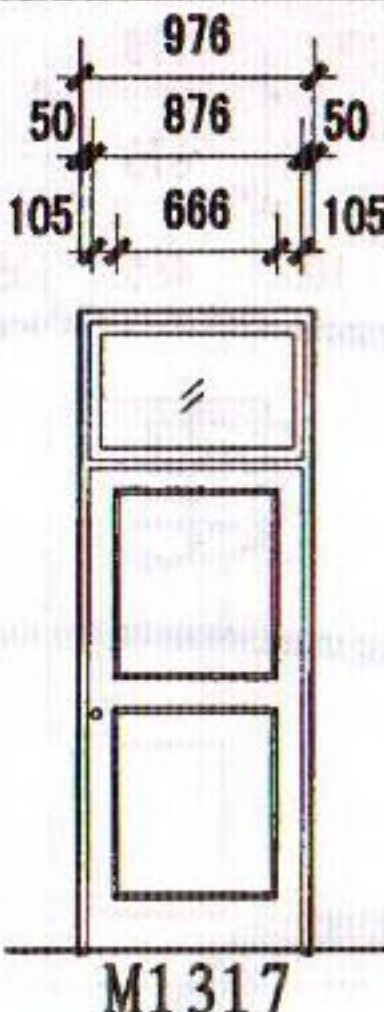
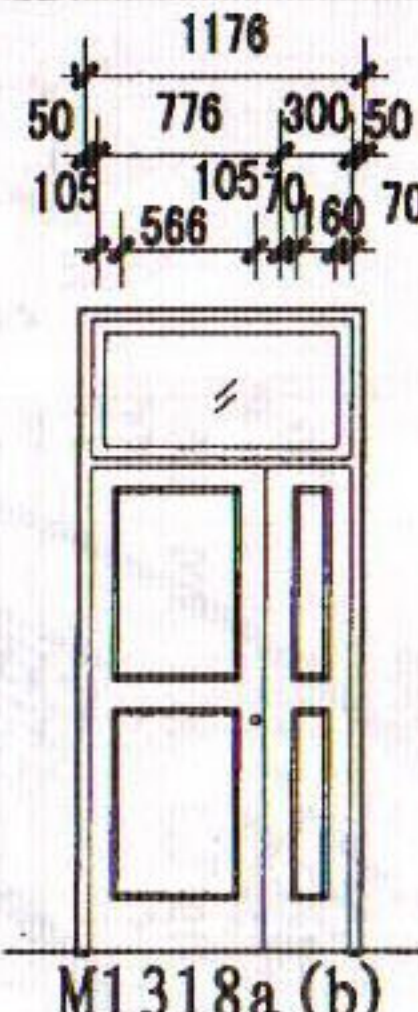
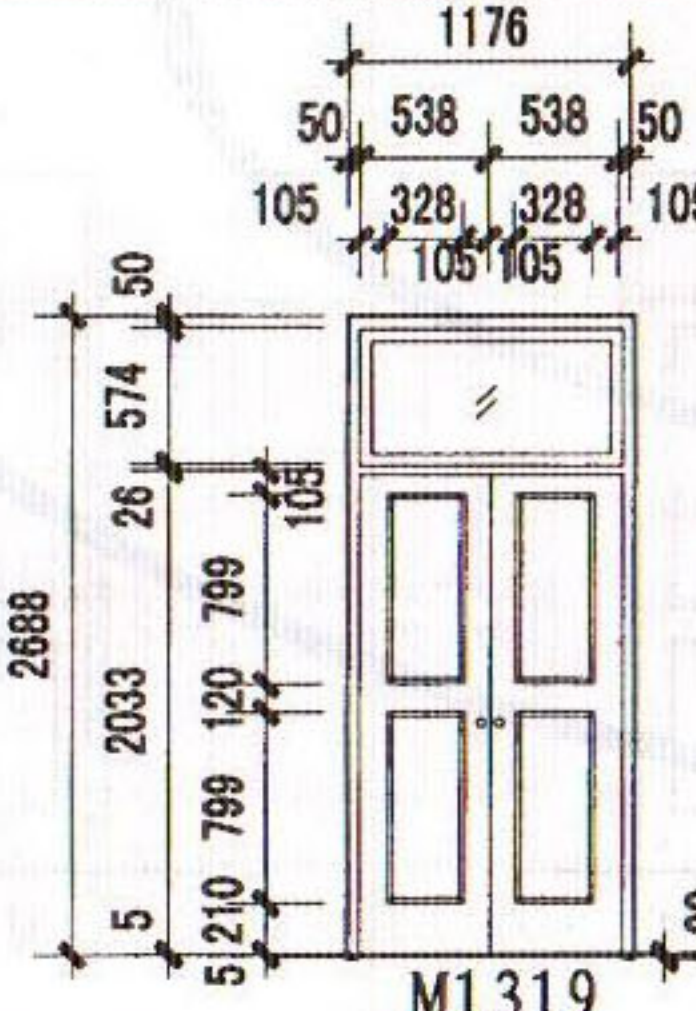
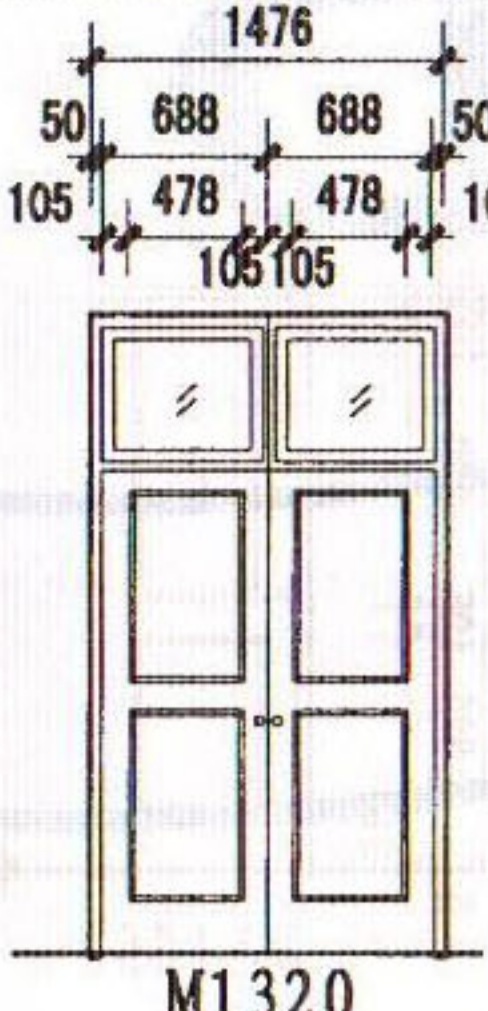
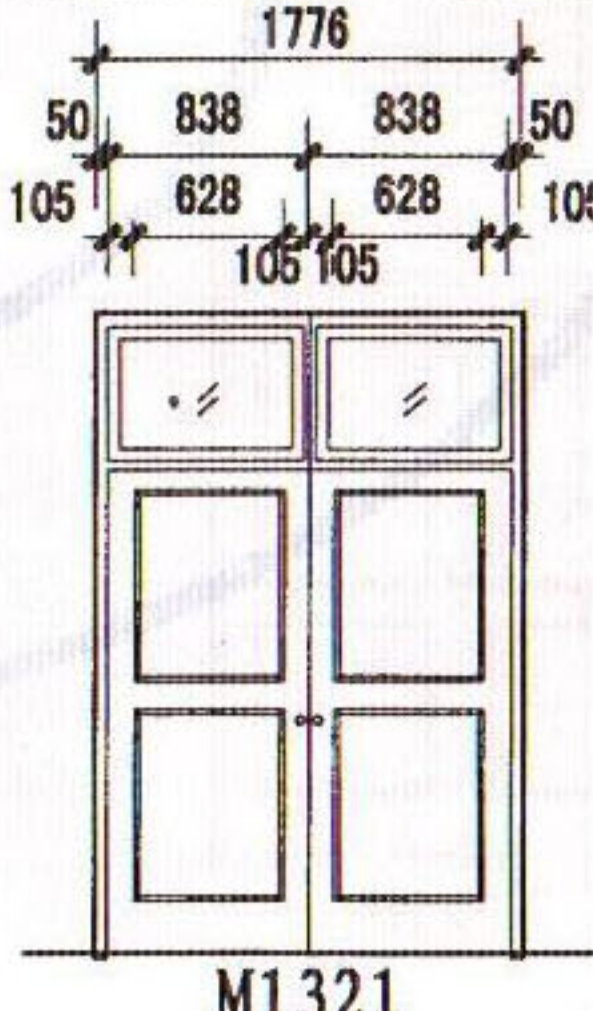


洞口	700	800	900	1000
2100	 <p>M1301</p>	 <p>M1302</p>	 <p>M1303</p>	 <p>M1304</p>
2500		 <p>M1305</p>	 <p>M1306</p>	 <p>M1307</p>
平开门选用表(三) (实木镶板门三)				图集号 新04J705 页次 43

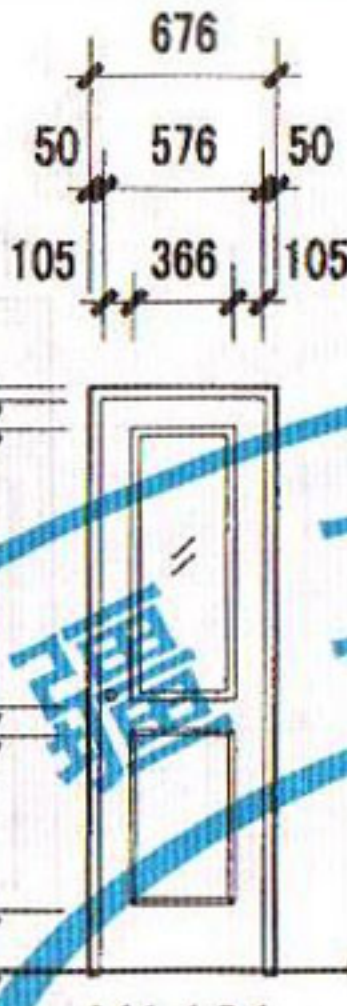
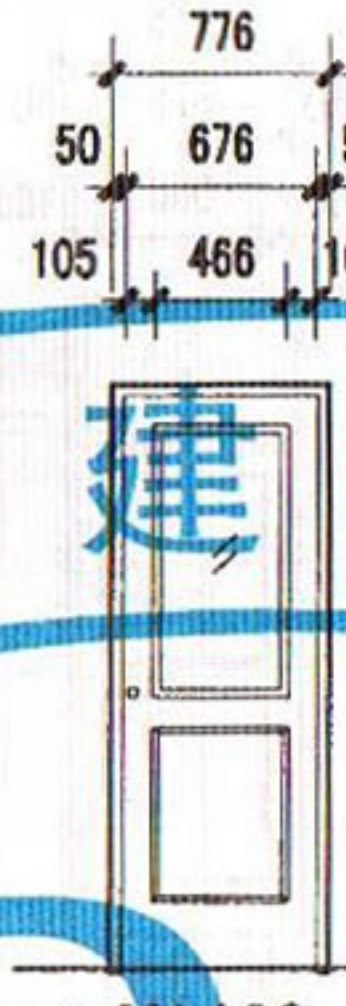

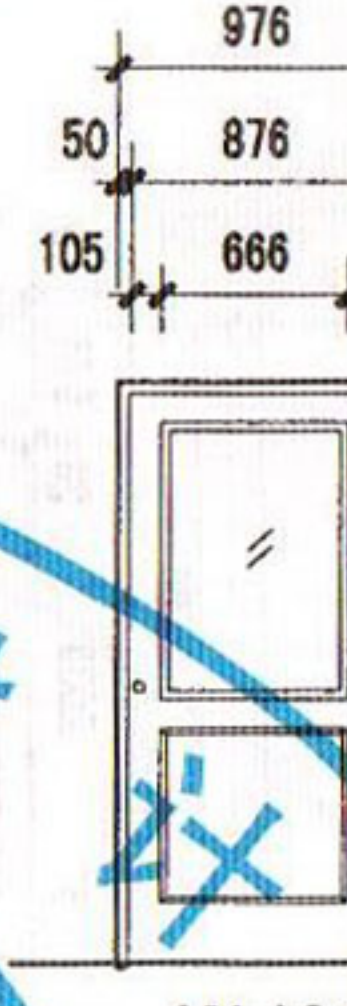

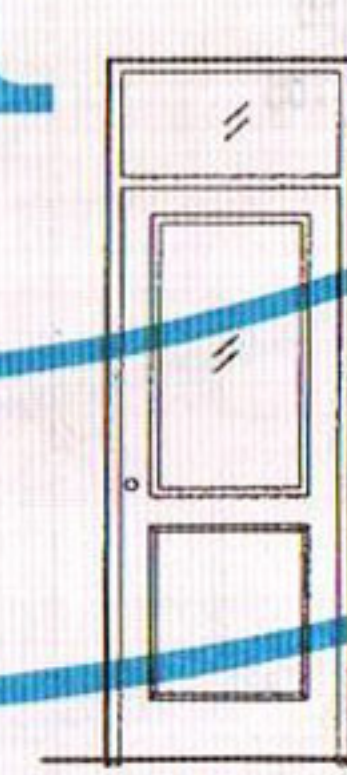
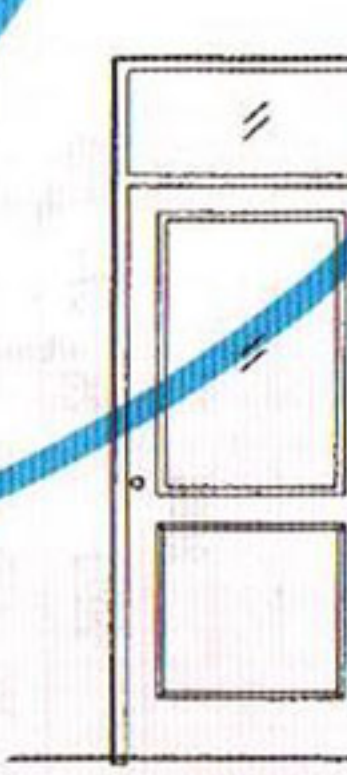


洞口	1200	1500	1800	
2100	 <p>M1308a (b)</p>	 <p>M1309</p>	 <p>M1310</p>	 <p>M1311</p>
2500	 <p>M1312a (b)</p>	 <p>M1313</p>	 <p>M1314</p>	 <p>M1315</p>
<p>注: a表示大扇在左侧, b表示大扇在右侧。</p>				
<p>平开门选用表 (三) (实木镶板门三)</p>			<p>图集号 新04J705 页次 44</p>	



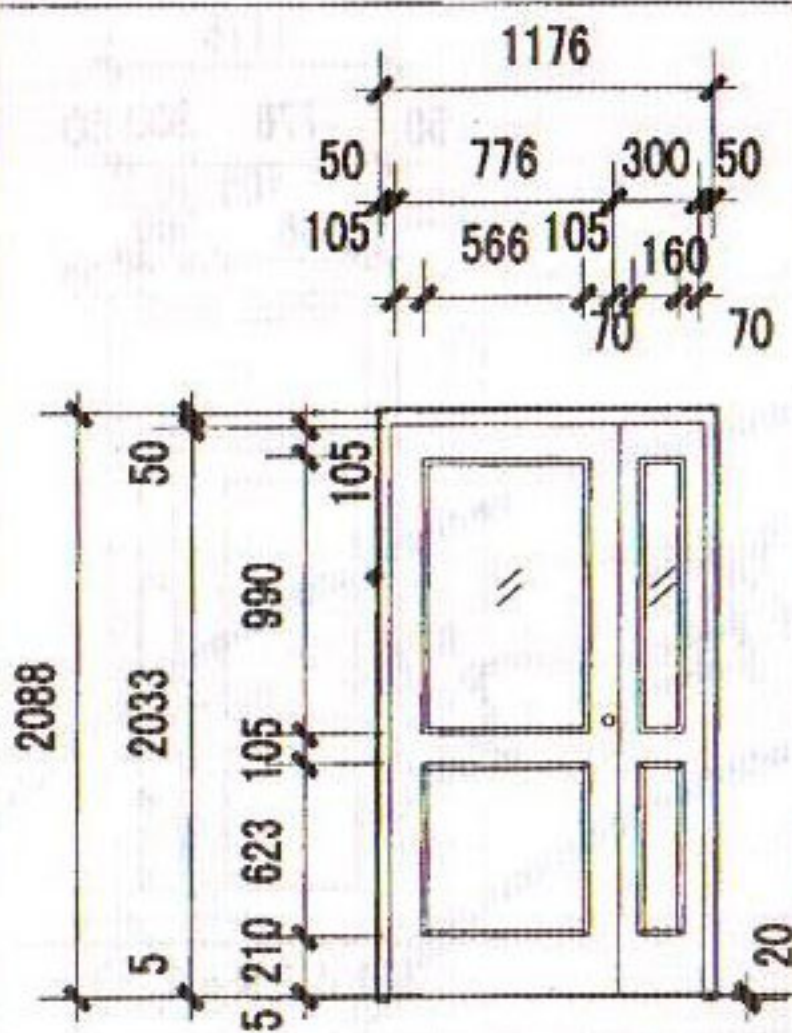
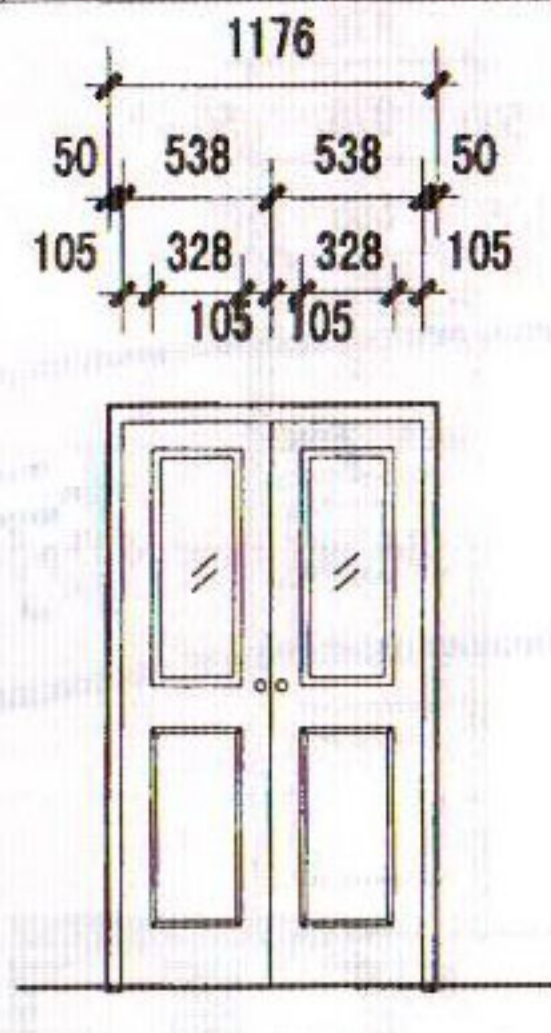
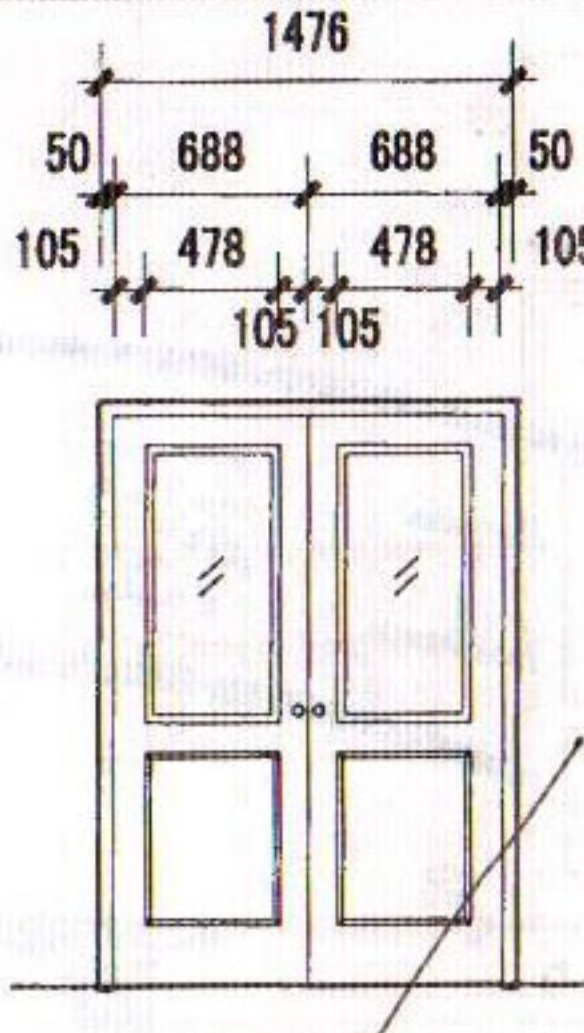
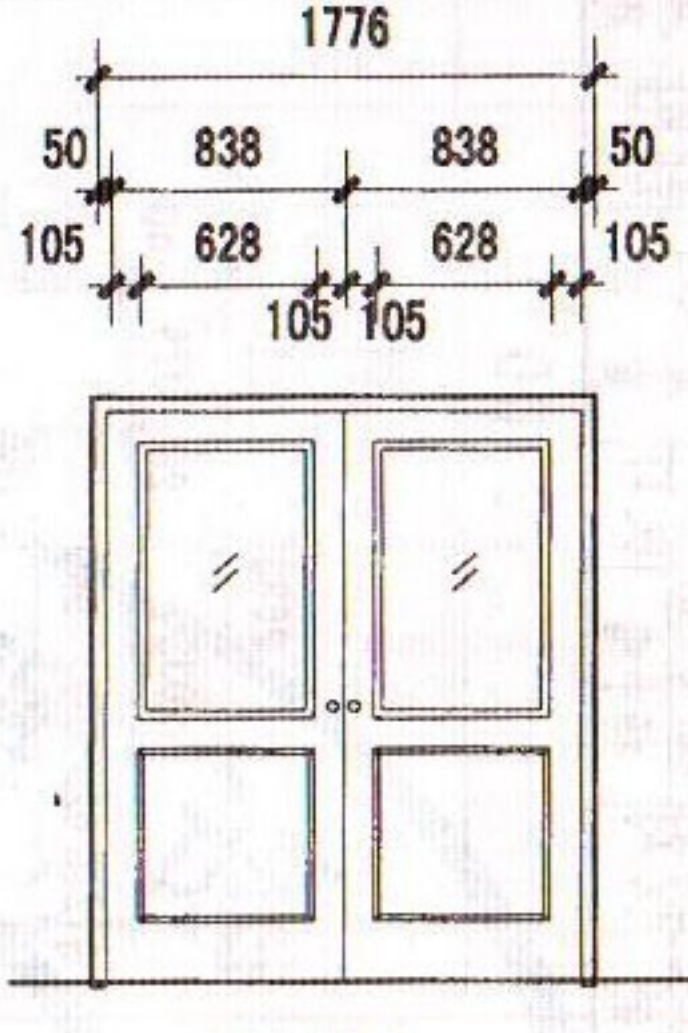
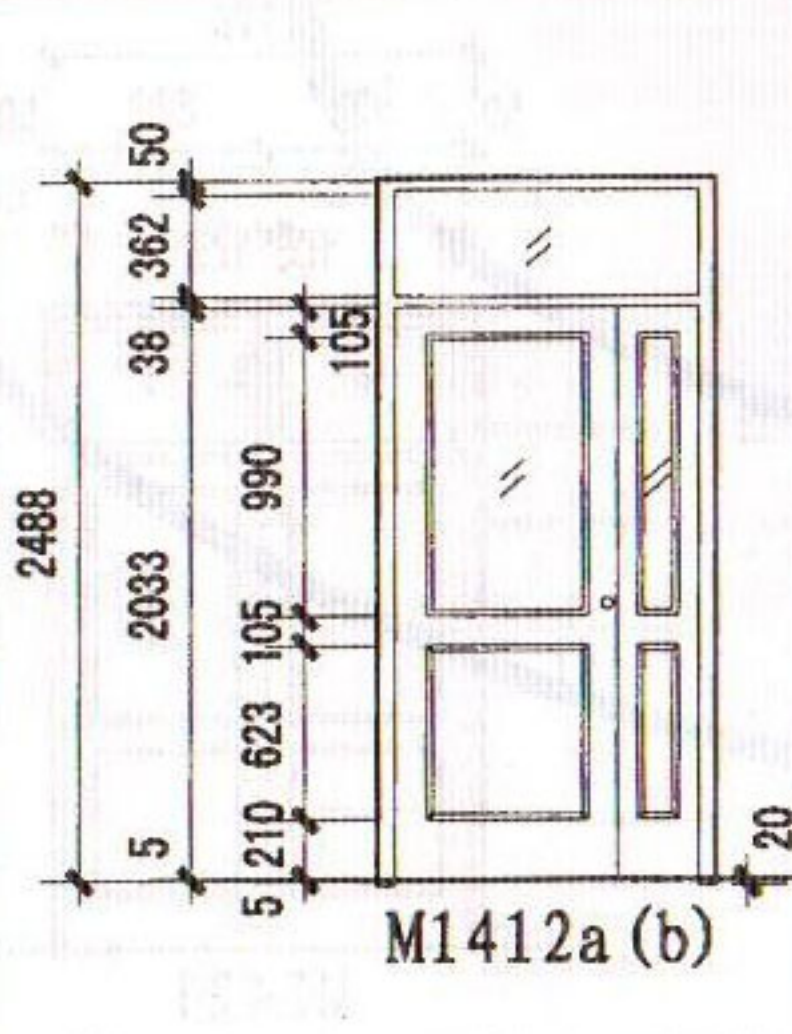
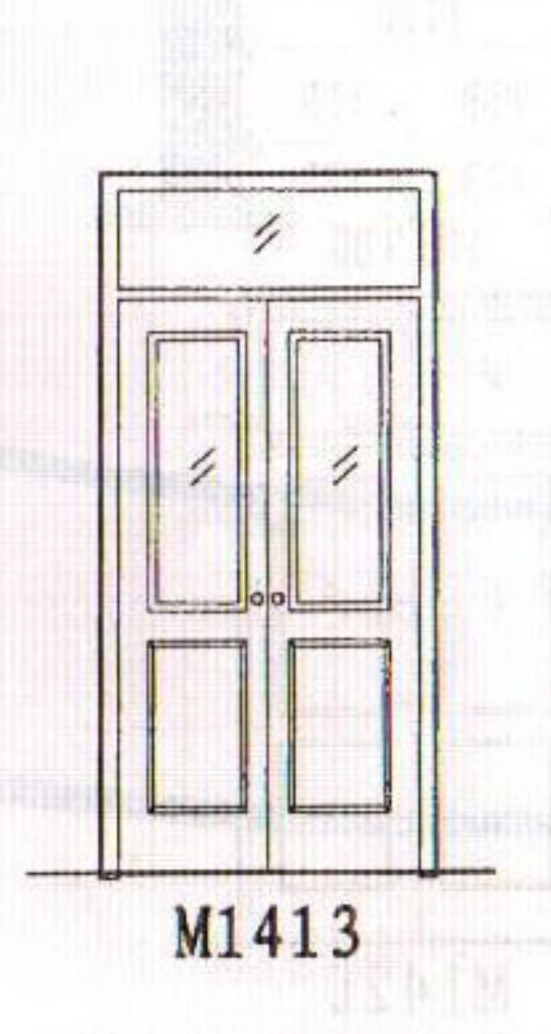
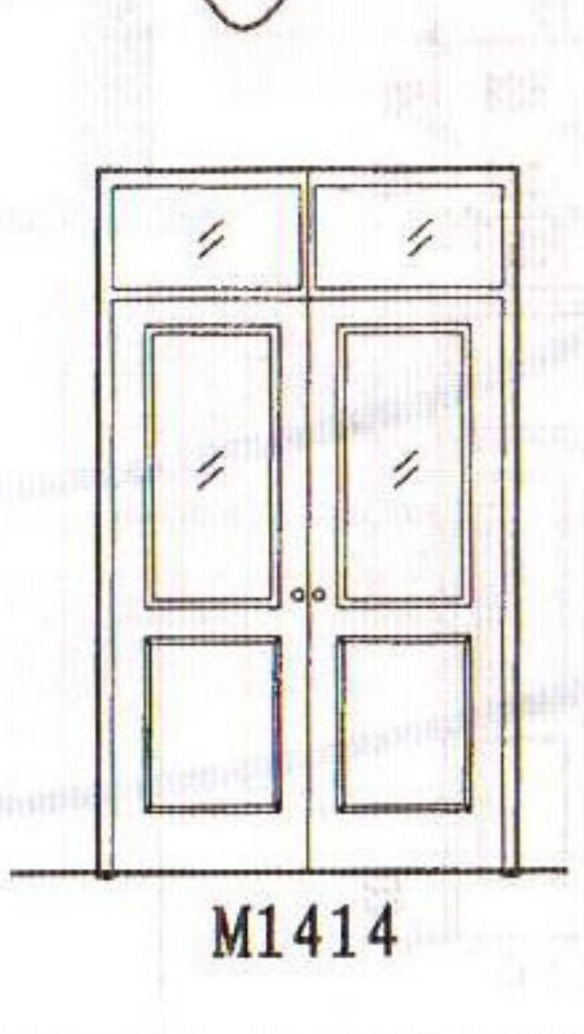
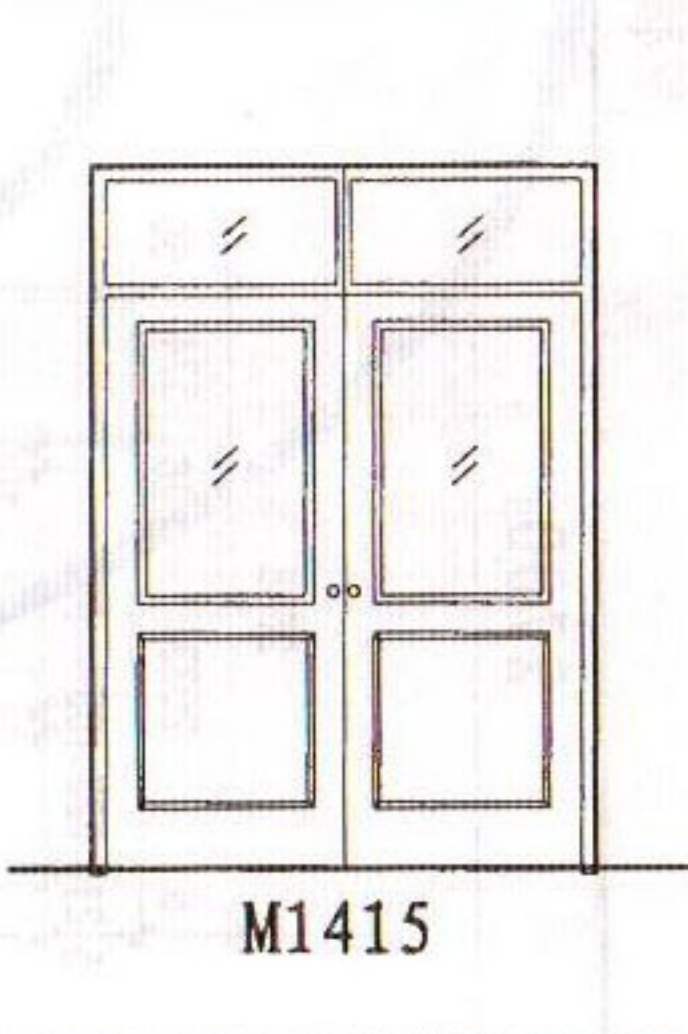
洞口	900	1000	1200
2700			
洞口	1200	1500	1800
2700			
<p>注: a表示大扇在左侧, b表示大扇在右侧。</p>			<p>平开门选用表 (三)</p> <p>(实木镶板门三)</p> <p>图集号 新04J705</p> <p>页次 45</p>



洞口	700	800	900	1000
2100	 <p>M1401</p>	 <p>M1402</p>	 <p>M1403</p>	 <p>M1404</p>
2500		 <p>M1405</p>	 <p>M1406</p>	 <p>M1407</p>

平开门选用表(三)  
(实木镶板半玻璃门一)



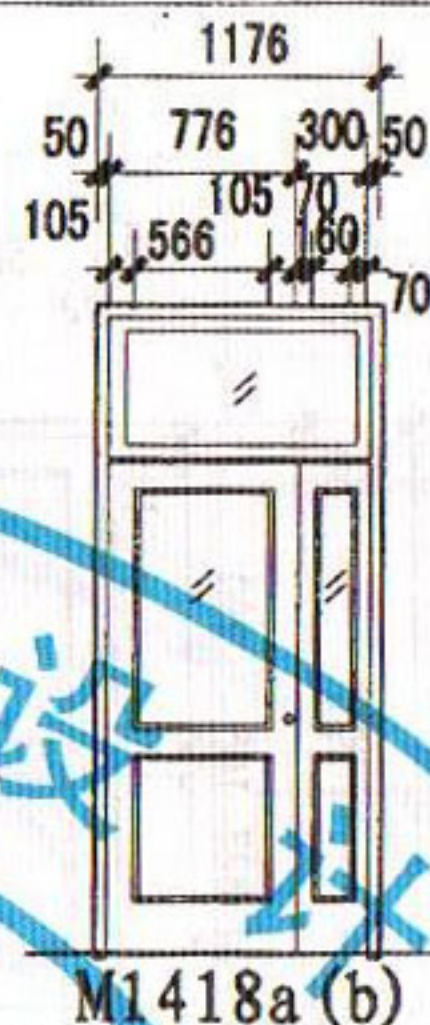
洞口	1200	1500	1800	
2100	 <p>M1408a (b)</p>	 <p>M1409</p>	 <p>M1410</p>	 <p>M1411</p>
2500	 <p>M1412a (b)</p>	 <p>M1413</p>	 <p>M1414</p>	 <p>M1415</p>

注: a表示大扇在左侧, b表示大扇在右侧。

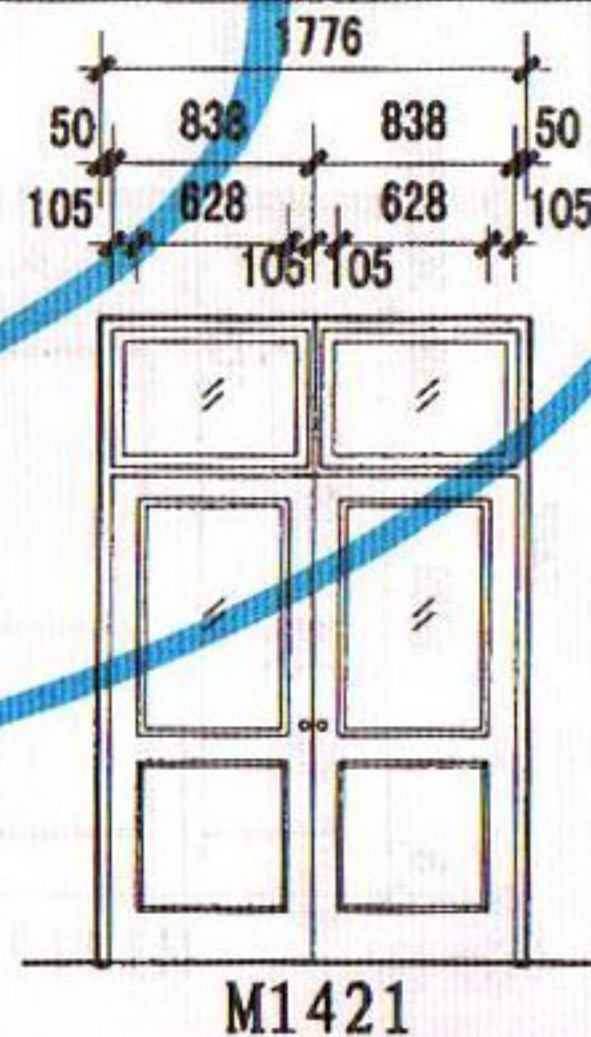


2700

1200



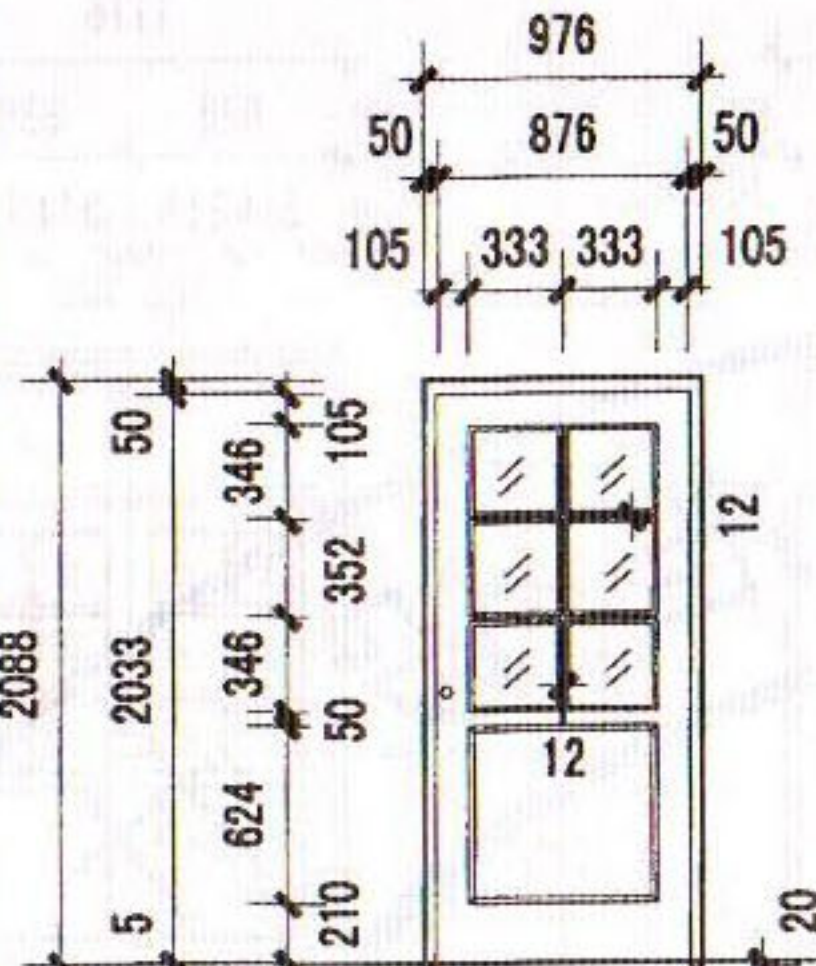
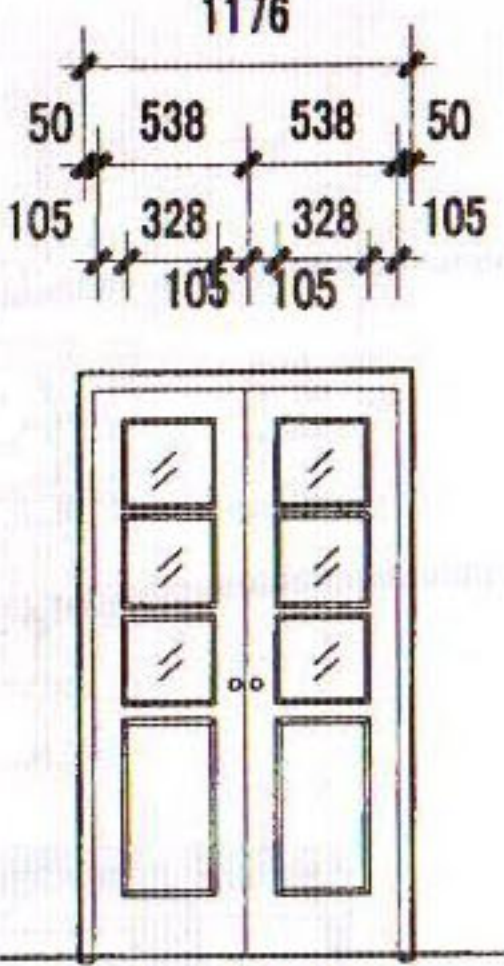
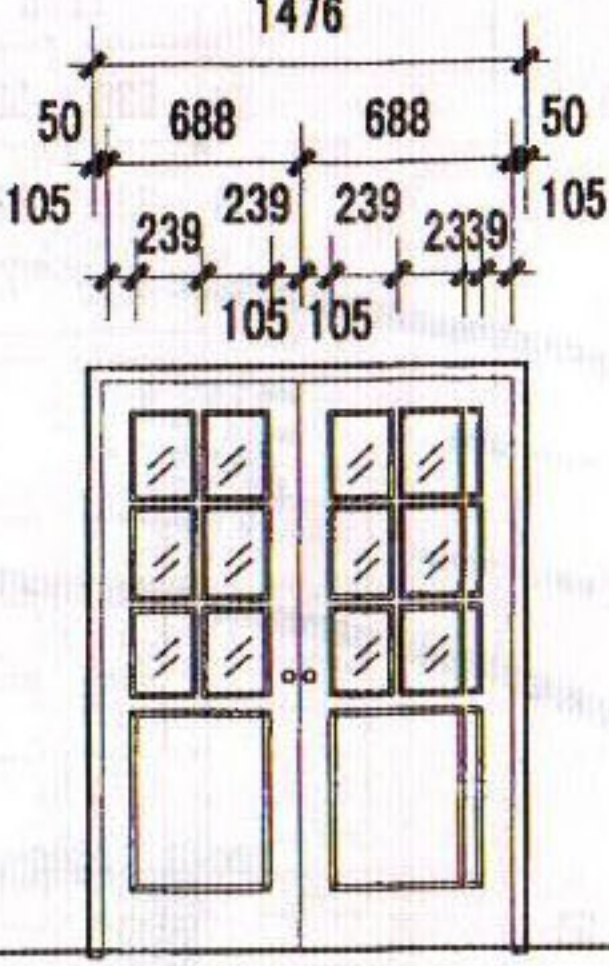
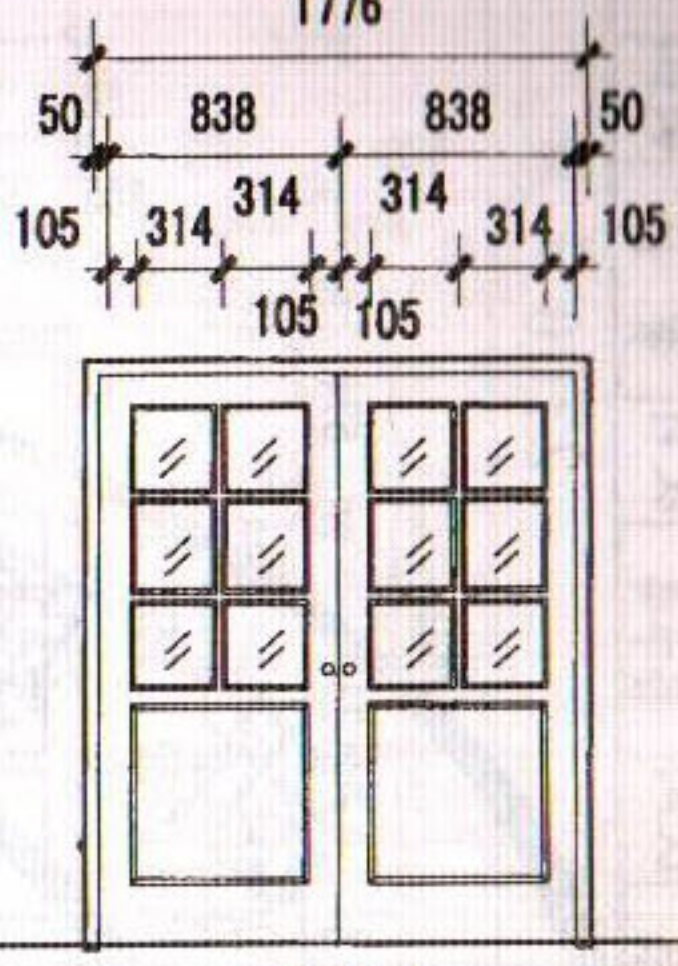
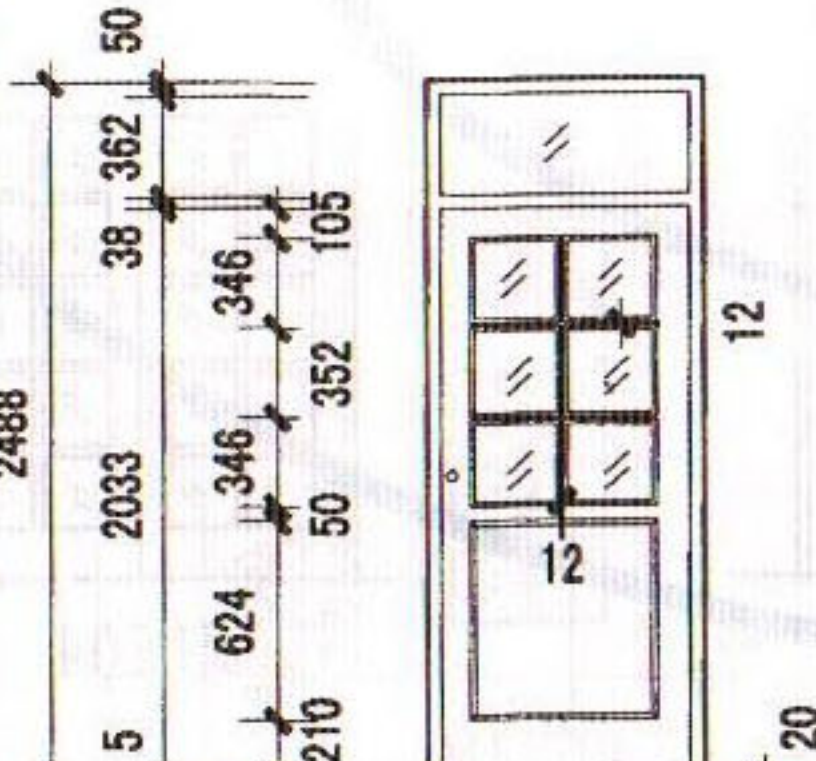
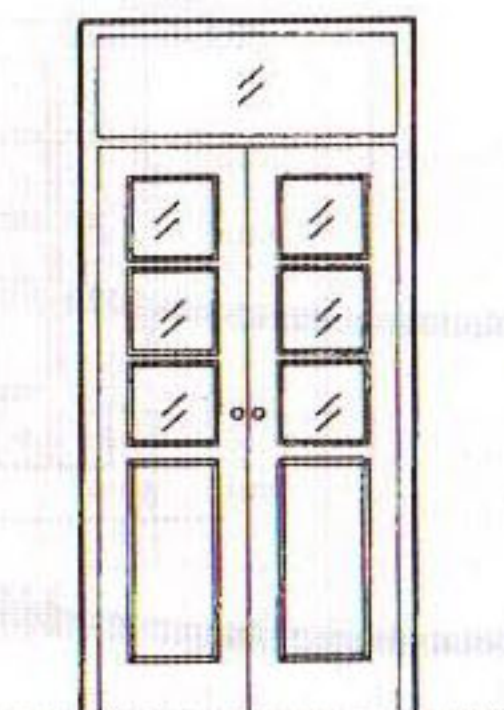
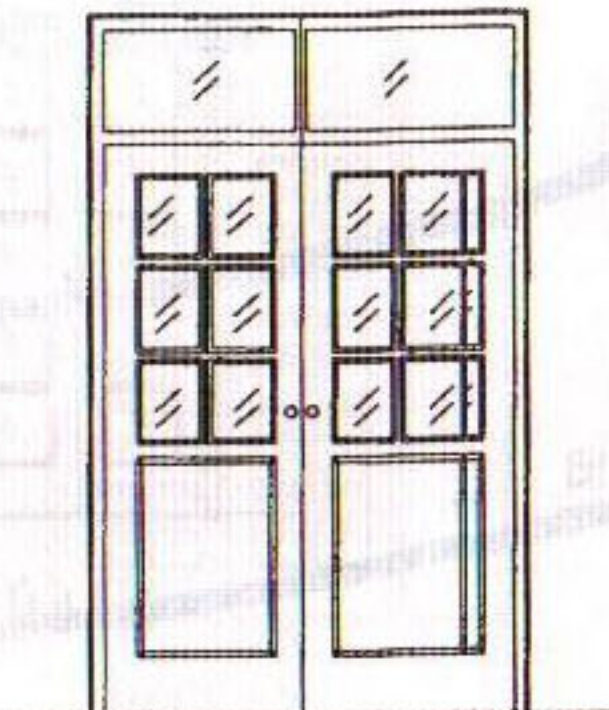
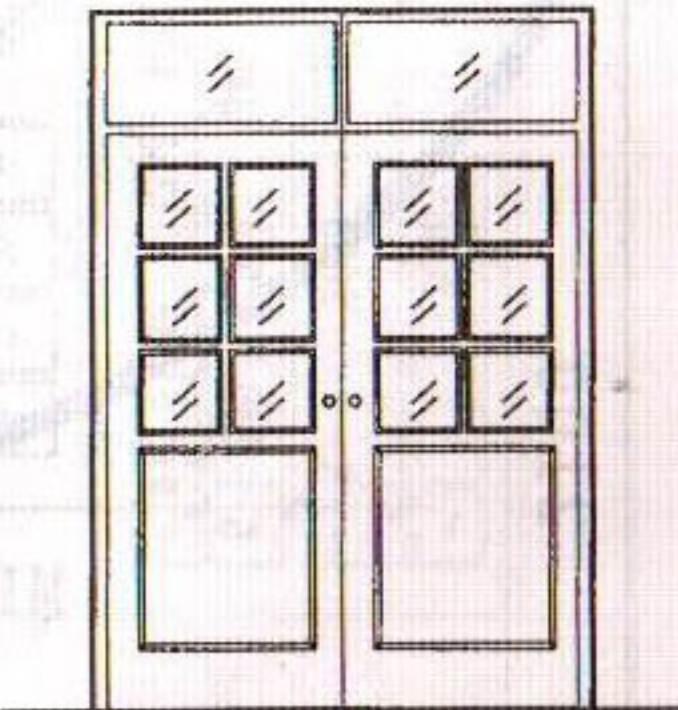
1800



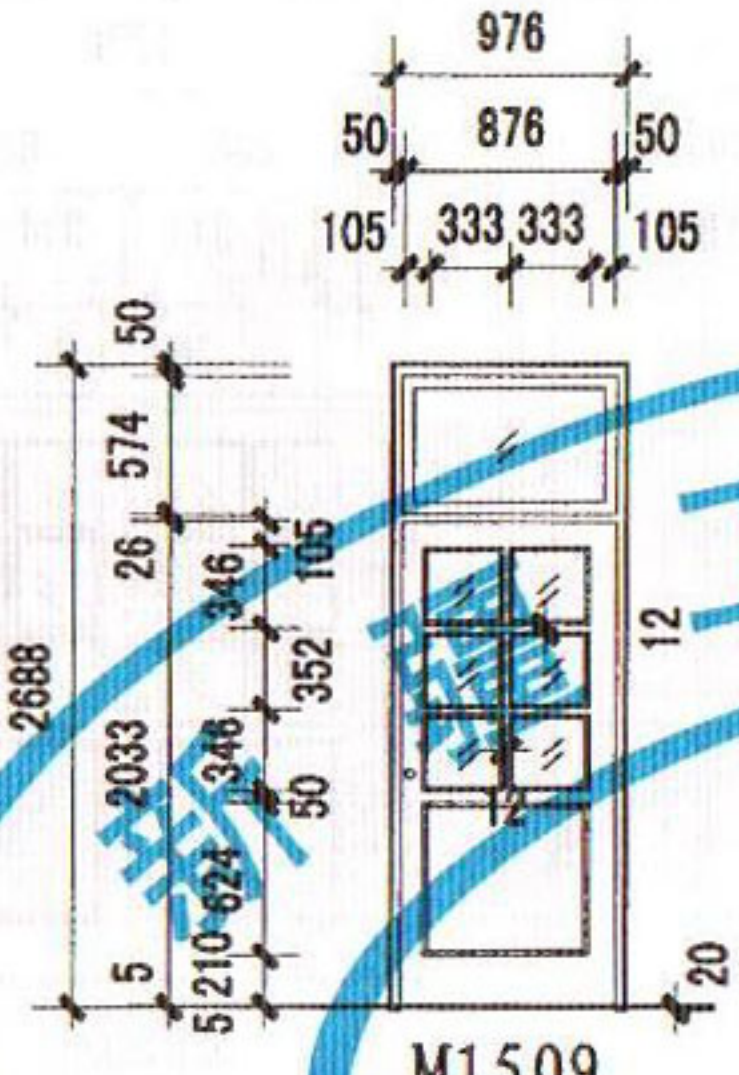
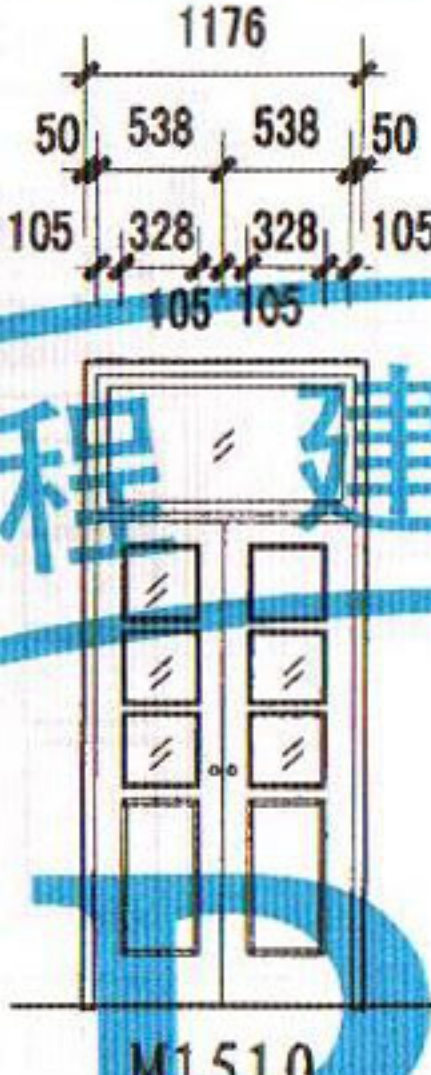
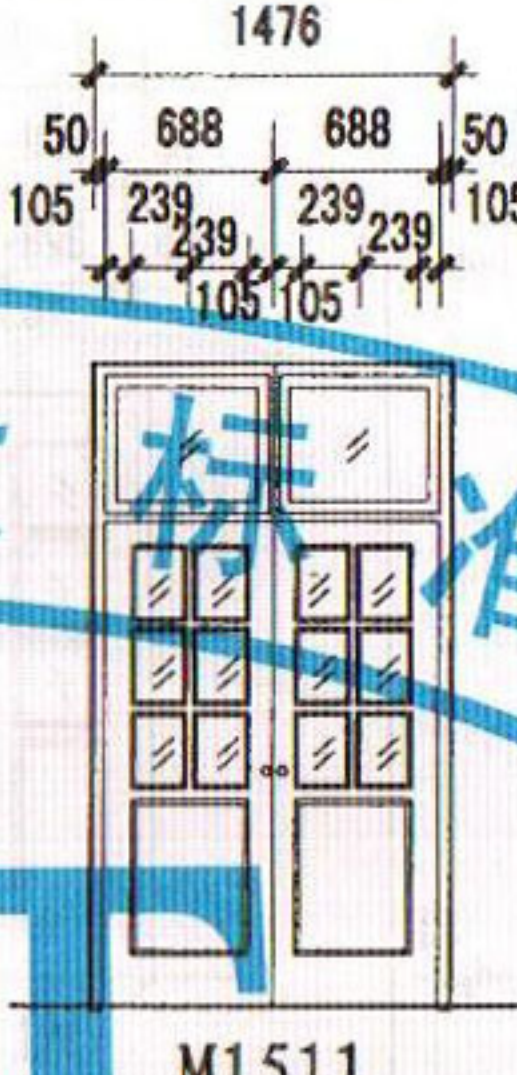
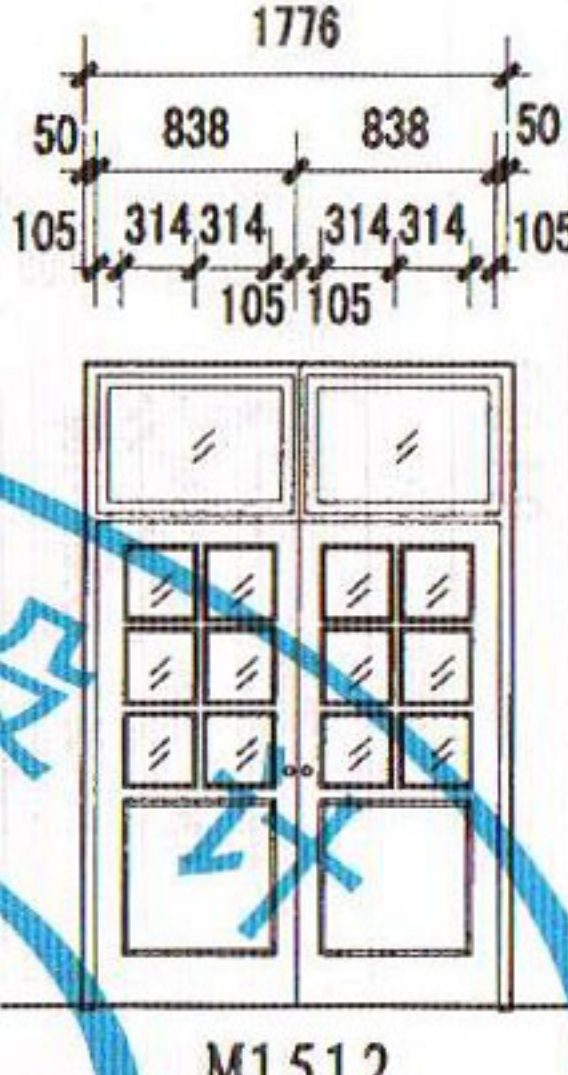
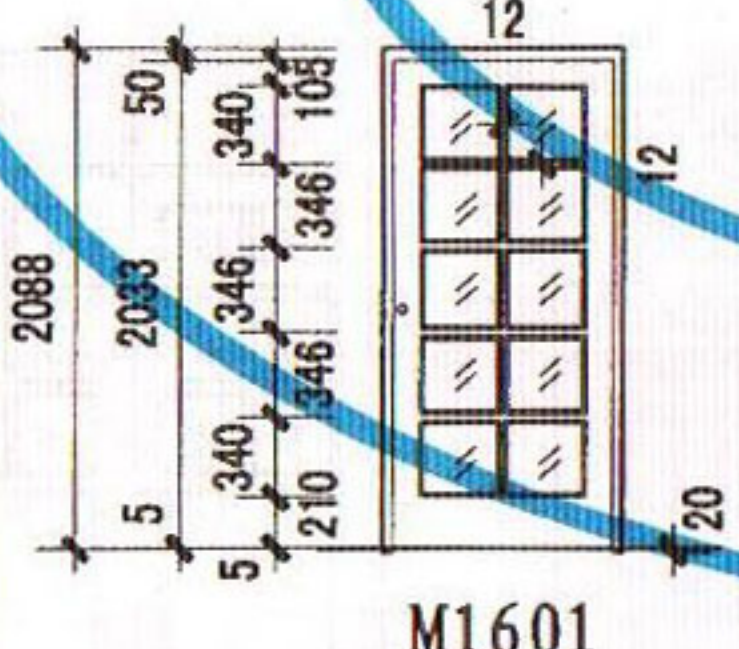
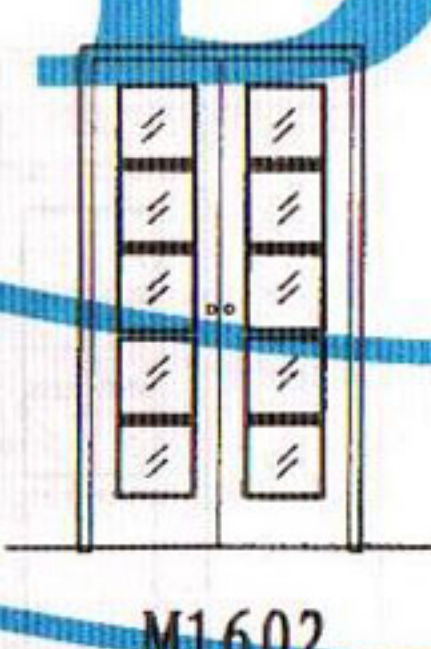
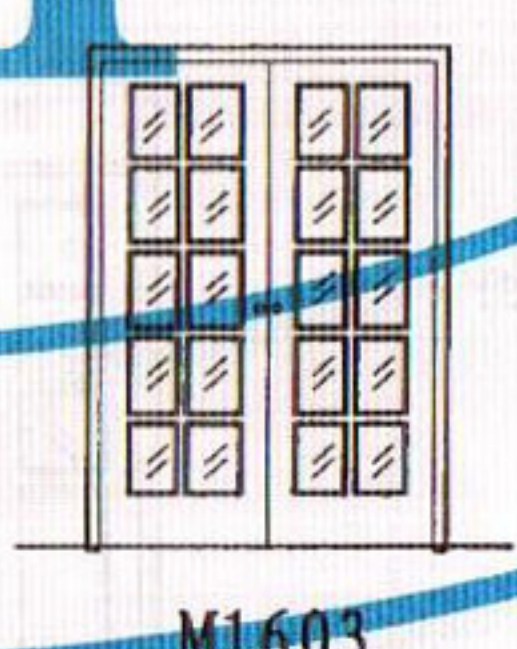
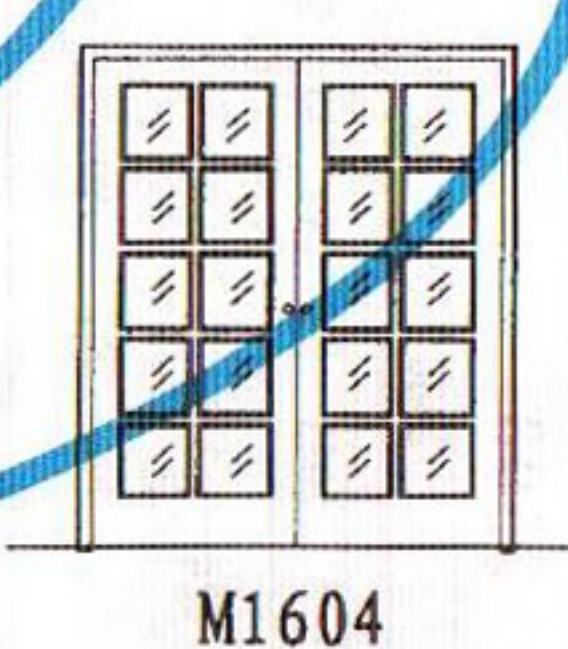
图集号	新04J705
页次	48

注: a表示大扇在左侧, b表示大扇在右侧.



洞口	1000	1200	1500	1800
2100	 <p>M1501</p>	 <p>M1502</p>	 <p>M1503</p>	 <p>M1504</p>
2500	 <p>M1505</p>	 <p>M1506</p>	 <p>M1507</p>	 <p>M1508</p>
				<div data-bbox="1732 1961 2882 2134"> <div>平开门选用表(三)</div> <div>(实木镶板半玻璃门二)</div> <div>图集号</div> <div>新04J705</div> <div>页次</div> <div>49</div> </div>



洞口	1000	1200	1500	1800
2700	 <p>M1509</p>	 <p>M1510</p>	 <p>M1511</p>	 <p>M1512</p>
2100	 <p>M1601</p>	 <p>M1602</p>	 <p>M1603</p>	 <p>M1604</p>



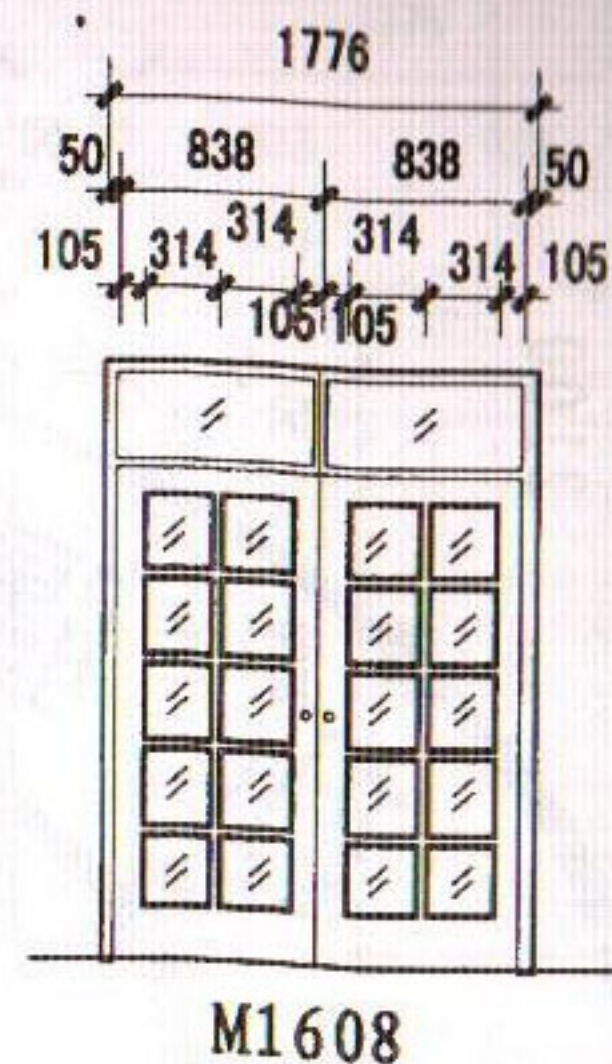
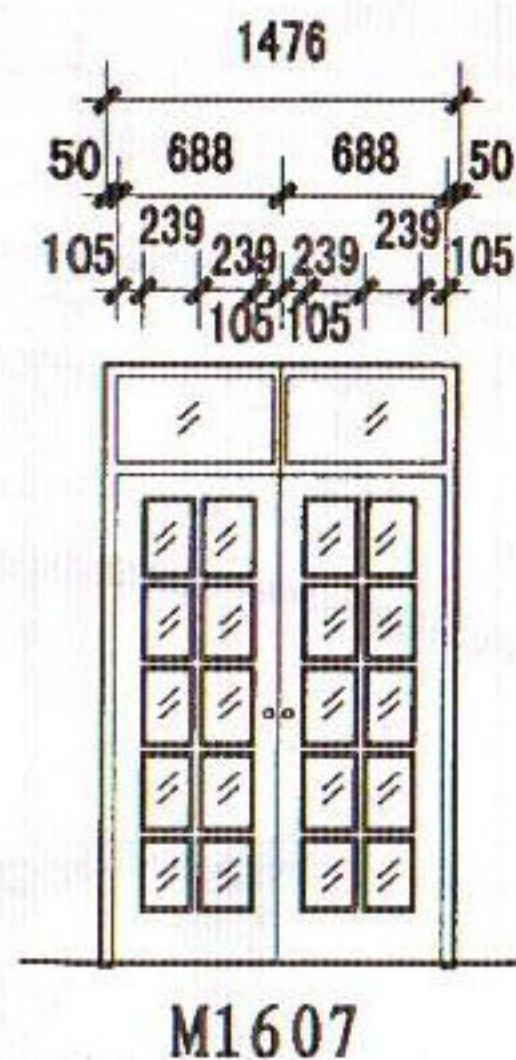
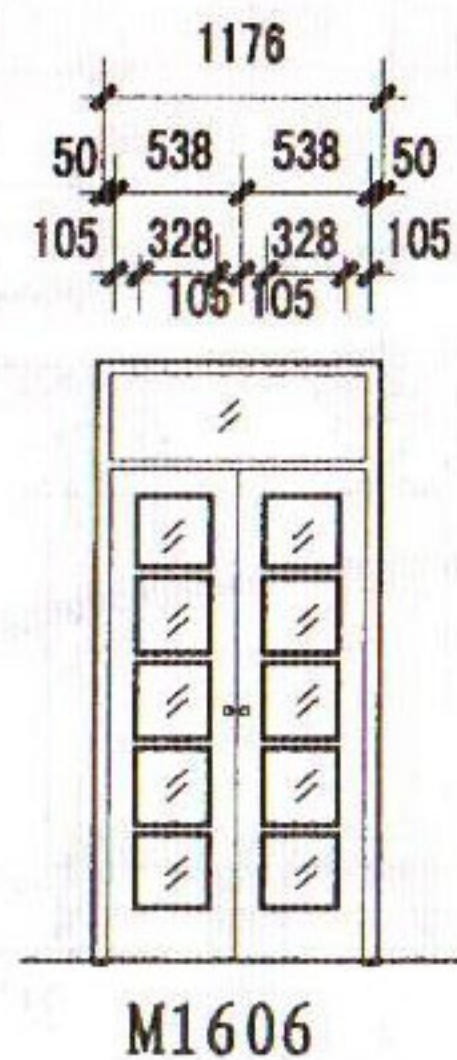
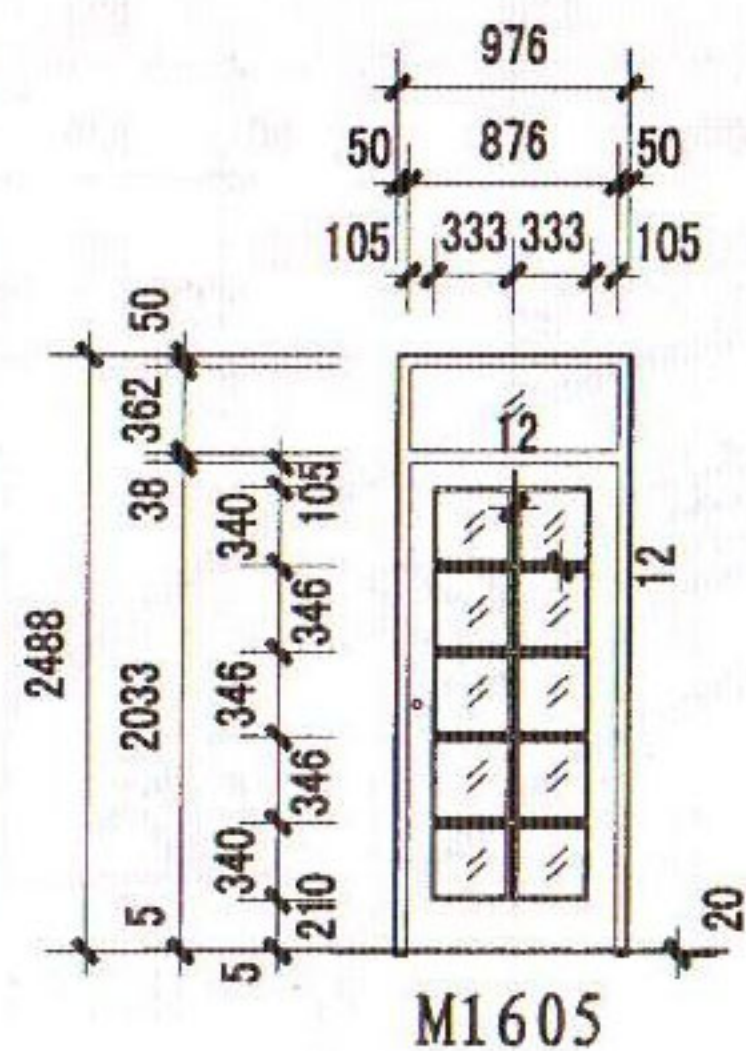
1000

1200

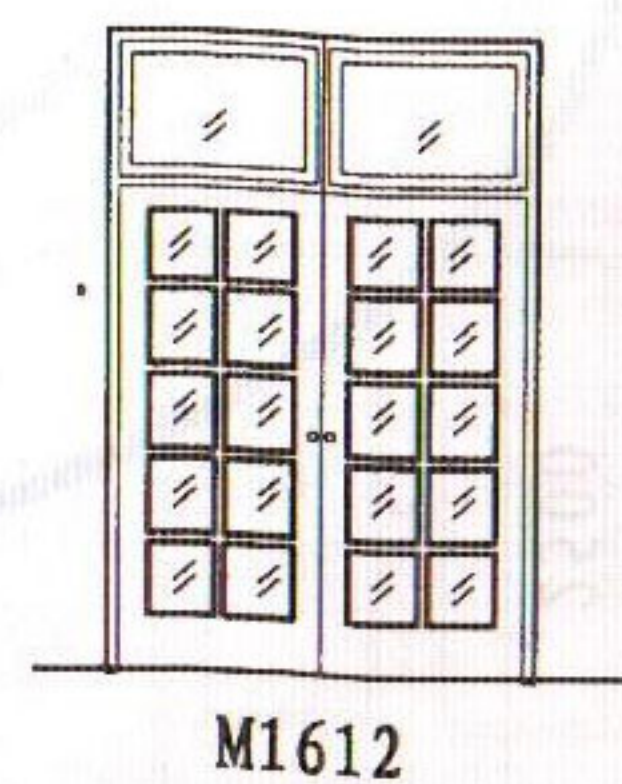
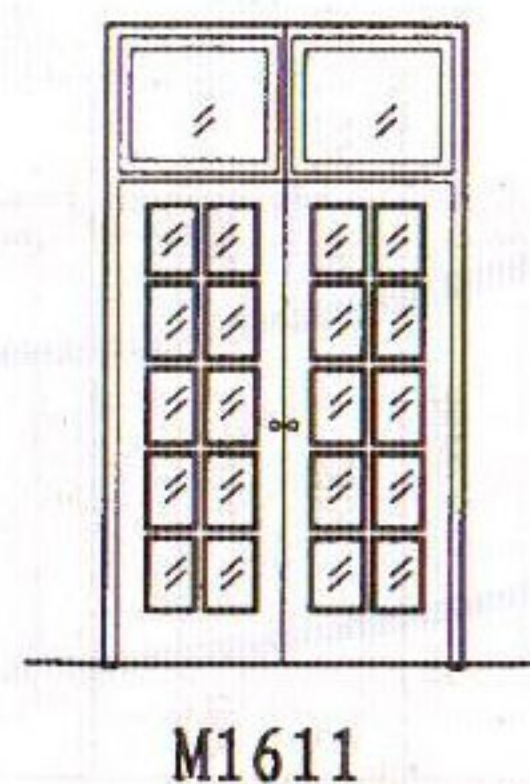
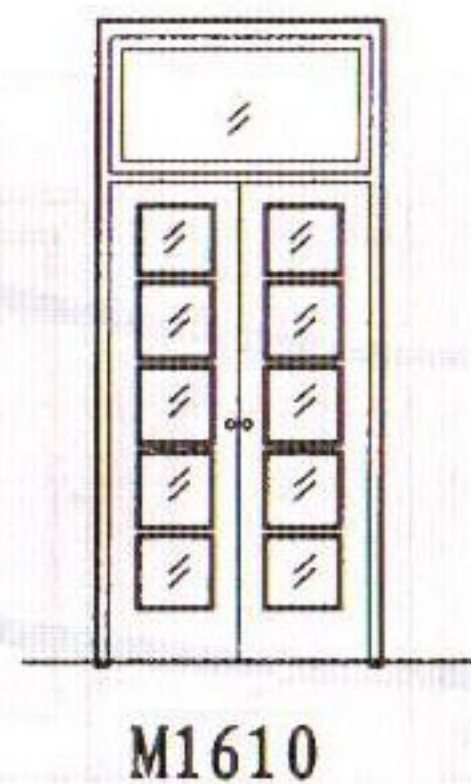
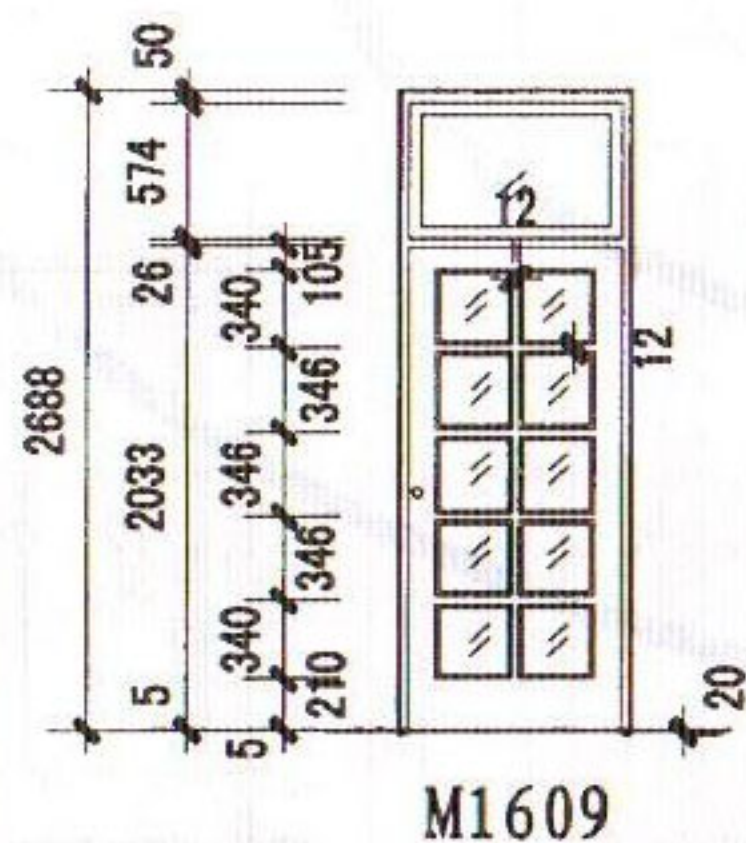
1500

1800

2500



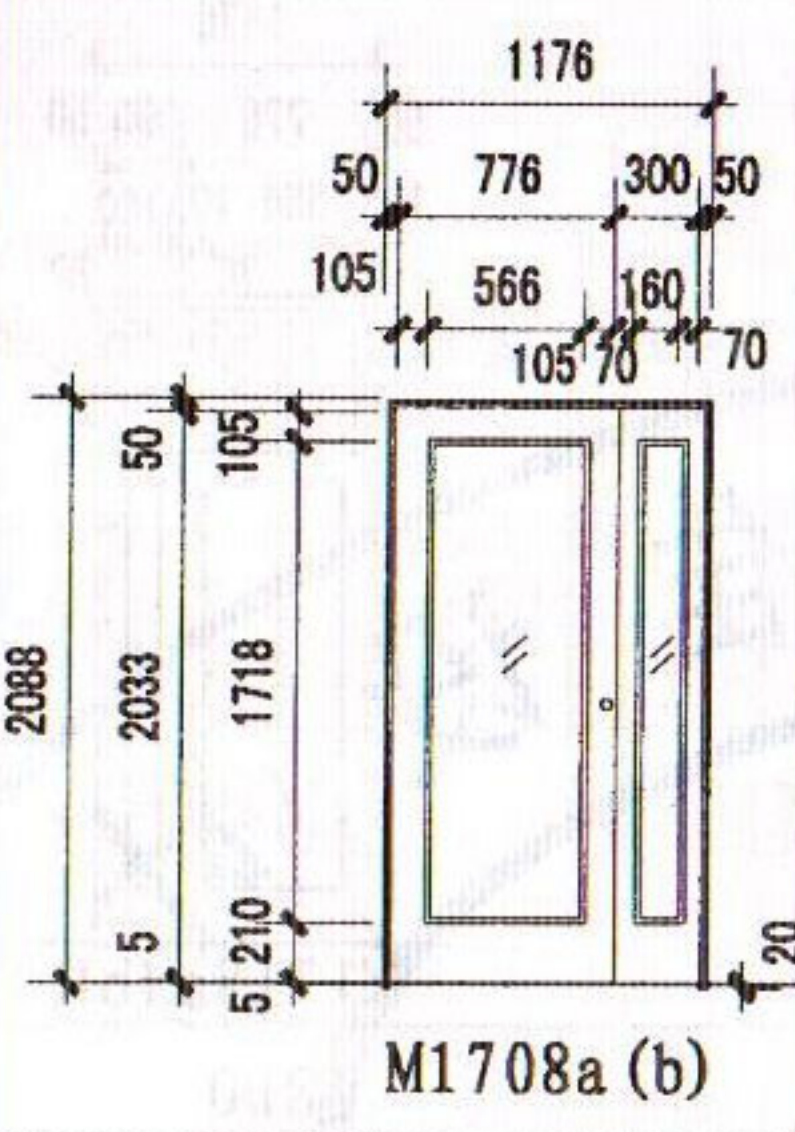
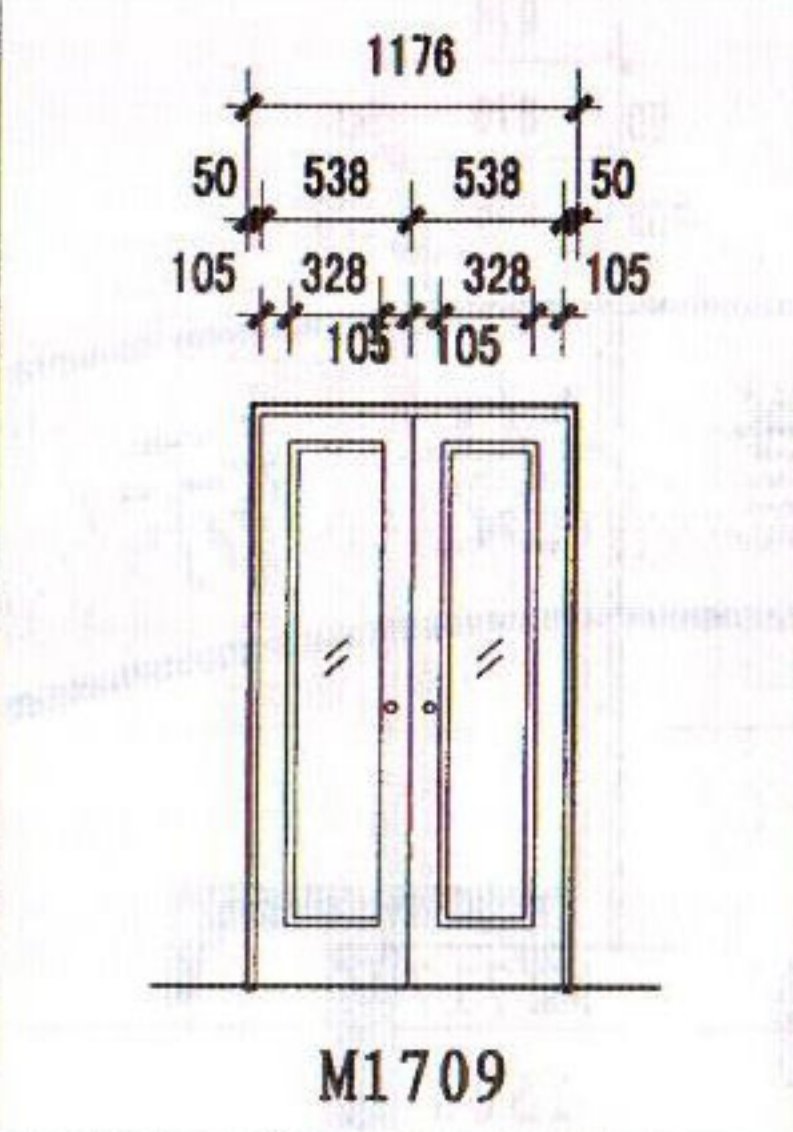
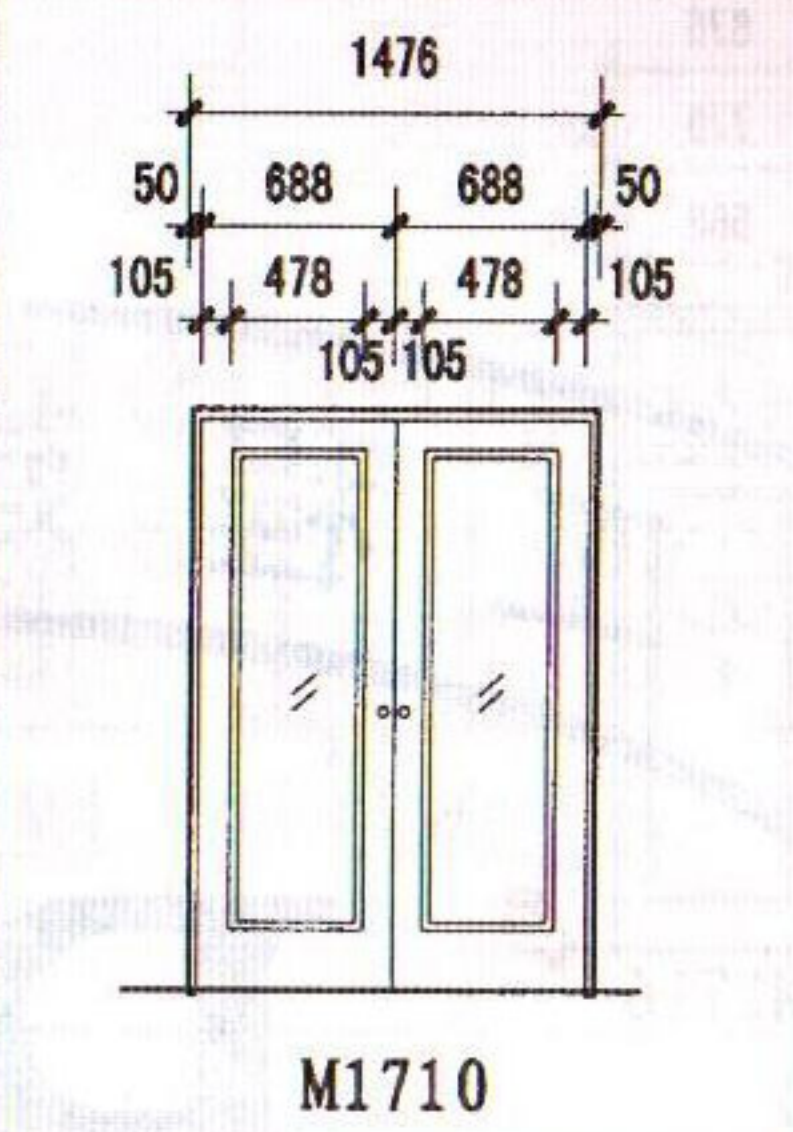
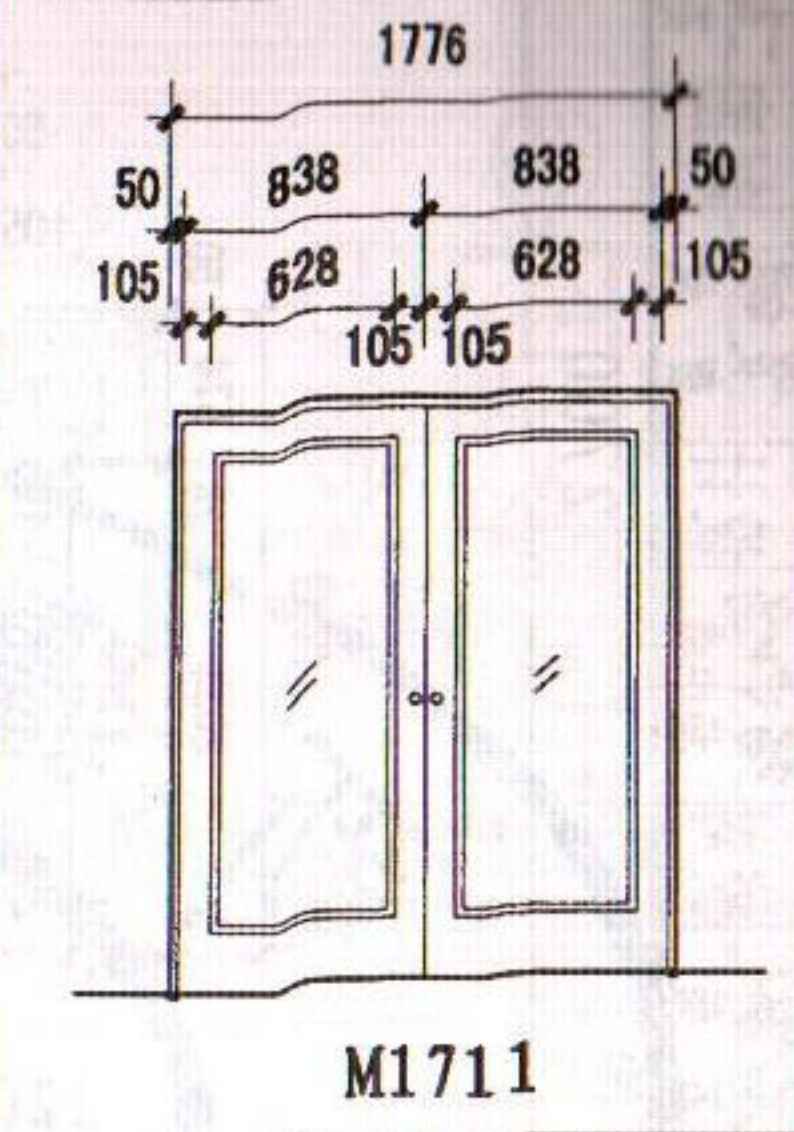
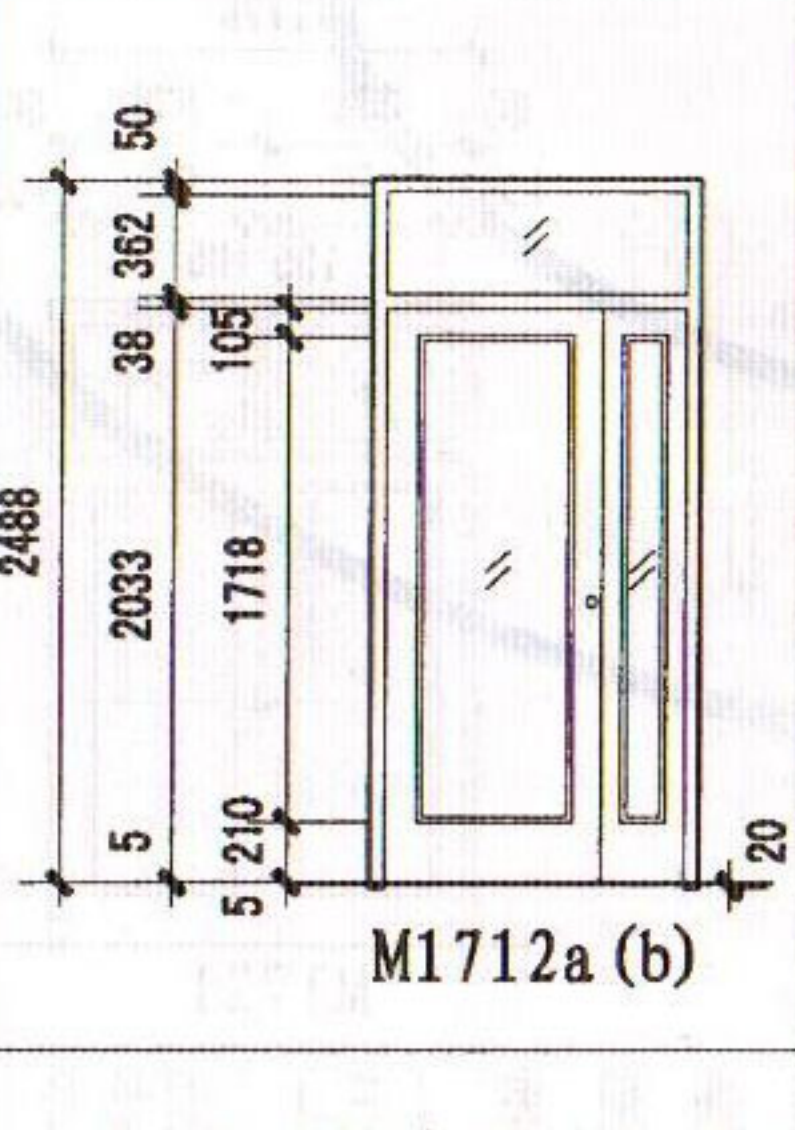
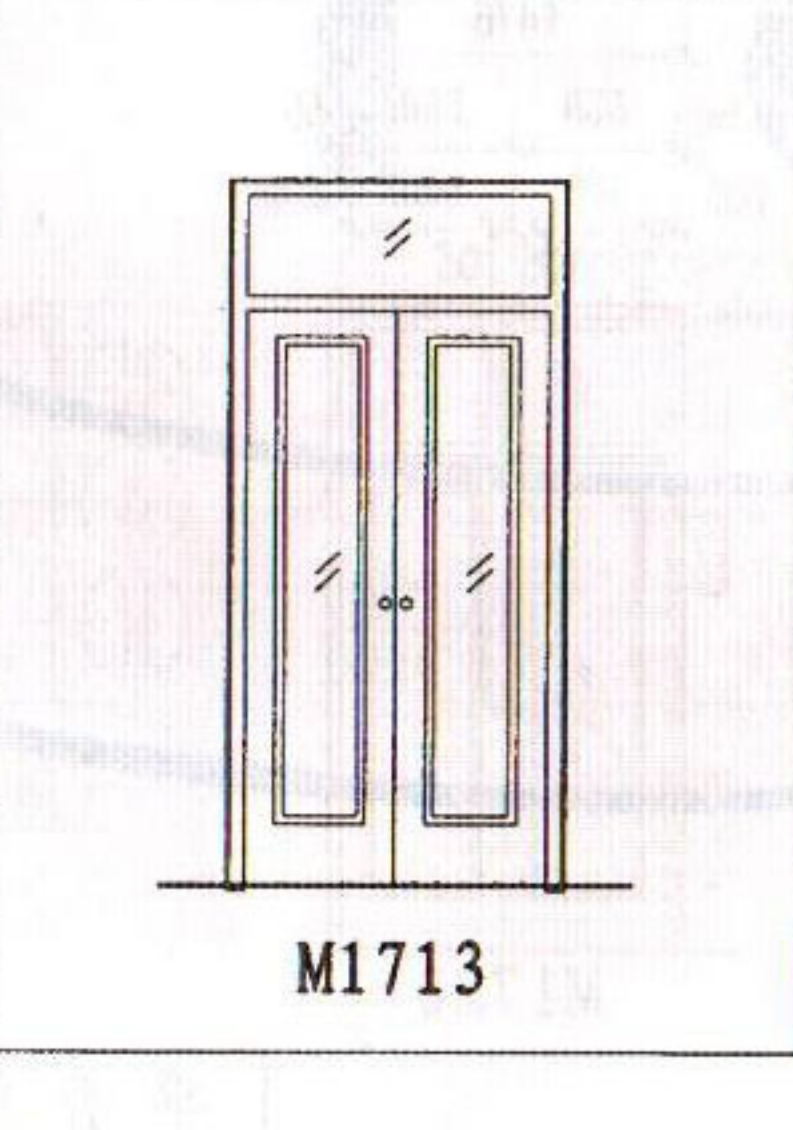
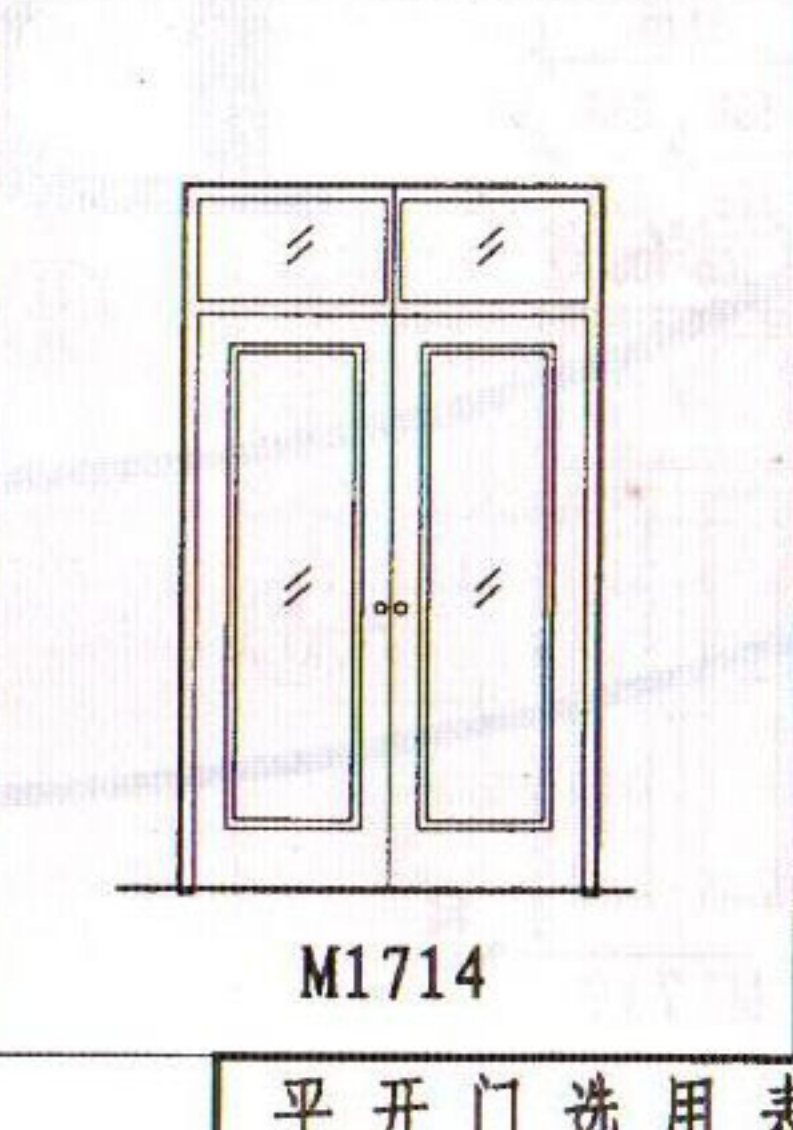
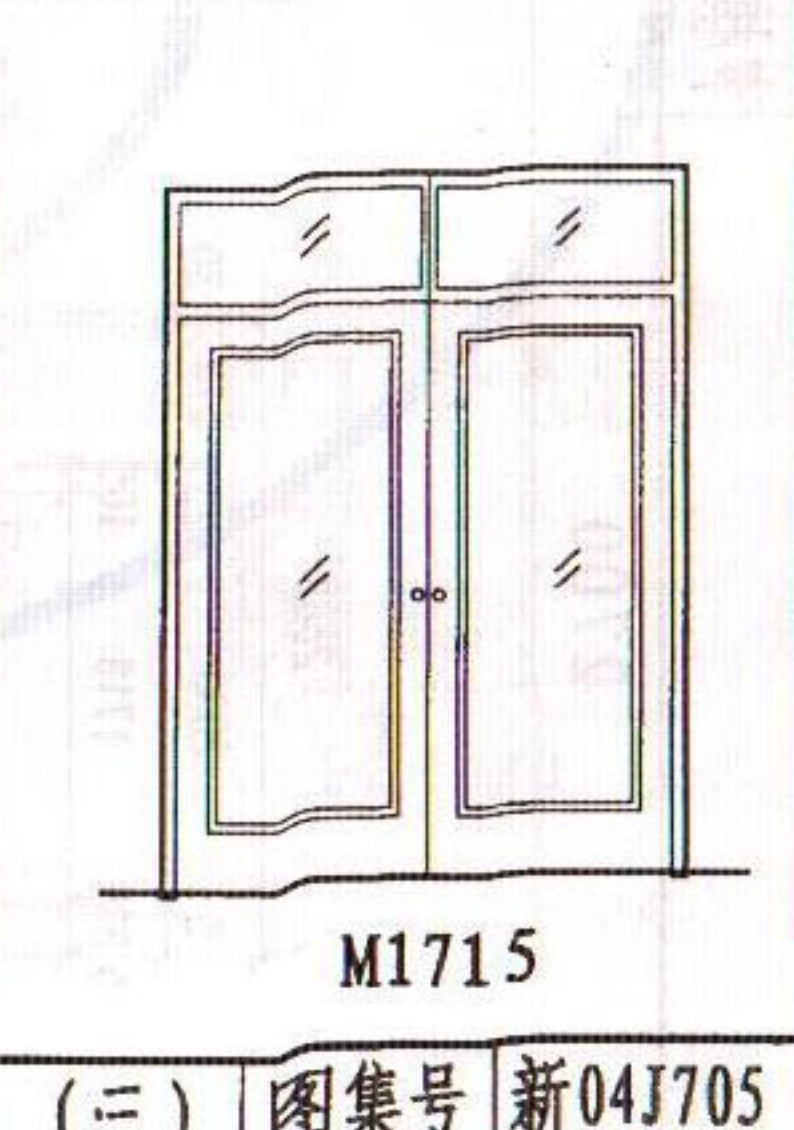
2700



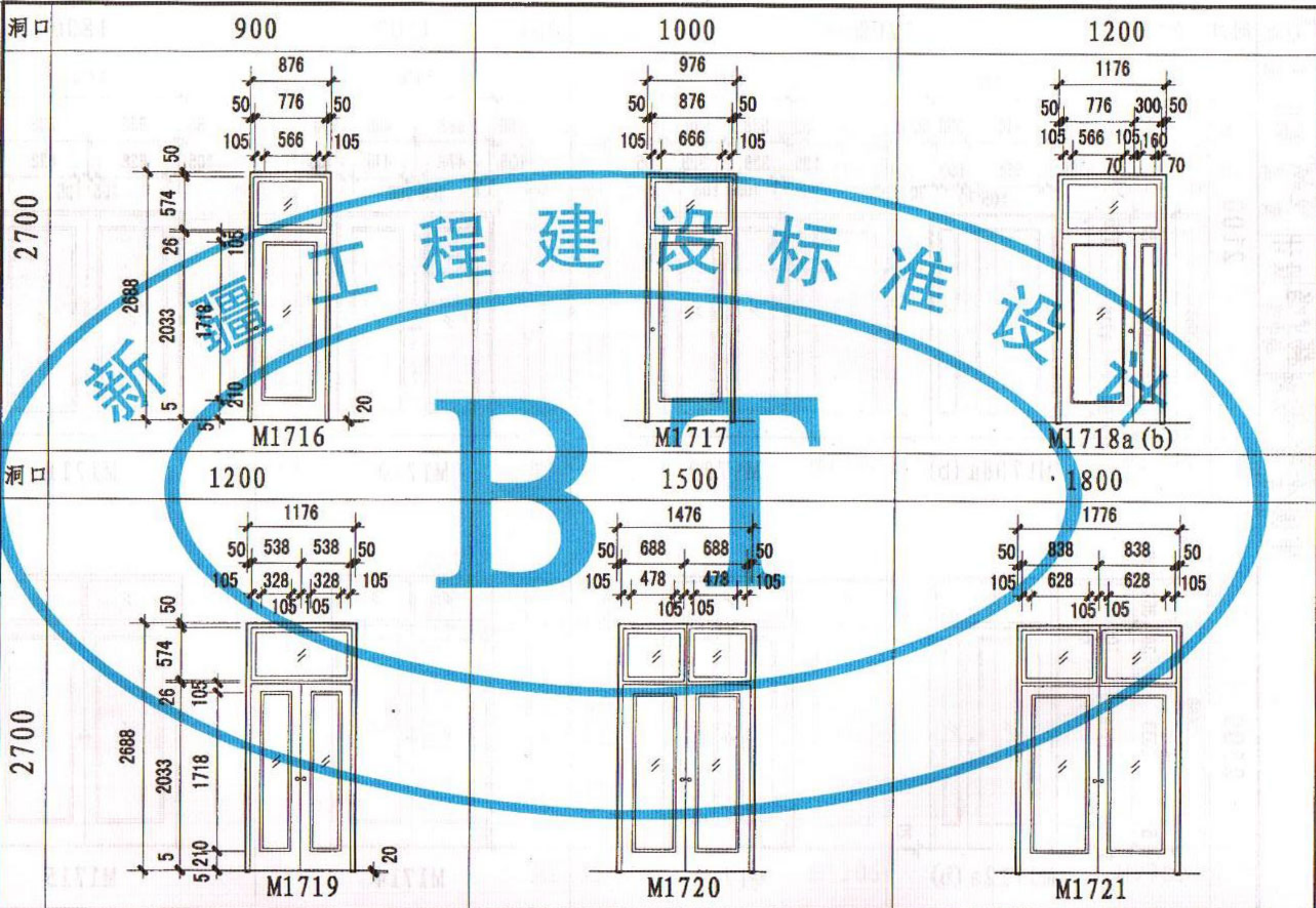


洞口	700	800	900	1000
2100	<p>M1701</p>	<p>M1702</p>	<p>M1703</p>	<p>M1704</p>
2500		<p>M1705</p>	<p>M1706</p>	<p>M1707</p>
	平开门选用表(三) (实木镶全玻璃门)			图集号 新04J705 页次 52



洞口	1200	1500	1800	
2100	 <p>M1708a (b)</p>	 <p>M1709</p>	 <p>M1710</p>	 <p>M1711</p>
2500	 <p>M1712a (b)</p>	 <p>M1713</p>	 <p>M1714</p>	 <p>M1715</p>
注: a表示大扇在左侧, b表示大扇在右侧。				
平开门选用表 (三) (实木镶全玻璃门)			图集号 新04J705 页次 53	



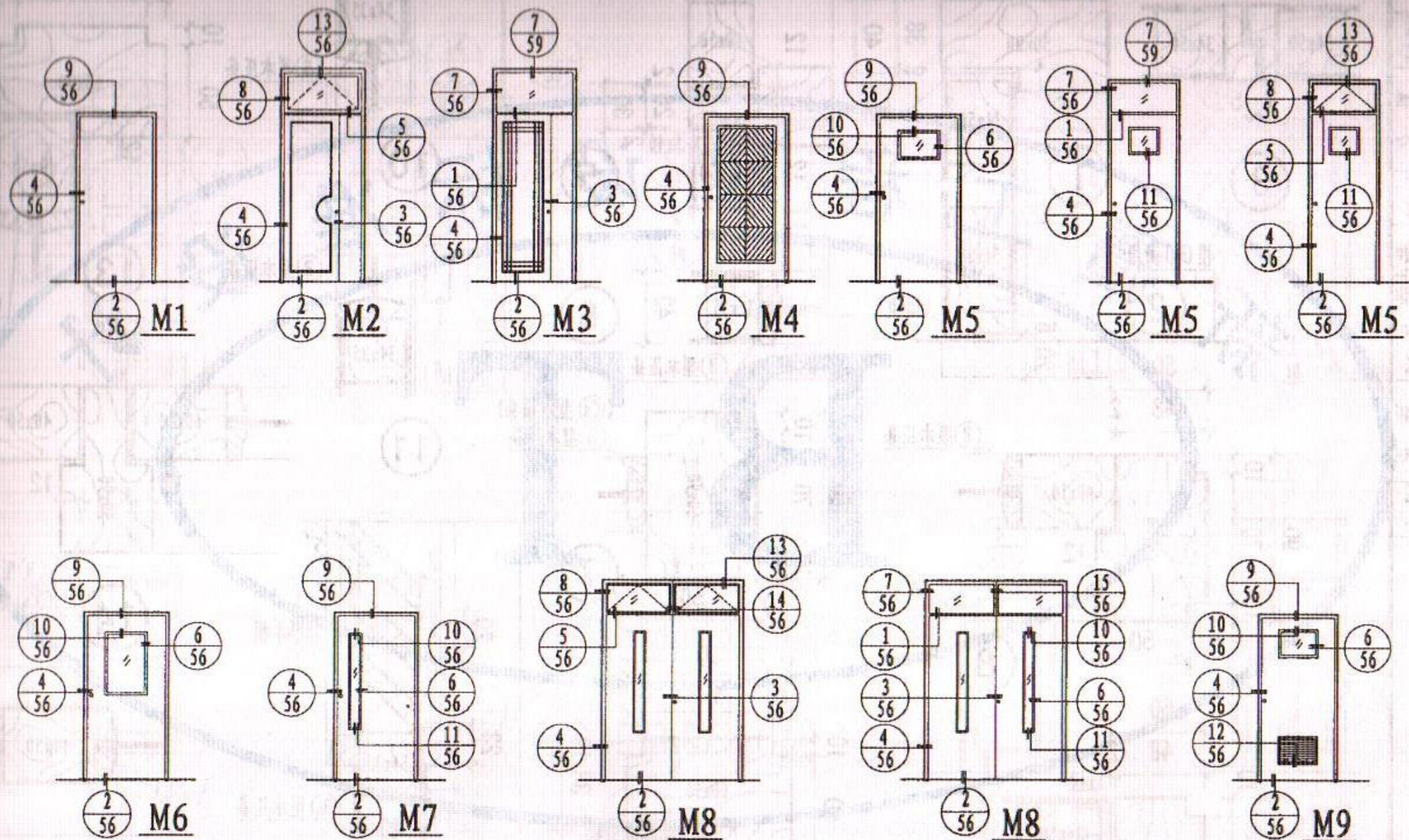


注: a表示大扇在左侧, b表示大扇在右侧。

平开门选用表(三)  
(实木镶全玻璃门)

图集号	新04J705
页次	54

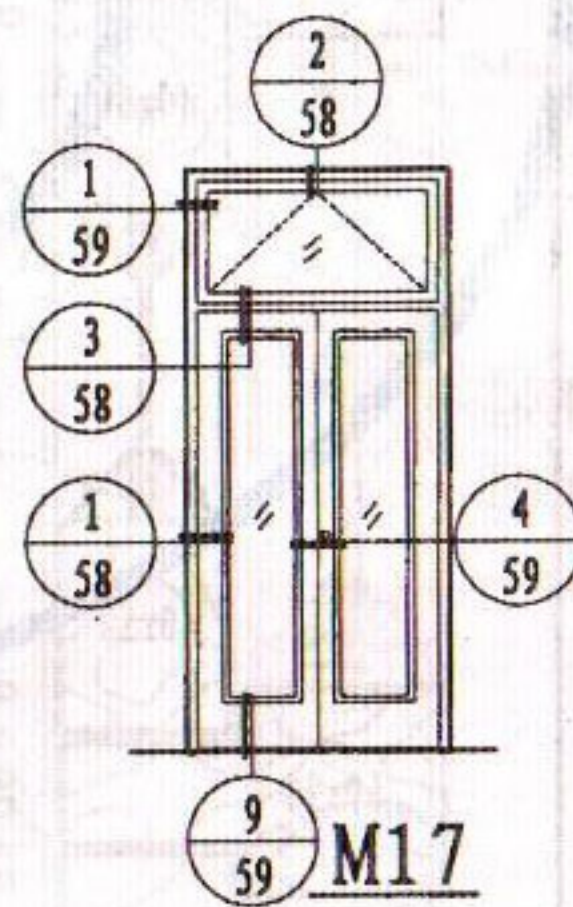
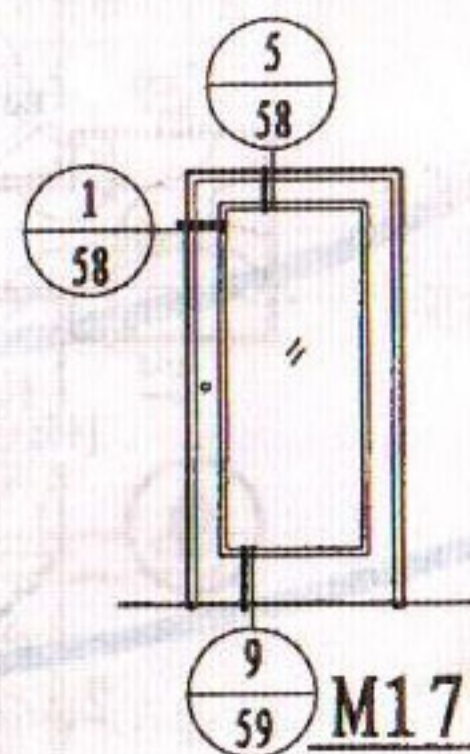
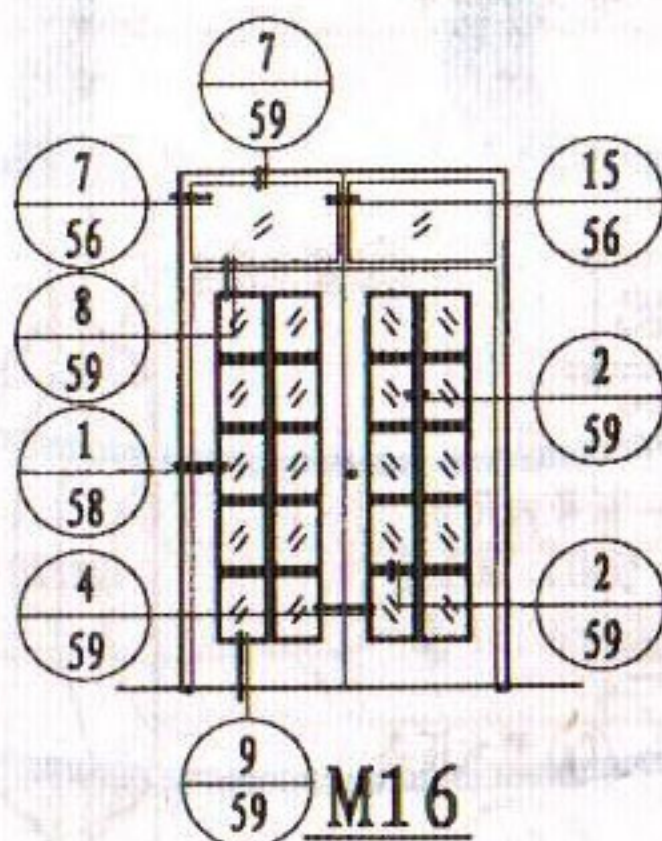
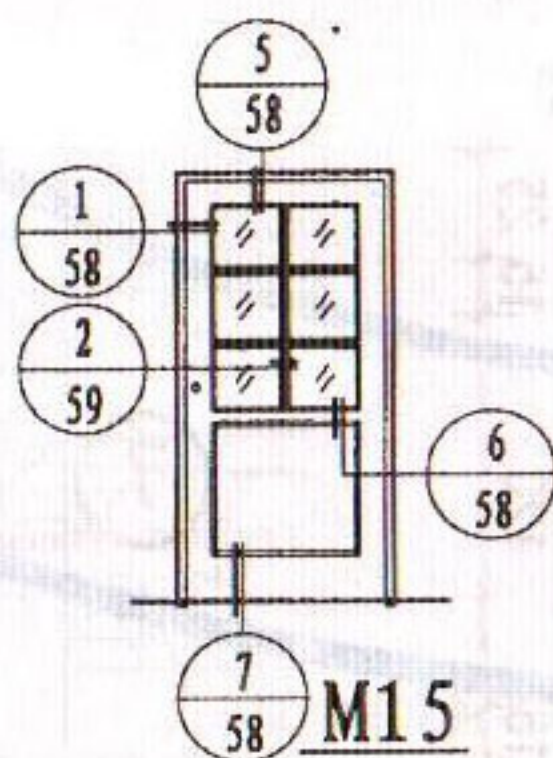
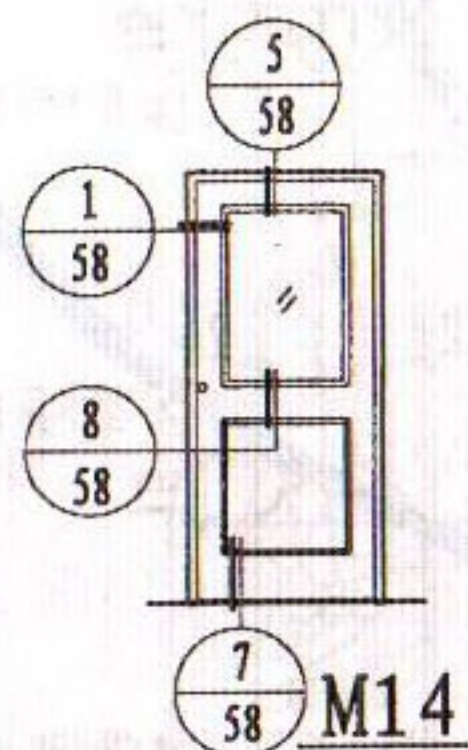
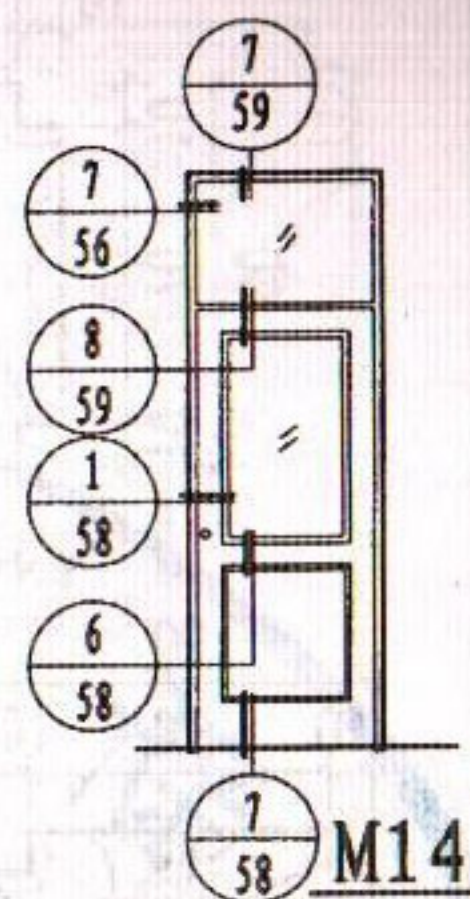
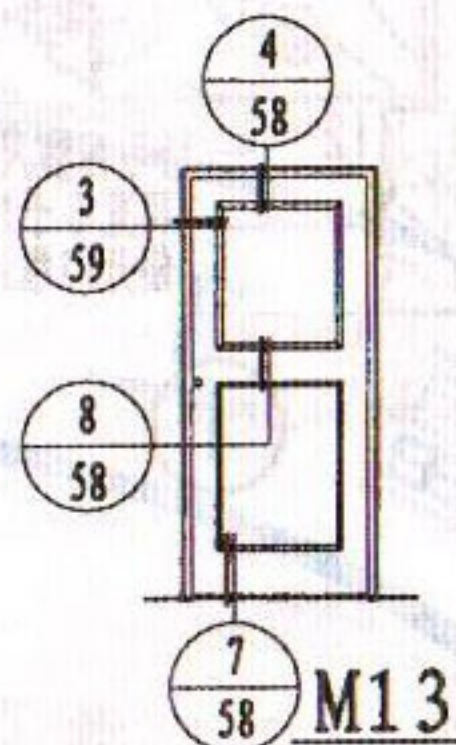
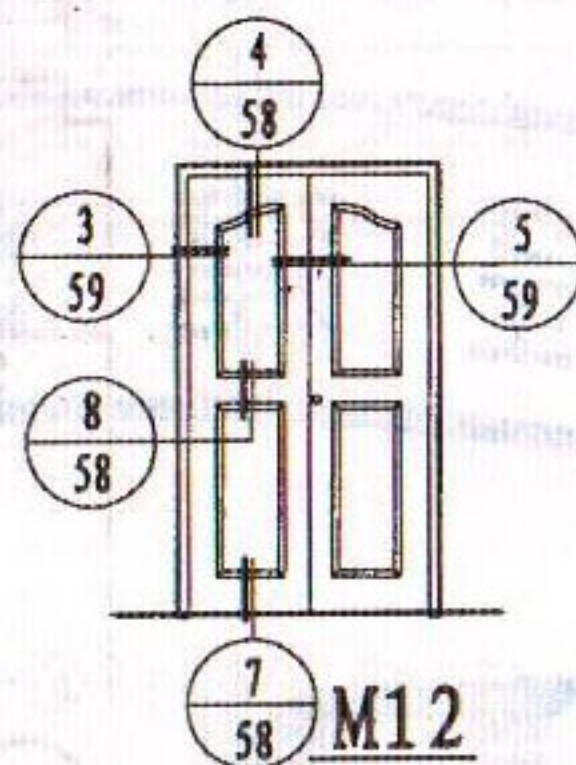
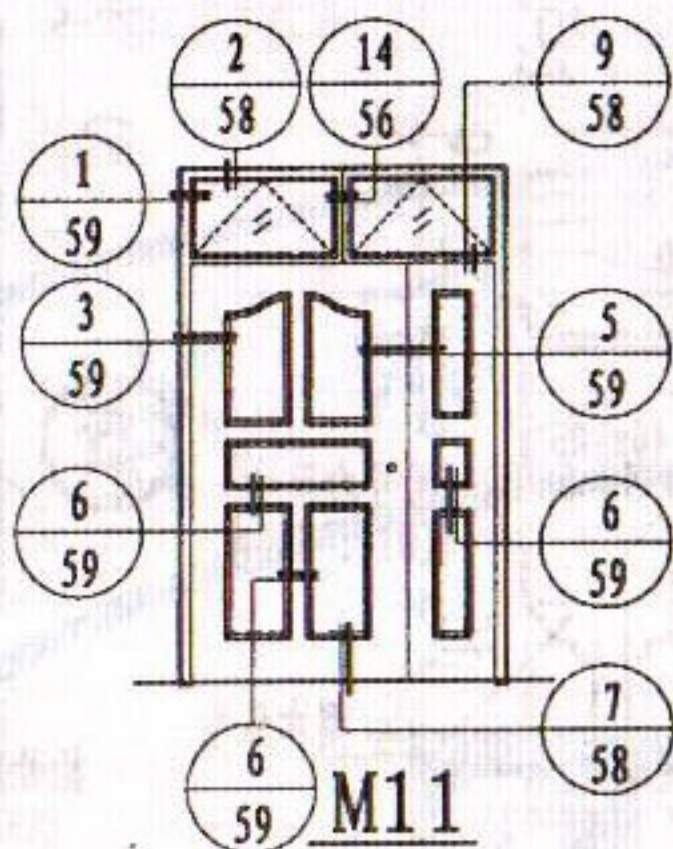
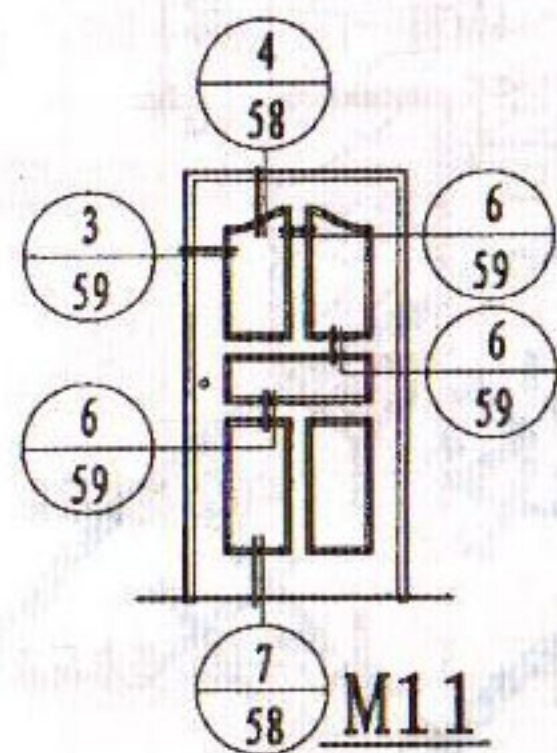




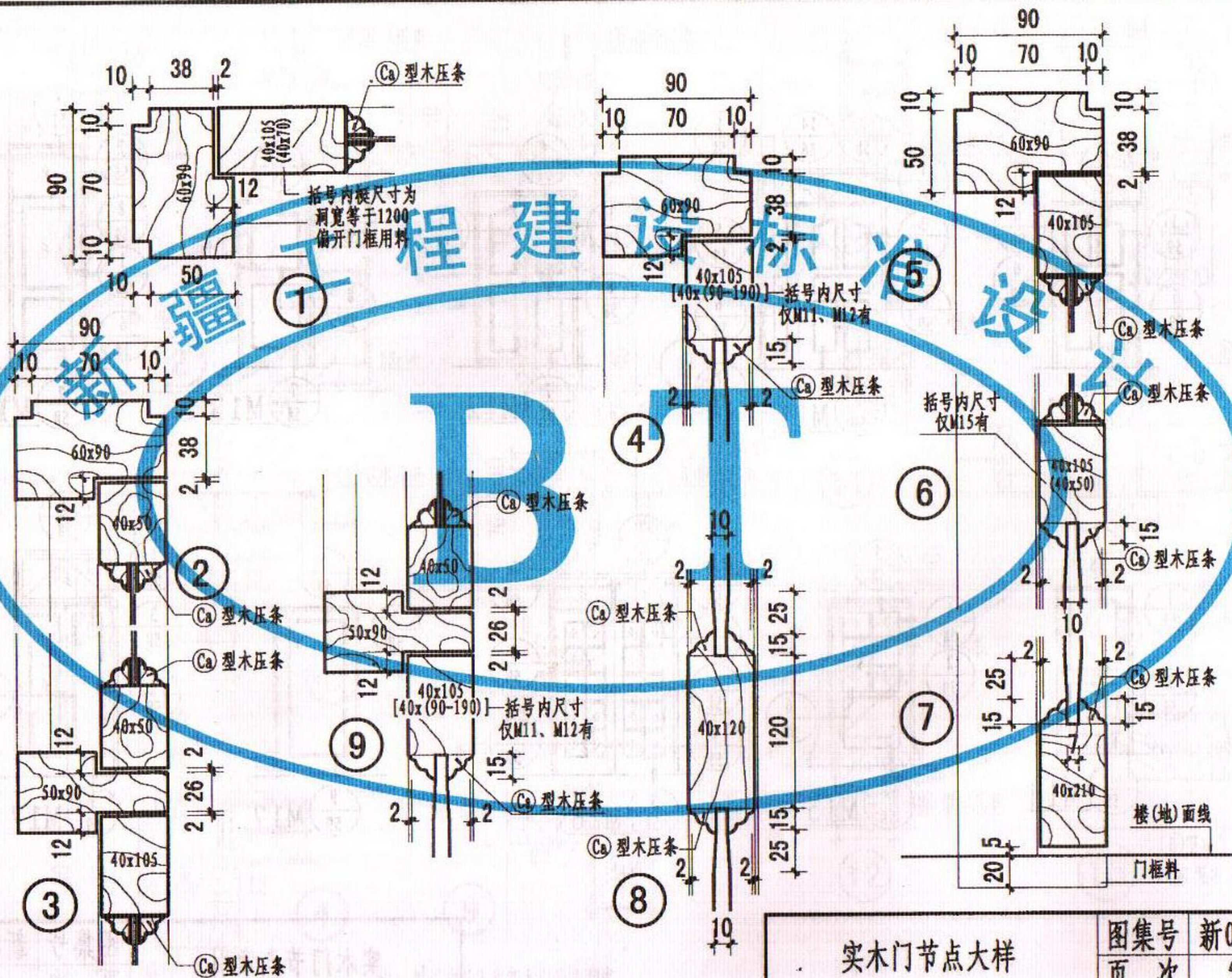










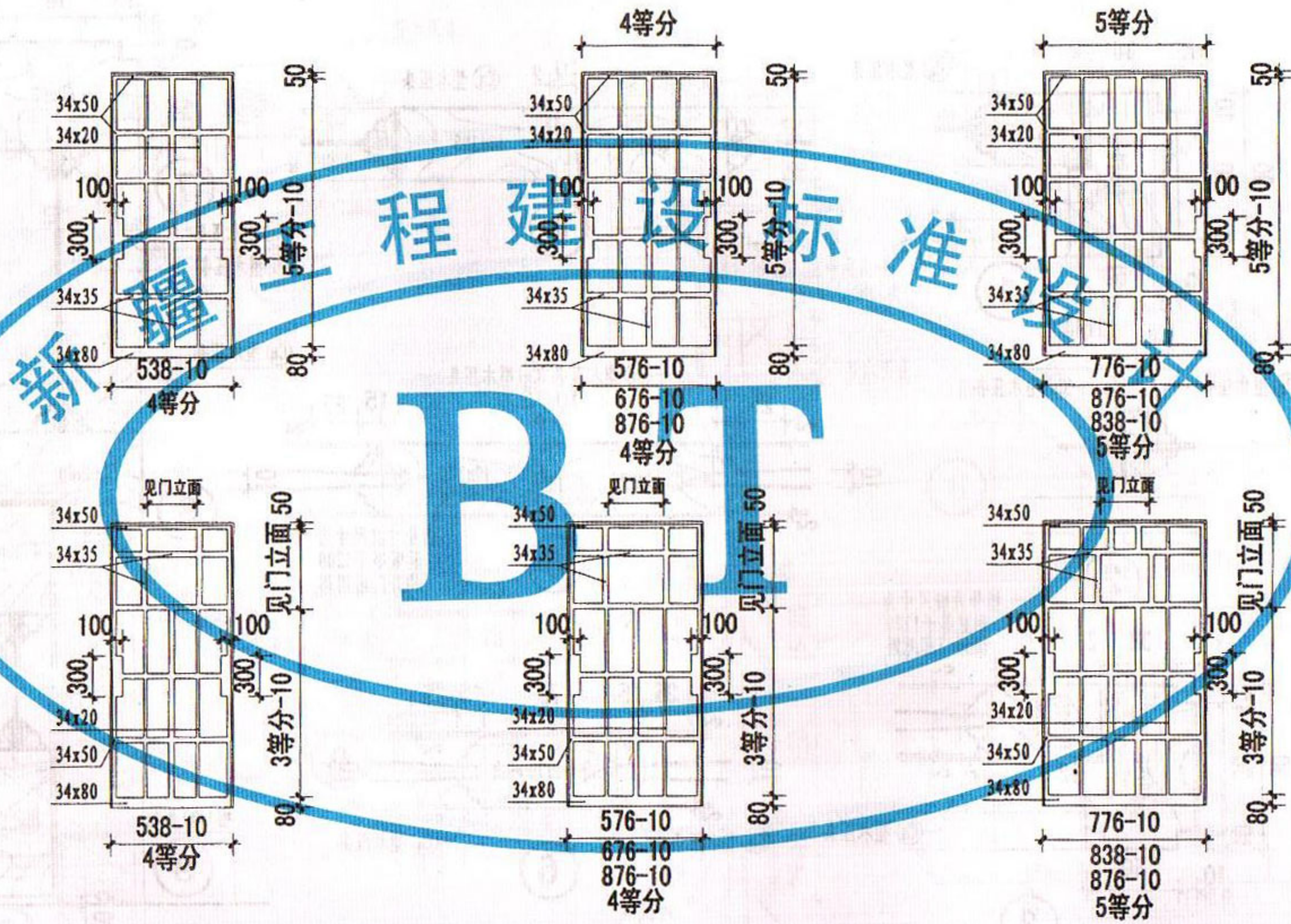


实木门节点大样





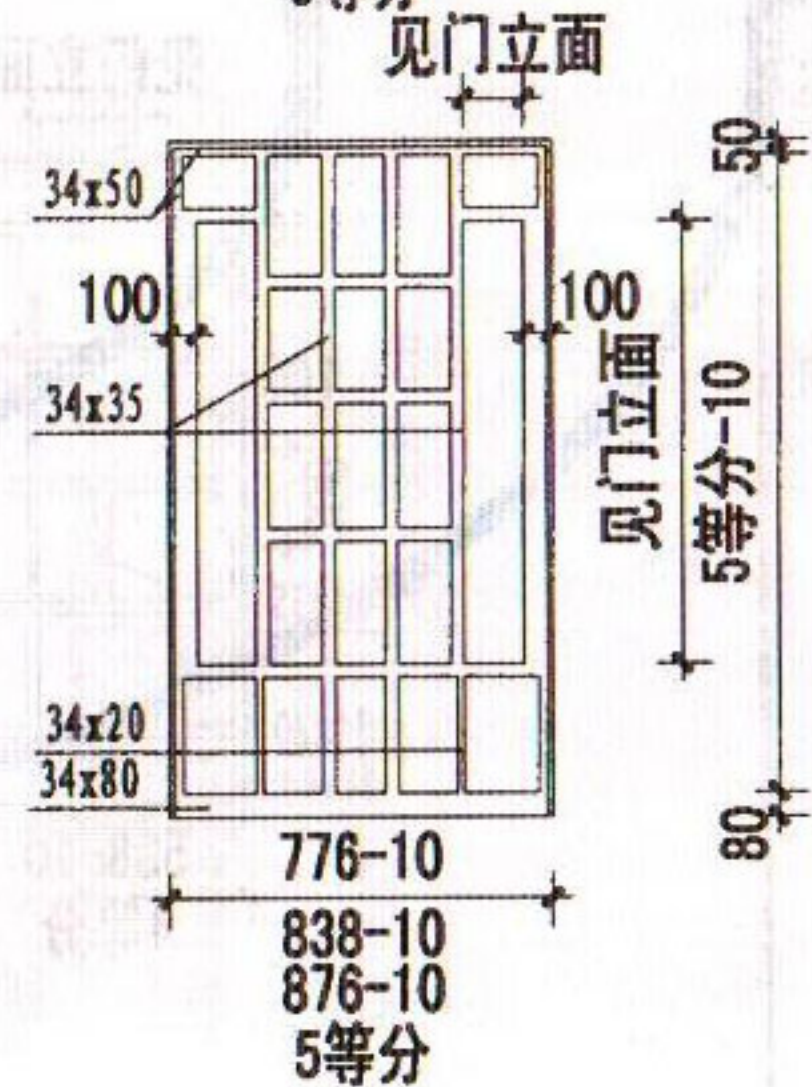
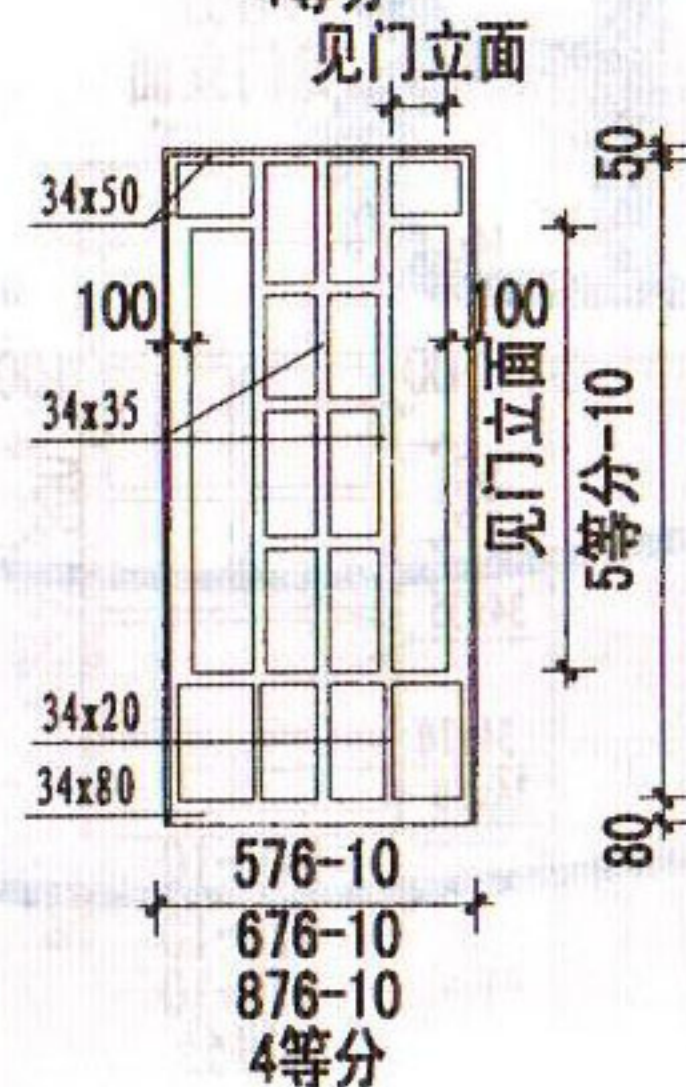
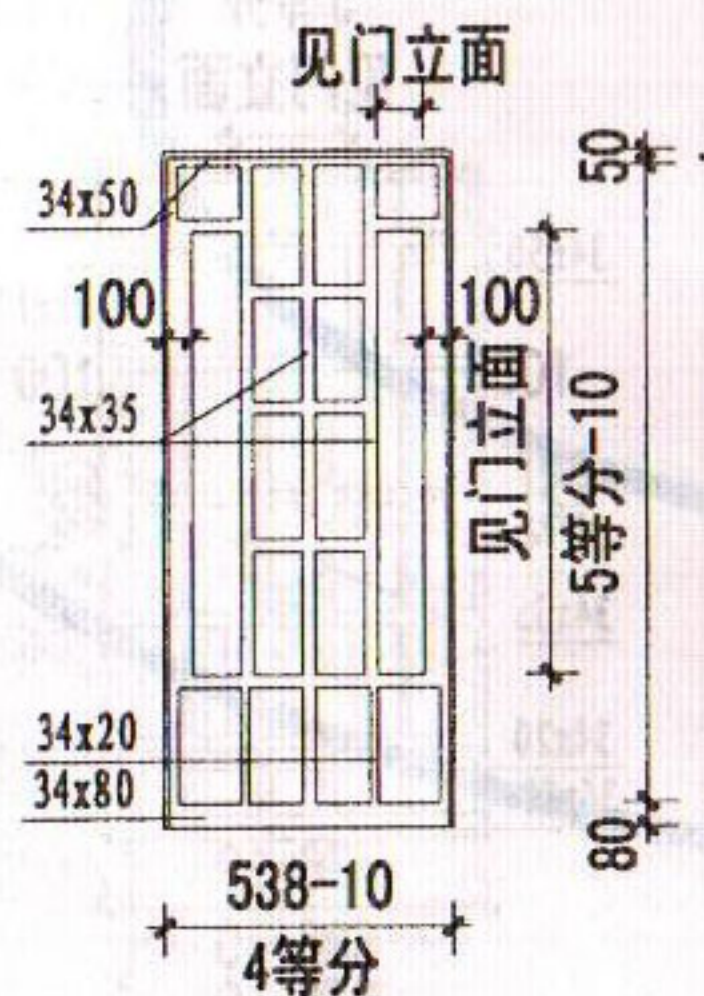
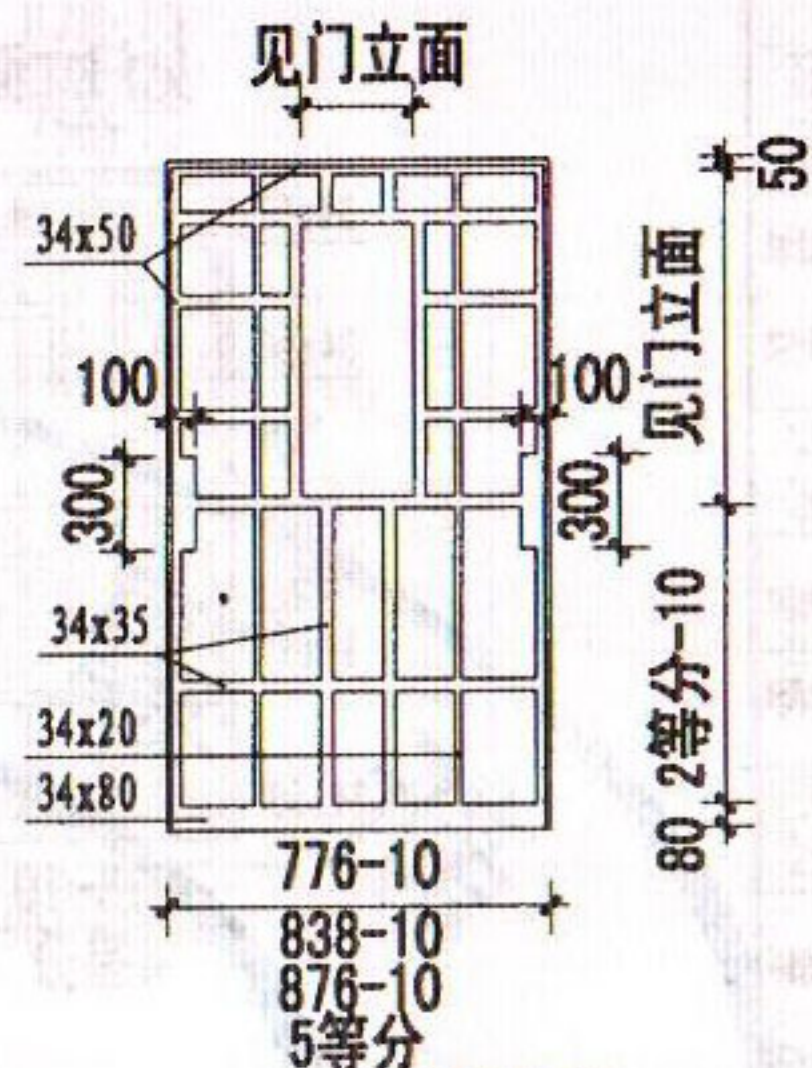
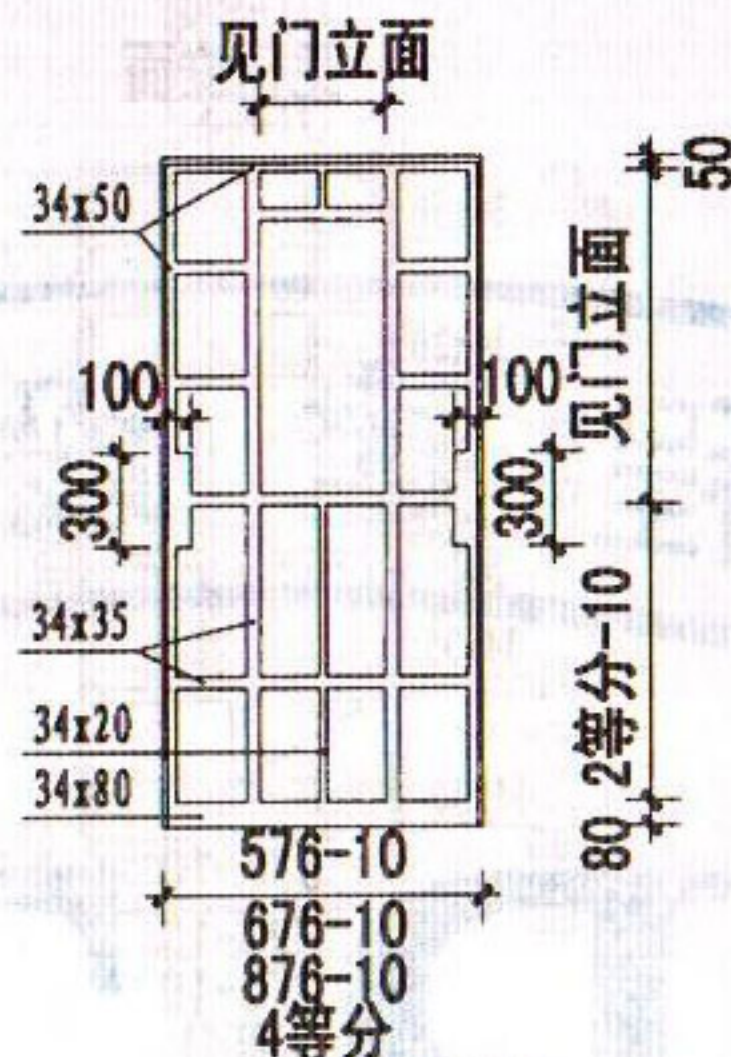
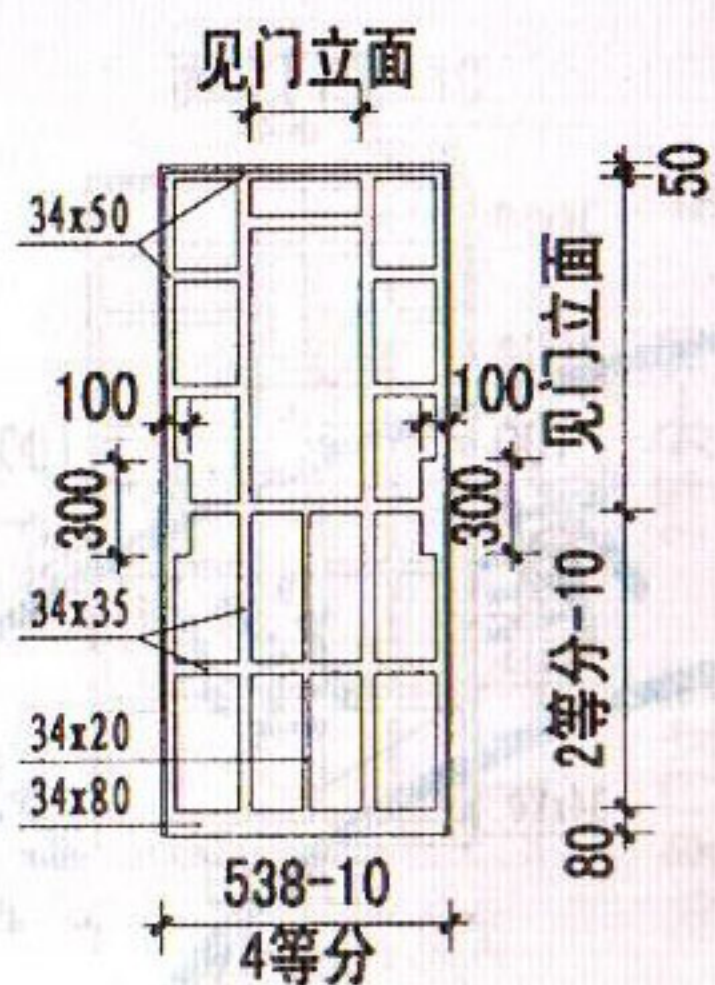




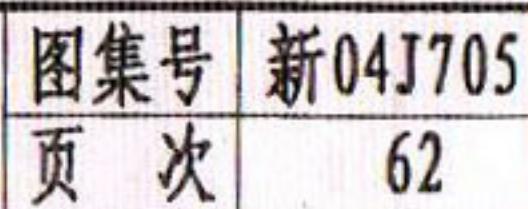
夹板门芯龙骨大样

图集号	新04J705
页次	60

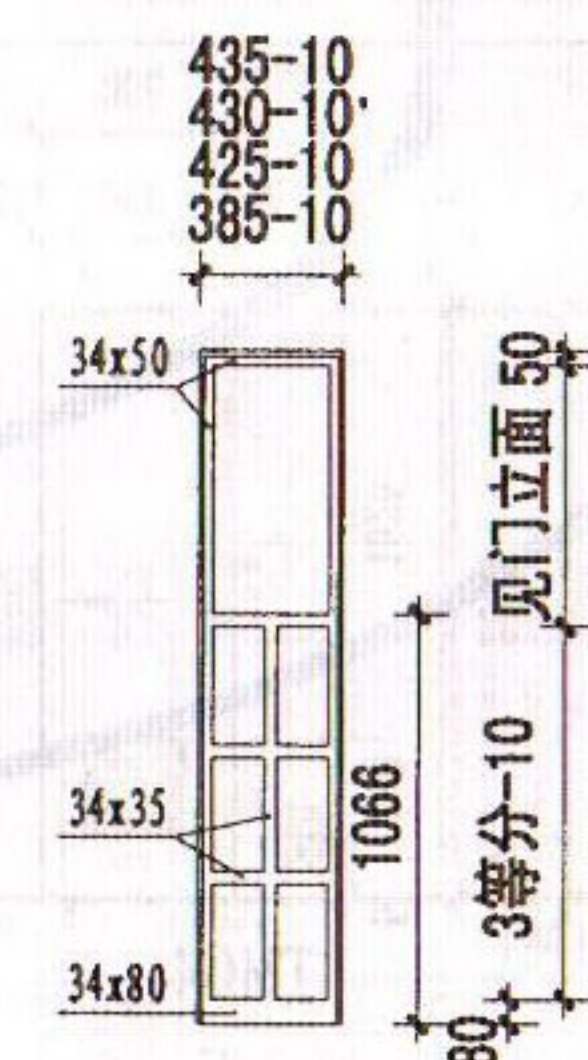
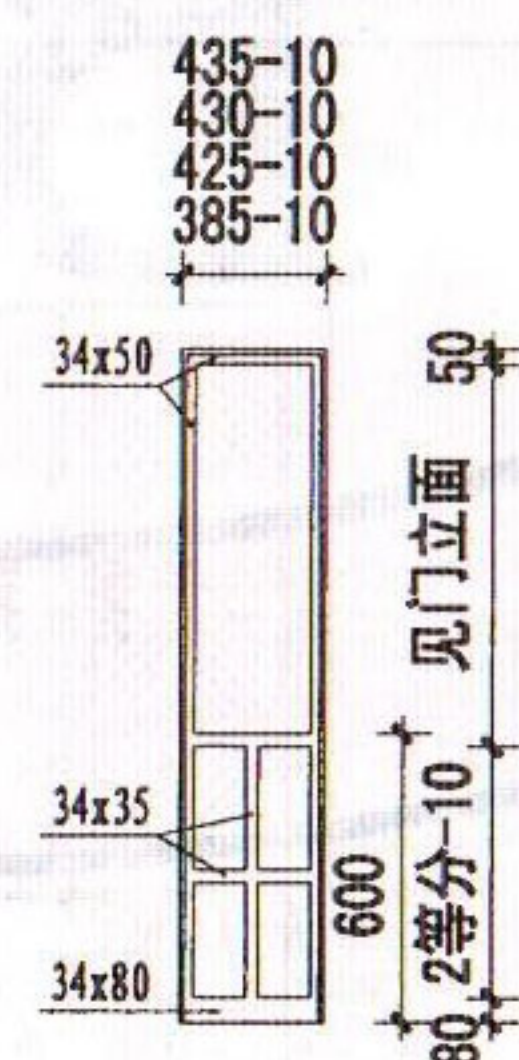
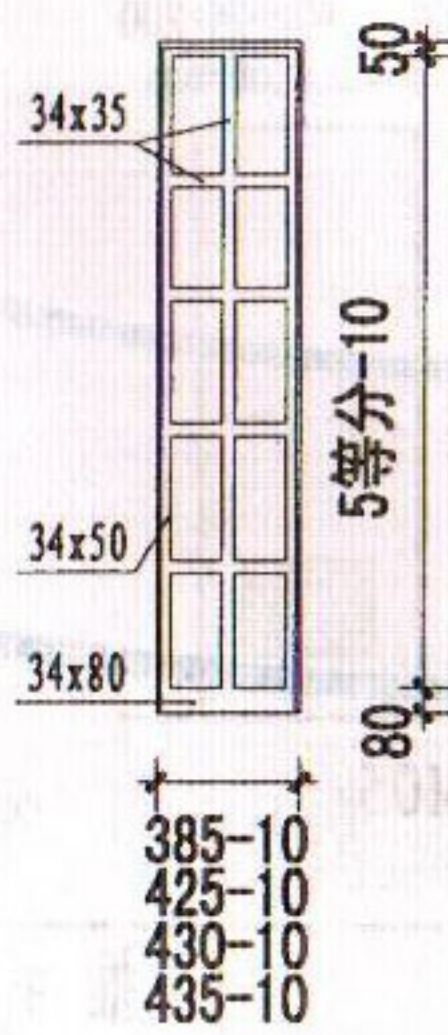
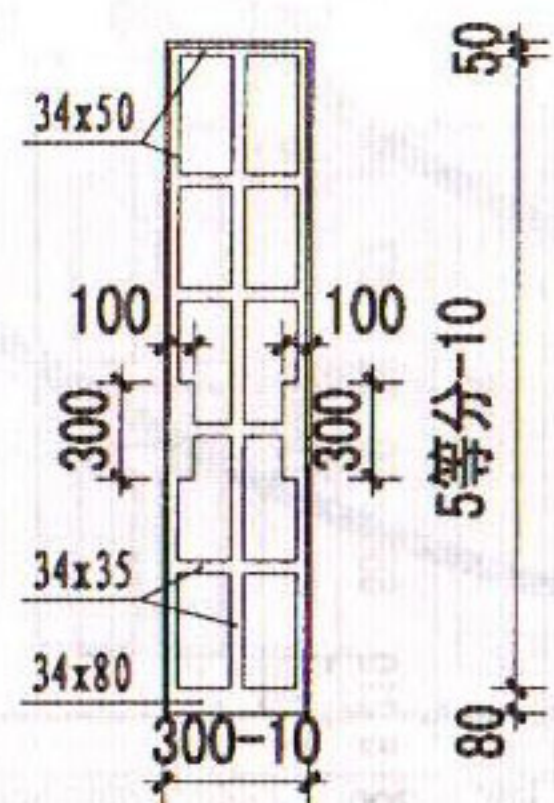
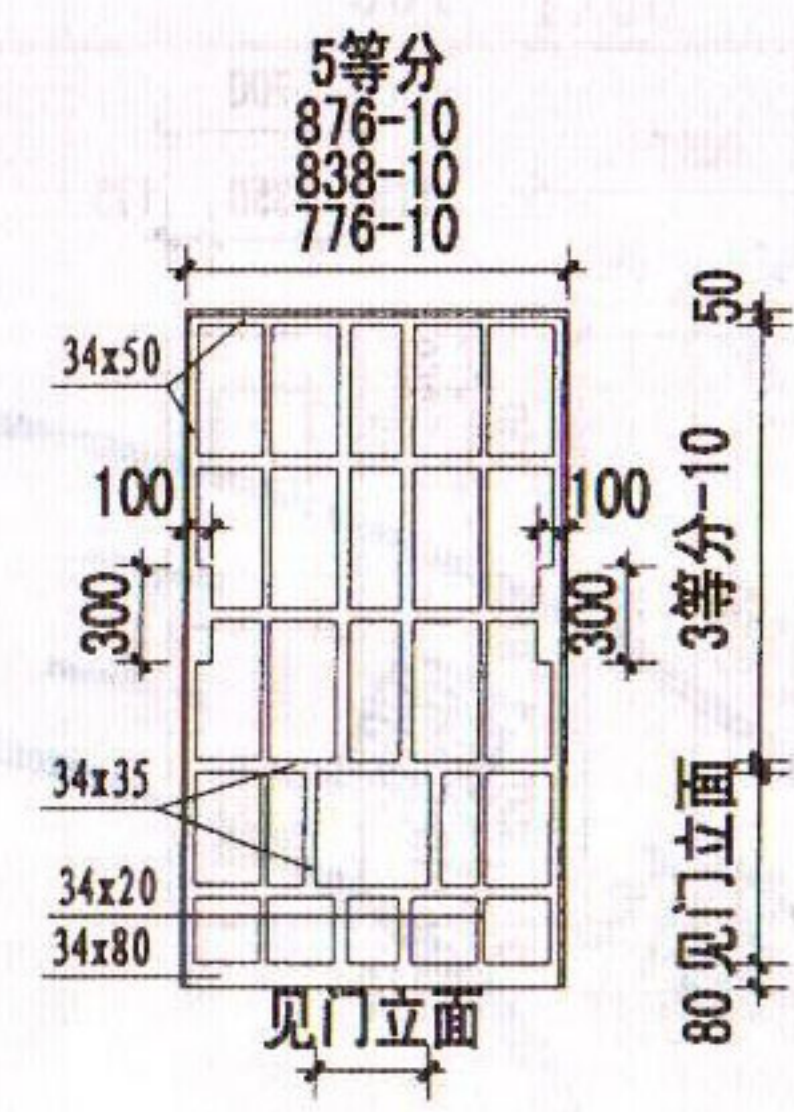
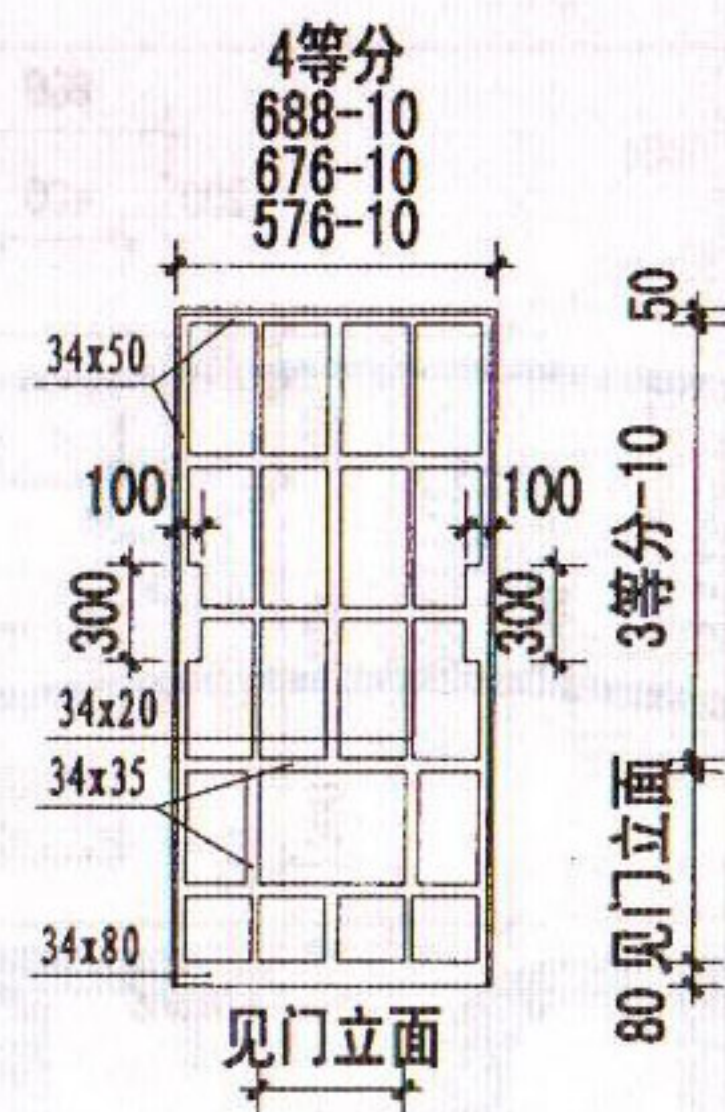
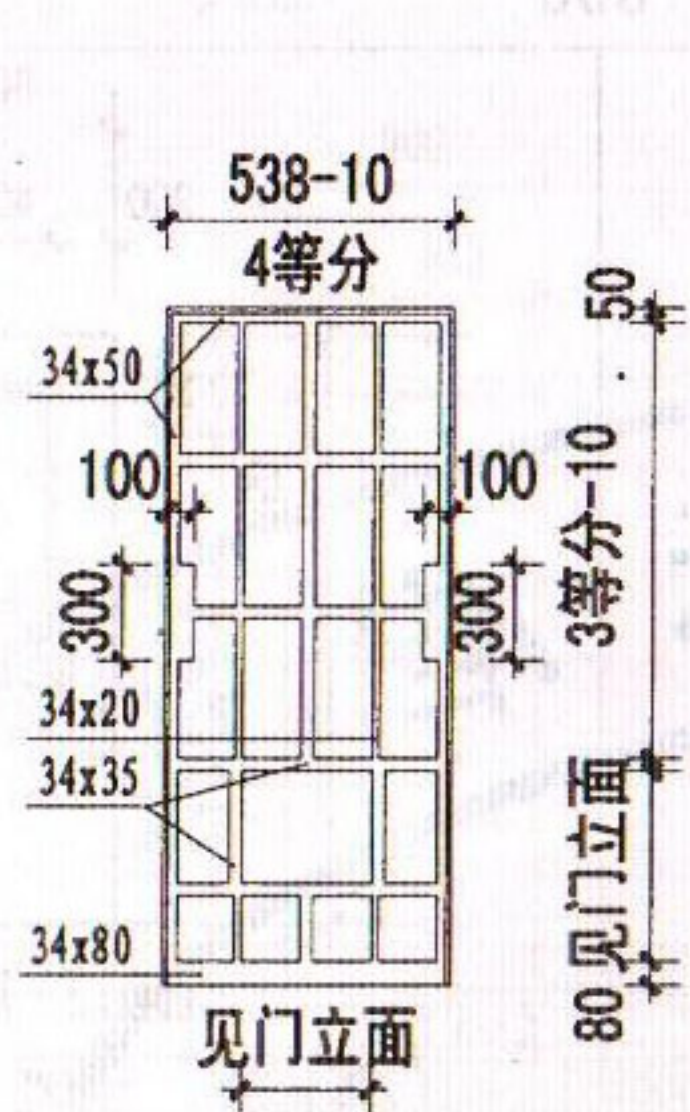












夹板门芯龙骨大样

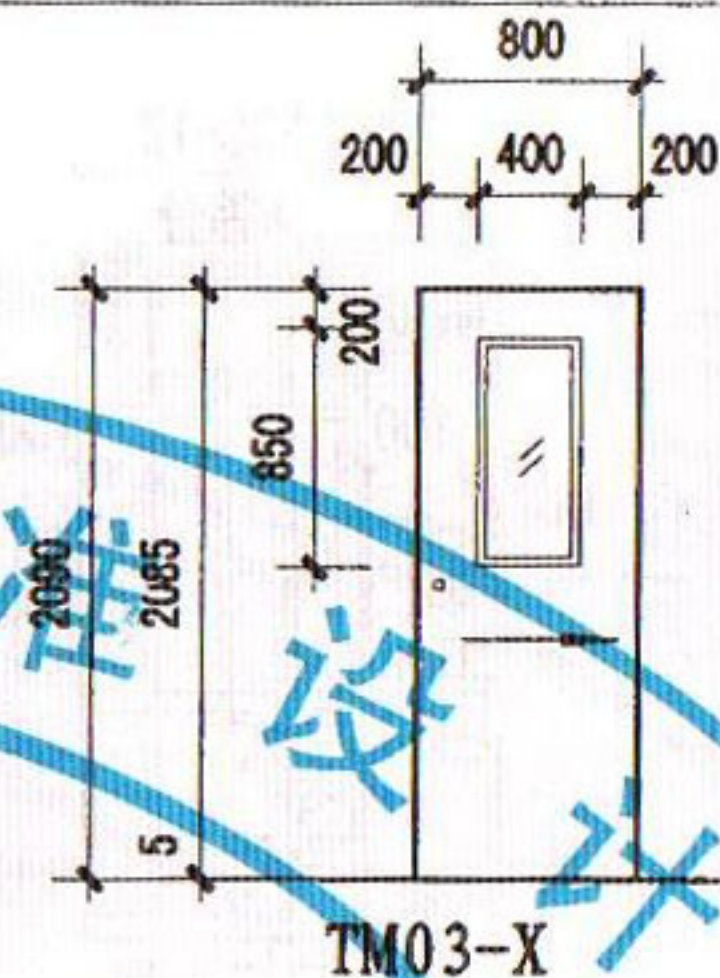
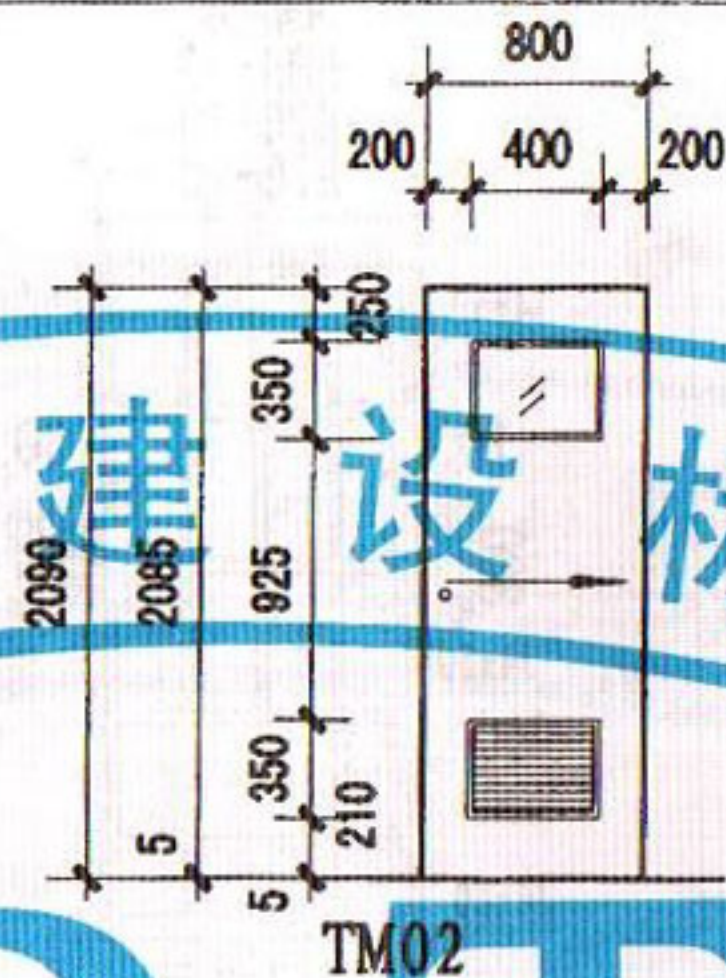
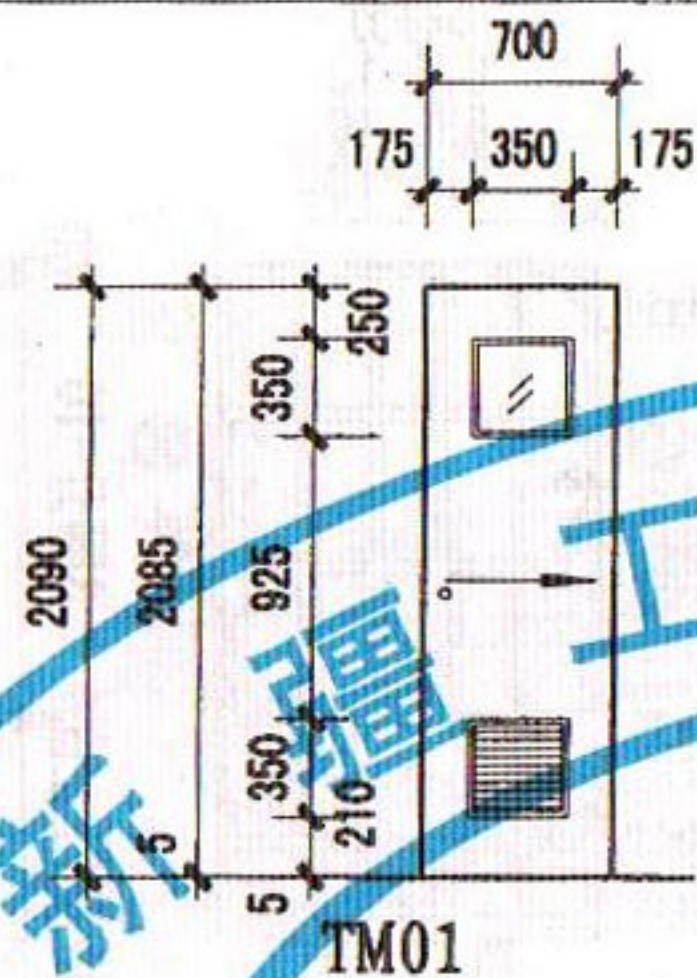


洞口

700

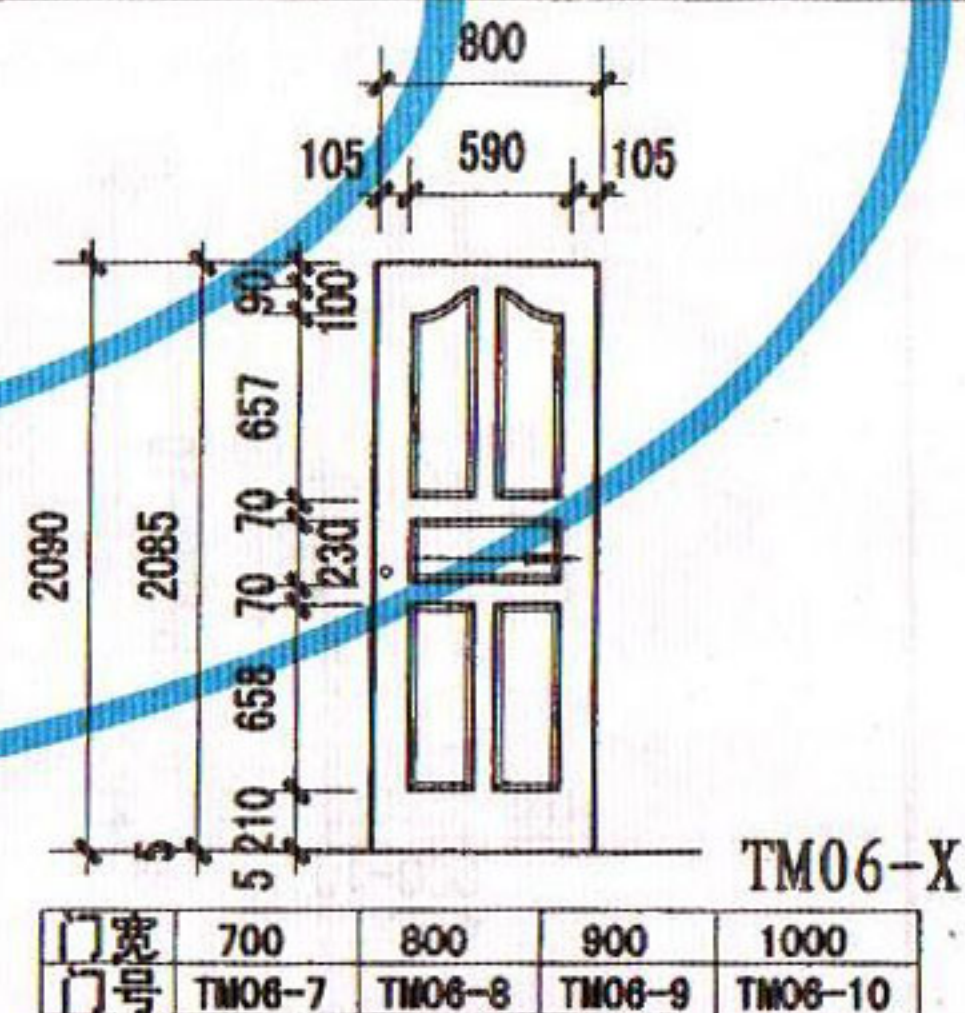
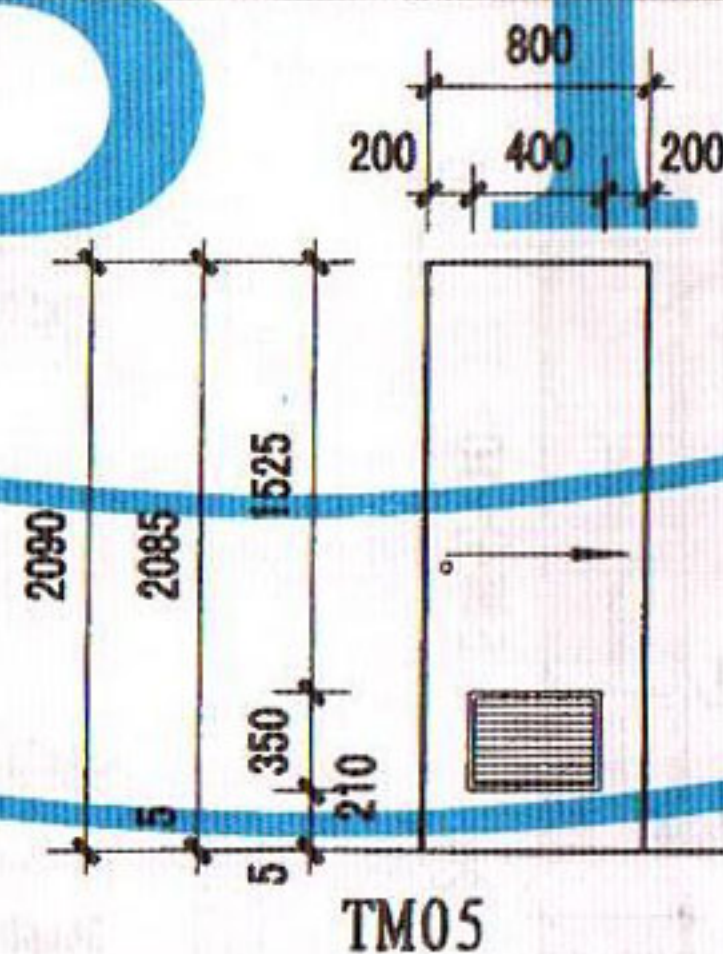
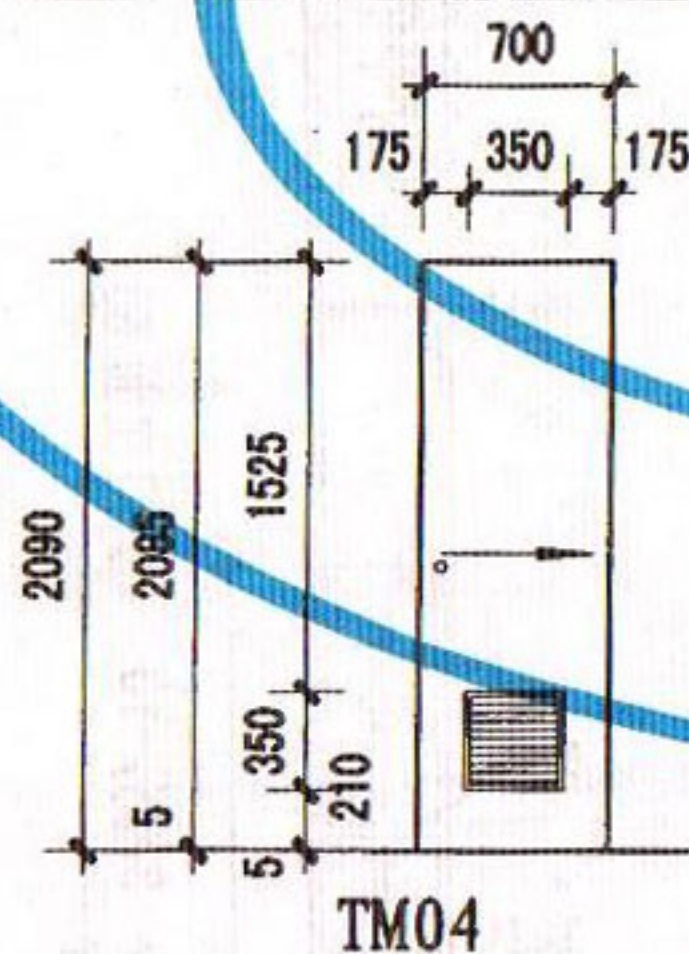
800

2100



门宽	700	800	900	1000
门号	TM03-7	TM03-8	TM03-9	TM03-10

2100



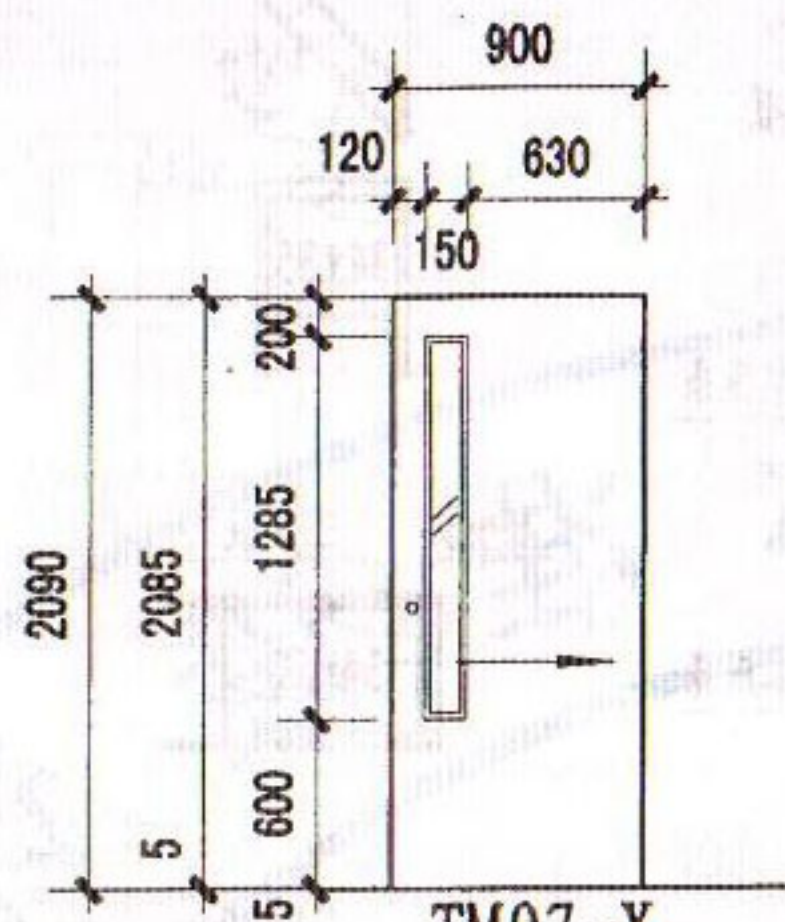
门宽	700	800	900	1000
门号	TM06-7	TM06-8	TM06-9	TM06-10

注：门宽变化时，门扇边框尺寸不变。

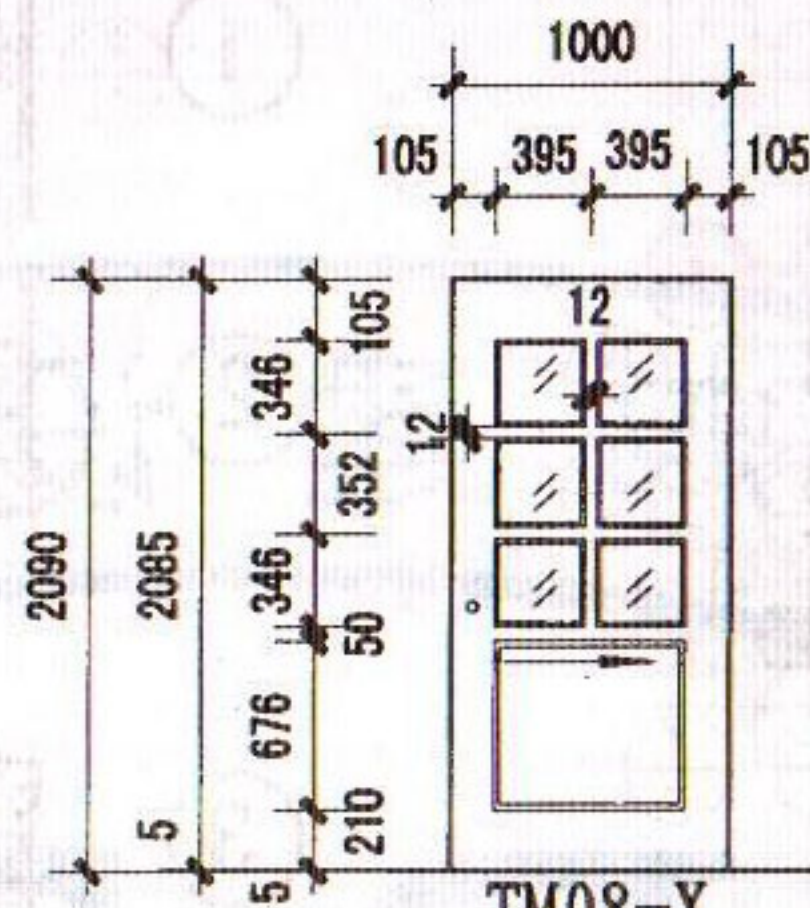
推拉门选用表(一)  
(单轨)

图集号 新04J705  
页次 64

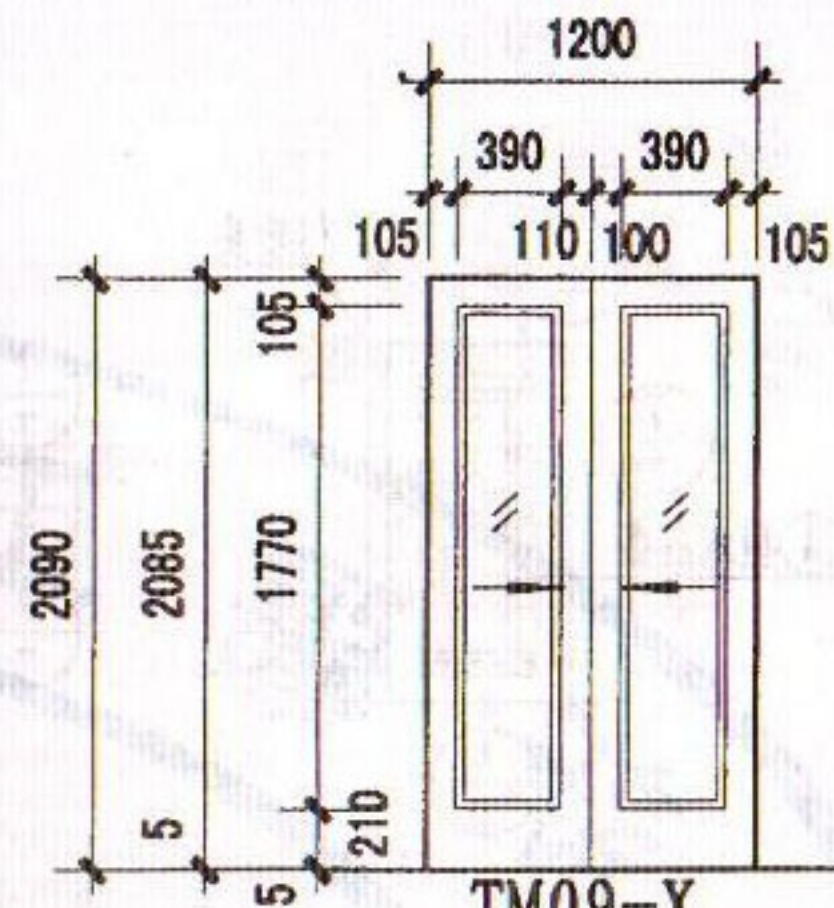




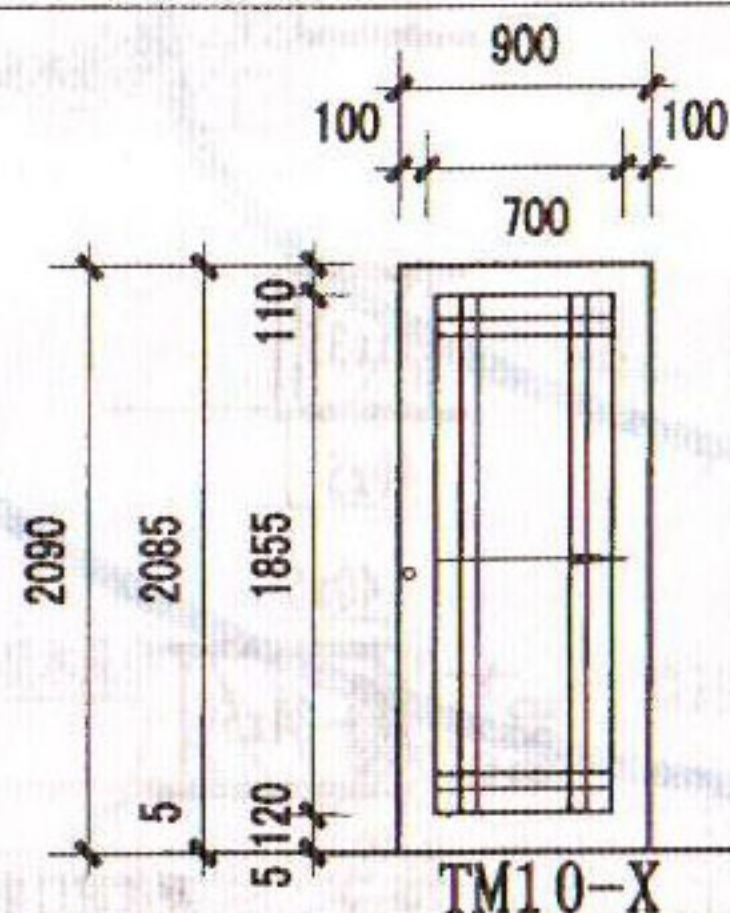
门宽	700	800	900	1000
门号	TM07-7	TM07-8	TM07-9	TM07-10



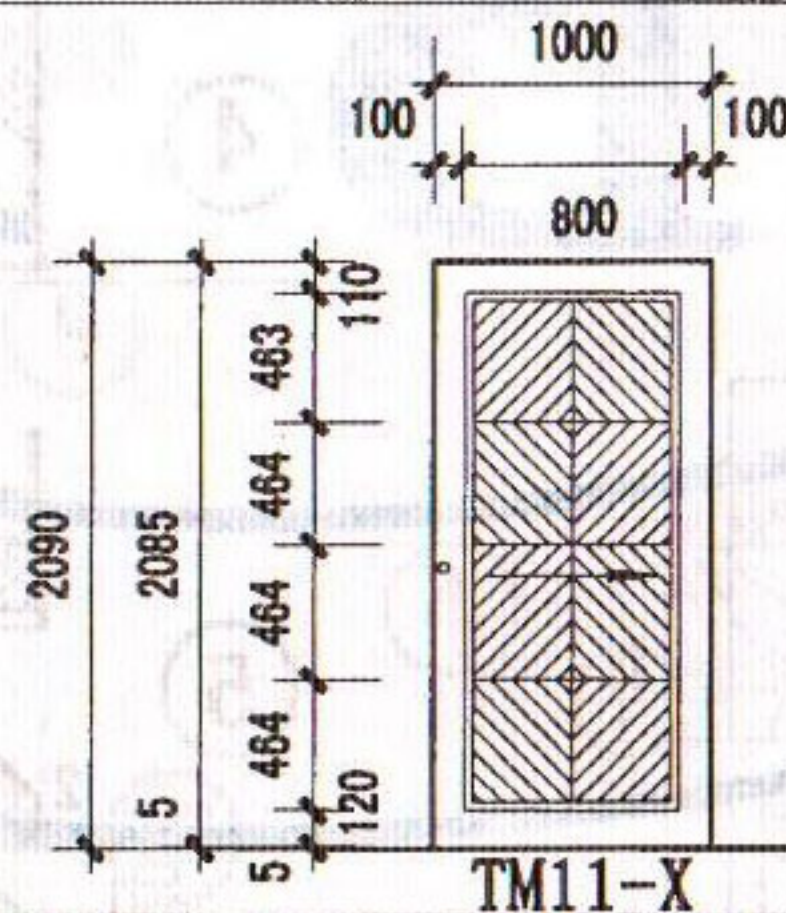
门宽	700	800	900	1000
门号	TM08-7	TM08-8	TM08-9	TM08-10



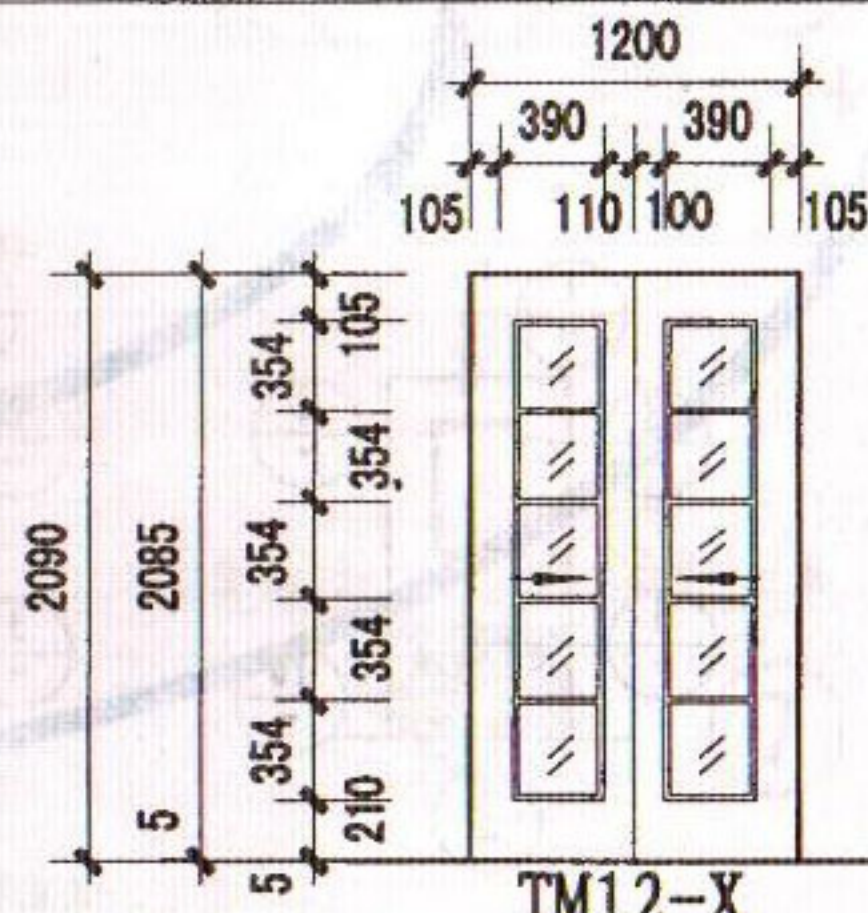
门宽	1200	1500	1800	2100
门号	TM09-12	TM09-15	TM09-18	TM09-21



门宽	700	800	900	1000
门号	TM10-7	TM10-8	TM10-9	TM10-10



门宽	700	800	900	1000
门号	TM11-7	TM11-8	TM11-9	TM11-10



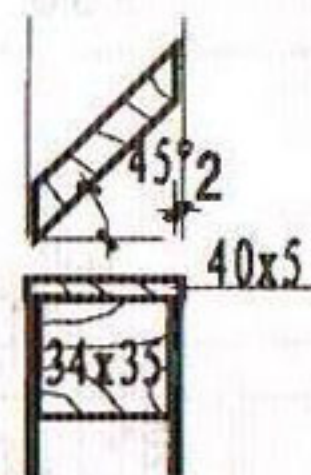
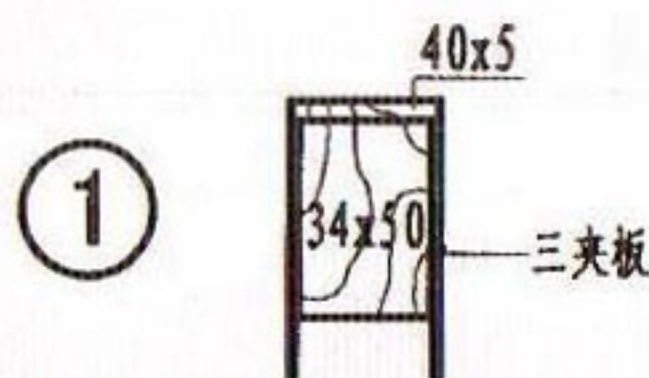
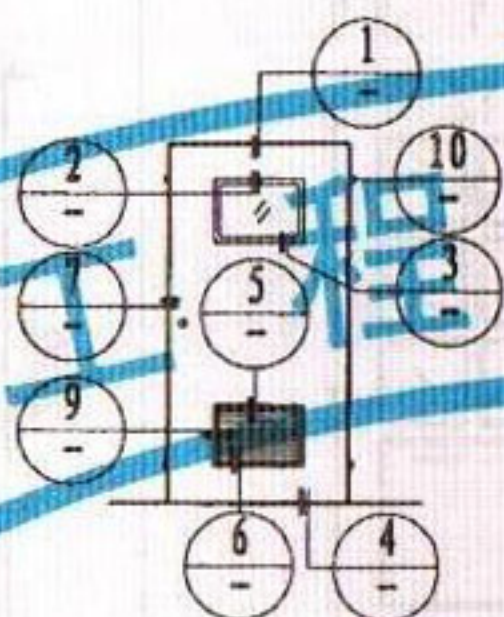
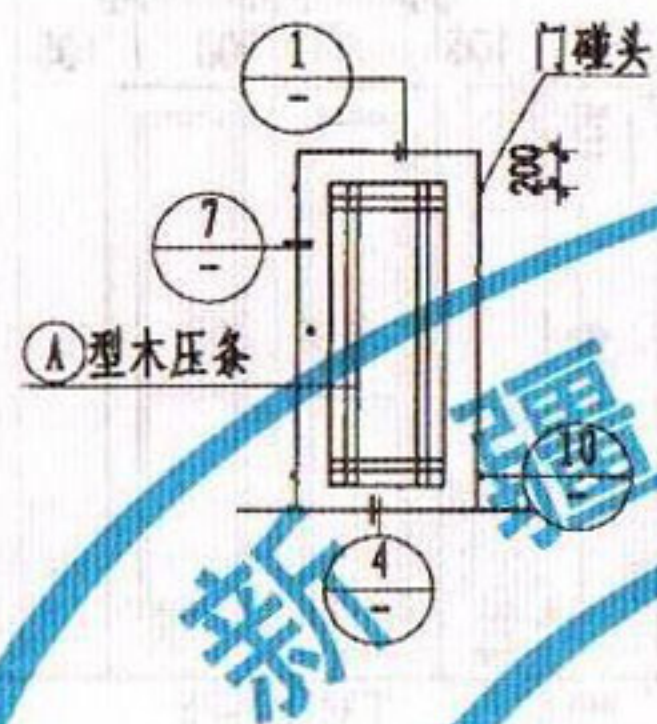
门宽	1200	1500	1800	2100
门号	TM12-12	TM12-15	TM12-18	TM12-21

注: 1. 门宽变化时, 门扇边框尺寸不变。

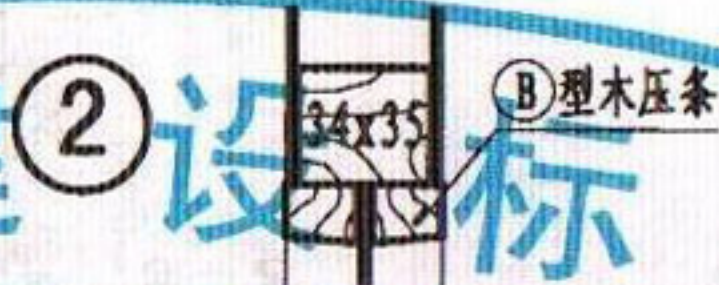
推拉门选用表(一)  
(单轨)

图集号 新04J705  
页次 65

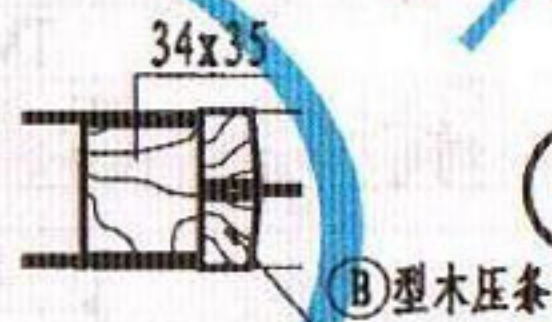
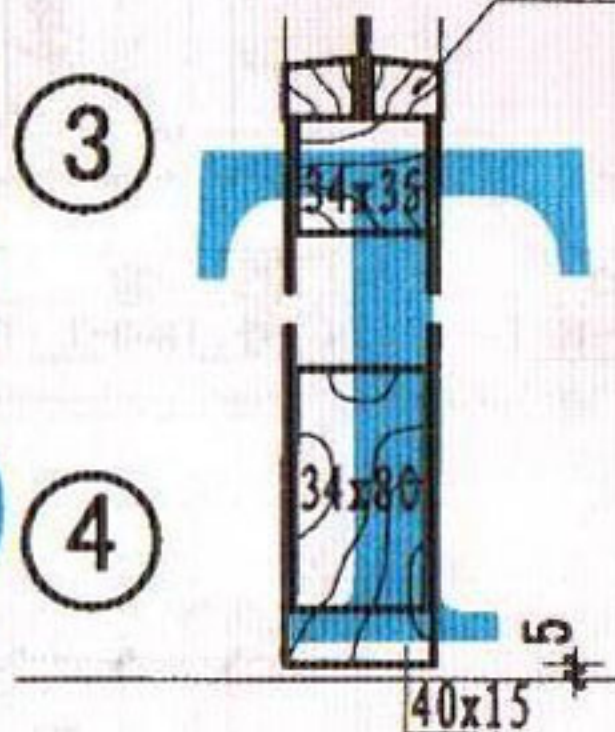




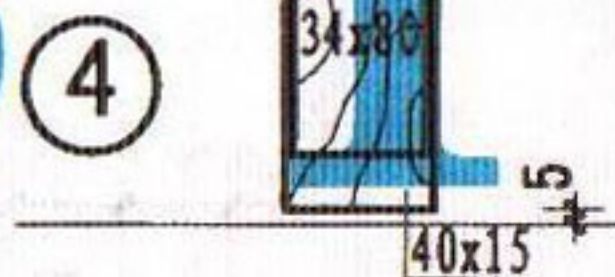
6



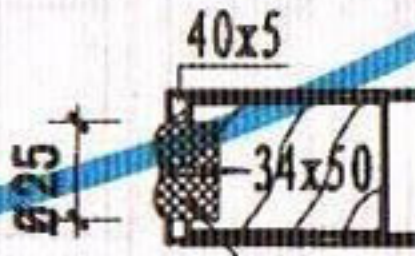
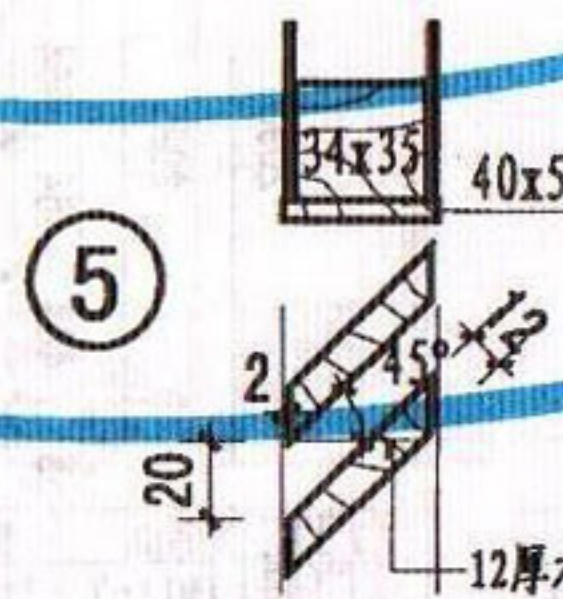
7



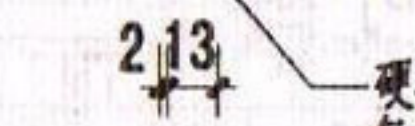
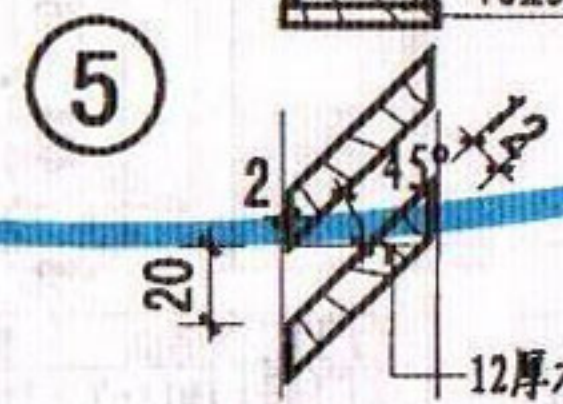
8



9



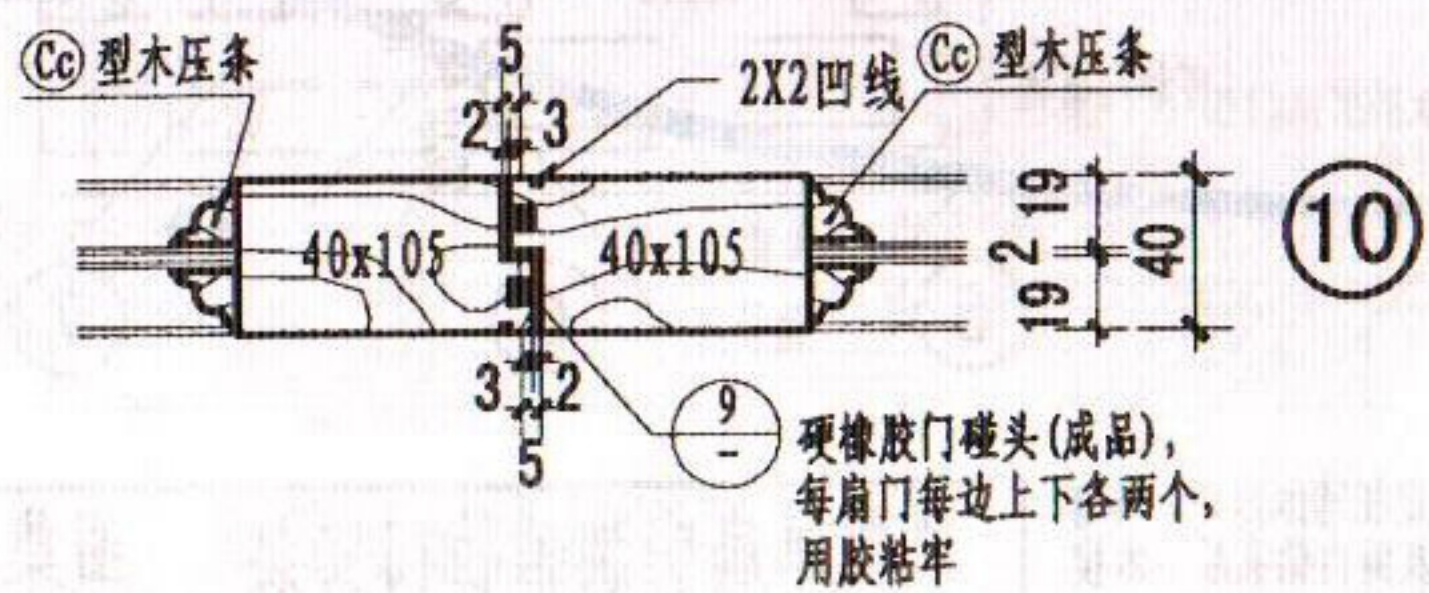
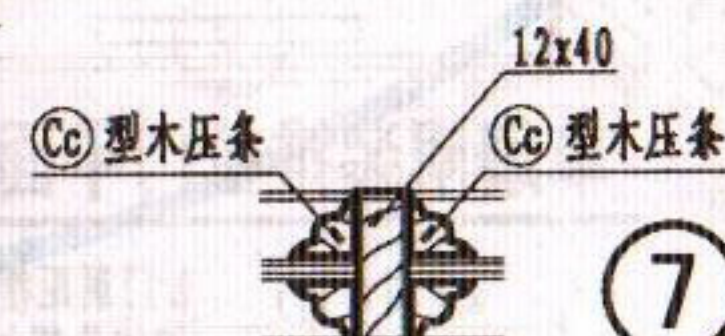
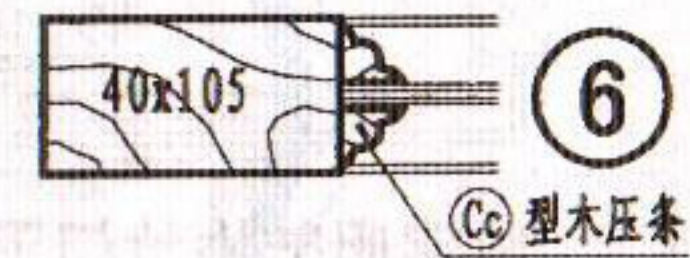
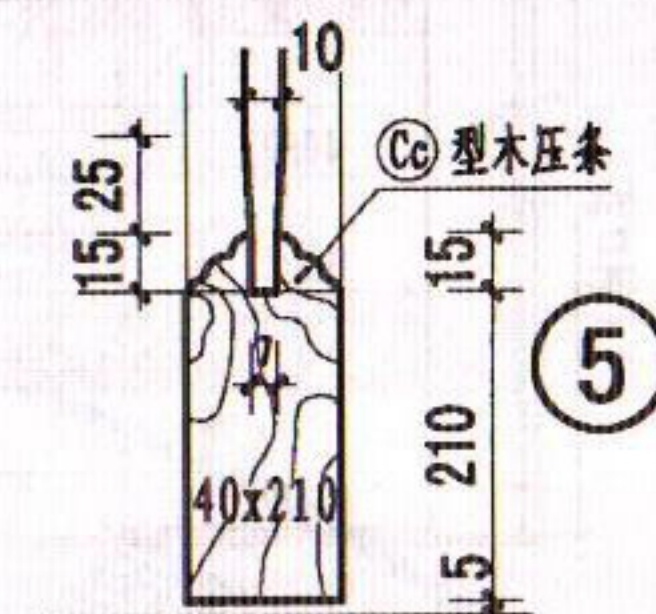
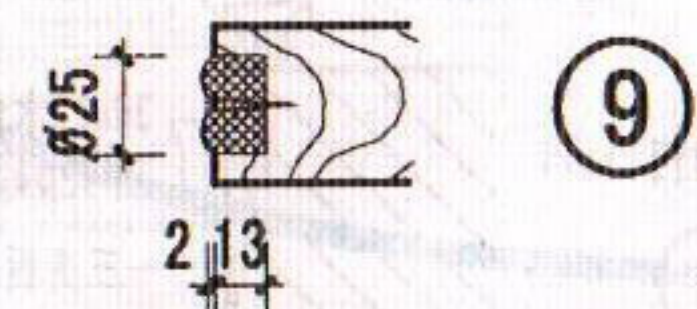
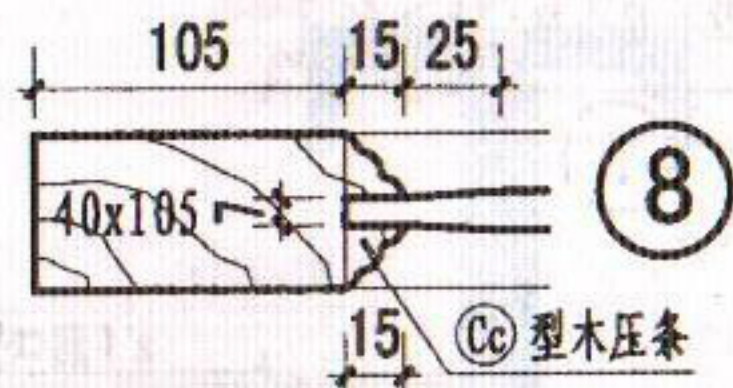
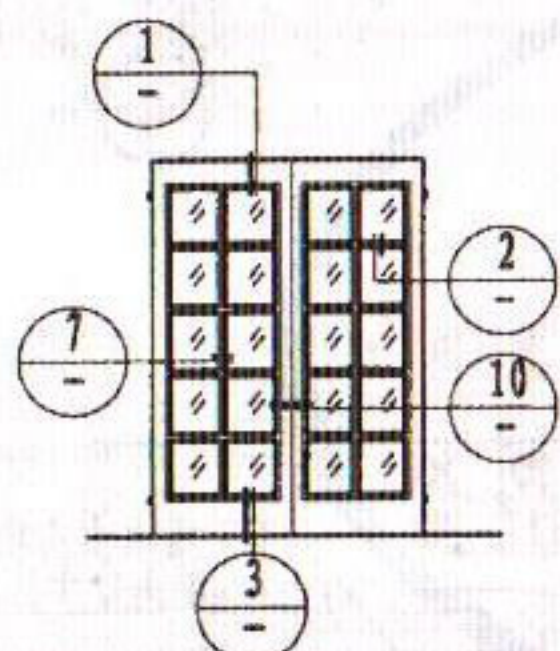
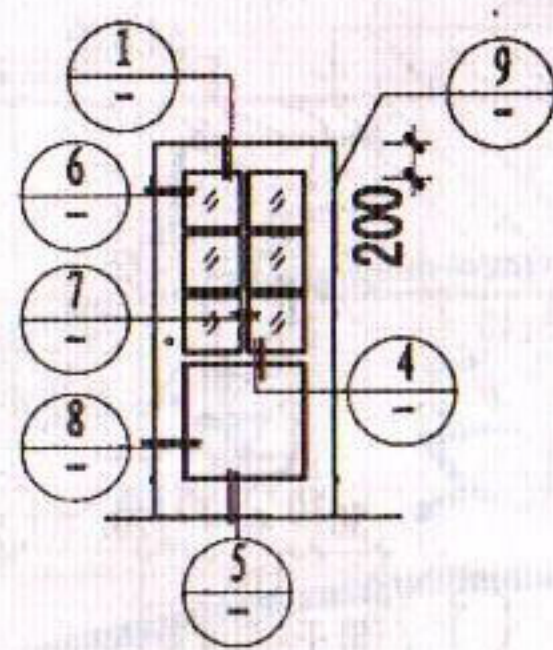
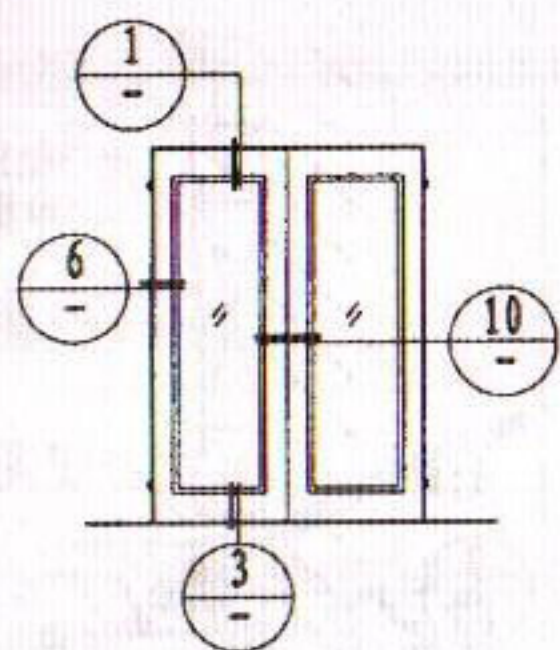
10



硬橡胶门碰头(成品),  
每扇门每边上下各两个,  
用胶粘结。

单轨推拉门节点大样  
(夹板门)



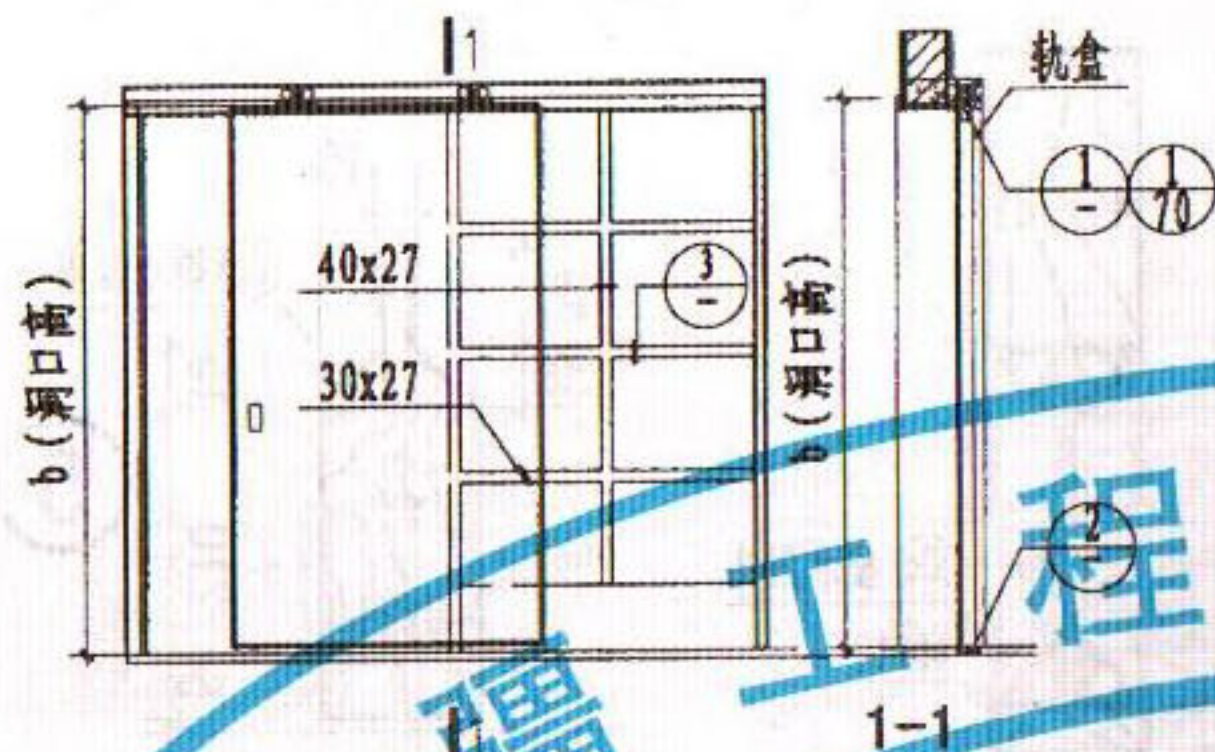


硬橡胶门碰头(成品),  
每扇门每边上下各两个,  
用胶粘牢

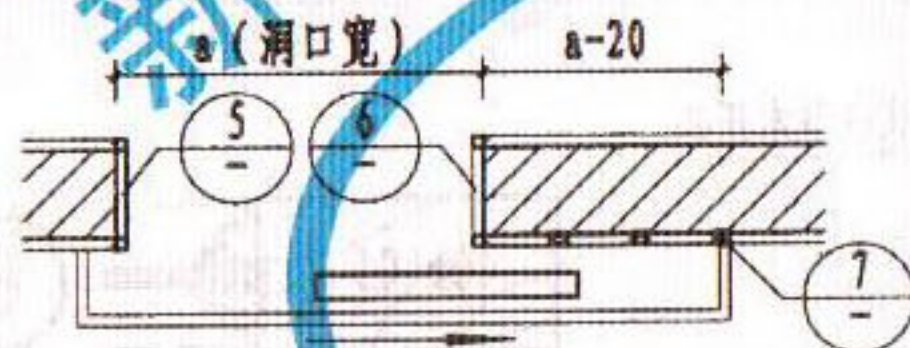
单轨推拉门节点大样  
(实木门)

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页次 67

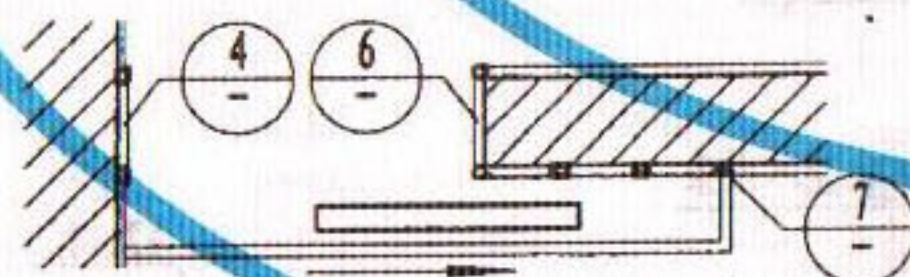




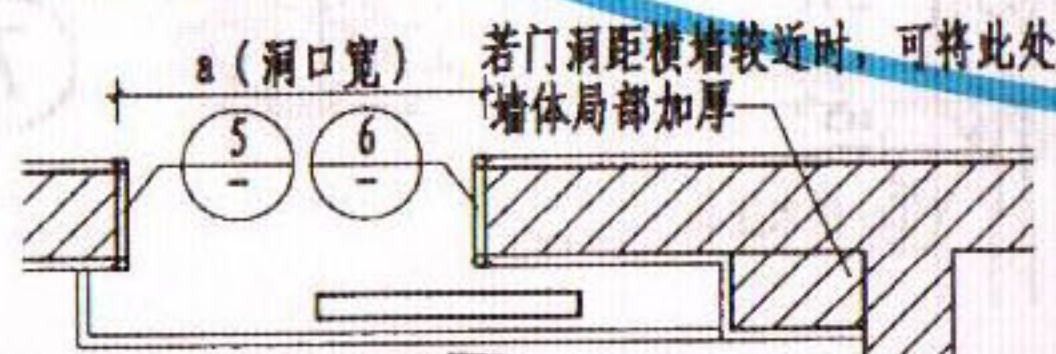
单扇明装推拉门外立面



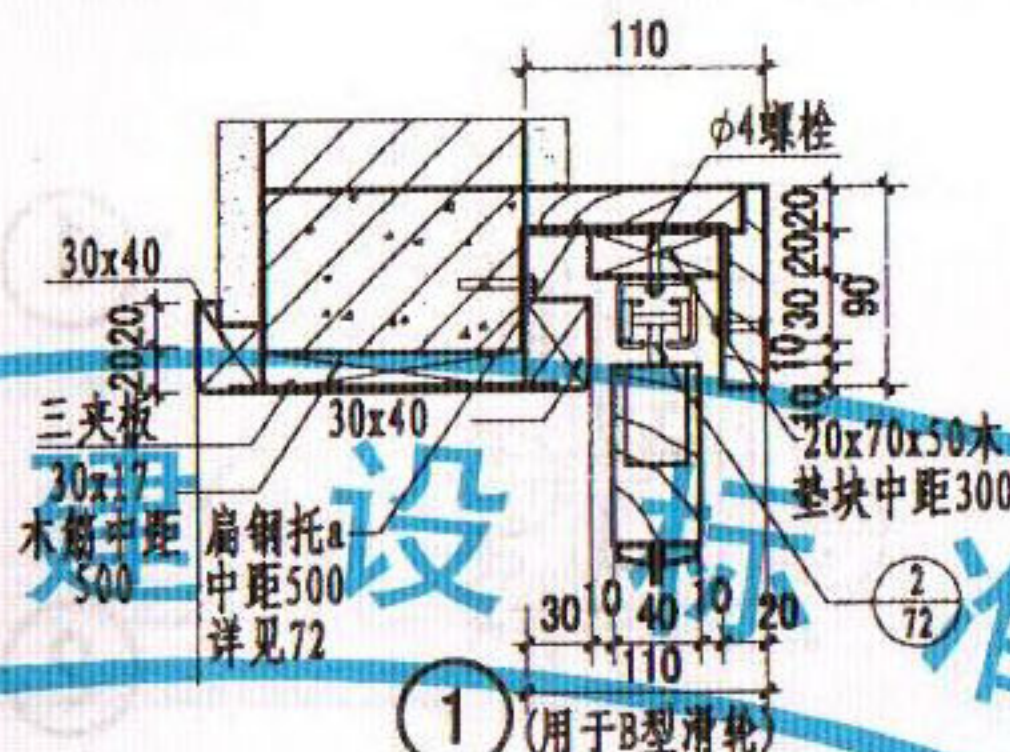
单扇明装推拉门平面(一)



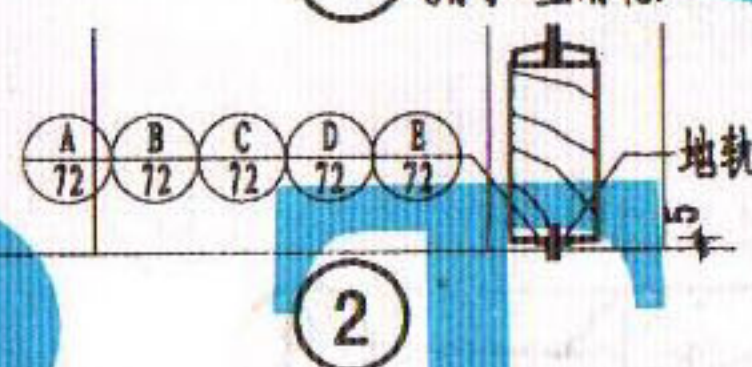
单扇明装推拉门平面(二)



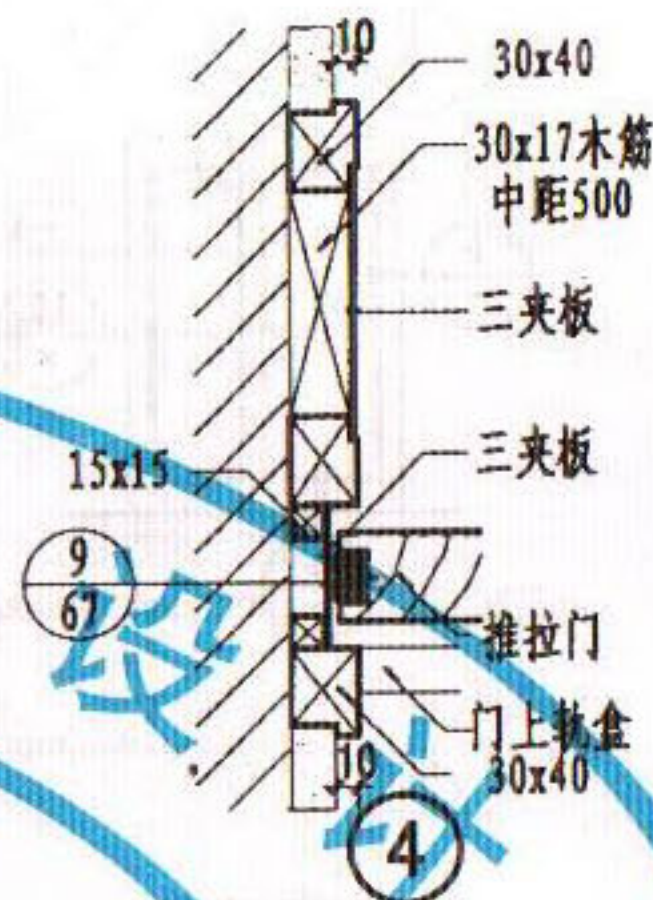
单扇明装推拉门平面(三)



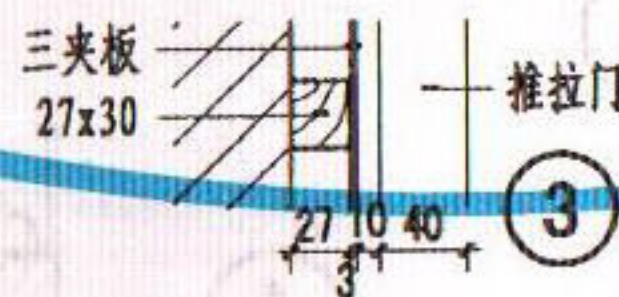
① (用于B型滑轮)



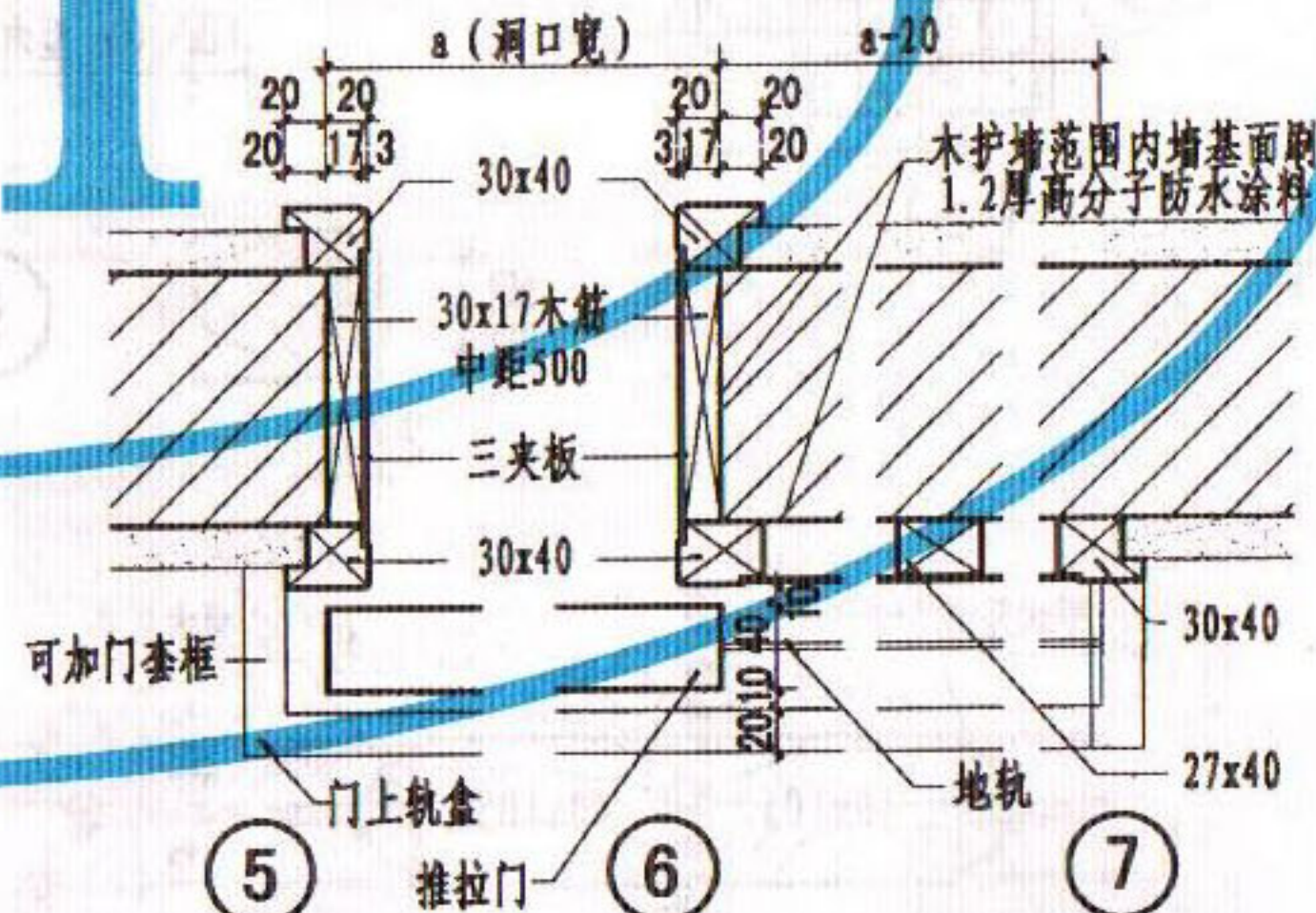
②



④



③



⑤

⑥

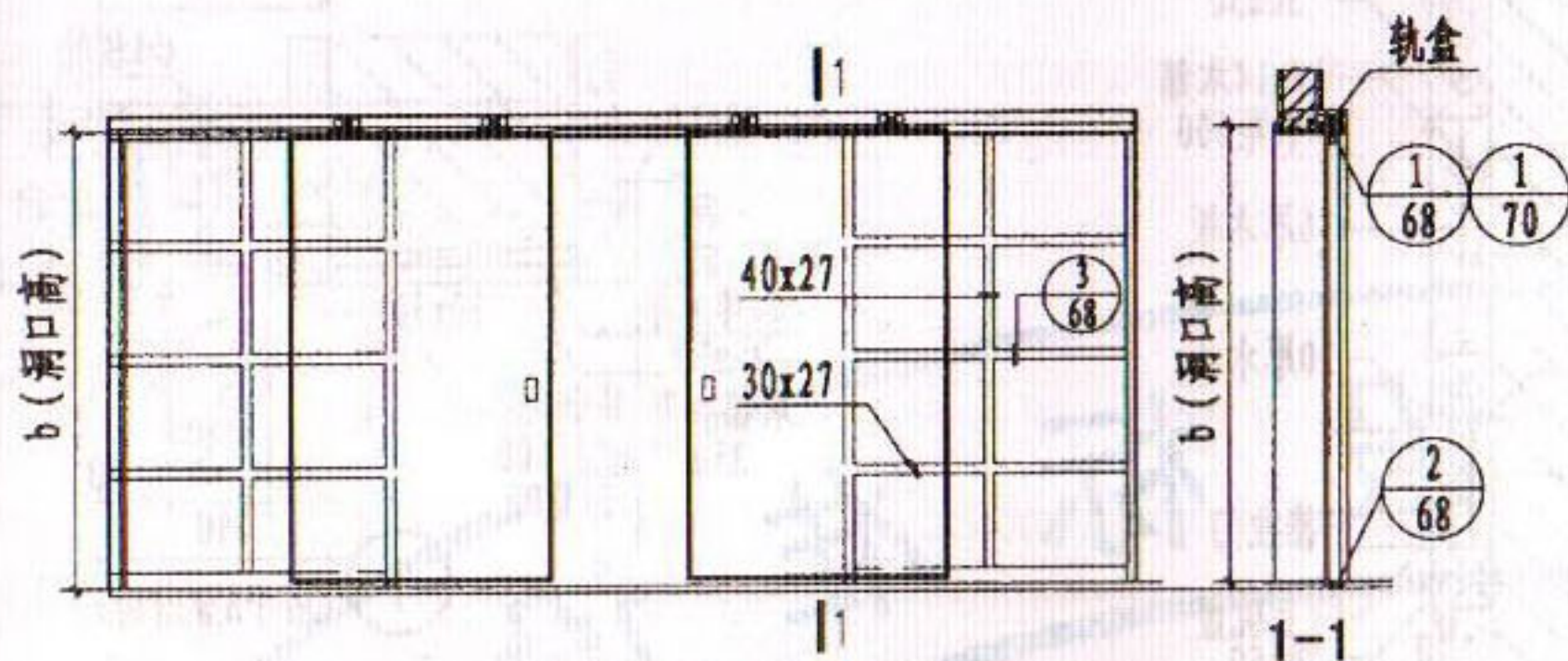
⑦

注: 所有木龙骨与墙的固定视墙体而定, 砖墙时留木砖, 砌块墙在灰缝内钻孔后下木楔, 混凝土墙用膨胀螺栓固定。

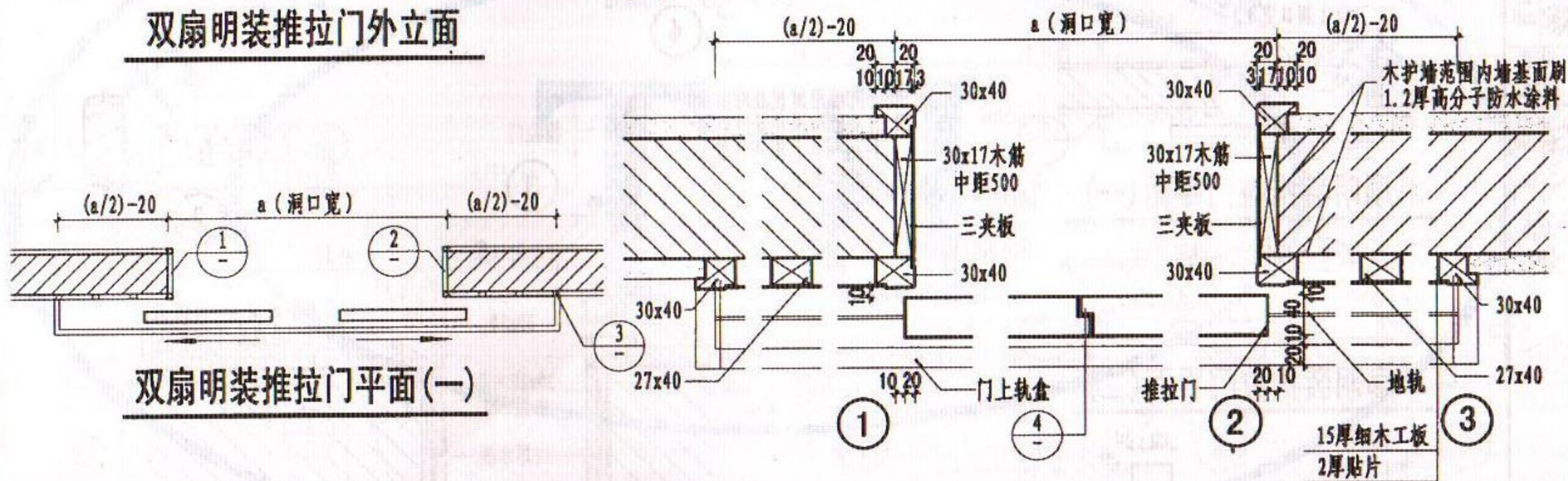
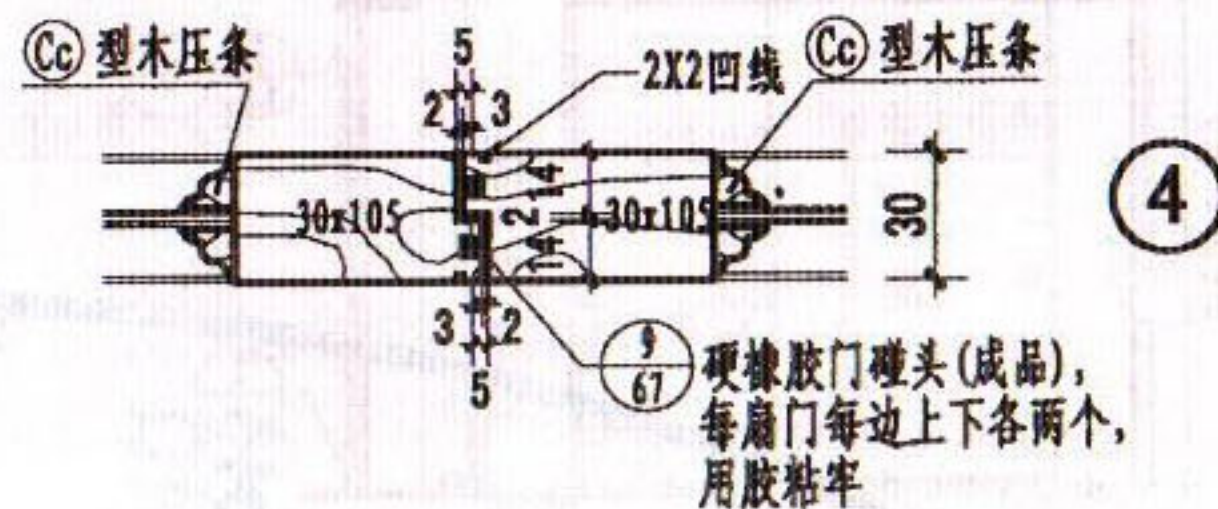
单轨单扇明装推拉门安装  
(夹板门套)

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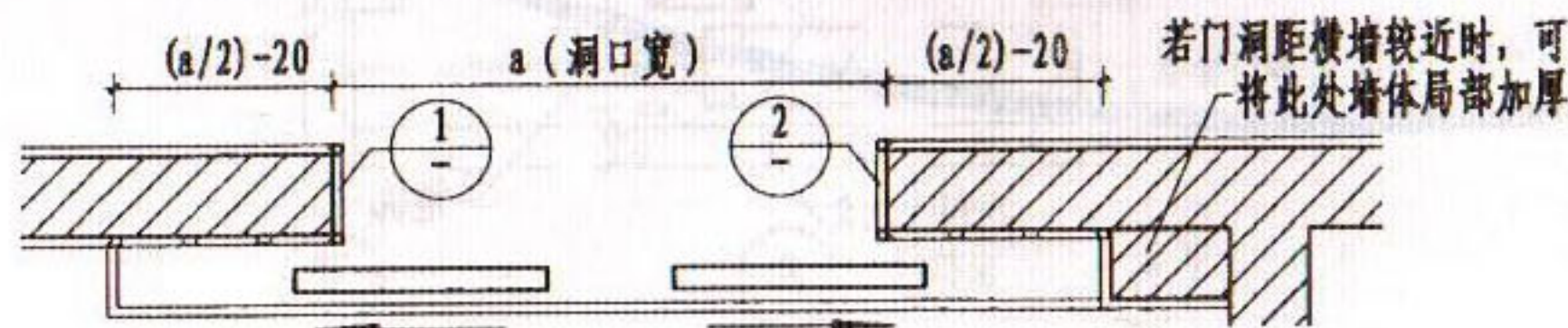




双扇明装推拉门外立面



双扇明装推拉门平面(一)



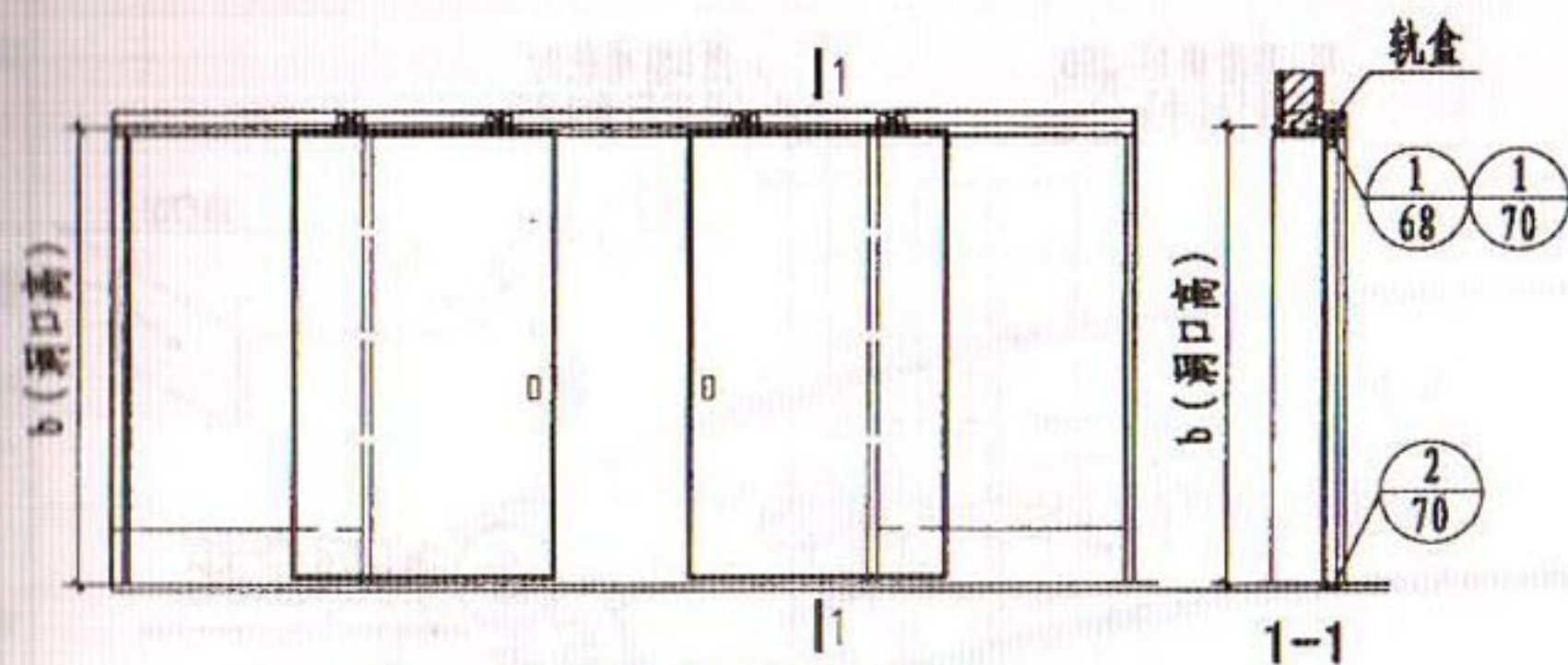
双扇明装推拉门平面(二)

注: 所有木龙骨与墙的固定视墙体而定, 砖墙时留木砖, 砌块墙在灰缝内钻孔后下木楔, 混凝土墙用膨胀螺栓固定。

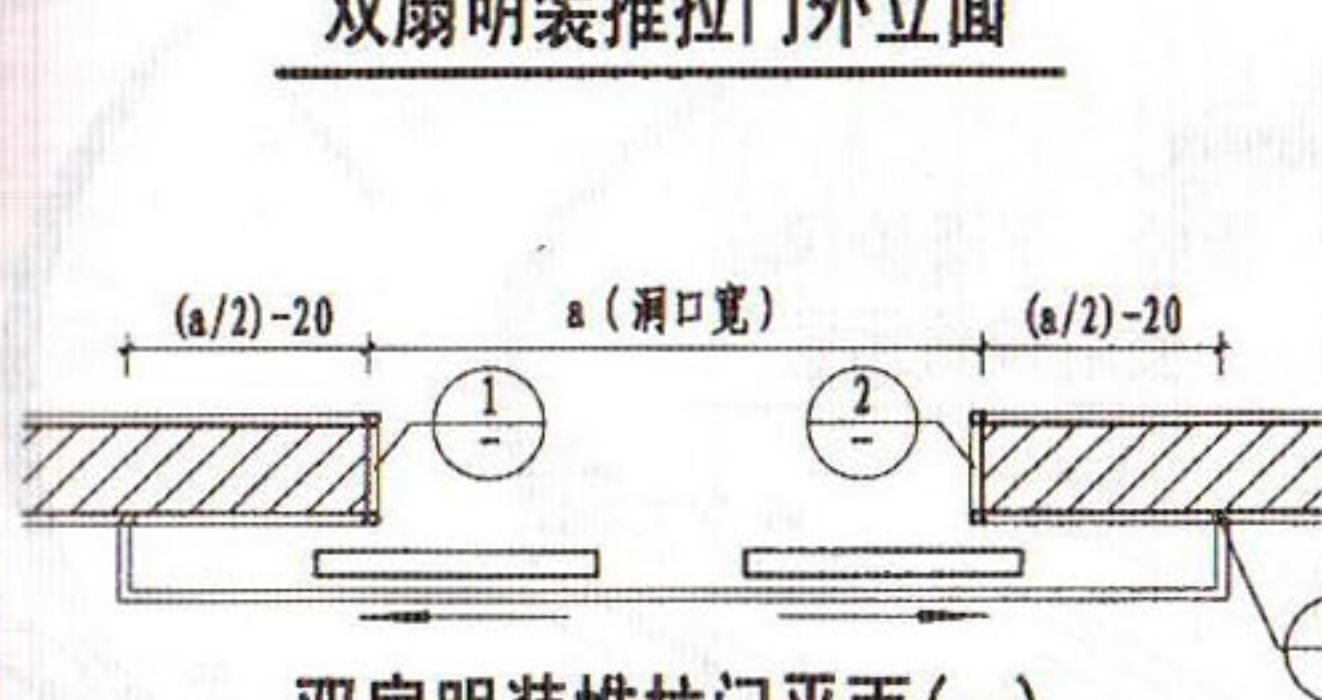
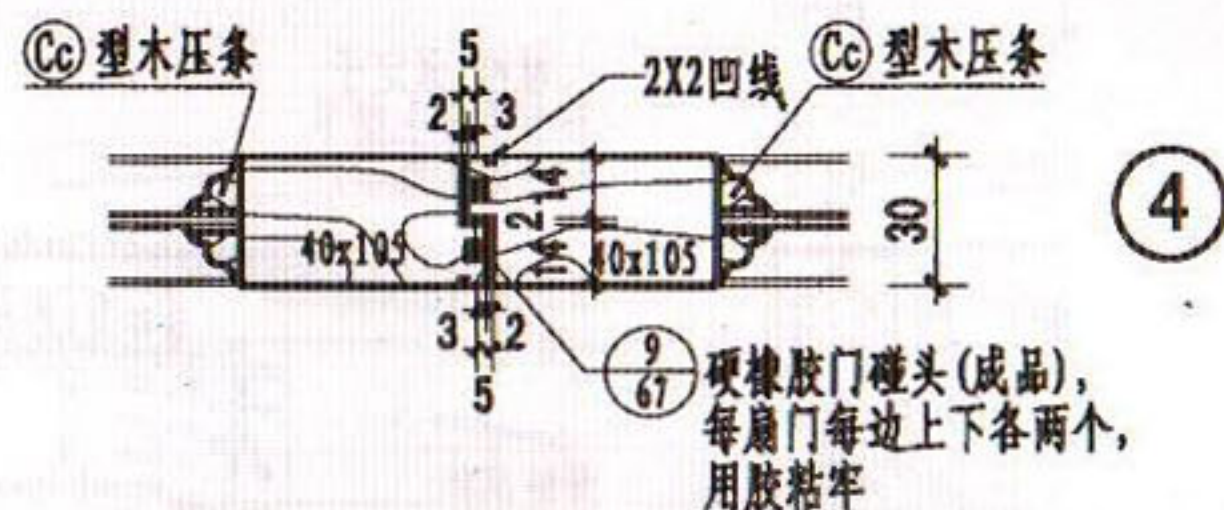




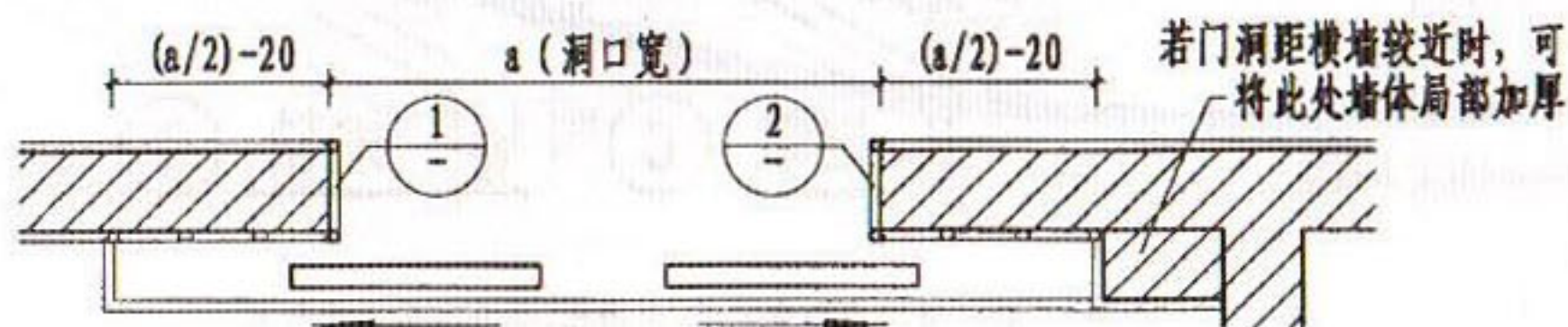
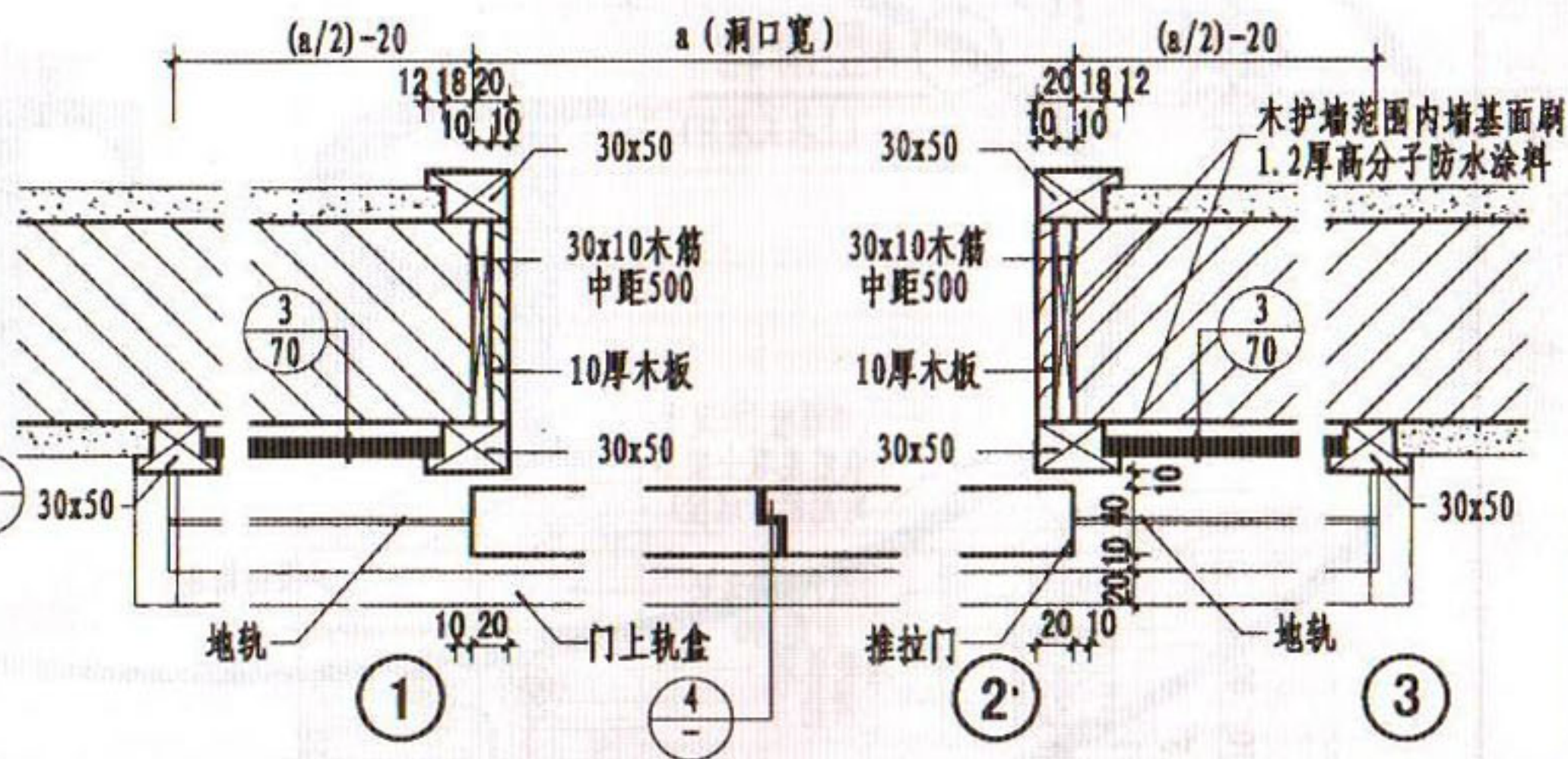




双扇明装推拉门外立面



双扇明装推拉门平面(一)



双扇明装推拉门平面(二)

注: 所有木龙骨与墙的固定视墙体而定, 砖墙时留木砖, 砌块墙在灰缝内钻孔后下木楔, 混凝土墙用膨胀螺栓固定。







<div data-bbox="0 0 101 927" data-label="Text">洞口</div> <div data-bbox="663 21 809 92" data-label="Text">2400</div> <div data-bbox="174 420 1281 1218" data-label="Figure"> </div> <div data-bbox="495 1369 1208 1606" data-label="Figure"> </div>	<div data-bbox="1456 0 1557 927" data-label="Text">洞口</div> <div data-bbox="2213 21 2358 92" data-label="Text">1800</div> <div data-bbox="1674 118 2620 916" data-label="Figure"> </div>
<div data-bbox="0 927 101 1966" data-label="Text">2100</div>	<div data-bbox="1456 927 1557 1966" data-label="Text">洞口</div> <div data-bbox="2242 948 2387 1024" data-label="Text">2700</div> <div data-bbox="1572 1067 2737 1864" data-label="Figure"> </div>



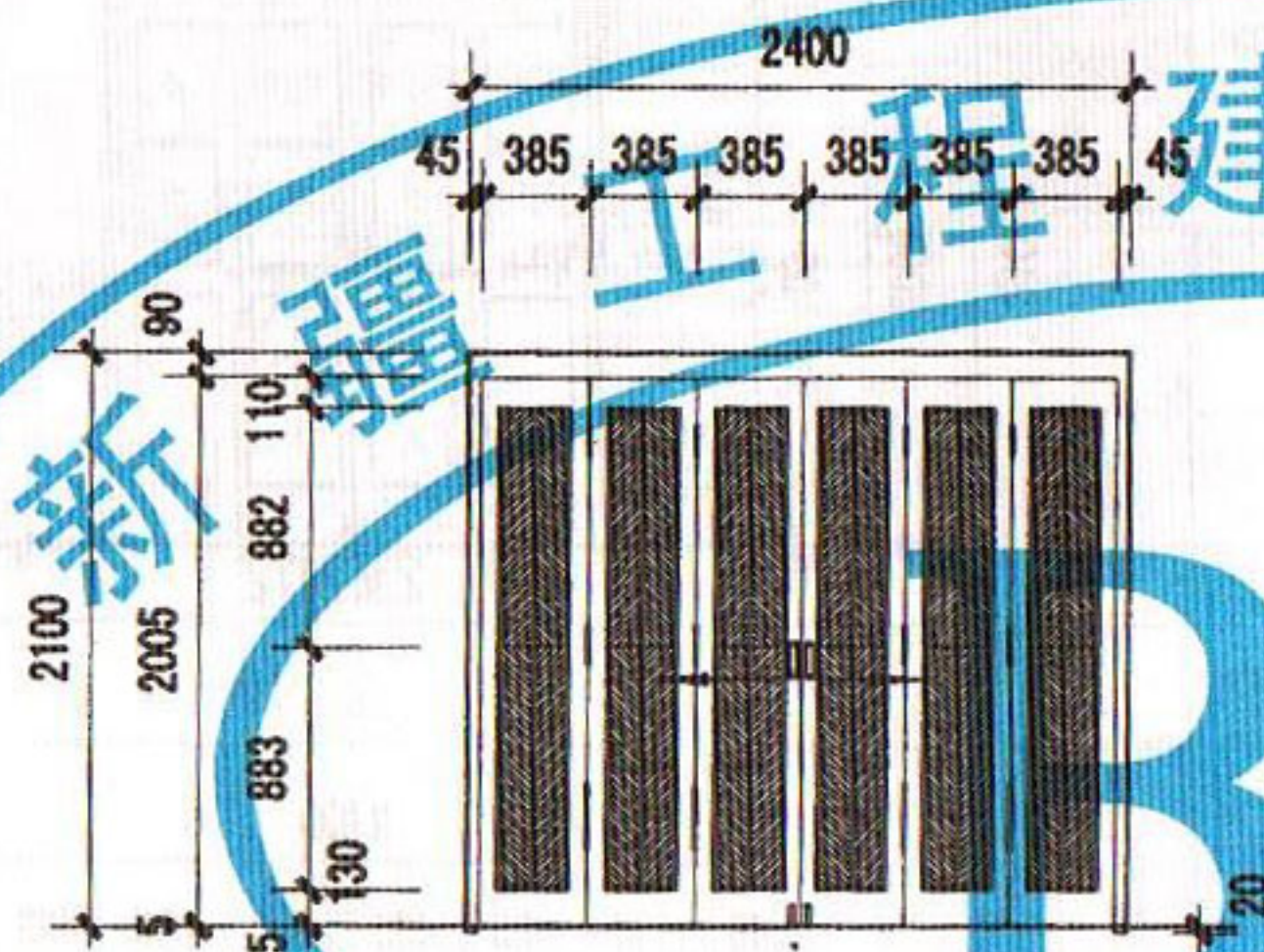
洞口

2400

洞口

1800

2100

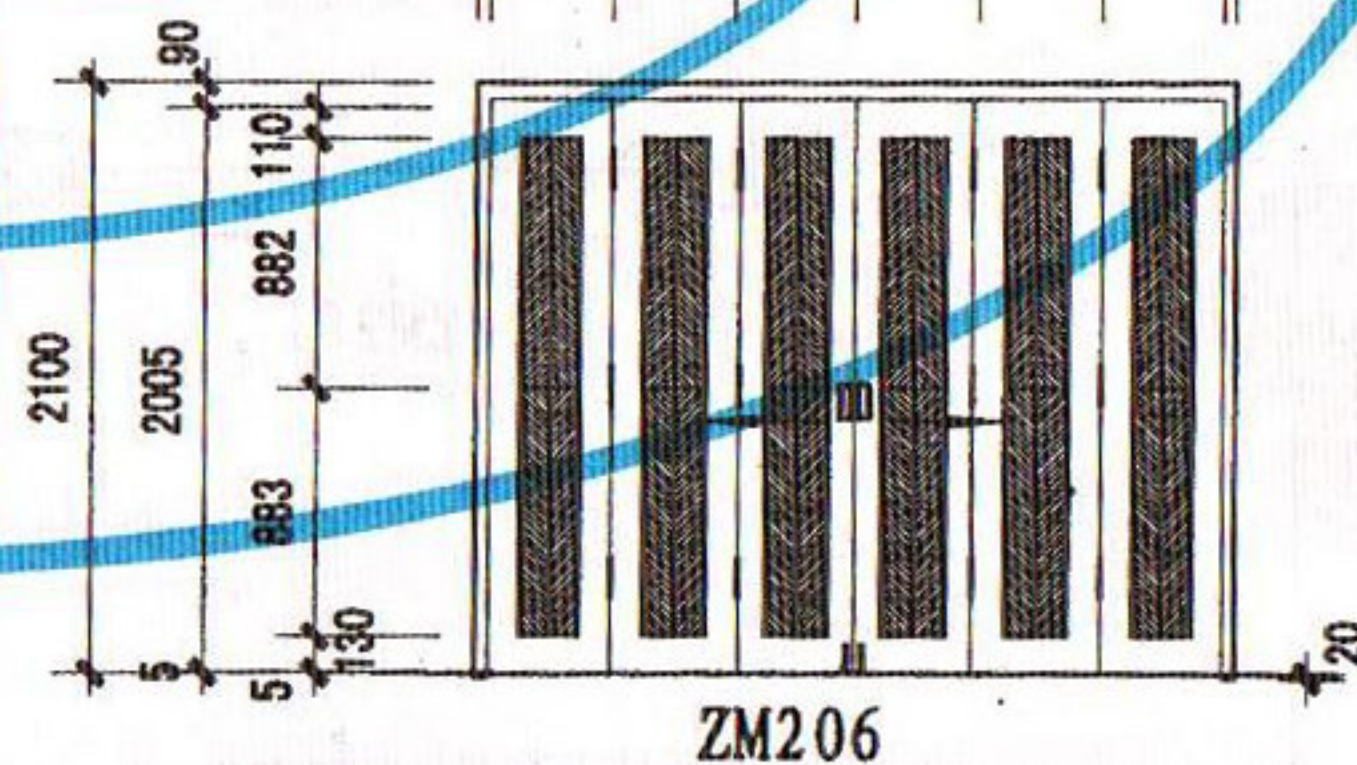


ZM204

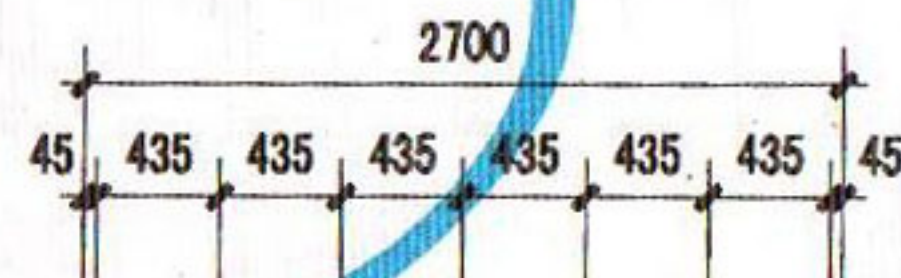
2100

洞口

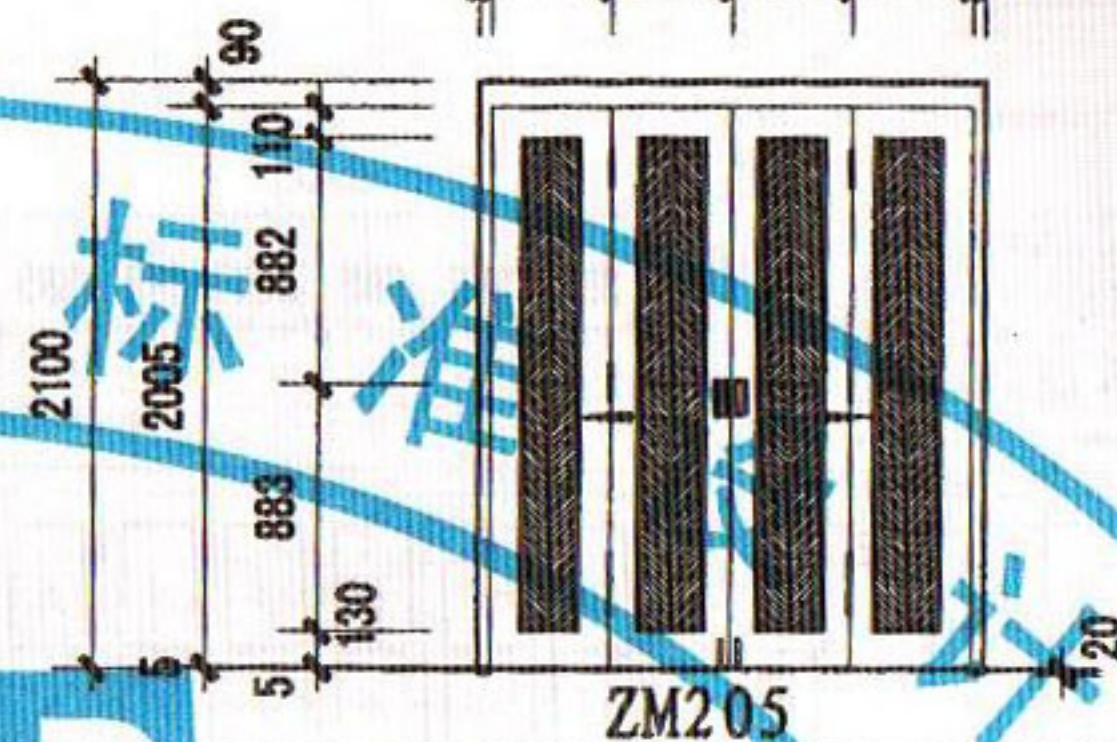
2100



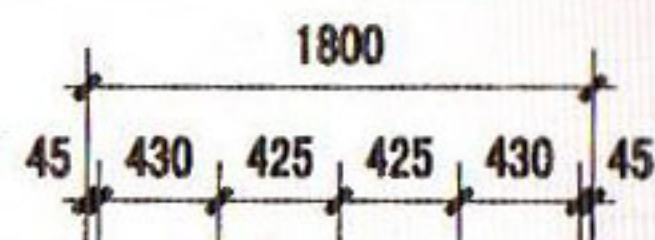
ZM206



2700



ZM205



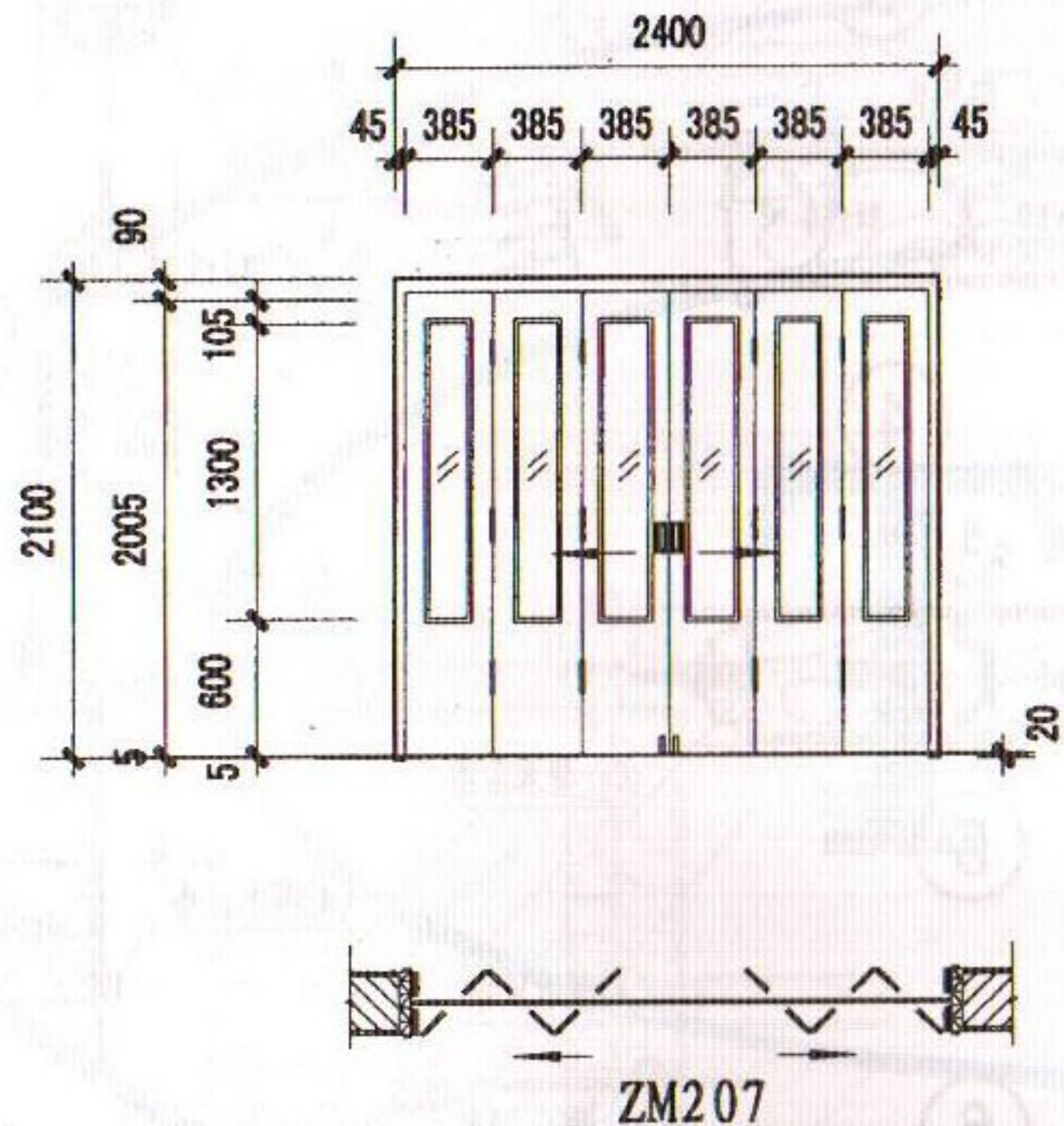
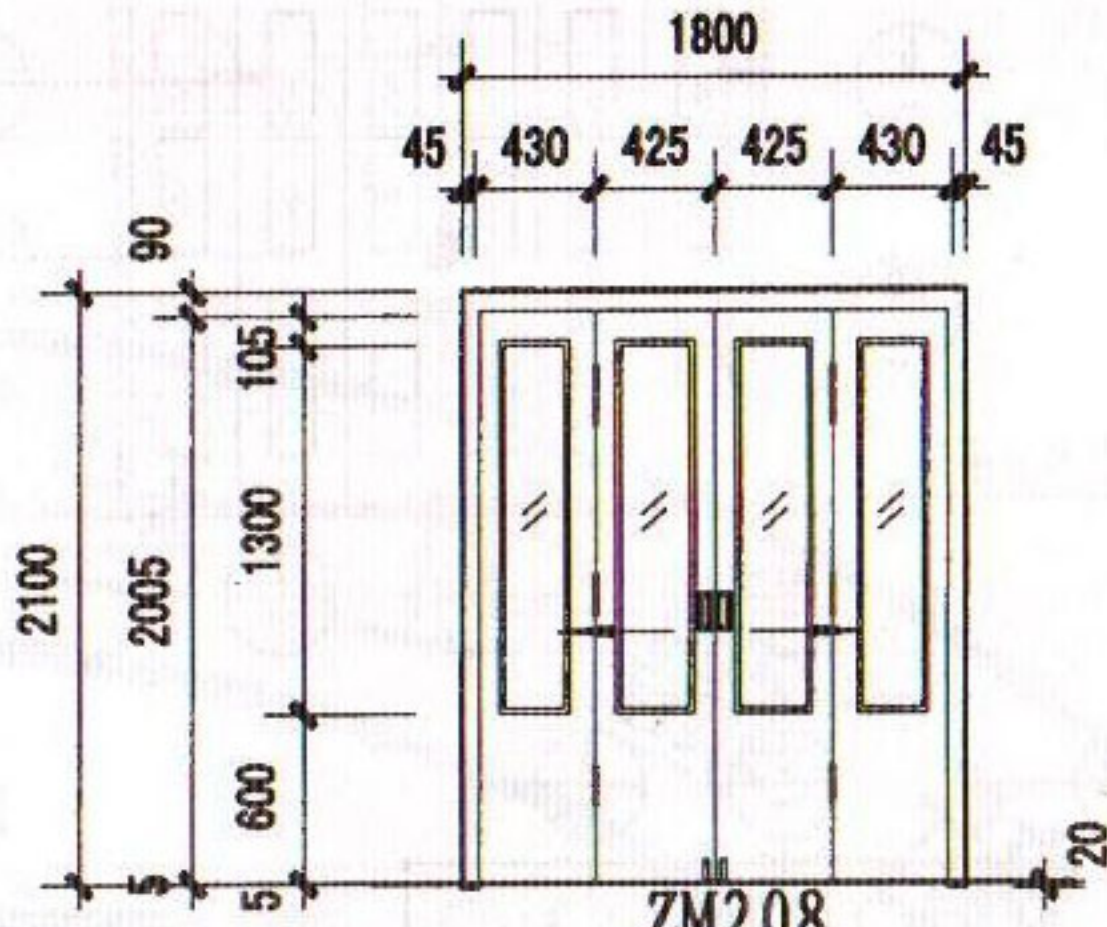
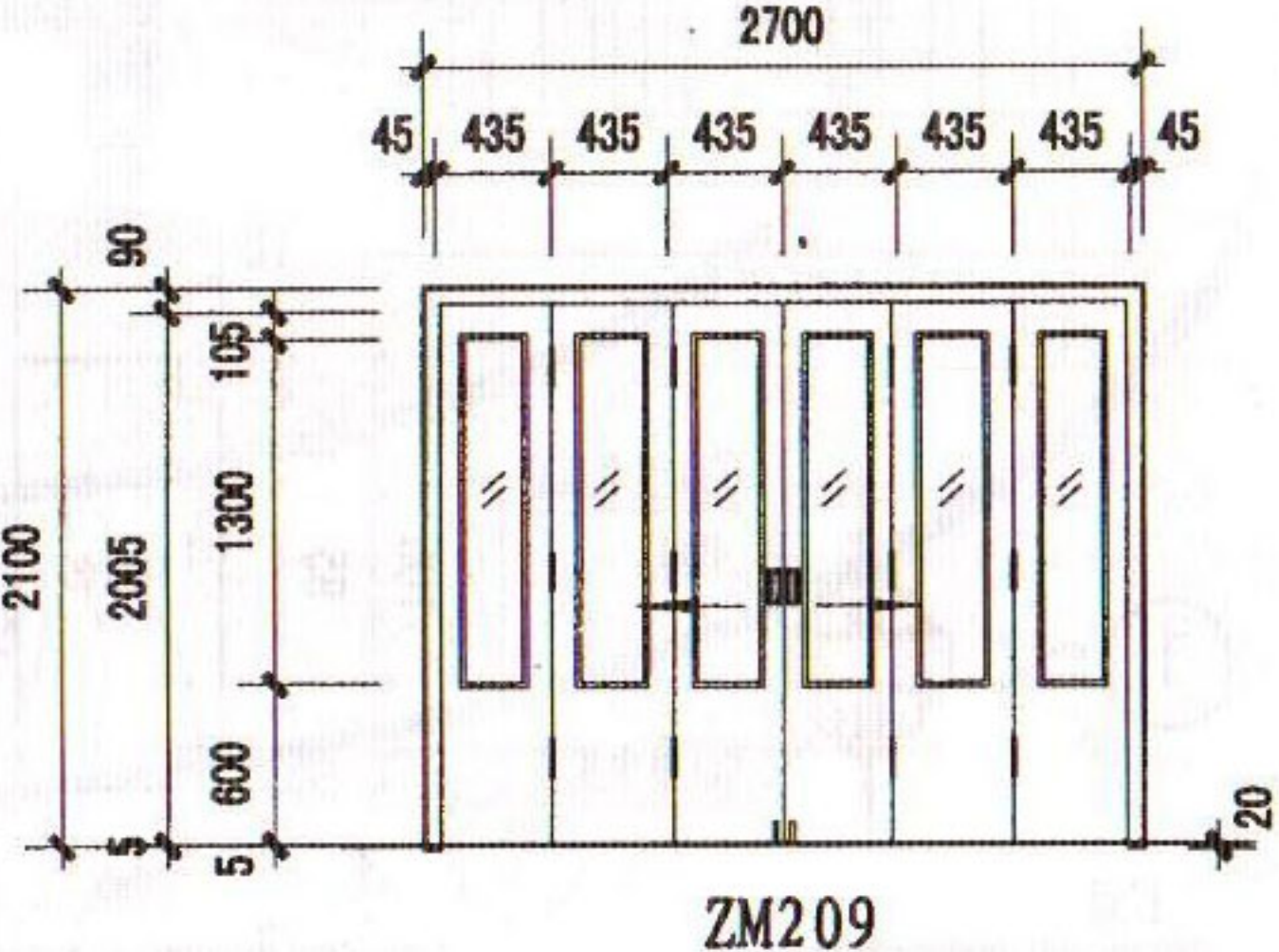
注：门面层图形为红、白榉木纹拼成。

中轴折叠门选用表

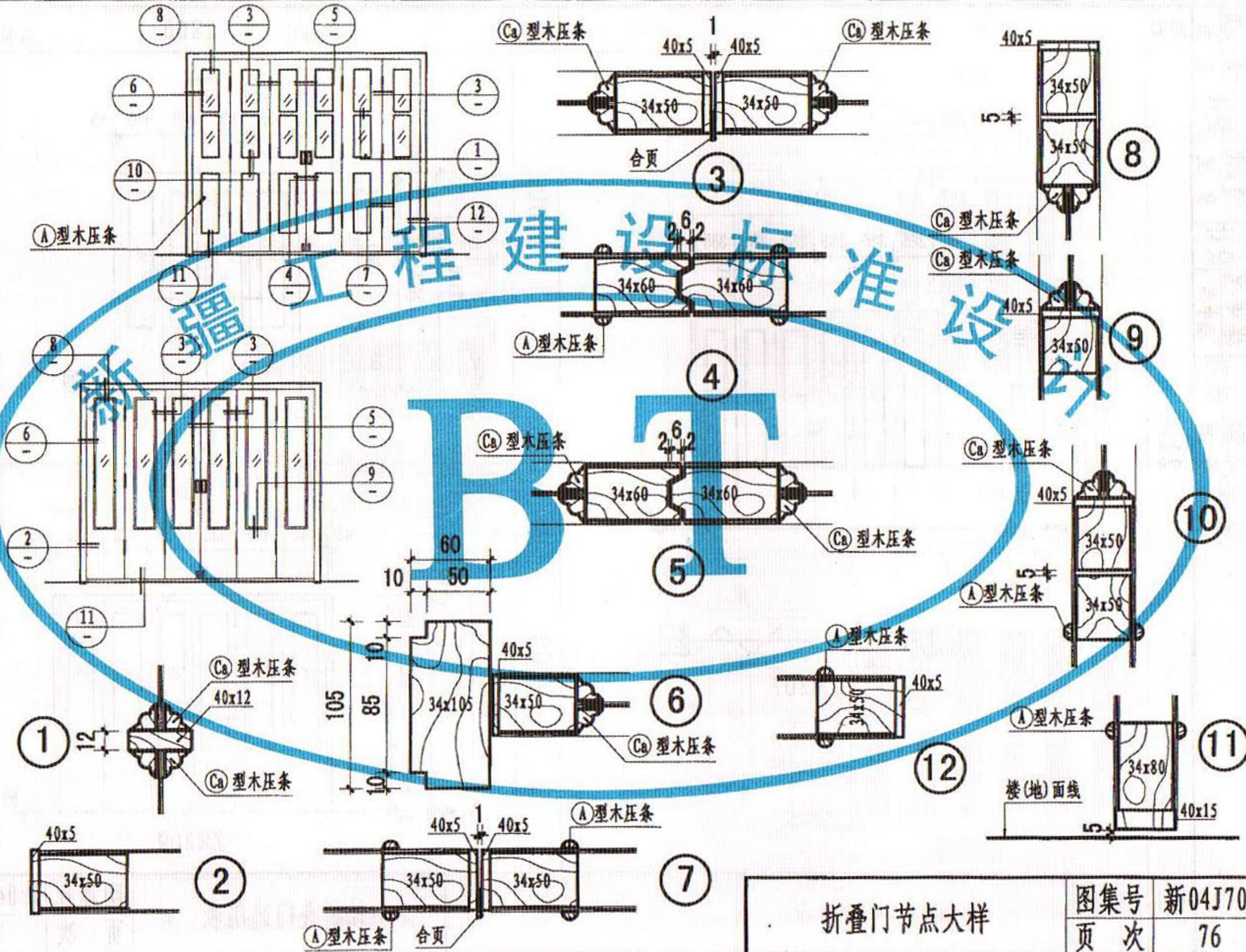
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<div>洞口</div> <div>2400</div> <div>2100</div>  <div>ZM207</div>	<div>洞口</div> <div>1800</div> <div>2100</div>  <div>ZM208</div>
	<div>洞口</div> <div>2700</div> <div>2100</div>  <div>ZM209</div>

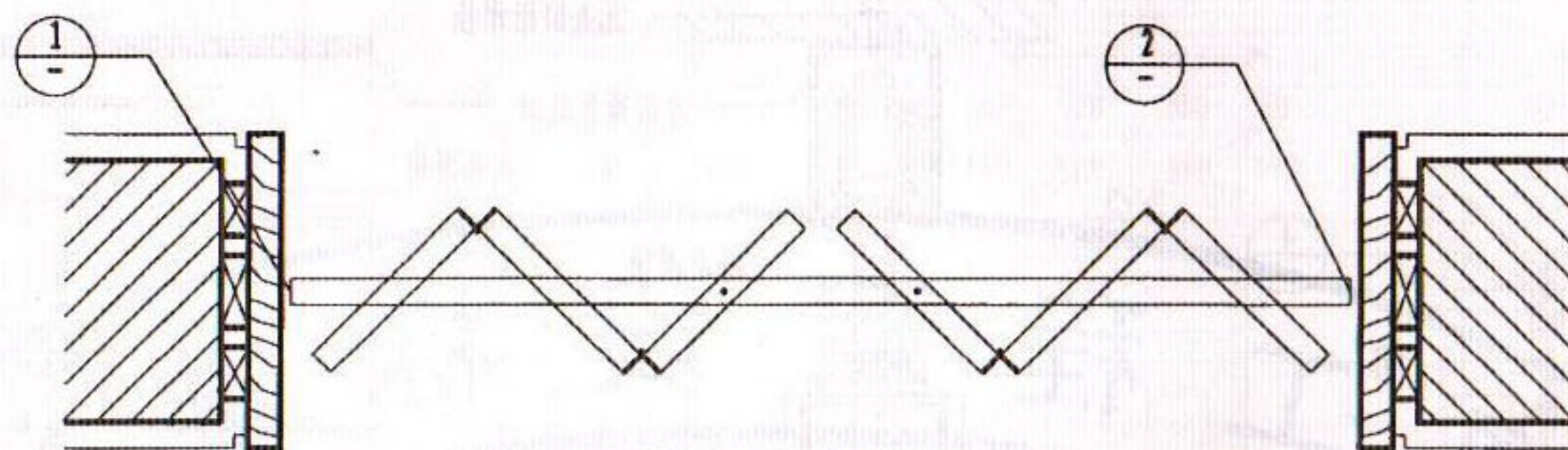




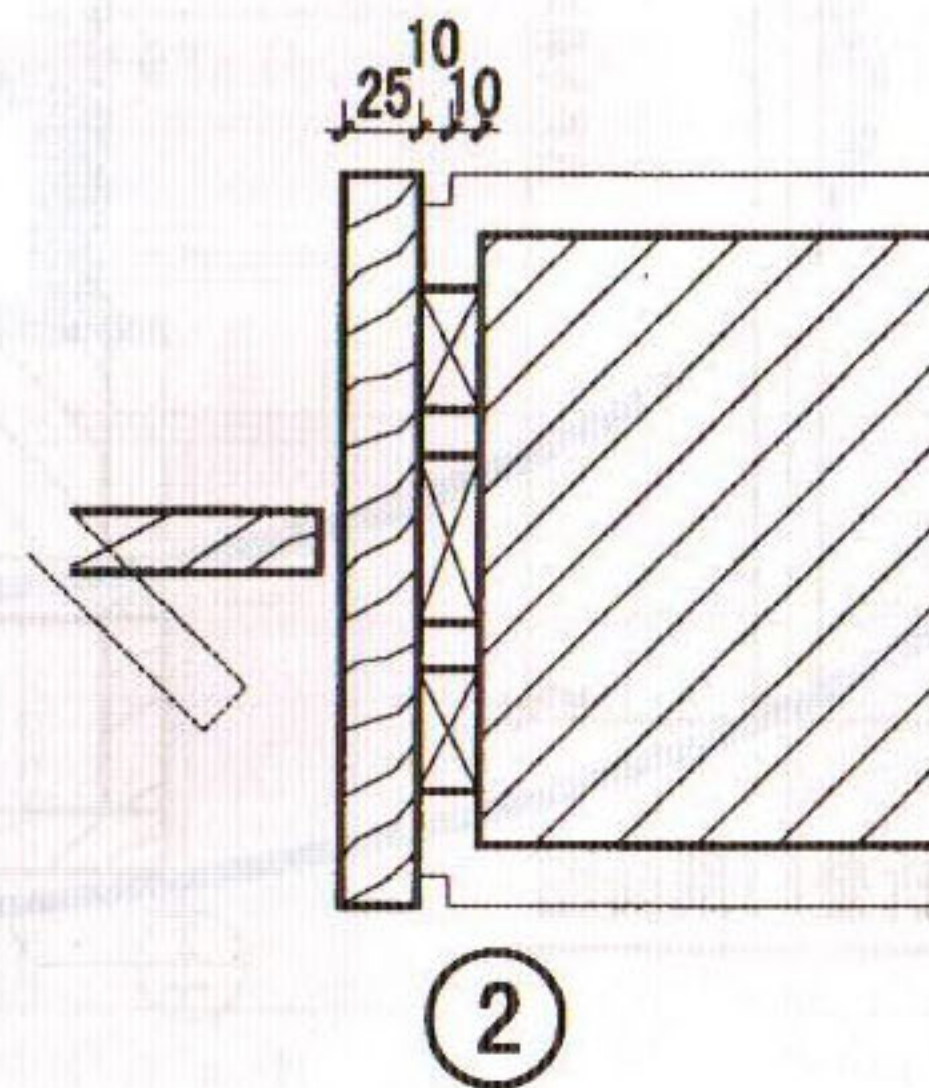
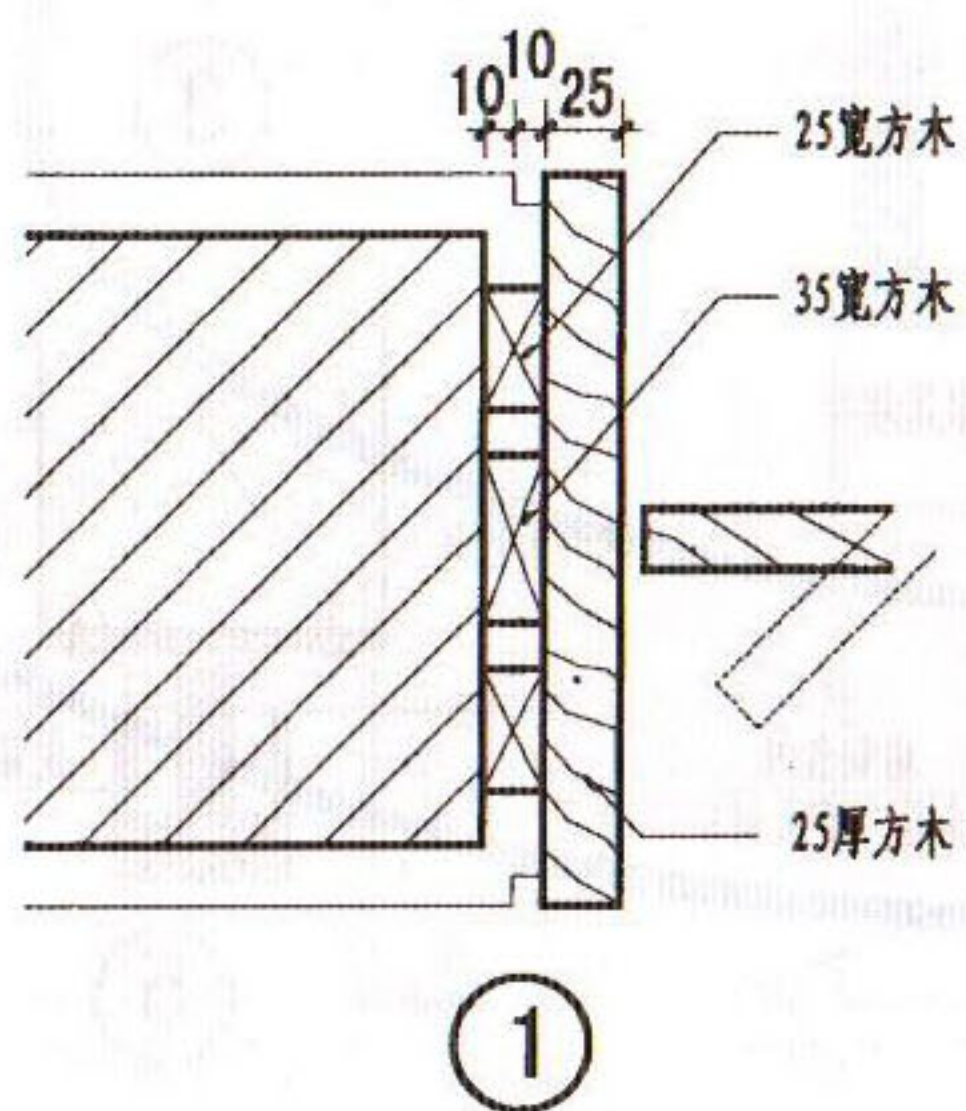
折叠门节点大样

图集号	新04J705
页次	76

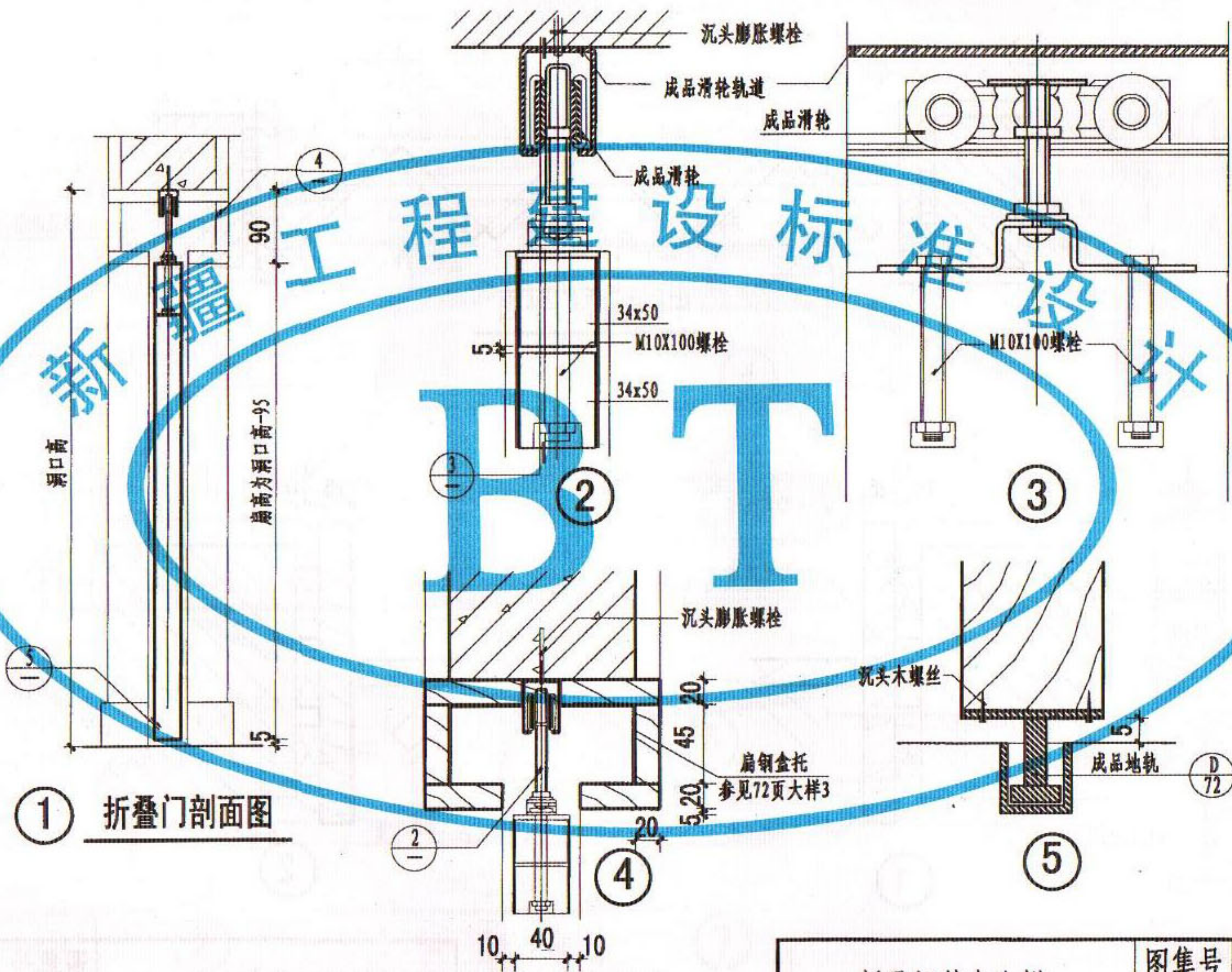




中轴折叠门平面

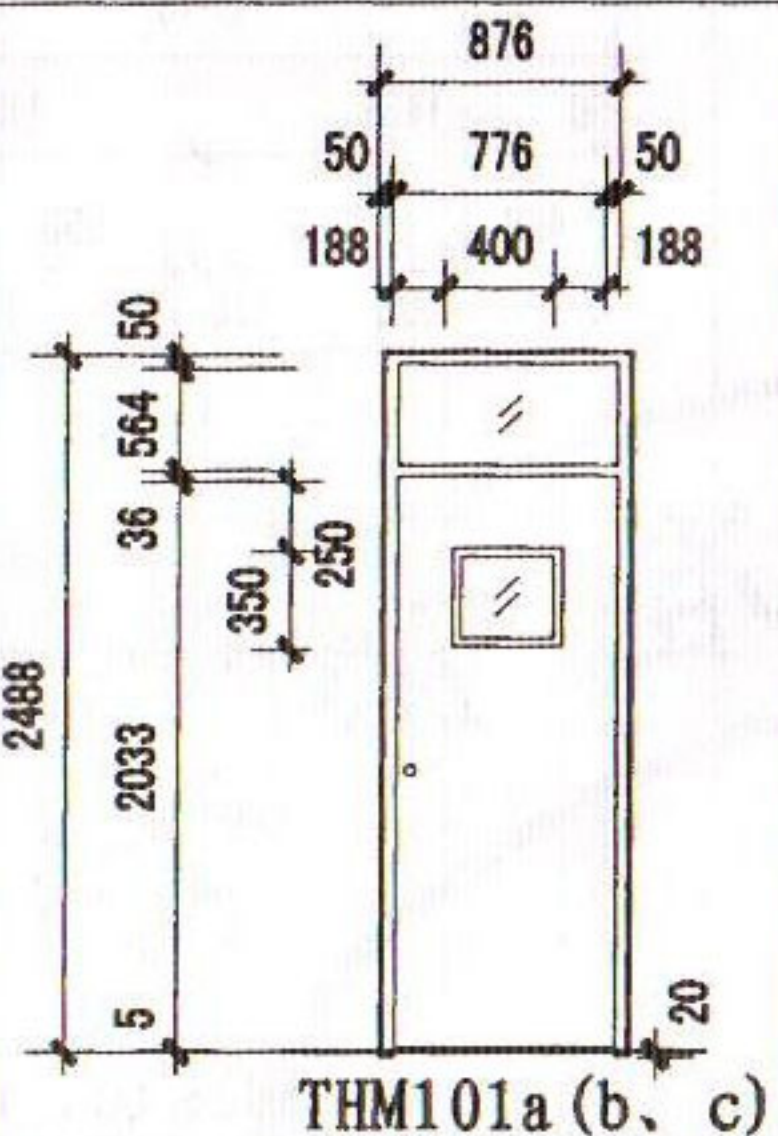
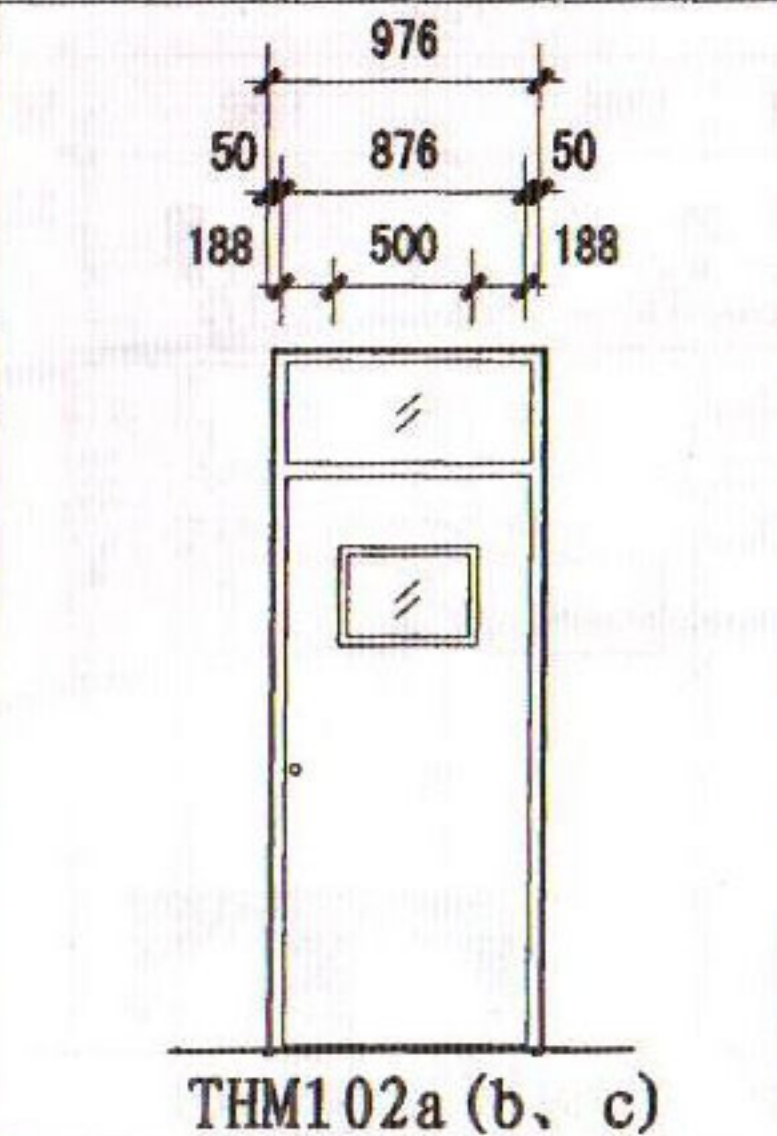
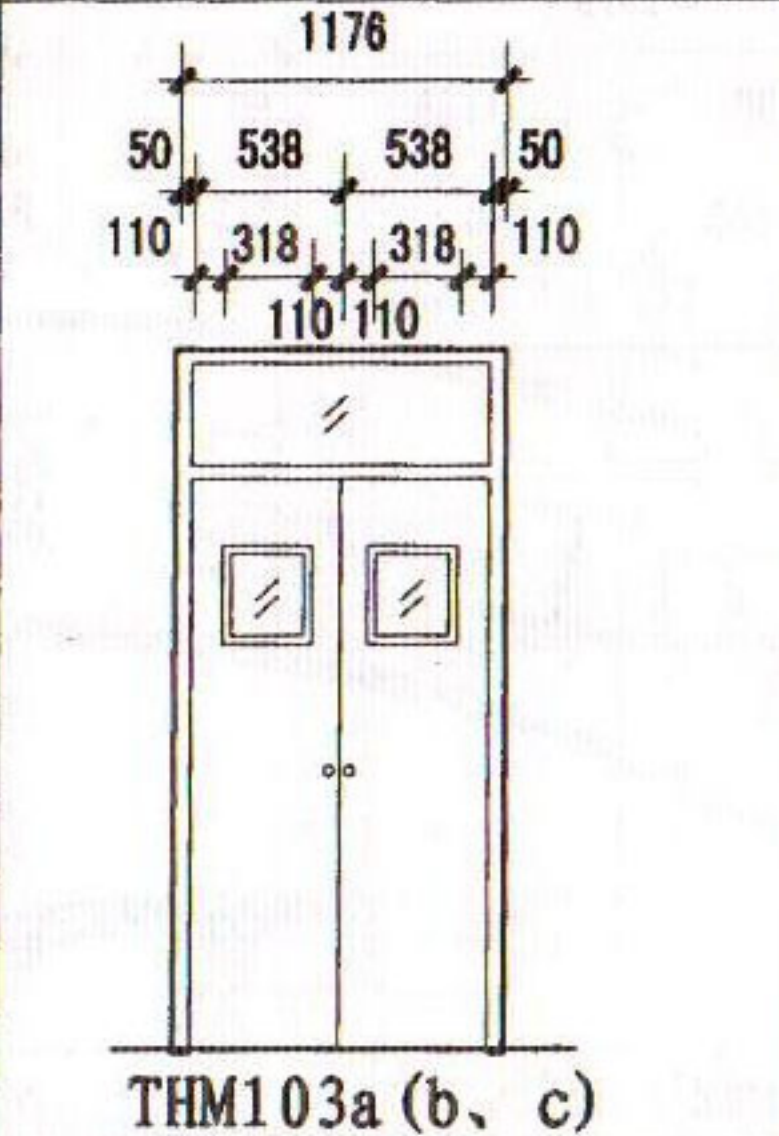
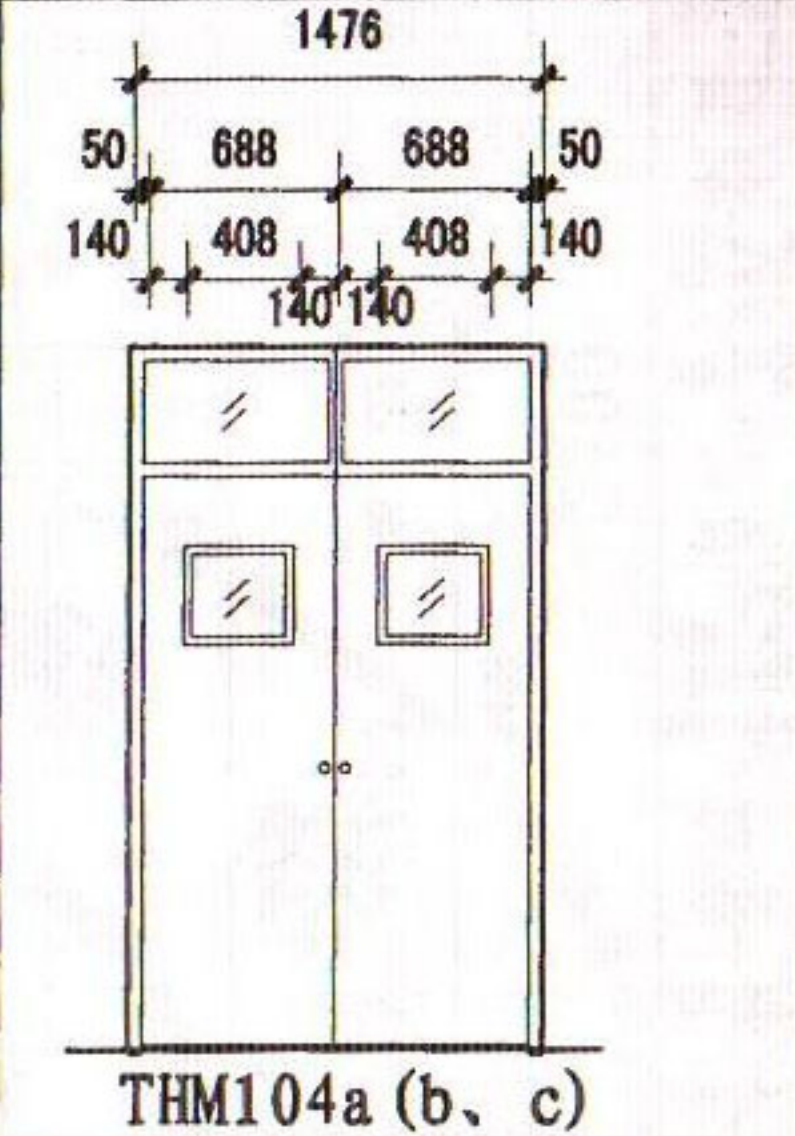
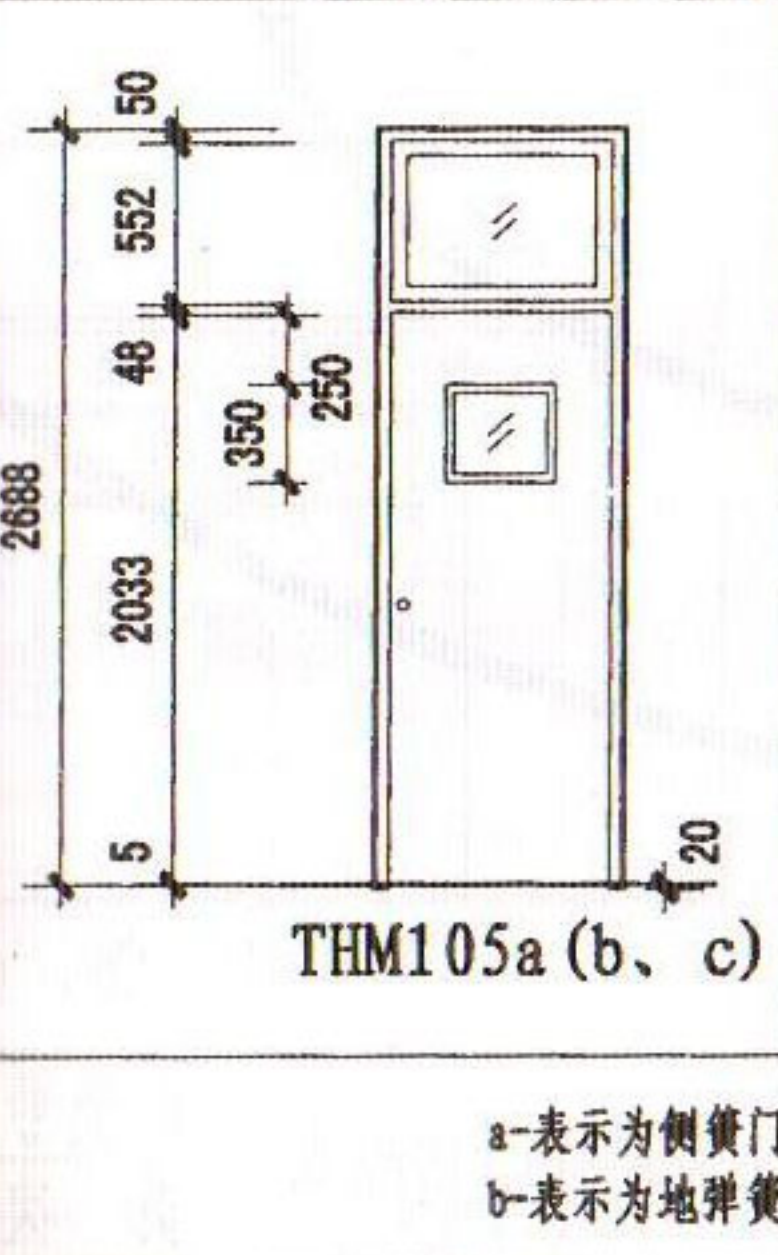
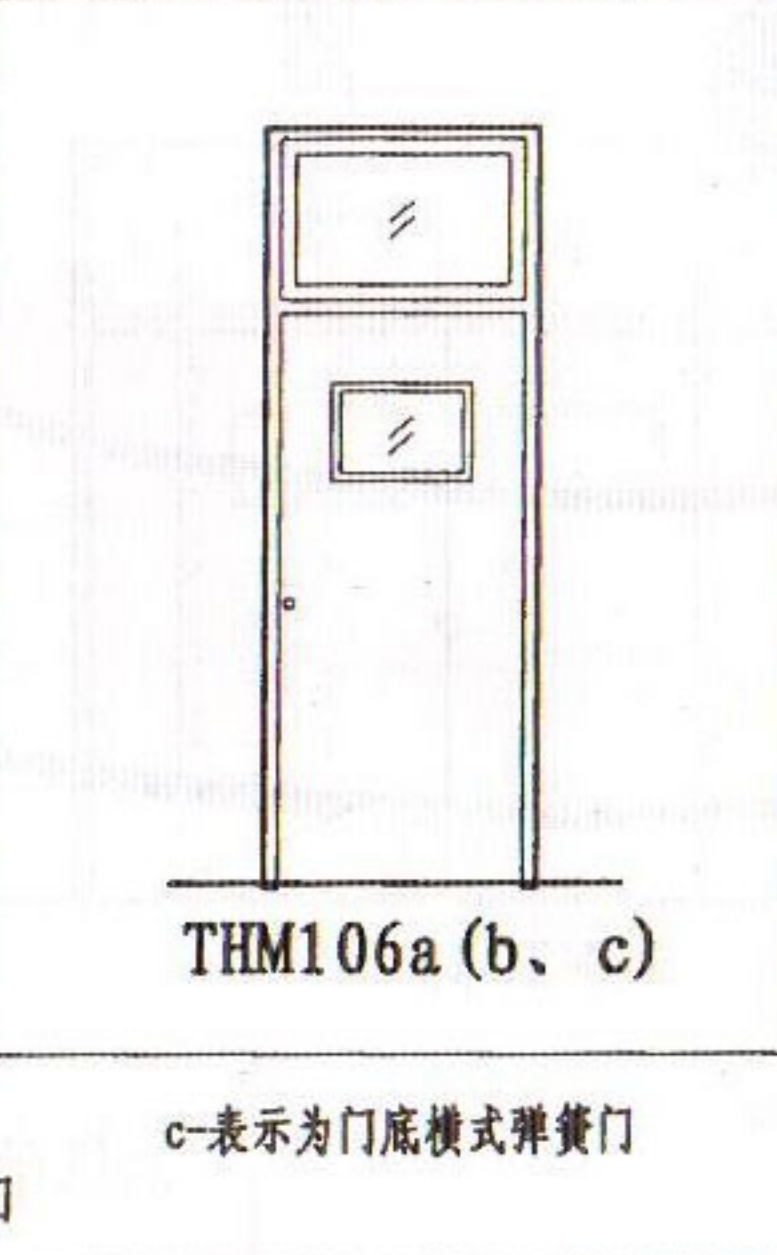
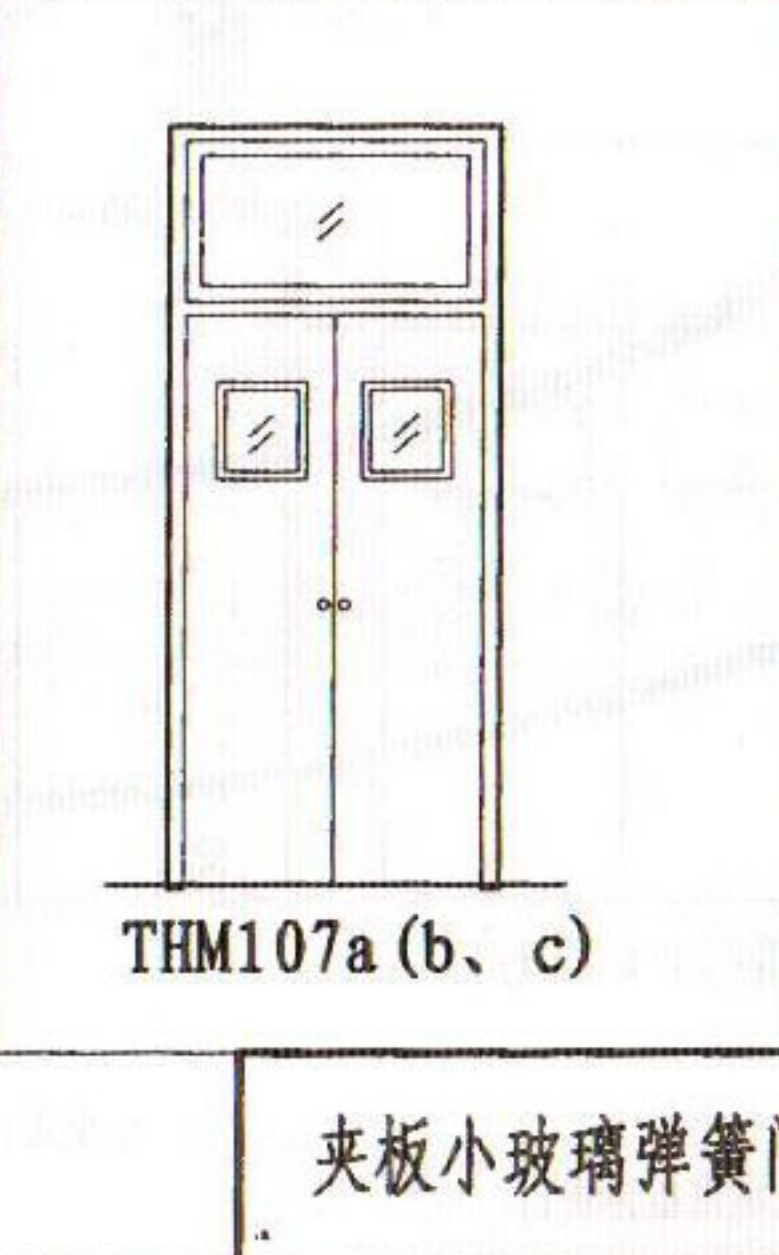
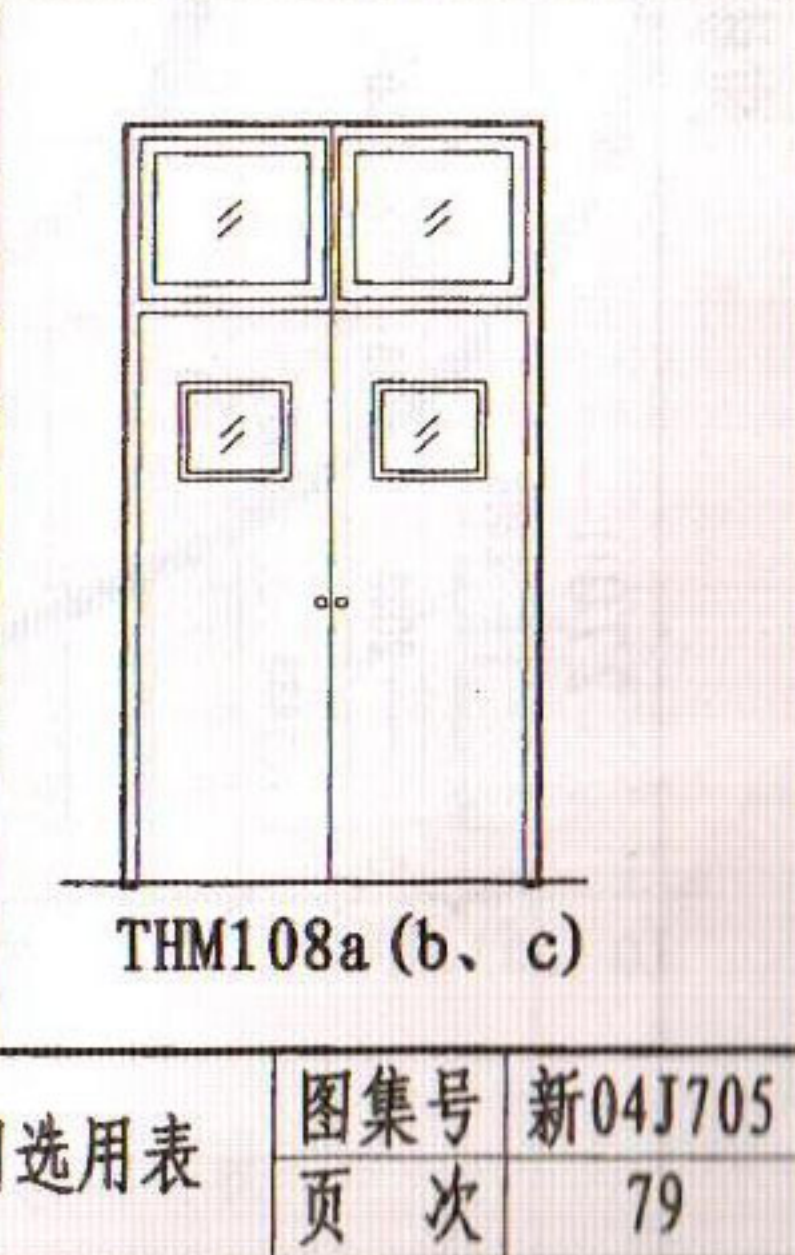






折叠门节点大样



洞口	900	1000	1200	1500
2500	 <p>THM101a (b, c)</p>	 <p>THM102a (b, c)</p>	 <p>THM103a (b, c)</p>	 <p>THM104a (b, c)</p>
2700	 <p>THM105a (b, c)</p>	 <p>THM106a (b, c)</p>	 <p>THM107a (b, c)</p>	 <p>THM108a (b, c)</p>
	<p>a-表示为侧簧门 b-表示为地簧门</p>	<p>c-表示为门底横式弹簧门</p>	<p>夹板小玻璃弹簧门选用表</p>	
			<p>图集号 新04J705 页次 79</p>	



洞口	2400	2700	3000
	<div data-bbox="360 103 1052 398"> <p>2376</p> <p>50 1138 1138 50</p> <p>238 50 500 500 50 238</p> <p>175 175 175 175</p> </div> <div data-bbox="129 398 994 1024"> <p>2500</p> <p>2488</p> <p>50 352 48 350 250</p> <p>2033 1433</p> <p>5 5</p> </div> <div data-bbox="418 420 994 1024"> </div> <p>THM201a (b、c)</p>	<div data-bbox="1196 103 1889 398"> <p>2676</p> <p>50 1288 1288 50</p> <p>338 50 550 550 50 338</p> <p>175 175 175 175</p> </div> <div data-bbox="1225 398 1860 1024"> </div> <p>THM202a (b、c)</p>	<div data-bbox="2062 103 2754 398"> <p>2976</p> <p>50 1438 1438 50</p> <p>488 50 650 650 50 488</p> <p>175 175 175 175</p> </div> <div data-bbox="2090 398 2725 1024"> </div> <p>THM203a (b、c)</p>
2700	<div data-bbox="129 1153 994 1886"> <p>2688</p> <p>50 552 48 350 250</p> <p>2033 1433</p> <p>5 5</p> </div> <div data-bbox="418 1218 994 1886"> </div> <p>THM204a (b、c)</p>	<div data-bbox="1225 1218 1860 1886"> </div> <p>THM205a (b、c)</p>	<div data-bbox="2090 1218 2725 1886"> </div> <p>THM206a (b、c)</p>

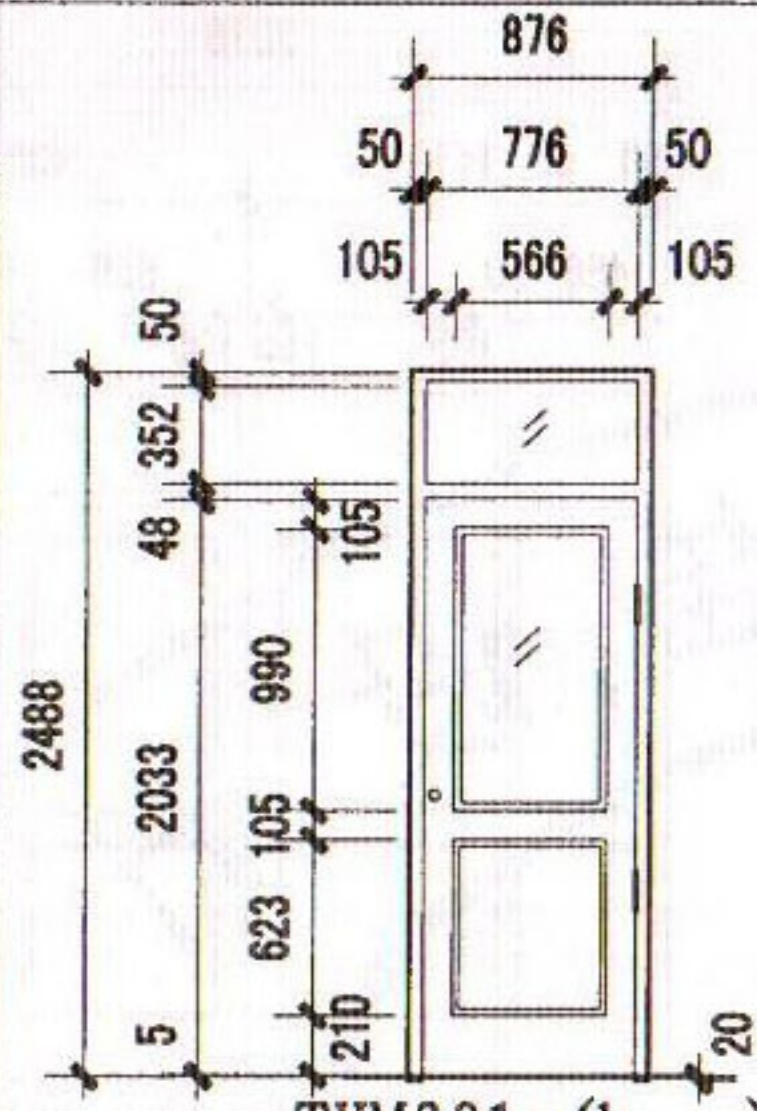
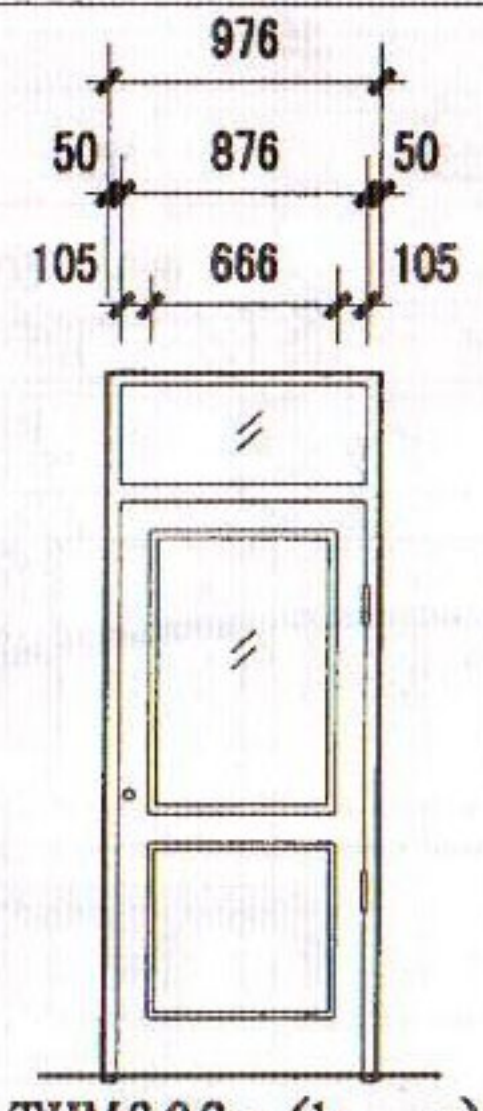
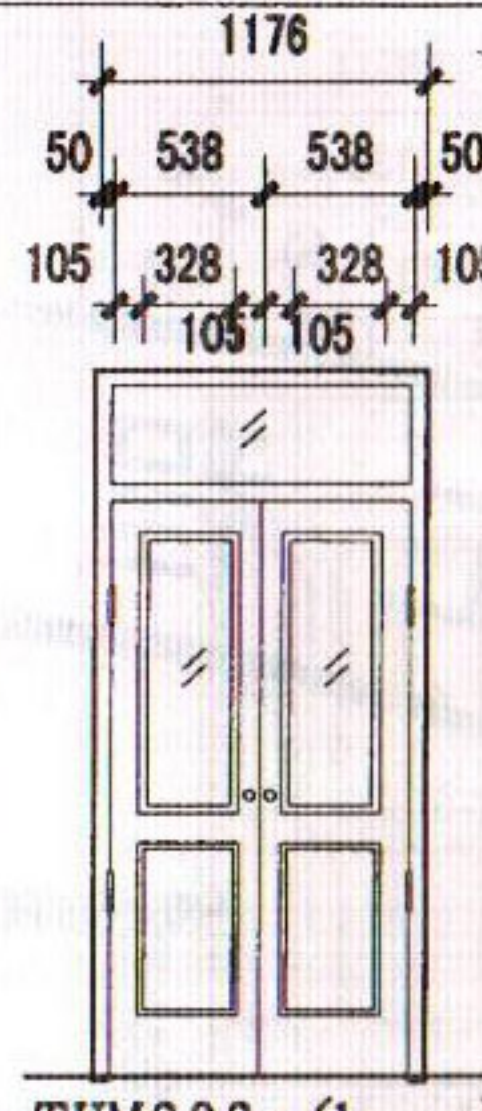
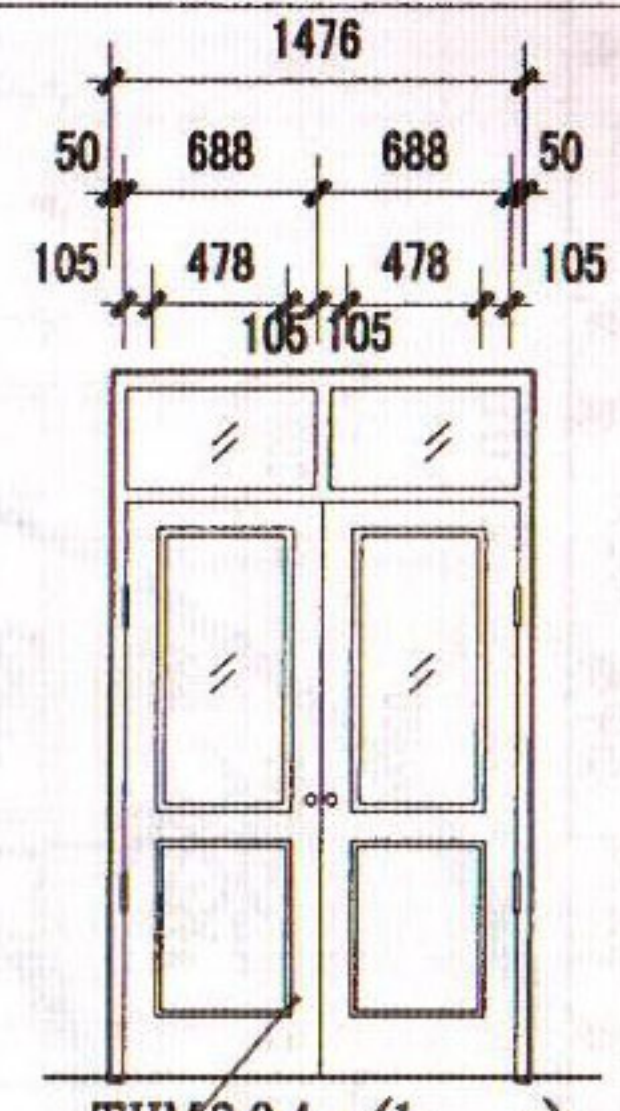
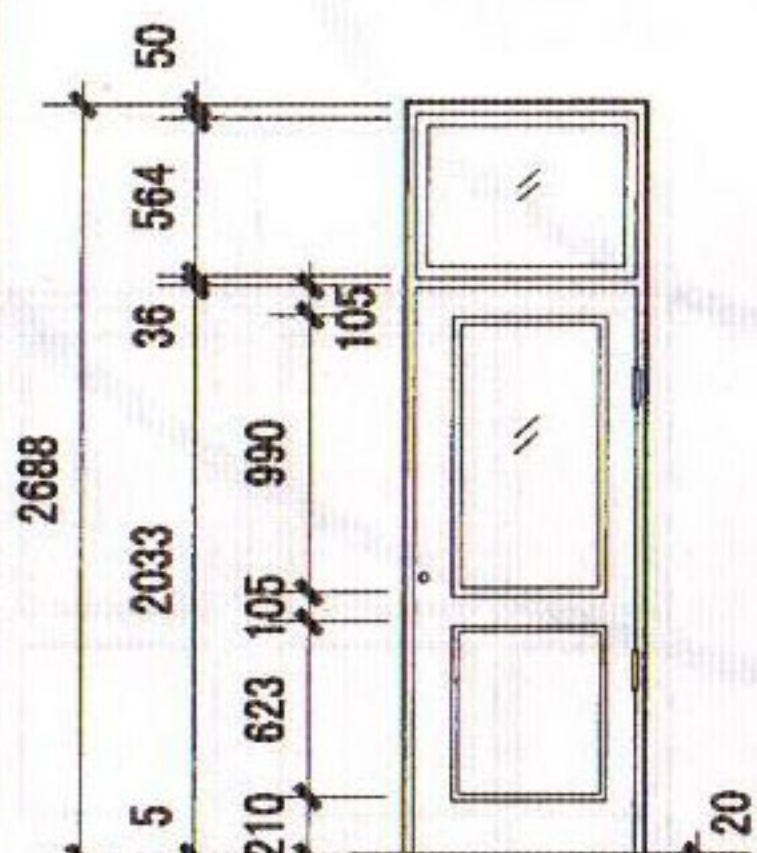
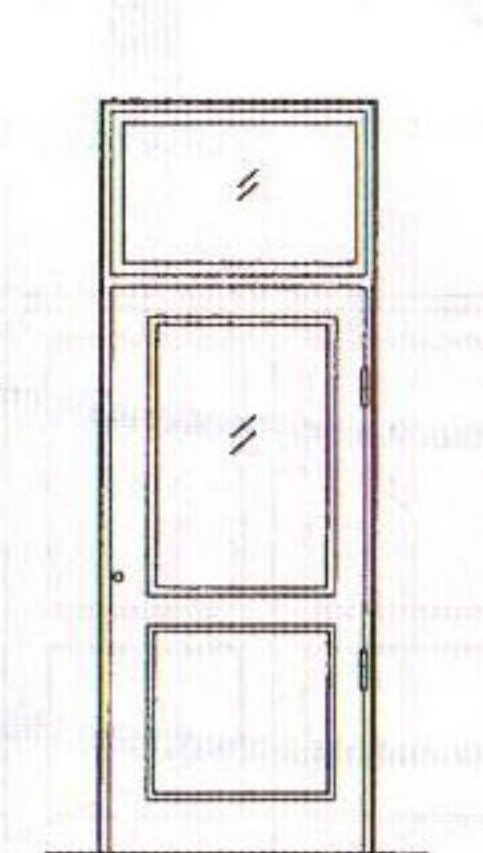
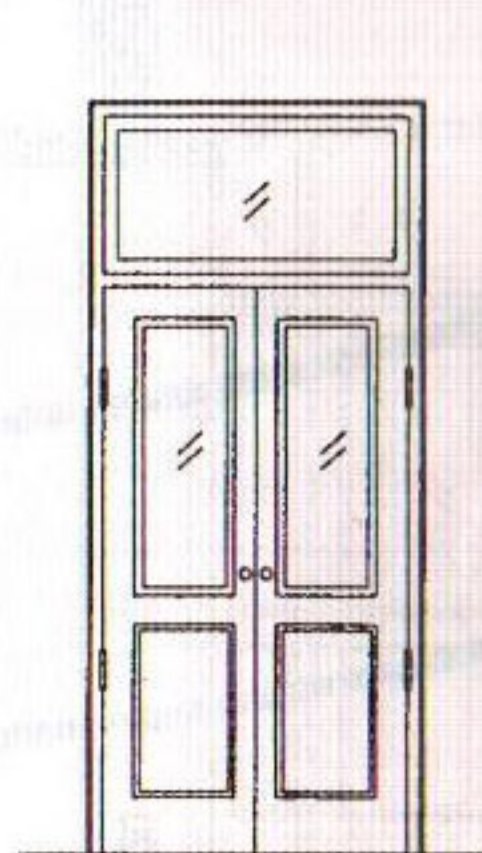
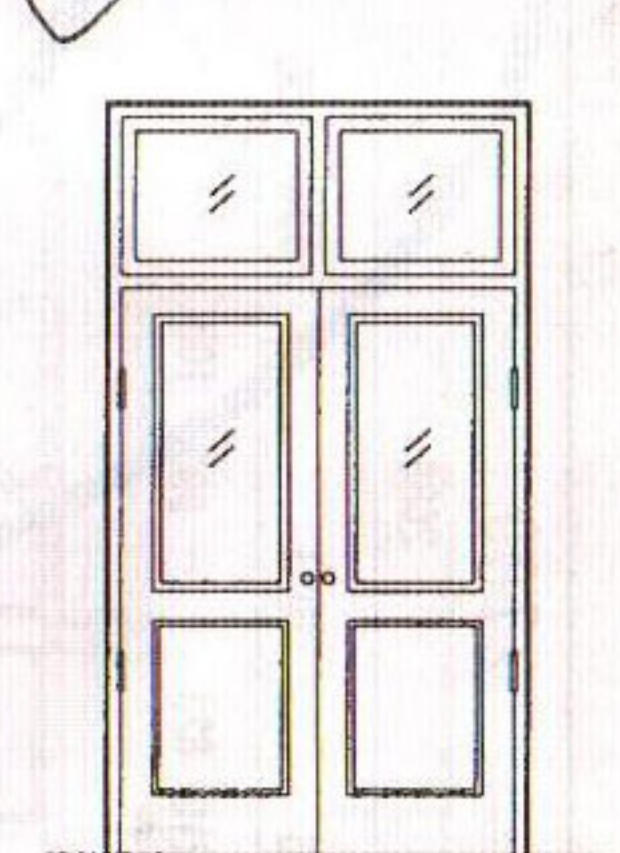
a-表示为侧簧门  
b-表示为地簧门

c-表示为门底模式弹簧门

夹板小玻璃弹簧门选用表

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洞口	900	1000	1200	1500
2500	 <p>THM301a (b、c)</p>	 <p>THM302a (b、c)</p>	 <p>THM303a (b、c)</p>	 <p>THM304a (b、c)</p>
2700	 <p>THM305a (b、c)</p>	 <p>THM306a (b、c)</p>	 <p>THM307a (b、c)</p>	 <p>THM308a (b、c)</p>
<p>a-表示为侧簧门      c-表示为门底模式弹簧门</p> <p>b-表示为地簧门</p>				
<p>实木镶板半玻璃弹簧门选用表</p>				<p>图集号 新04J705</p> <p>页 次 81</p>



洞口

2400

2700

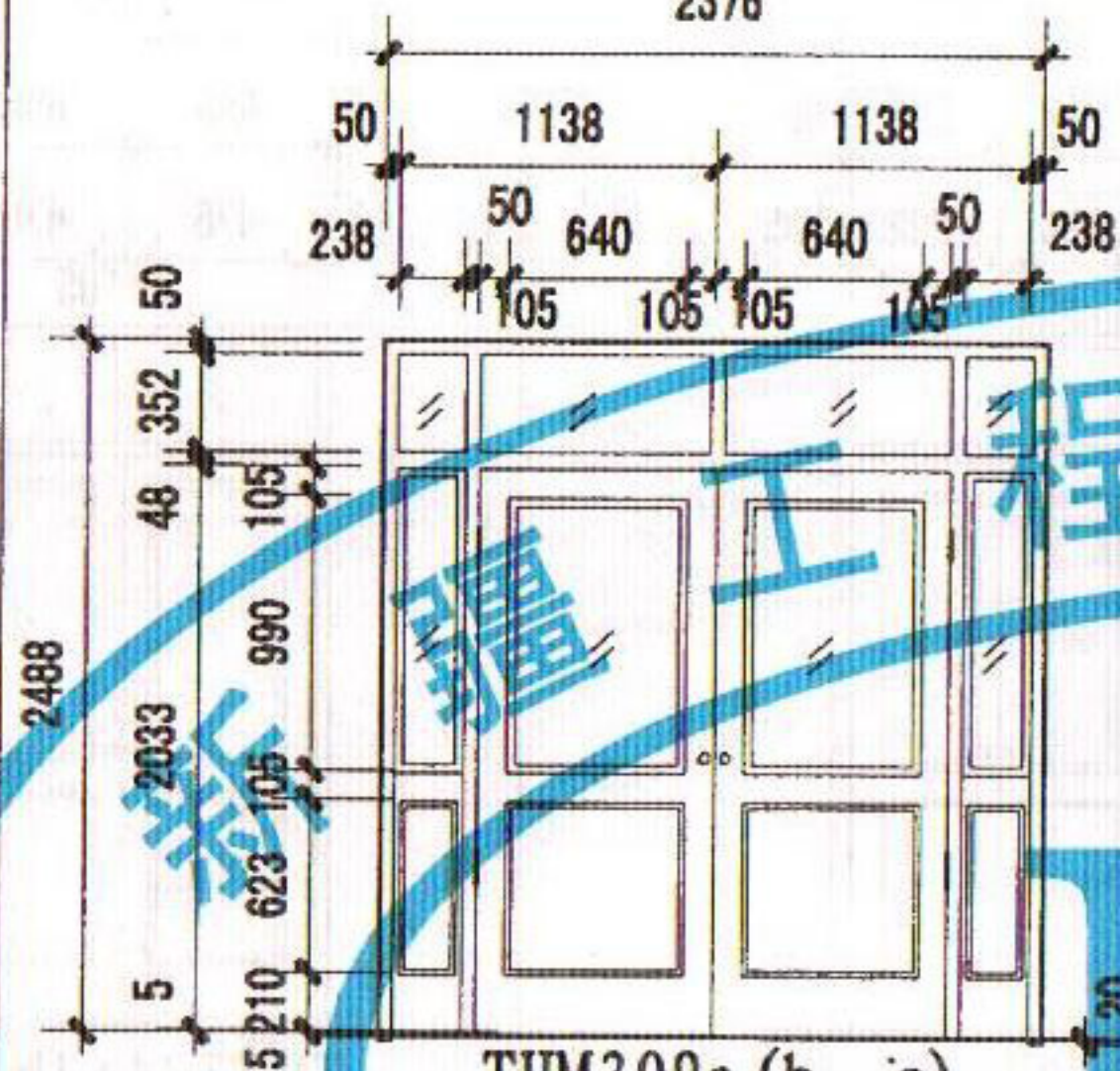
3000

2500

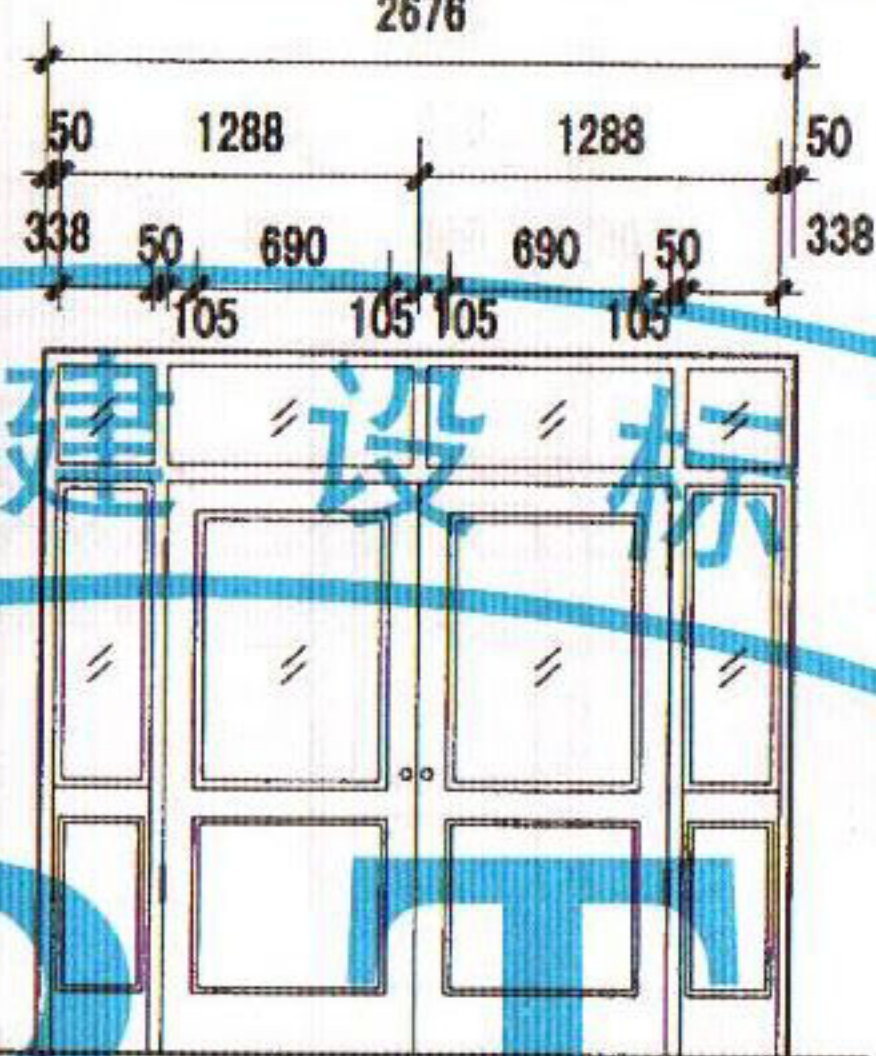
2376

2676

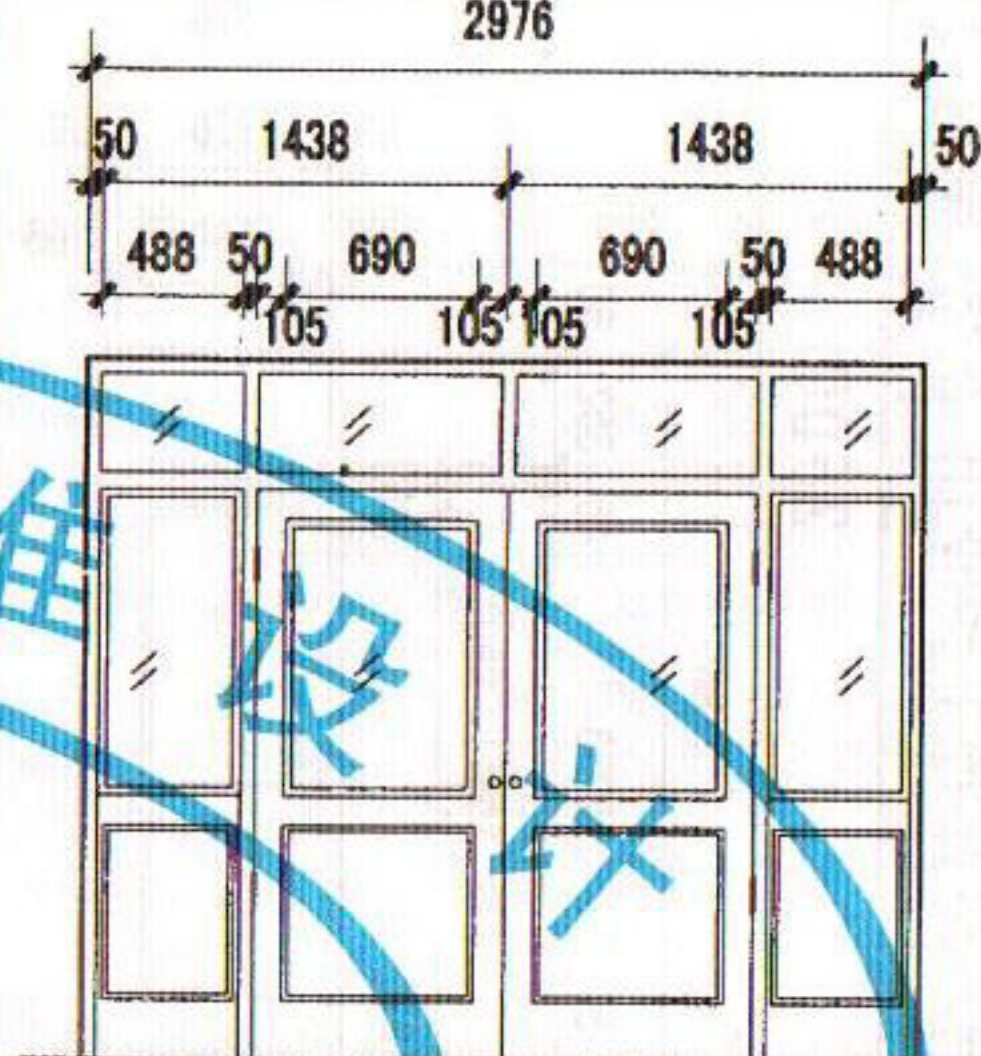
2976



THM309a (b, c)

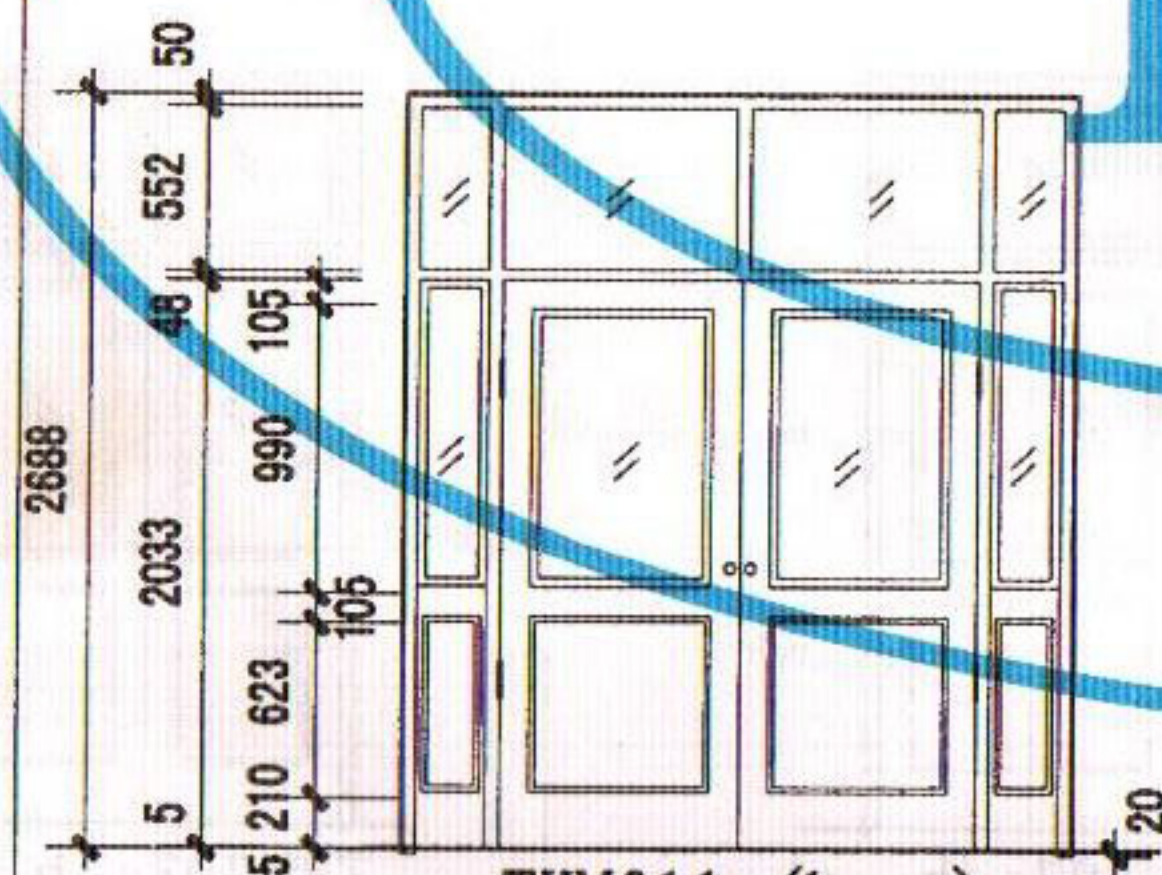


THM310a (b, c)

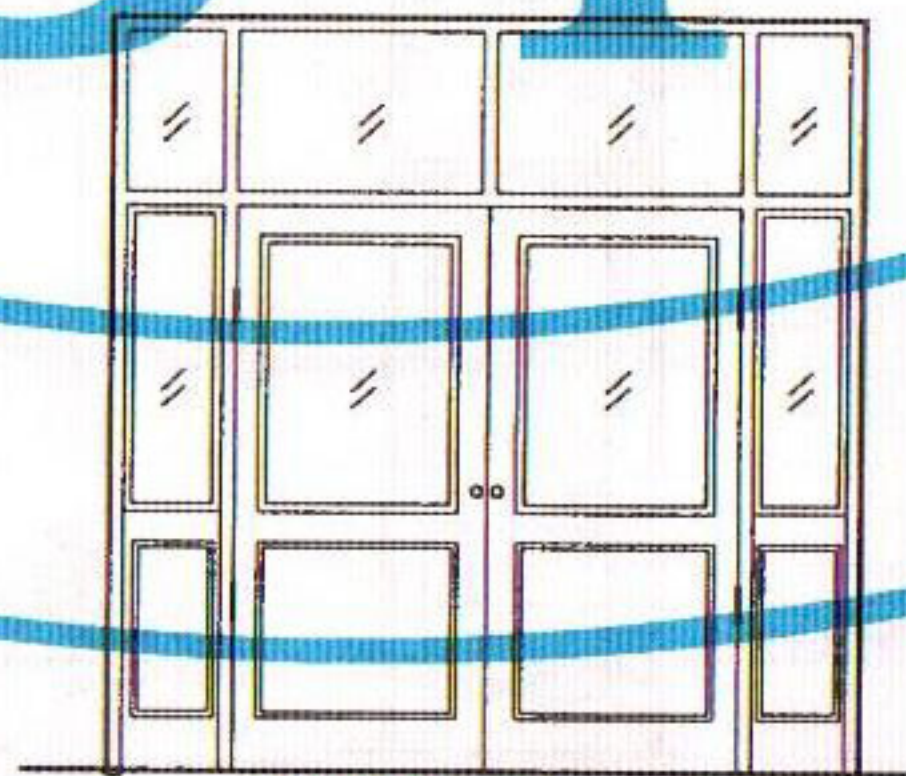


THM310a (b, c)

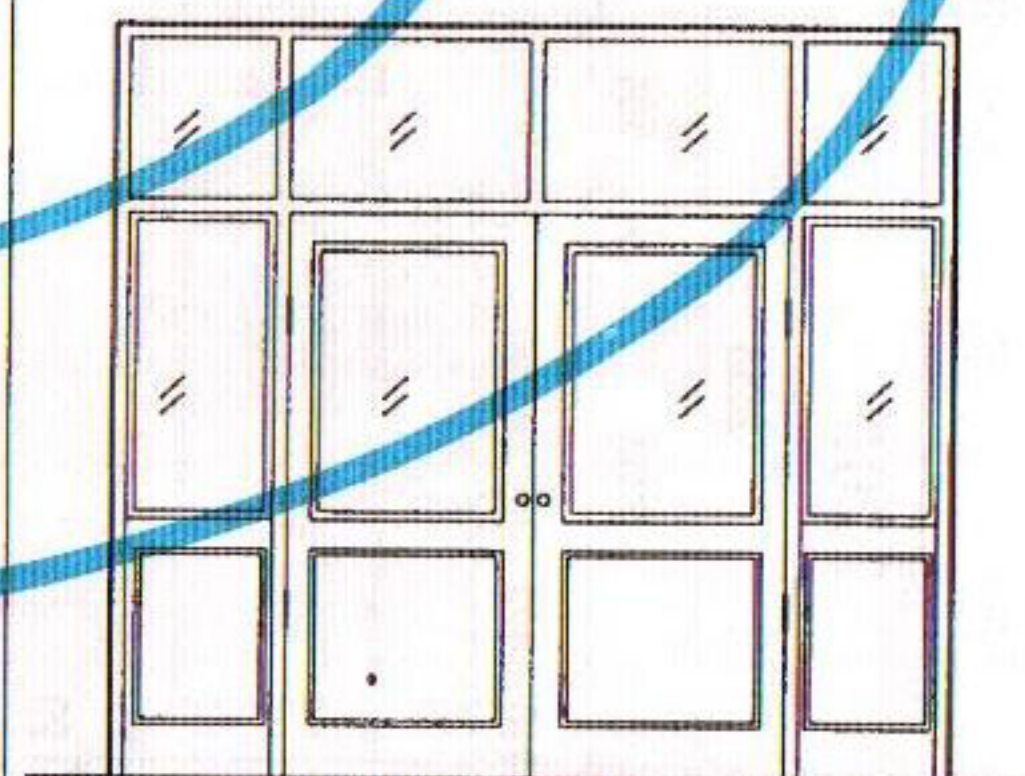
2700



THM311a (b, c)



THM312a (b, c)



THM312a (b, c)

a-表示为侧簧门  
b-表示为地簧门

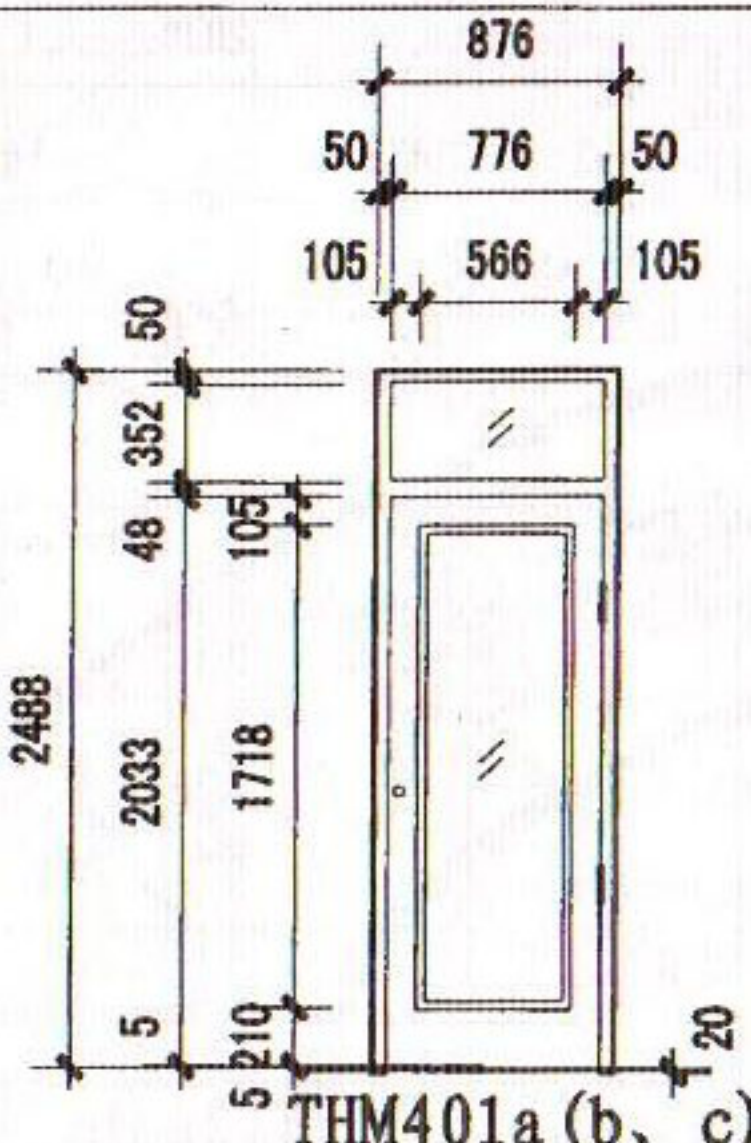
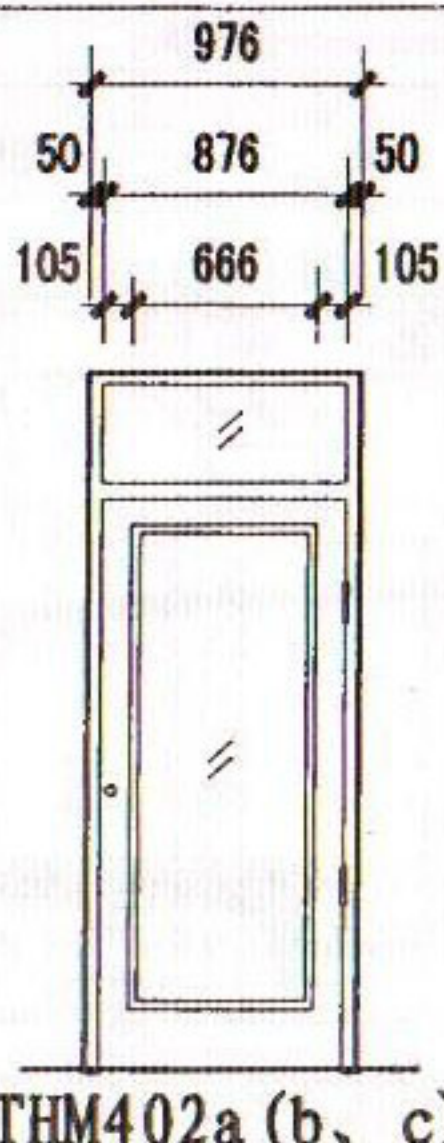
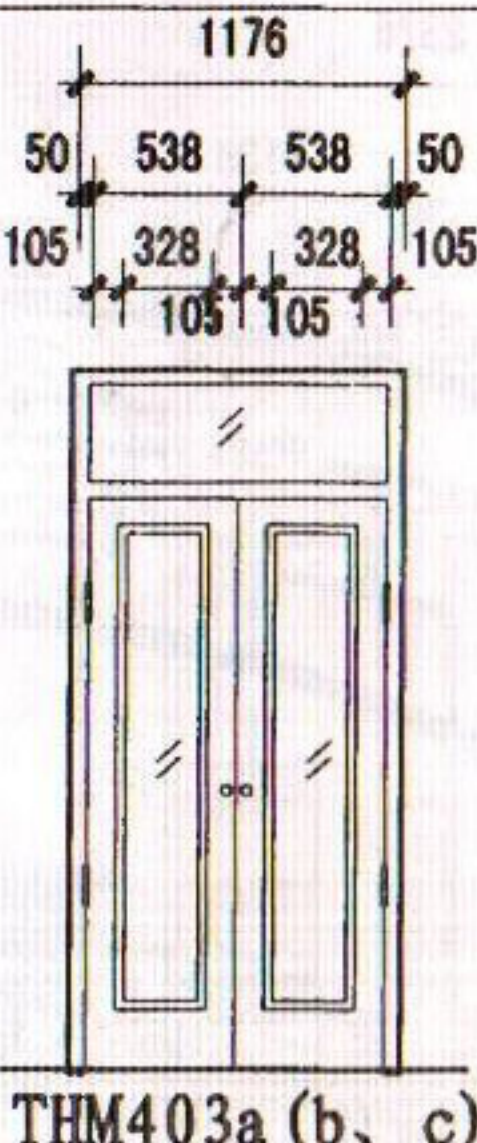
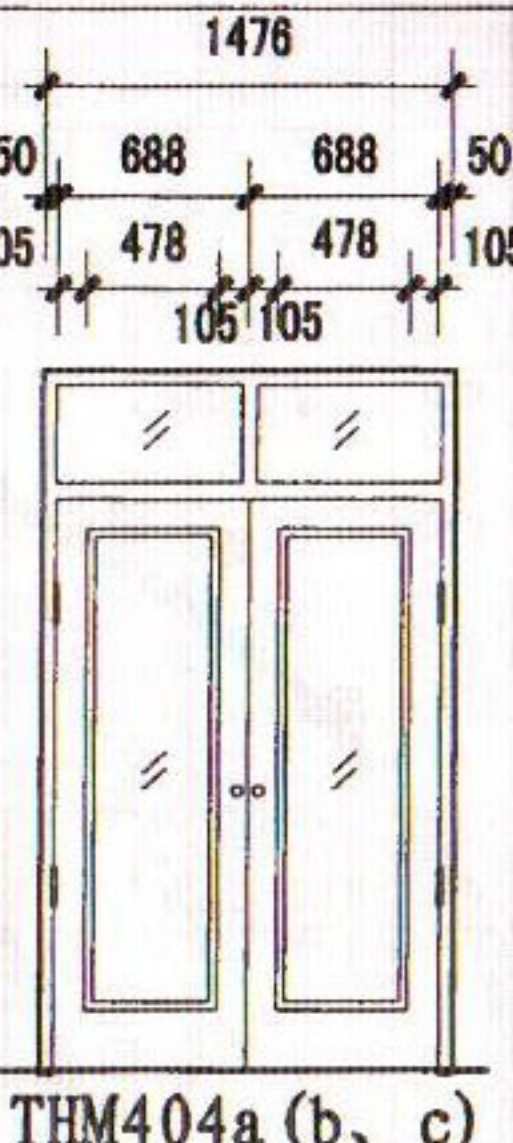
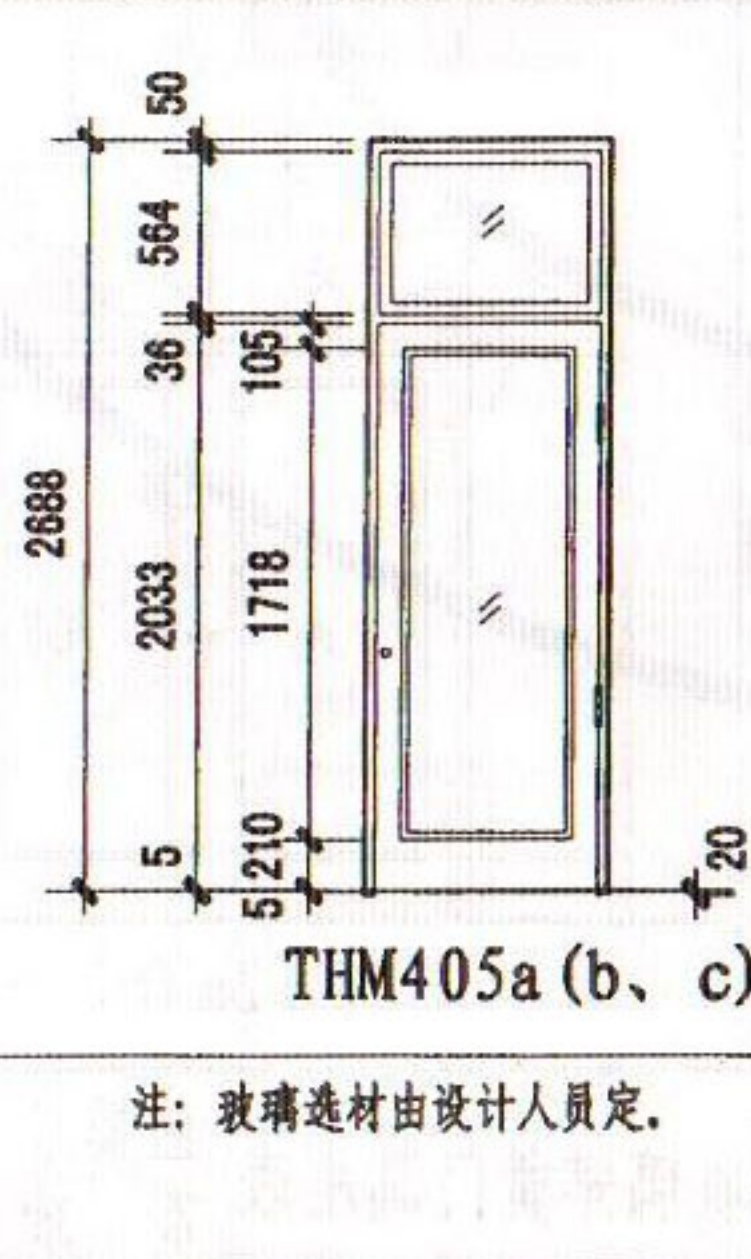
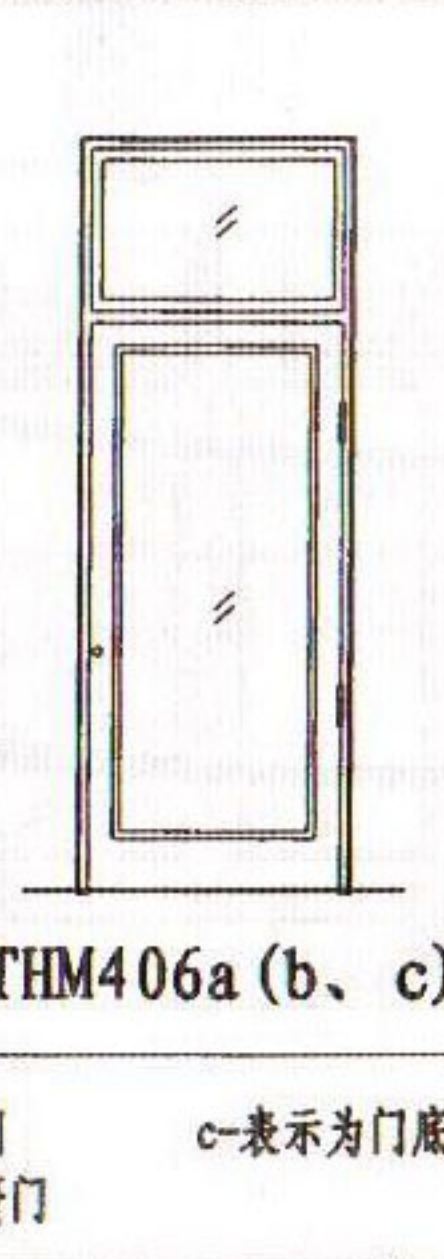
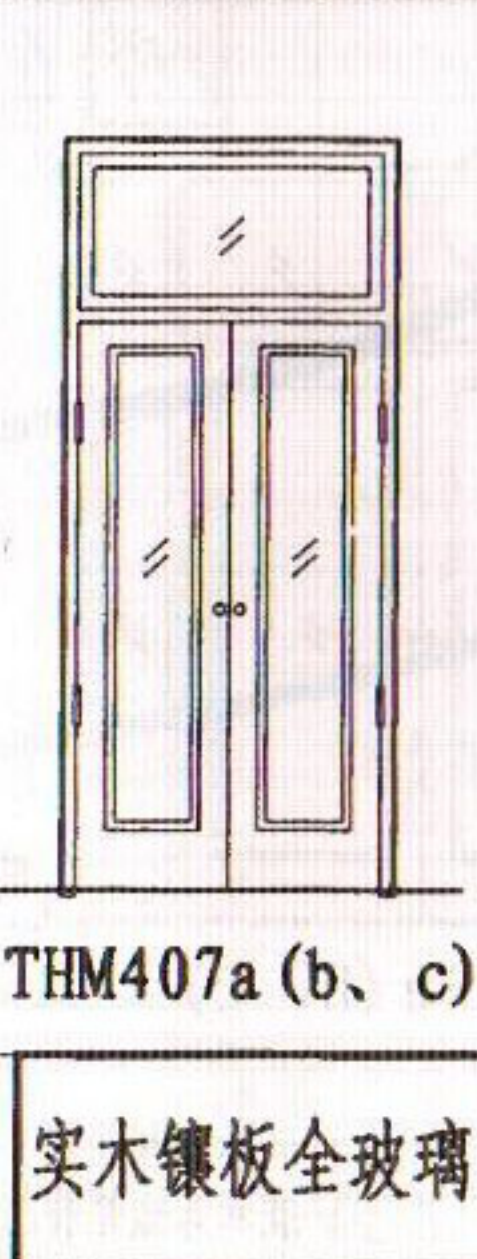
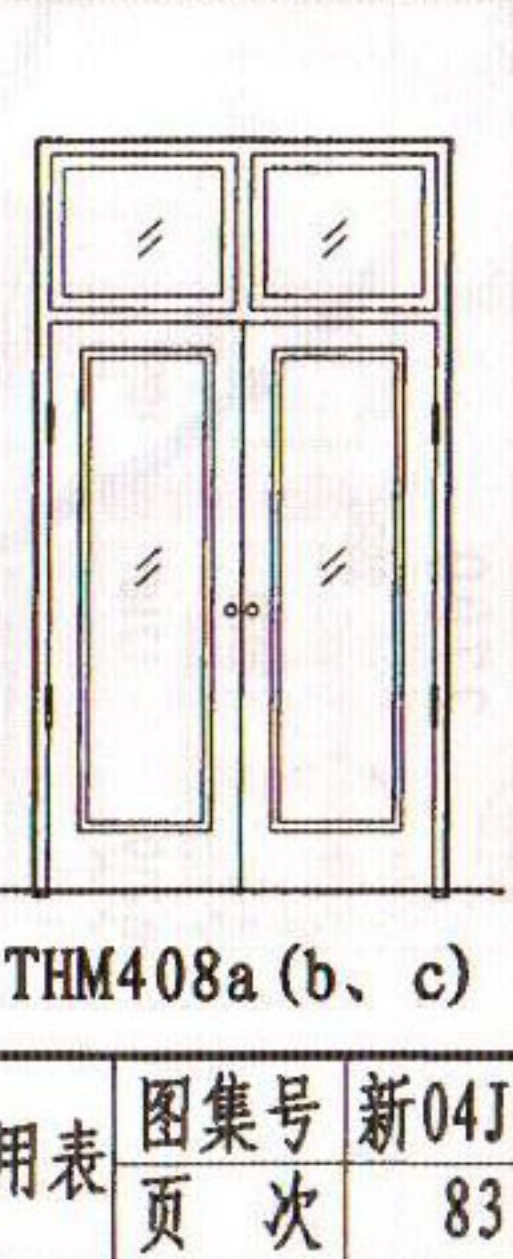
c-表示为门底横式弹簧门

实木镶板半玻璃弹簧门选用表

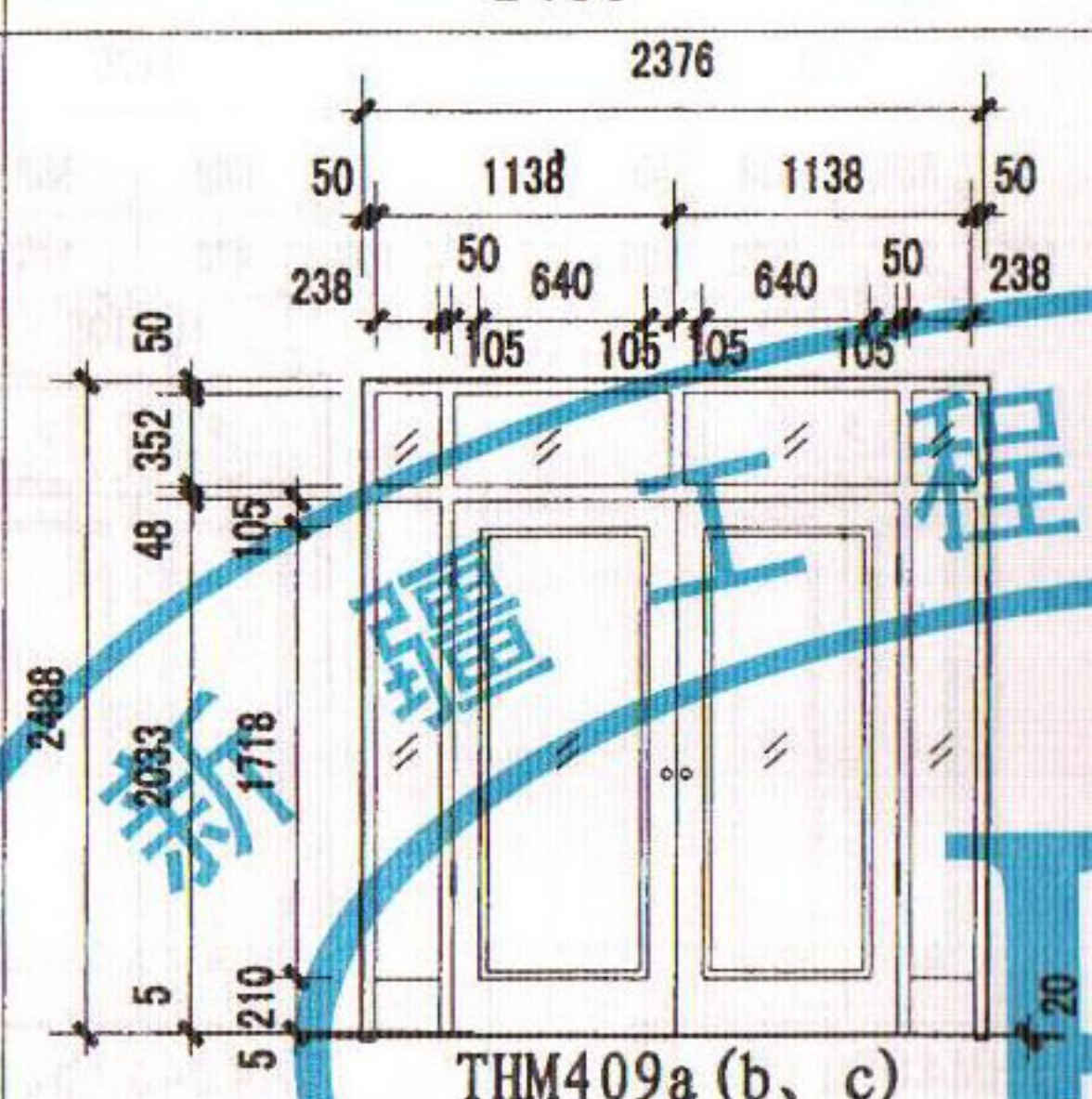
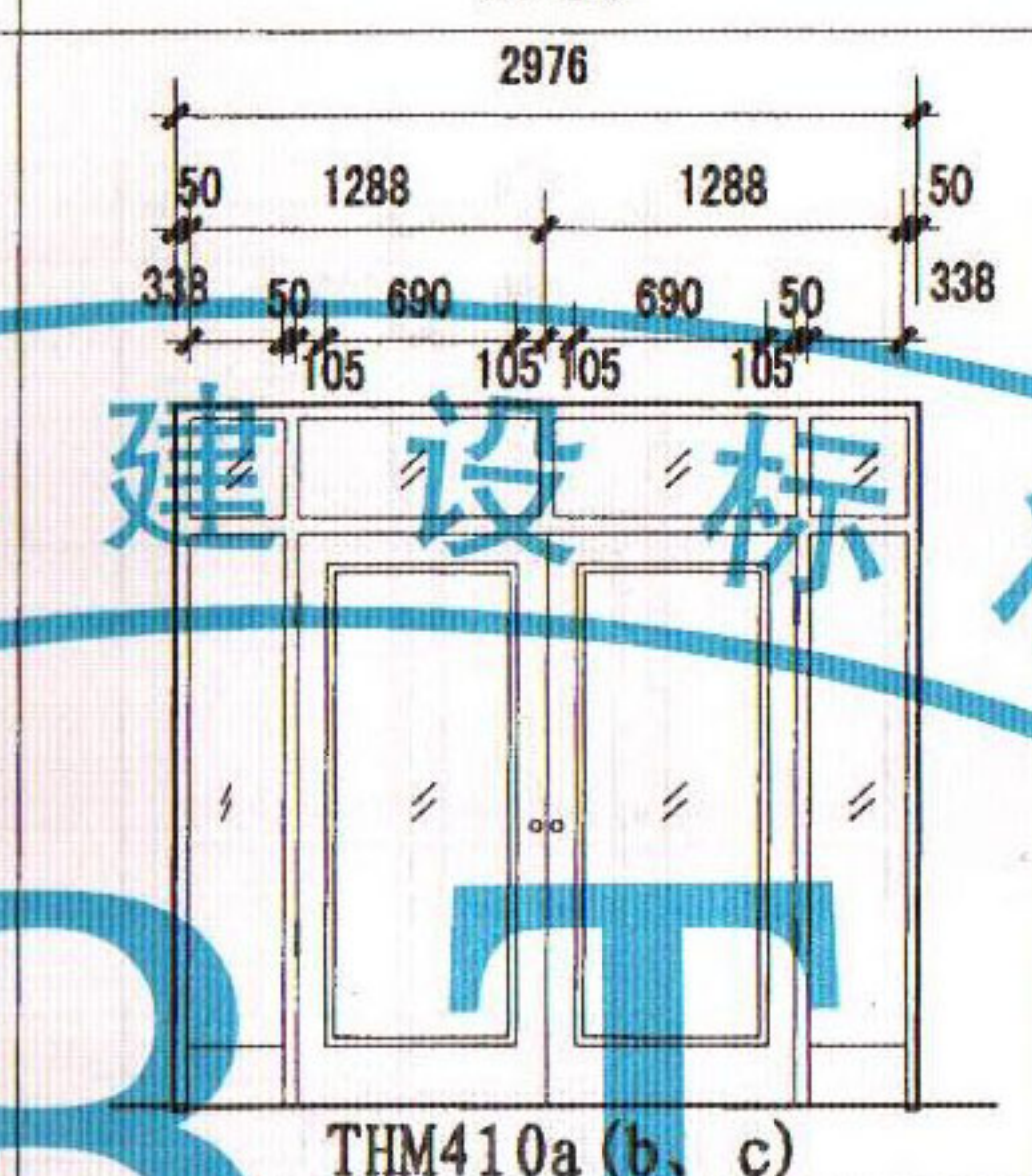
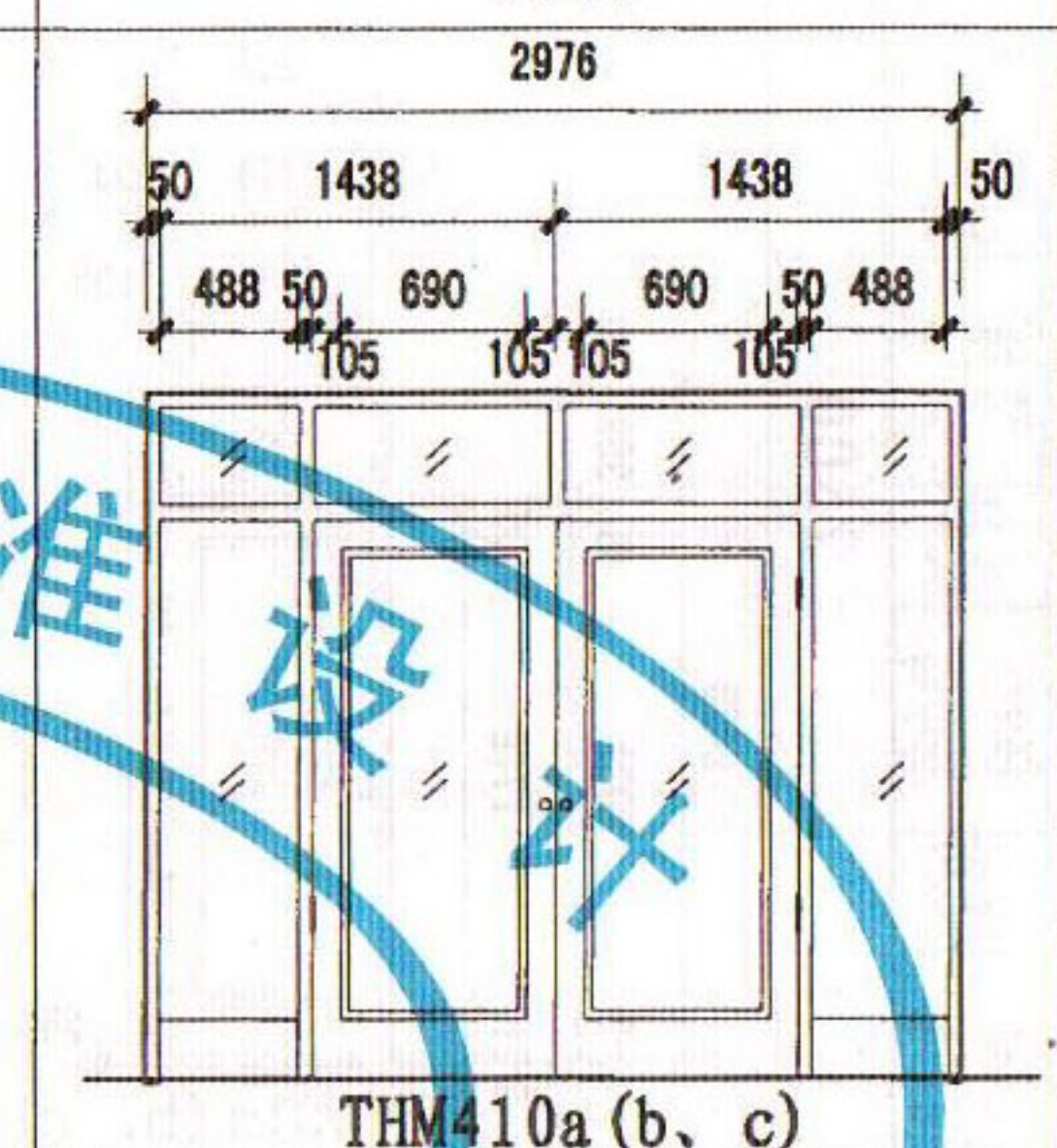
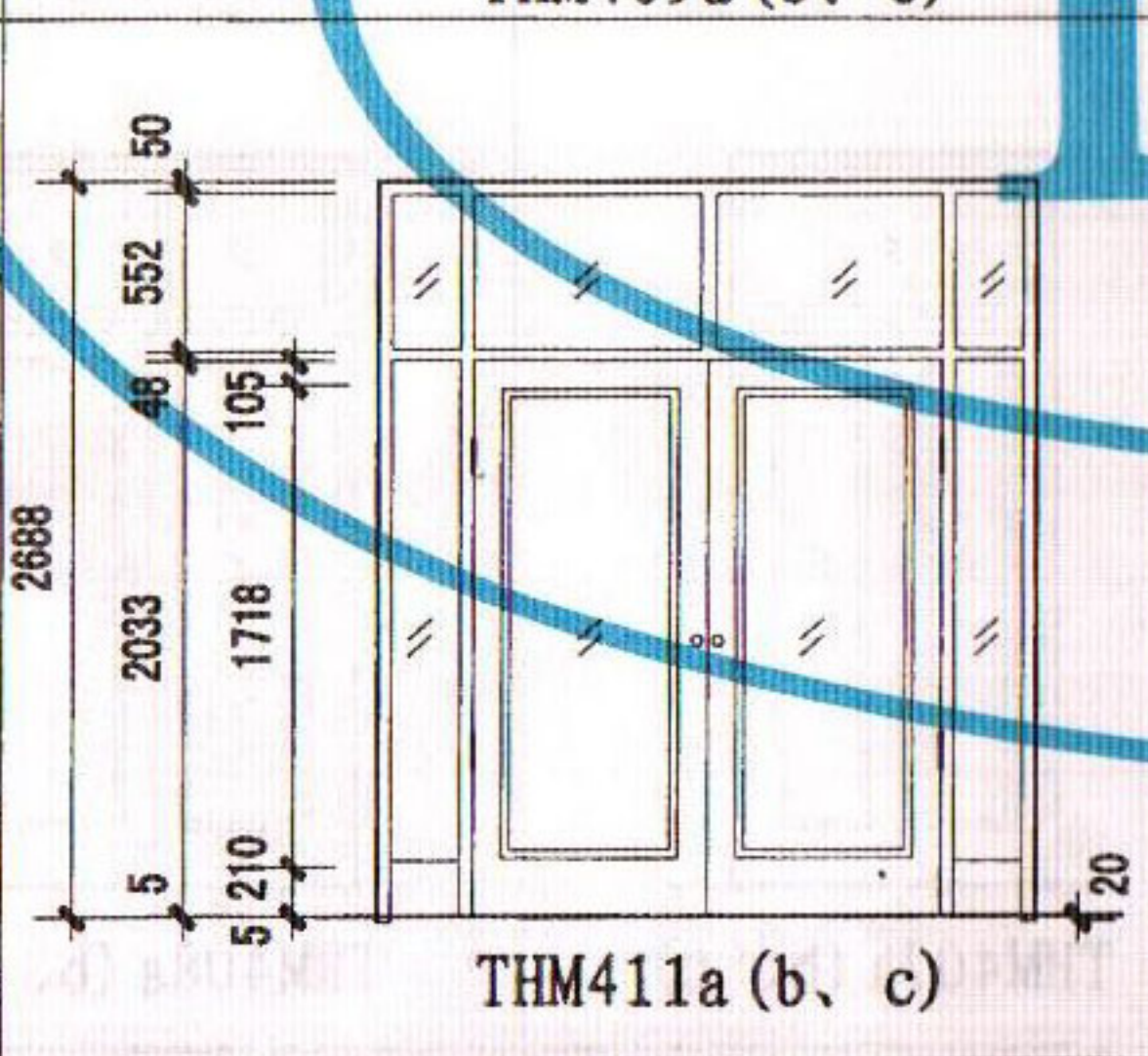
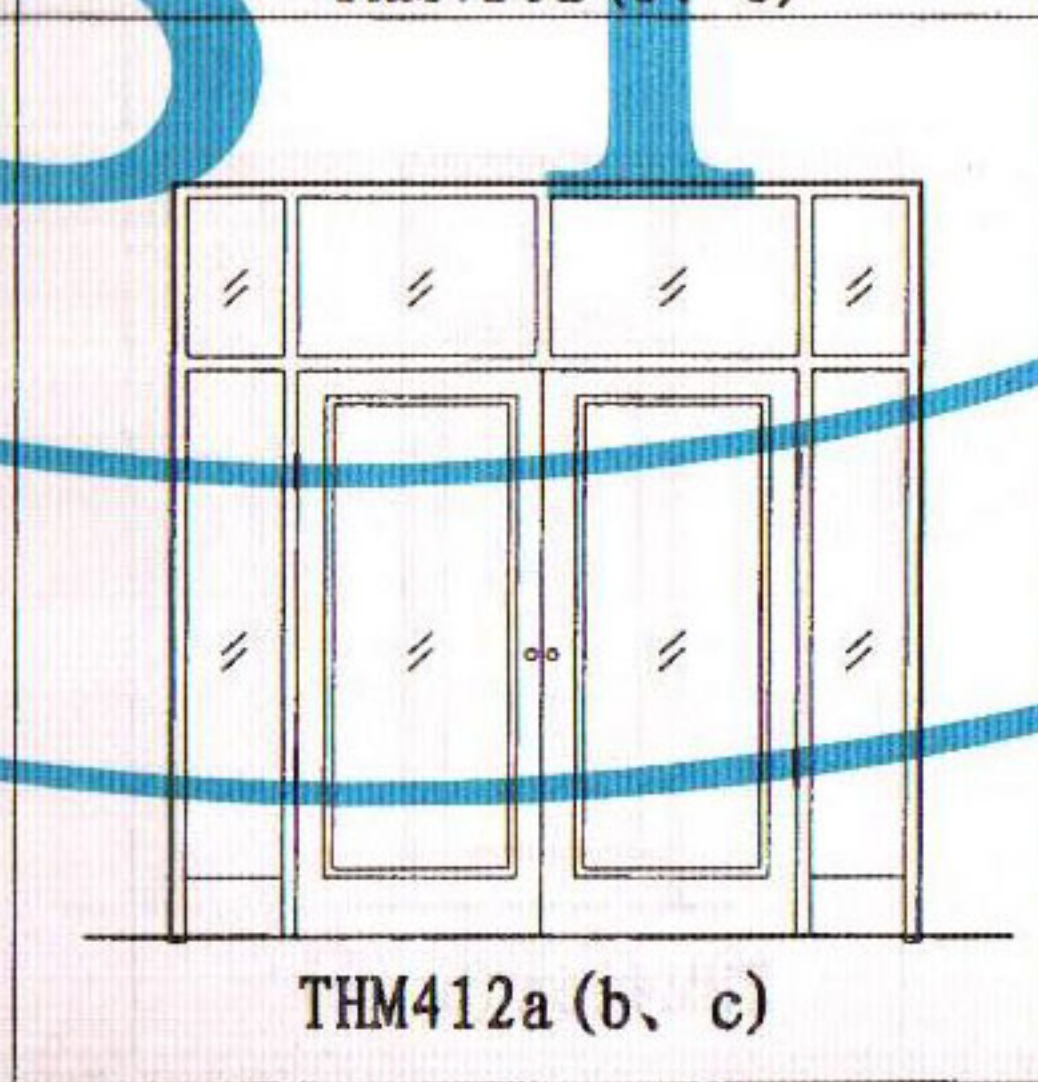
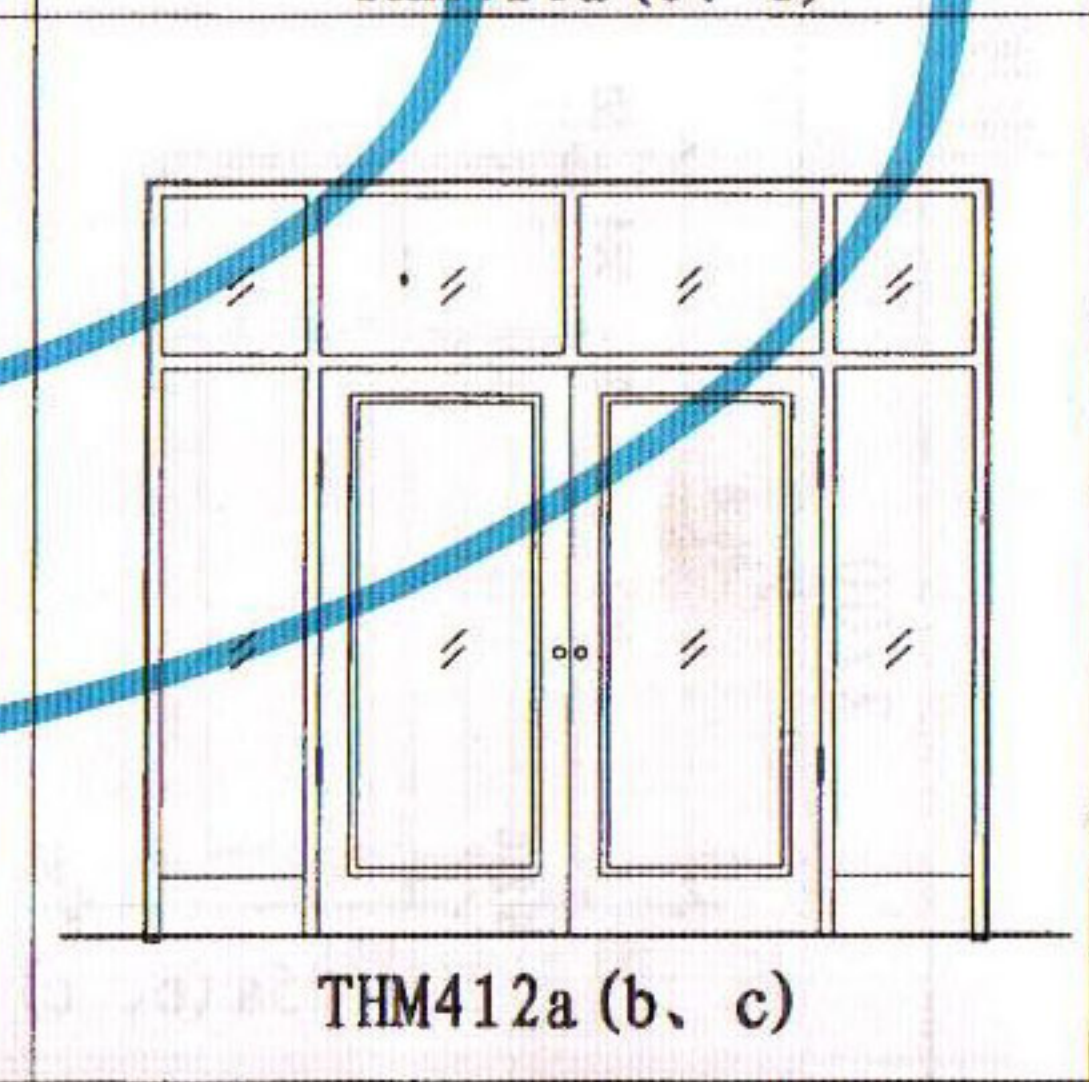
图集号 新04J705

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洞口	900	1000	1200	1500
2500	 <p>THM401a (b、c)</p>	 <p>THM402a (b、c)</p>	 <p>THM403a (b、c)</p>	 <p>THM404a (b、c)</p>
2700	 <p>THM405a (b、c)</p>	 <p>THM406a (b、c)</p>	 <p>THM407a (b、c)</p>	 <p>THM408a (b、c)</p>
注：玻璃选材由设计人员定。 a-表示为侧簧门      c-表示为门底横式弹簧门 b-表示为地弹簧门				
实木镶板全玻璃弹簧门选用表				
				图集号 新04J705 页次 83



洞口	2400	2700	3000
2500	 <p>THM409a (b、c)</p>	 <p>THM410a (b、c)</p>	 <p>THM410a (b、c)</p>
2700	 <p>THM411a (b、c)</p>	 <p>THM412a (b、c)</p>	 <p>THM412a (b、c)</p>
a-表示为侧簧门 b-表示为地簧门		c-表示为门底模式弹簧门	实木镶板全玻璃弹簧门选用表
			图集号 新04J705 页次 84

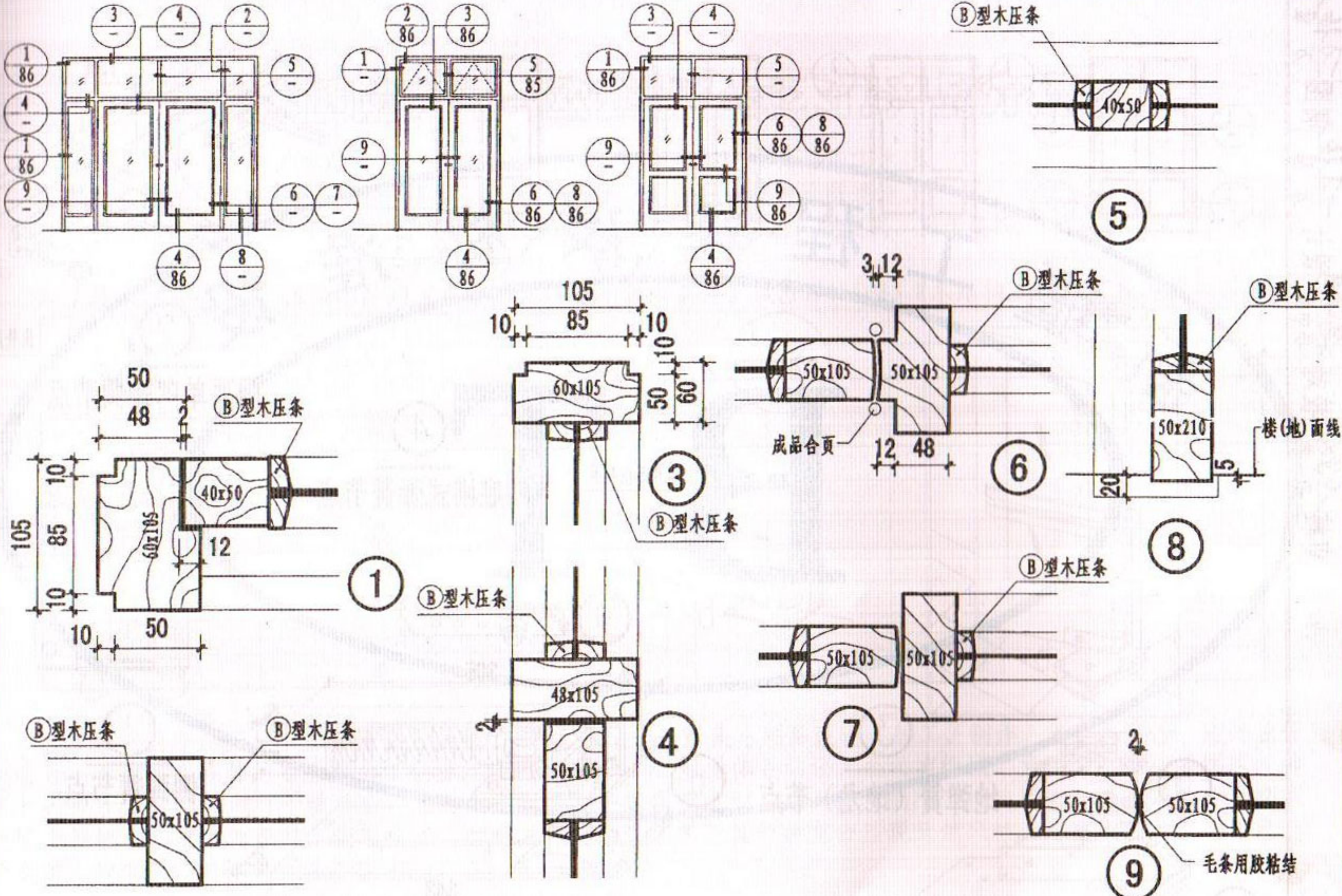








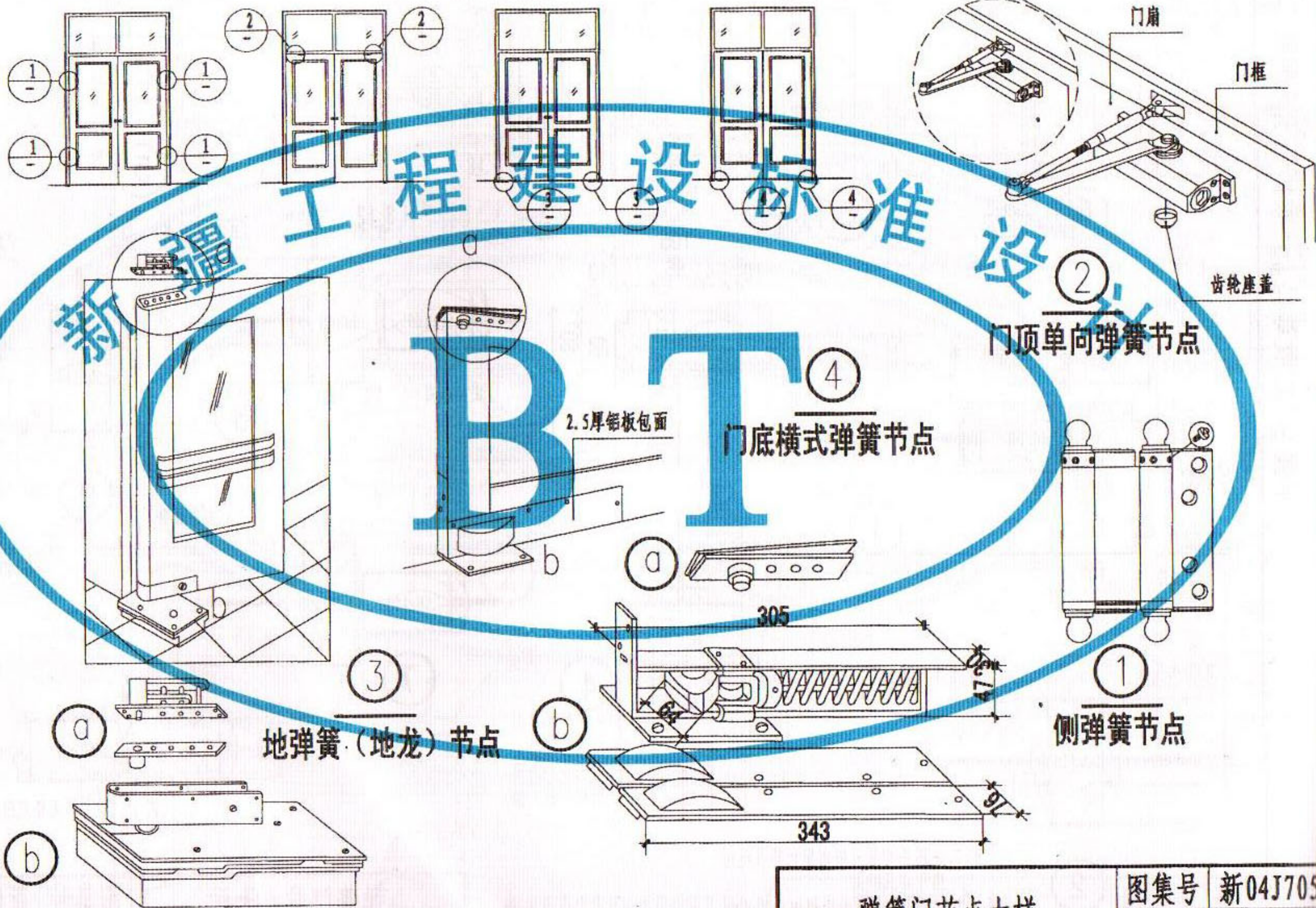




注: 1. 木压条型号可根据设计需要选用, 型号详见09页  
 2. 五金中推板或拉手规格和型式由设计人选定。

弹簧门节点大样 (实木门)	图集号	新04J705
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弹簧门节点大样



# 木质防火门、欧式豪华实木门产品介绍

- 一、产品系列：普通木质防火门、饰面防火门、实木防火门、欧式豪华实木门。  
 二、产品用途：广泛应用于住宅楼、办公楼、宾馆、厂房等建筑的消防通道。  
 三、产品性能特点：设计合理，轻便、实用、美观，具有隔音、保温、强度高、易于装饰，防火并抑制火灾蔓延等特点。

四、技术指标：执行 GB14101-93《木质防火门通用技术条件》及 GBJ206-83《木结构工程施工及验收规范》

项 目	构件名称	木质防火门		实木门	
		允许偏差 (mm)		允许偏差 (mm)	
		I 级	II 级	I 级	II 级
翘 曲	框	3		3	
	扇	2		2	
对角线长度	框、扇	2		2	
平整度	扇	2		2	
高、宽	框	0、-1	0、-2	0、-1	0、-2
	扇	1、0	+2、0	1、0	+2、0
结合处	框、扇	0.5	1	0.5	1
水平线	扇	±1	±2	±1	±2

五、公司简介：安佳木业有限公司组建于1995年，是一家集木制品设计、加工、制作、进出口贸易、境外独资企业为一体的两头在外的专业深加工企业。已通过 ISO9001 质量体系认证。公司有德国、意大利、台湾等国家（地区）先进加工设备和木材干燥设备，主要生产出口实木家俱及木制工艺品、木制门窗，选用进口俄罗斯西伯利高寒地区上等松木、桦木为原料，汲取中外业行业先进的加工工艺，其产品充分显现天然风格，实木家俱、工艺品已远销美国、加拿大、日本等十多个国家。

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